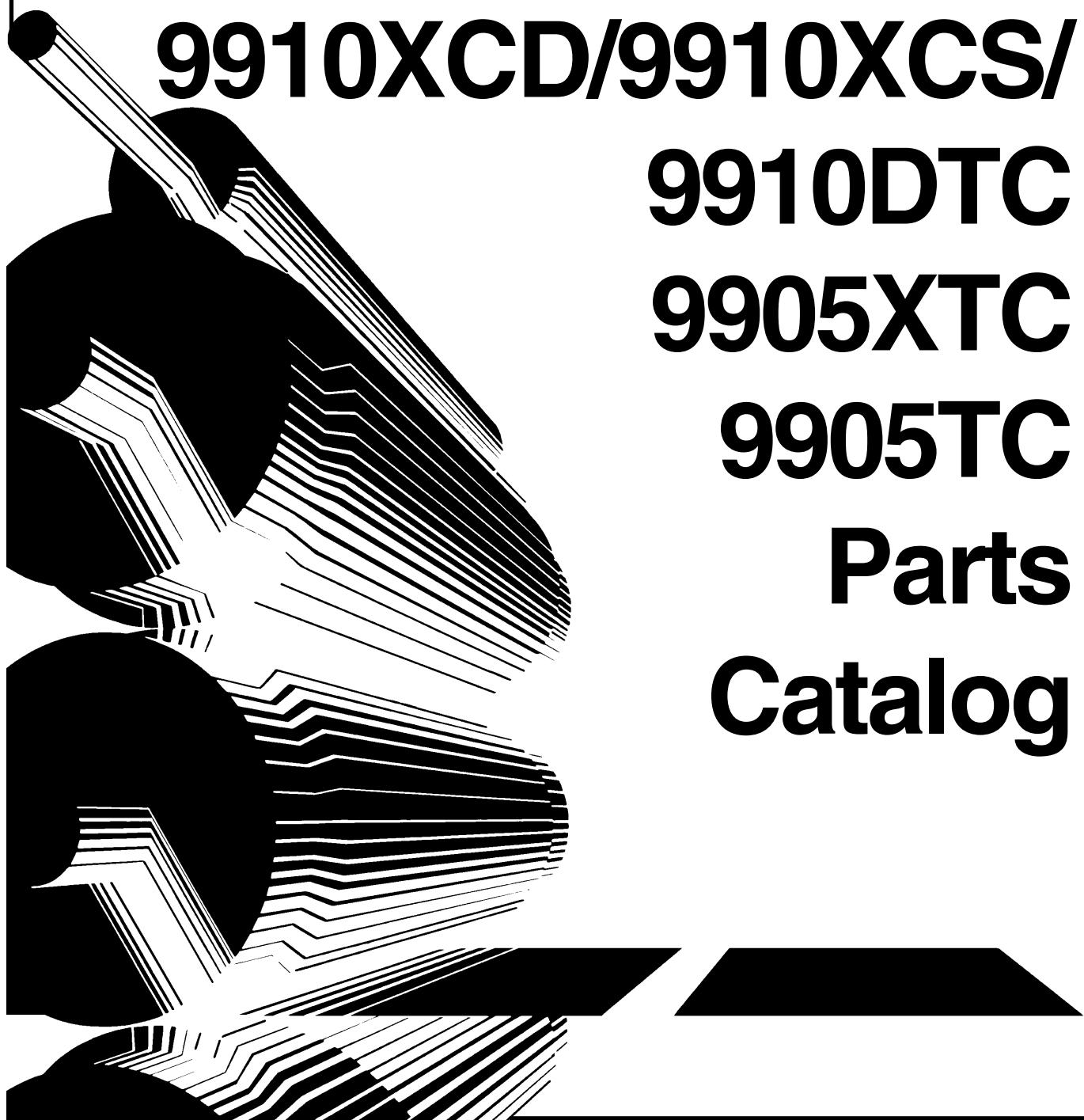




**9905/9910/9910D/  
9910XCD/9910XCS/  
9910DTC  
9905XTC  
9905TC  
Parts  
Catalog**



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# **MODEL 9905, 9910, 9910D, 9910XCD, 9910XCS, 9910DTC, 9905XTC, 9905TC**

## **PARTS IDENTIFICATION AND ORDERING INSTRUCTIONS**

- I. Order repair parts by part number only. Do not order by figure and index numbers.
- II. Part descriptions that are indented are included in the item they are indented under.  
I.e.... pages 12/13, Item #1, 017676 Receiving Tray Assembly, items 2 through 25 are included as part of item 1.
- III. In some instances there are two or more of the same index number with different part numbers. In such cases, please read the full description for your particular needs.
- IV. The following symbols and abbreviations are used consistently as aids in identification:
  - A. Symbols
    1. (\*) Part of an assembly and not sold separately.
    2. (\*\*) Identifies the part as having no part number.
    3. (\*\*\*) Are used for all other pertinent remarks.
  - B. Abbreviations
    1. O.S. = Operator Side
    2. N.O.S. = Non Operator Side
    3. I.D. = Inside Diameter
    4. O.D. = Outside Diameter
    5. O.A.L. = Overall Length
    6. V. = Volts
    7. Hz. = Cycles Per Second
    8. Amp. = Amperes
    9. Dia. = Diameter
    10. HP. = Horse Power
    11. A/R = As Required
    12. G.T.P. = Green Tag Program

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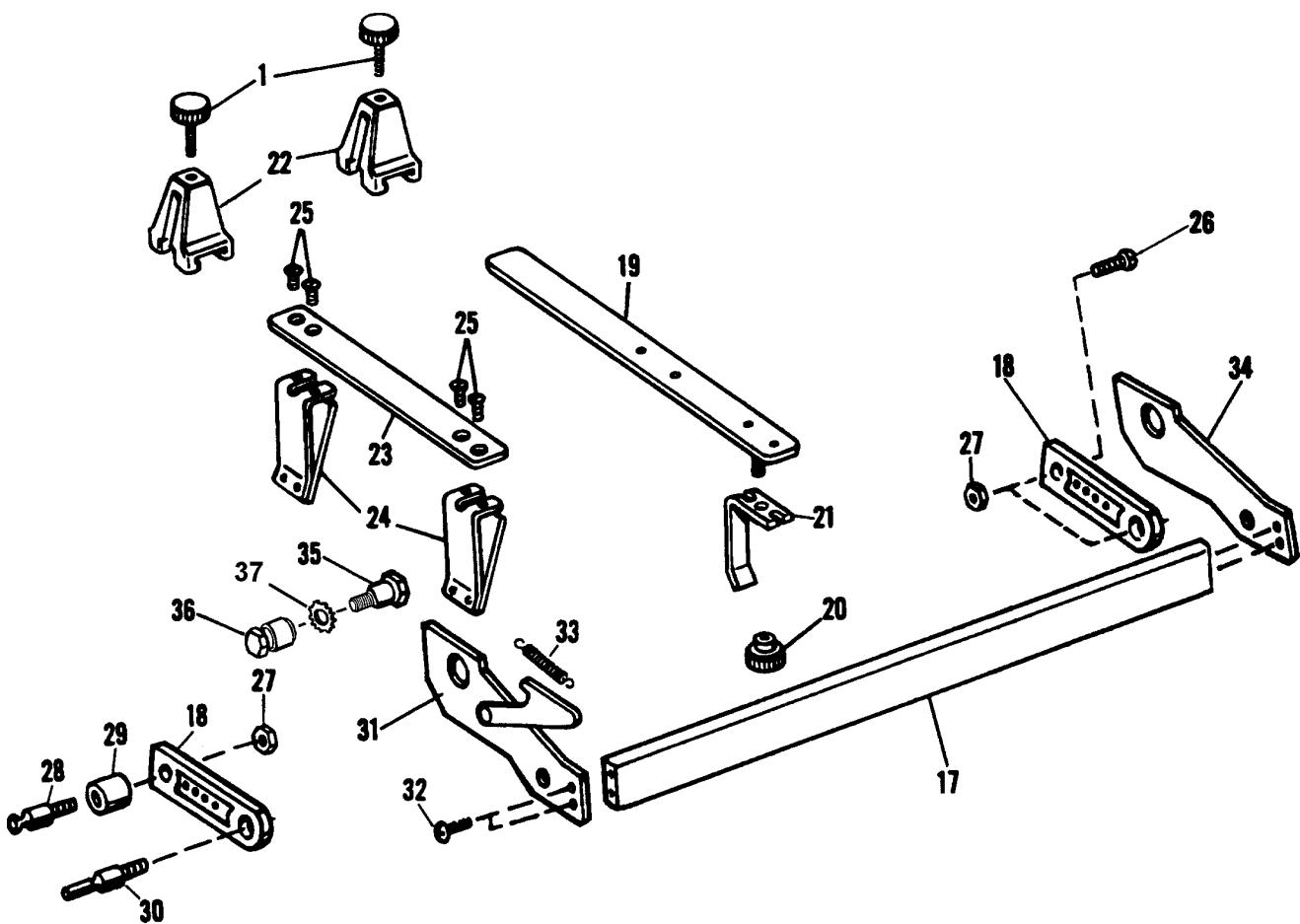
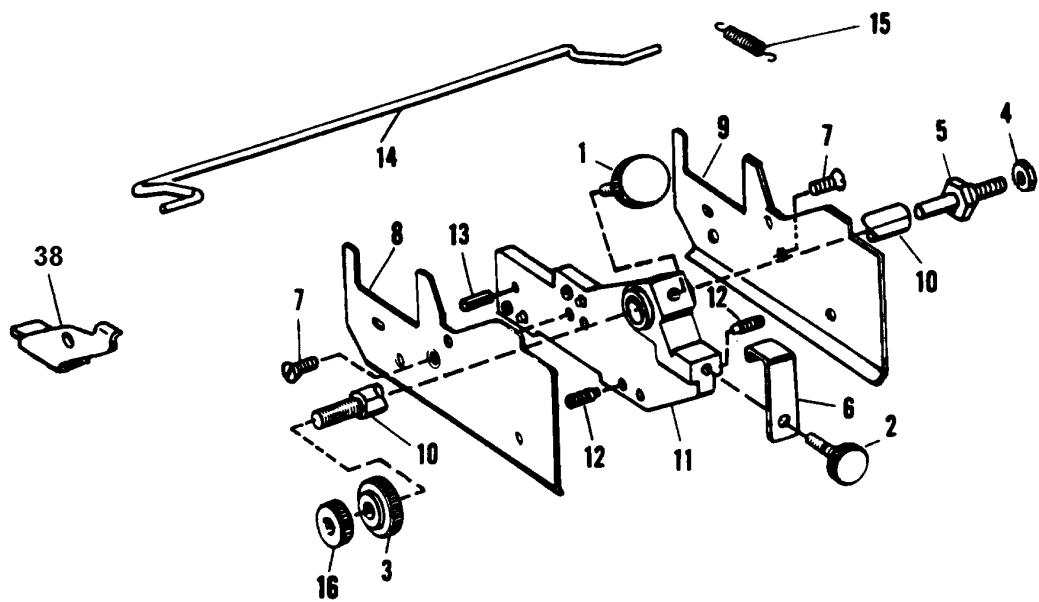
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## **Models**

9905  
9910  
9910D  
9910XCD  
9910XCS  
9910XDTC  
9905XTC  
9905TC

# 9905/9910 Paper Guides and Mounting Bar

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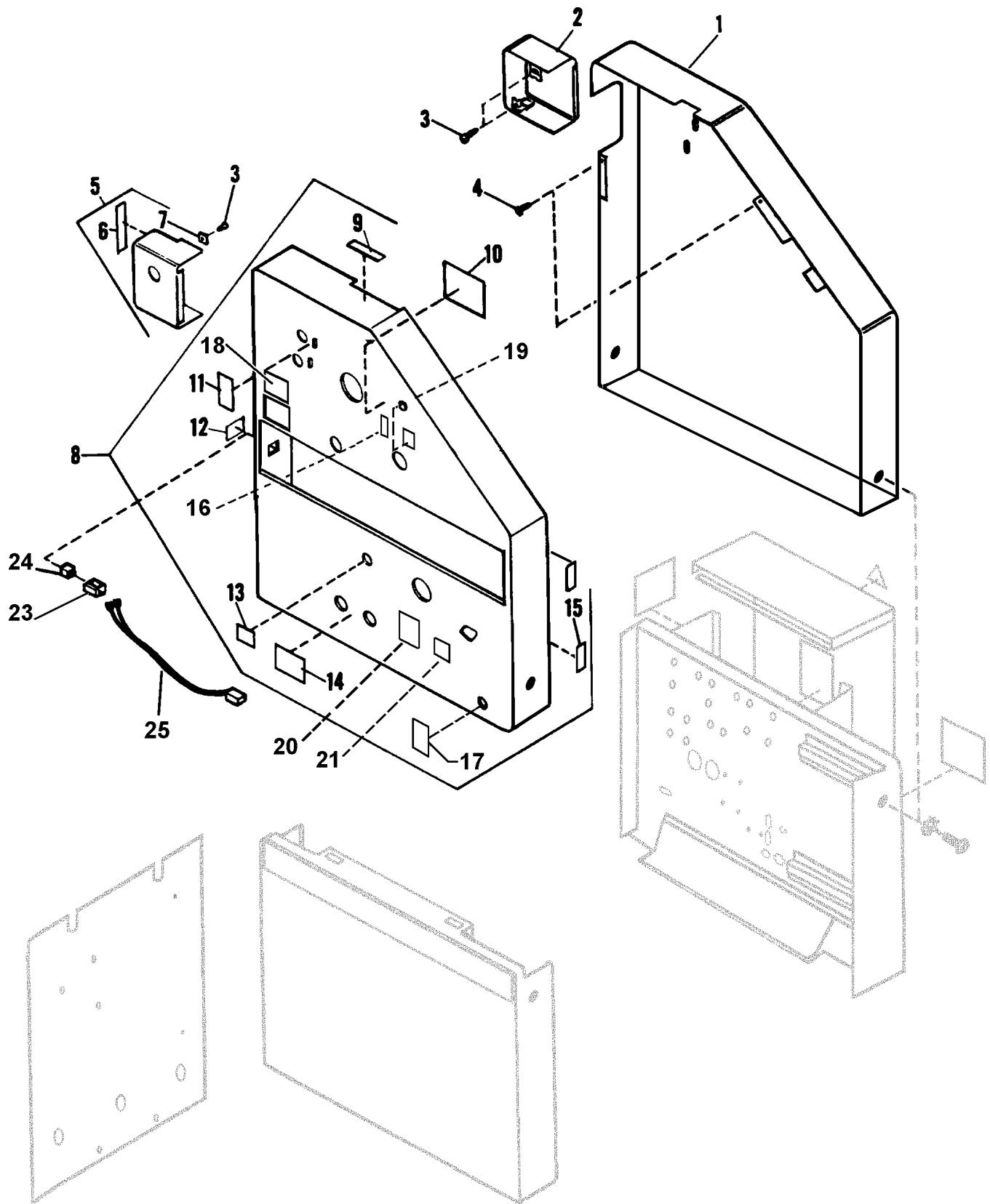
# 9905/9910 Paper Guides and Mounting Bar

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Index	Part No.	Description	Units Per Assy.
1	073394	KNOB - Lock, 1/4-28 x 5/8 .....	3
2	075890	KNOB - Lock, 1/4-28 x 1-1/32 .....	1
3	075887	KNOB - Dual Micro Guide, 3/8-24 .....	1
4	150085	NUT - 1/4-28 .....	1
5	194897	STUD - Adjusting .....	1
6	075888	PLATE - Retainer .....	1
7	100583	SCREW - 1/4-28 x 1/2 .....	2
8	400657	PLATE - O.S., Micro Guide .....	1
9	400658	PLATE - N.O.S., Micro Guide .....	1
10	007862	SHAFT - Micro Guide .....	1
11	400656	BRACKET — Micro Guide Adjustment Assembly .....	1
12	100177	SCREW - Set, 1/4-28 x 1/2 .....	4
13	100579	PIN — Roll, .199 O.D. x .640 O.A.L. ....	1
14	007661	PAPER WEIGHT — Standard .....	1
14	007809	PAPER WEIGHT - Light Weight .....	1
15	072511	SPRING - .250 O.D. x 1.125 O.A.L., Standard .....	1
16	196171	KNOB - Dual Micro Guide, 3/8-24 .....	1
17	008038	BAR - Mounting, Long .....	1
18	076893	STOP - Paper Guides .....	2
19	007689	PLATE - Center .....	2
20	072292	NUT - Thumb, 1/4-20 .....	2
21	073467	GUIDE - Back, Stock Retainer .....	2
22	073385	CLAMP - Adjusting .....	3
23	073469	PLATE - Retainer, Spring .....	1
24	073472	SPRING - Guide Retainer .....	2
25	014225	SCREW - 8-32 x 1/4 .....	4
26	111075	SCREW - 1/4-28 x 7/8 .....	2
27	150085	NUT - 1/4-28 .....	4
28	072197	STUD .....	1
29	195367	SPACER - 7/16 O.D. x .255 I.D. ....	4
30	197382	ANCHOR - Spring, 1 15/32 O.A.L. ....	1
31	076890	PLATE - Side, O.S. ....	1
32	111055	SCREW - 10-32 x 9/16 .....	4
33	192142	SPRING - 1.000 O.A.L. ....	1
34	076889	PLATE - Side, N.O.S. ....	1
35	197424	STUD .....	1
36	076711	TOGGLE SPRING ANCOR .....	1
37	001740	LOCKWASHER .....	1
38	076887	BRACKET - Stop .....	1

# Cover Assembly Part I

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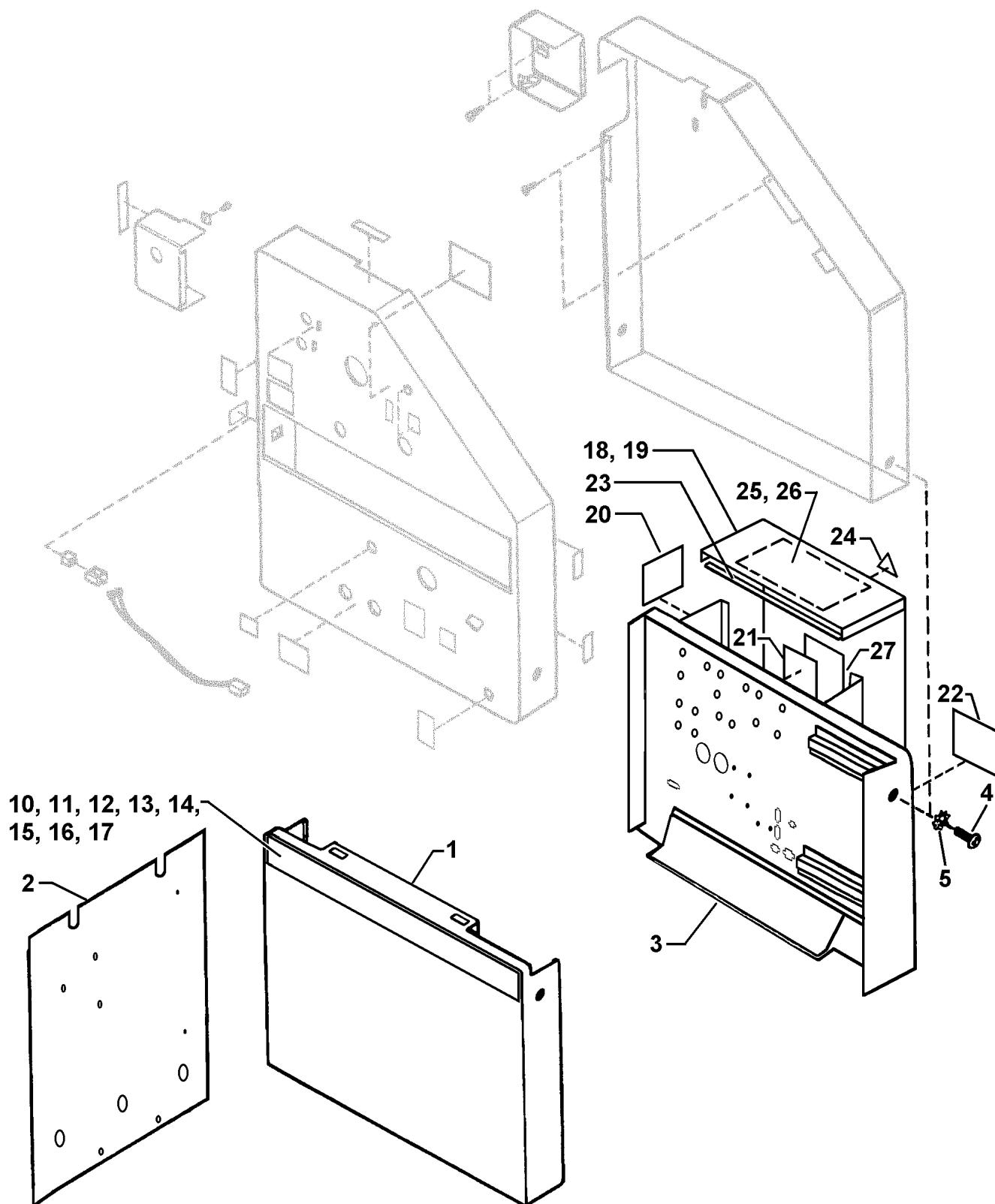
# Cover Assembly Part I

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Index	Part No.	Description	Units Per Assy.
	No.		
1	402941	TOP COVER ASSEMBLY - N.O.S. - 9900 Series .....	1
1	402941B	COVER ASSEMBLY - N.O.S.,Top - 9900 Series (Black) .....	1
1	402935	COVER ASSEMBLY - N.O.S.,Top - 9905 Only .....	1
1	402935B	COVER ASSEMBLY - N.O.S.,Top - 9905 Only (Black) .....	1
2	017539	COVER ASSEMBLY - Ink, N.O.S. .....	1
2	017539B	COVER ASSEMBLY - Ink, N.O.S (Black). ....	1
3	014311	SCREW - 8-15 x 5/8 .....	8
4	101145	SCREW - 10-32 x 7/16 .....	14
5	017537	COVER ASSEMBLY - Ink, O.S. ....	1
5	017537B	COVER ASSEMBLY - Ink, O.S. (Black) .....	1
6	017541	DECAL - Ink .....	1
7	000884	NUT - Speed, .....	8
8	402934	TOP COVER ASSEMBLY - O.S. - 9910 .....	1
8	402934B	TOP COVER ASSEMBLY - O.S. - 9910 (Black) .....	1
8	402932	TOP COVER ASSEMBLY - O.S. - 9910D .....	1
8	402932B	TOP COVER ASSEMBLY - O.S. - 9910D (Black) .....	1
8	402942	TOP COVER ASSEMBLY - O.S. - 9910XCD .....	1
8	402942B	TOP COVER ASSEMBLY - O.S. - 9910XCD (Black) .....	1
8	402933	TOP COVER ASSY. - O.S. - 9910XCS .....	1
8	402933B	TOP COVER ASSY. - O.S. - 9910XCS (Black) .....	1
8	402944	TOP COVER ASSEMBLY - O.S. 9910DTC .....	1
8	402944B	TOP COVER ASSEMBLY - O.S. 9910DTC (Black) .....	1
8	402946	TOP COVER ASSEMBLY - O.S. 9905XTC .....	1
8	402946B	TOP COVER ASSEMBLY - O.S. 9905XTC (Black) .....	1
8	402945	TOP COVER ASSEMBLY - O.S. 9905TC .....	1
8	402945B	TOP COVER ASSEMBLY - O.S. 9905TC (Black) .....	1
8	402935	TOP COVER ASSEMBLY - O.S. - 9905 .....	1
8	402935B	TOP COVER ASSEMBLY - O.S. - 9905 (Black) .....	1
9	017603	DECAL - Water Control - 9910/9910XCS .....	1
10	017608	DECAL - Operation Control - 9910/9910XCS .....	1
10	402803	DECAL - Operation Control - 9910D .....	1
11	017607	DECAL - Form Rollers .....	1
12	402164	DECAL - Feed Lever .....	1
13	017604	DECAL - Buckle Control .....	1
14	017606	DECAL - Air/Vacuum Control .....	1
15	017605	DECAL - Paper Height Regulator .....	1
16	402321	DECAL - Alternate Sheet Feed .....	1
17	172857	DECAL - Lateral Paper Adjustment .....	1
18	402874	DECAL - Drive/Pump .....	1
19	402963	DECAL - Image Raise/Lower .....	1
20	402964	DECAL - Table Crank .....	1
21	402965	DECAL - Table Raise .....	1
22	402966	DECAL - Maximum Load .....	1
23	253002	SWITCH - Feed .....	1
24	253031	LENS - Cap .....	1
25	017874	CABLE ASSEMBLY - Feed .....	1

# Cover Assembly Part II

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# Cover Assembly Part II

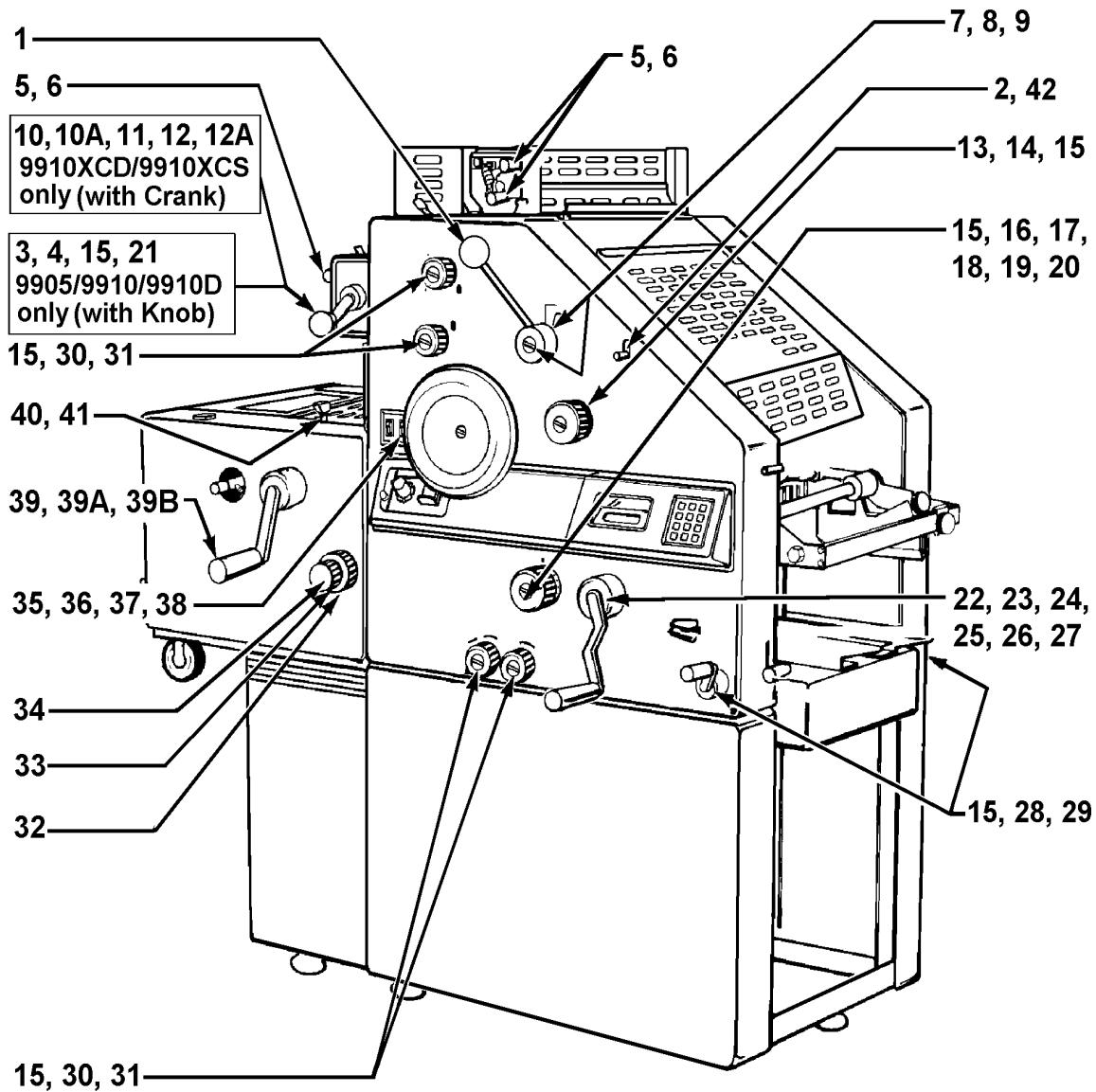
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Index	Part No.	Description	Units Per Assy.
	No.		
1	402978	COVER - Lower O.S. - 9900 Series .....	1
1	402978B	COVER - Lower O.S. - 9900 Series (Black) .....	1
2	016315	PANEL - Rear .....	1
3	402820	COVER & CONTROL BOX ASSEMBLY - Lower N.O.S. - 9905/9910/9910D/9910XCD/9910XCS ...	1
3	402820B	COVER & CONTROL BOX ASSEMBLY - Lower N.O.S. - 9905/9910/9910D/9910XCD/9910XCS (Black)	1
3	403220	COVER & CONTROL BOX ASSEMBLY - Lower N.O.S. - 9905TC/9905XTC .....	1
3	403230	COVER & CONTROL BOX ASSEMBLY - Lower N.O.S. - 9910DTC .....	1
3	403230B	COVER & CONTROL BOX ASSEMBLY - Lower N.O.S. - 9910DTC (Black) .....	1
3A	403276	COVER - Bottom, 9905TC/9905XTC (Not Illustrated) .....	1
3A	403276B	COVER - Bottom, 9905TC/9905XTC (Black, Not Illustrated) .....	1
4	196222	SCREW - Painted, 10-32 x 5/8 .....	4
5	100485	LOCK - Washer .....	4
6	191500	ACTIVATOR (For Decals, Not Illustrated) .....	1
7	402960	SOUND DAMPENER - Upper Top O.S. (Not Illustrated) .....	1
8	402959	SOUND DAMPENER - Lower Top O.S. (Not Illustrated) .....	1
9	402961	SOUND DAMPENER - Top Cover N.O.S. (Not Illustrated) .....	1
10	403478	PANEL - Stripe, 9905 .....	1
10	403081	PANEL - 9905 (For Black Machine) .....	1
11	403479	PANEL - Stripe, 9905TC .....	1
11	403211	PANEL - 9905TC (For Black Machine) .....	1
12	403480	PANEL - Stripe, 9905XTC .....	1
12	403212	PANEL - 9905XTC (For Black Machine) .....	1
13	403481	PANEL - Stripe, 9910 .....	1
13	403044	PANEL - 9910 (For Black Machine) .....	1
14	403482	PANEL - Stripe, 9910D .....	1
14	403043	PANEL - 9910D (For Black Machine) .....	1
15	403483	PANEL - Stripe, 9910DTC .....	1
15	403210	PANEL - 9910DTC (For Black Machine) .....	1
16	403484	PANEL - Stripe, 9910XCD .....	1
16	403243	PANEL - 9910XCD (For Black Machine) .....	1
17	403485	PANEL - Stripe, 9910XCS .....	1
17	403042	PANEL - 9910XCS (For Black Machine) .....	1
18	402871	COVER ASSEMBLY -Control Box -9905/9910/9910D/9910XCD/9910XCS .....	1
18	402871B	COVER ASSEMBLY -Control Box -9905/9910/9910D/9910XCD/9910XCS (Black) .....	1
19	403228	COVER ASSEMBLY WITH DECALS - 9910DTC only .....	1
19	403228B	COVER ASSEMBLY WITH DECALS - 9910DTC only (Black) .....	1
20	402815	DECAL - Circuit Breaker .....	1
21	402816	DECAL - Drive Pump Motor .....	1
22	402810	DECAL - Connectors .....	1
23	025405	GASKET .....	1
24	400545	LABEL - Shock .....	1
25	402813	DECAL - Component ID (9900 Series Only) .....	1
26	403245	DECAL - Component ID (9905XTC Only) .....	1
27	402812	DECAL - Transformer Top .....	1

NOTE: 196222 screws are used to attach redesigned covers. If a new cover is installed in place of the previous design, holes must be drilled and tapped to accommodate mounting cover.

# Knobs, Handles and Cranks

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# Knobs, Handles and Cranks

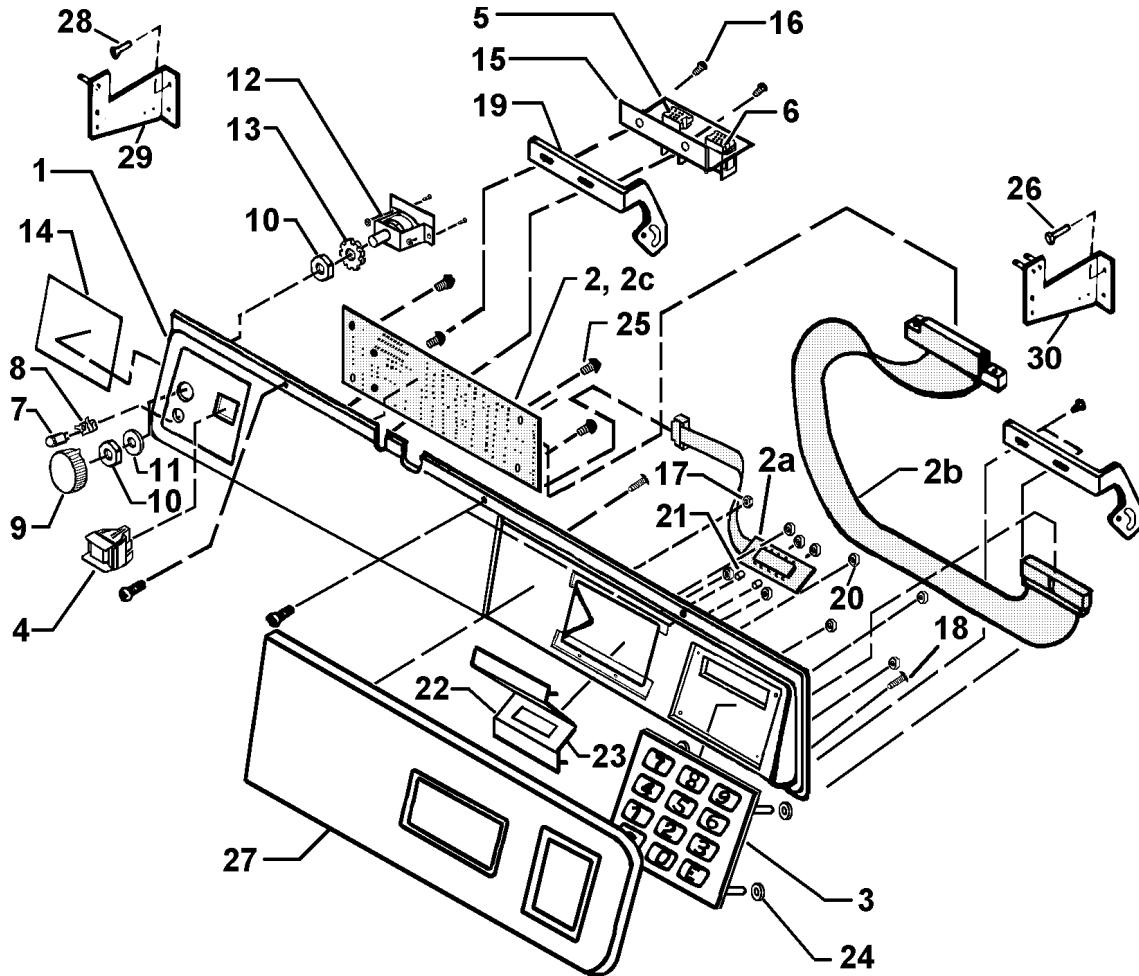
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Index	Part No.	Description	Units Per Assy.
1	017819	KNOB .....	2
2	101692	BUSHING - Nylon .....	1
3	196248	SCREW - Dowel, 1/4-28 (Not illustrated) .....	1
4	017739	KNOB - 9905/9910/9910D (Not illustrated) .....	1
5	011371	HANDLE .....	3
6	072052	LOCK - Spring .....	3
7	196249	SCREW - Shoulder, 14 - 28 .....	1
8	017744	LEVER - Control .....	1
9	100827	PIN - Spiral, .168 O.D. x .635 O.A.L. ....	2
10	017787	CRANK ASSEMBLY - 9910XCD/9910XCS .....	1
10A	017788	CRANK HANDLE - 9910XCD/9910XCS .....	1
11	014215	SCREW -10-32 x 3/8 .....	1
12	196219	CRANK HANDLE KNOB .....	1
12A	003042	HANDLE LOCK .....	2
13	196248	SCREW - Special, 10-32 x 7/8 .....	1
14	017739	KNOB - Print Adjusting, .....	1
15	039642	RING - Vinyl, .135 x .075 .....	9
16	196247	SCREW - Special, 10-32 x 1-1/8 .....	1
17	017806	KNOB ASSEMBLY - Buckle Adjusting .....	1
18	014529	SCREW - Drive .....	3
19	017750	DIAL - Buckle Adjusting Knob .....	1
20	017738	KNOB - Buckle Adjusting .....	1
21	014921	PIN - Roll, .135 O.D. x .890 O.A.L (Not illustrated). ....	1
22	017803	HAND CRANK ASSEMBLY .....	1
23	017715	HANDLE .....	1
24	003042	HANDLE LOCK.....	2
25	014966	PIN - Roll, .264 O.D. x1.355 O.A.L .....	1
26	*	HAND CRANK WITH STUD .....	1
27	072620	SCREW - Shoulder, 10-32 .....	1
28	196244	SCREW .....	2
29	017595	CRANK ARM ASSY. .....	2
30	196246	SCREW - Dowel, 14-28 .....	4
31	017735	KNOB .....	4
32	017582	KNOB ASSEMBLY - Back Jogger Adjusting .....	1
33	016574	WASHER - .315 I.D. x .687 O.D. x .047 .....	1
34	016933	KNOB - Back Jogger .....	1
35	401997	HANDWHEEL .....	1
36	001781	SNAP RING .....	1
37	071398	HANDWHEEL DISK .....	1
38	195088	SCREW - Handwheel .....	1
39	017714	CRANK ASSEMBLY - Table Raise .....	1
39A	017715	HANDLE .....	1
39B	003042	HANDLE LOCK .....	1
40	001552	SCREW - 8-32 x 3/8 .....	1
41	016921	KNOB .....	1
42	037060	KNOB .....	1

\*Not Procurable Separately

# Control Panel

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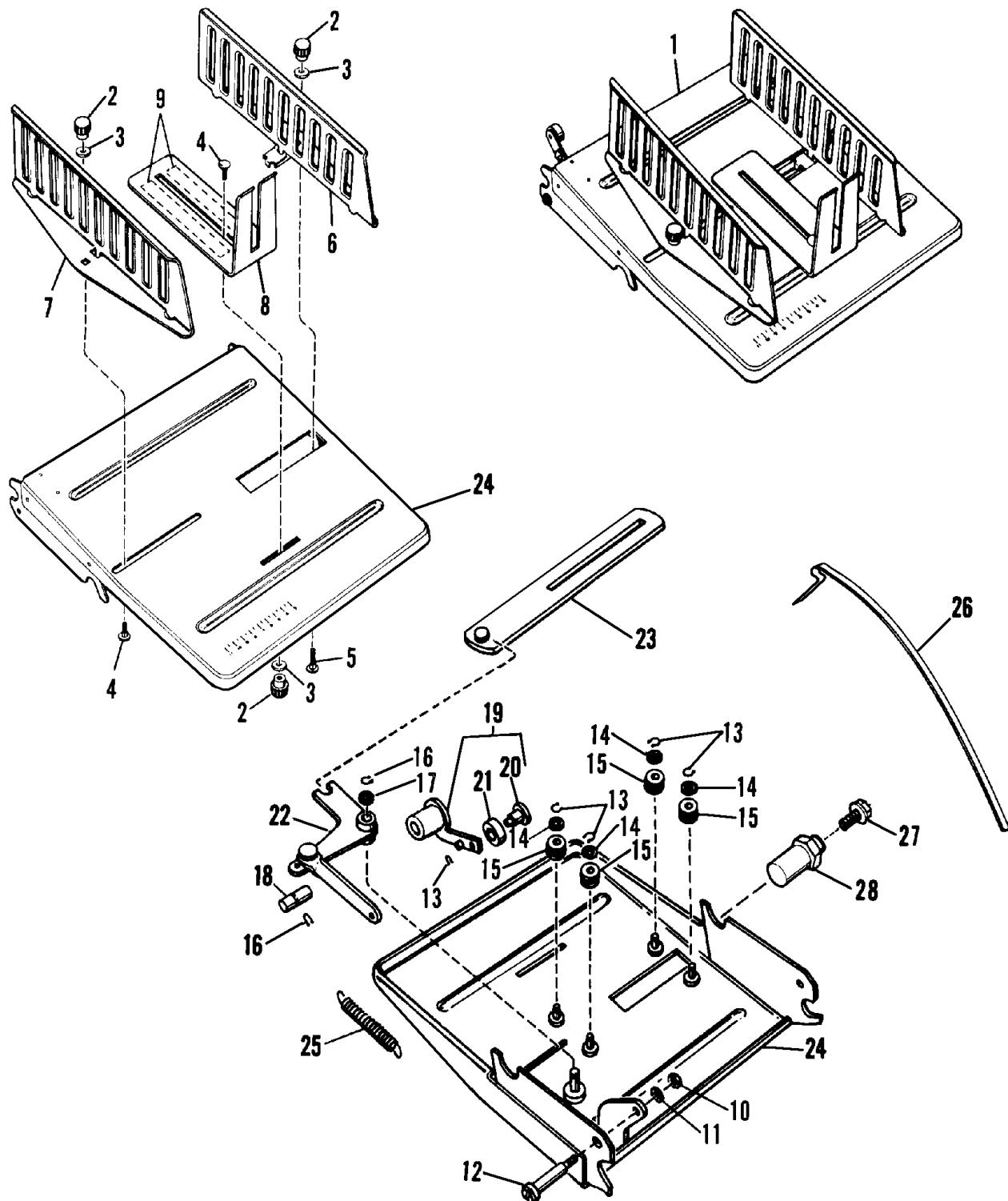
# Control Panel

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Index	Part No.	Description	Units Per Assy.
	402821	PANEL - Control Assembly - 9910 Series .....	1
1	402819	PANEL - Control .....	1
2	401959	COUNTER ASSEMBLY KIT - LCD/Board/Cable .....	1
2a	401953	COUNTER ASSEMBLY - LCD .....	1
2b	401957	COUNTER ASSEMBLY - Cable .....	1
2c	401955	COUNTER ASSEMBLY - Board (G.T.P.) .....	1
3	401951	KEYPAD .....	1
4	253365	SWITCH - Start .....	1
5	402832	HARNESS #1- Control Panel, J21, to Start Switch and Speed Control Circuit .....	1
6	402833	HARNESS #2 - Control Panel, J20, to Lamp and Microprocessor I/O .....	1
7	254717	INDICATOR - LED - Doubles .....	1
8	254716	CLIP - Speed .....	1
9	193823	KNOB .....	1
10	018229	NUT - Hex - 15/32-32 .....	2
11	001755	WASHER .....	1
12	025525	SPEED CONTROL ASSEMBLY - Run .....	1
13	100835	LOCKWASHER .....	1
14	402818	LABEL - Speed Control/Start .....	1
15	402829	BRACKET .....	1
16	001279	SCREW - 8-18 x 1/2 .....	4
17	100228	KEPS NUT - 8-32 .....	5
18	039655	SCREW - 4-40 x 7/16 .....	2
19	017799	BRACKET - Control Panel RH .....	2
20	100228	KEPS NUT - 8-32 .....	4
21	253557	SPACER .....	2
22	401922	BRACKET - LCD .....	1
23	401919	BEZEL - Counter .....	1
24	192125	WASHER - .191 I.D. x .312 O.D. .....	4
25	001292	SCREW - 8-32 x 5/16 .....	4
26	111051	SCREW - Hex Head .....	2
27	401919	BEZEL .....	1
28	001220	SCREW .....	2
29	017797	BRACKET - Pivot, Left .....	1
30	017163	BRACKET - Pivot, Right .....	1

# Receiving Tray Assembly

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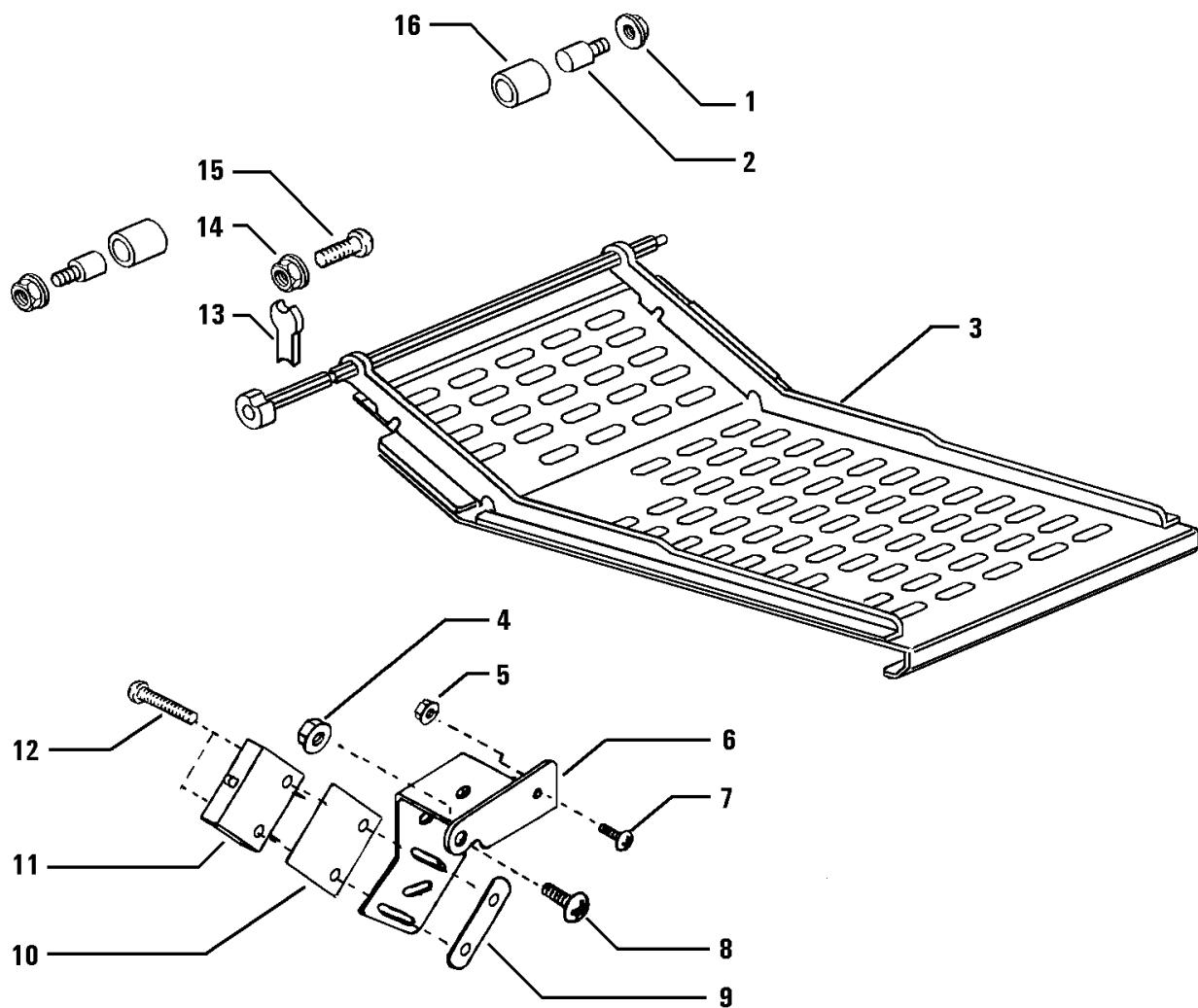
# Receiving Tray Assembly

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Index	Part No.	Description	Units Per Assy.
1	017676	RECEIVING TRAY ASSEMBLY .....	1
2	072757	KNOB - 1/4-20 .....	3
3	191297	WASHER - .349 I.D. x .625 O.D. ....	3
4	014169	SCREW - Carriage, 1/4-20 x 1/2 .....	2
5	014170	SCREW - Carriage, 1/4-20 x 7/8 .....	1
6	072767	PAPER GUIDE ASSEMBLY - O.S. ....	1
7	072765	PAPER GUIDE ASSEMBLY - N.O.S. ....	1
8	072763	BACK STOP - Paper .....	1
9	066238	FELT STRIP .....	2
10	001812	NUT - 10-32 .....	1
11	022621	WASHER - .197 I.D. x .500 O.D. ....	1
12	072795	SCREW - Shoulder, 10-32 .....	1
13	001049	RING - Retaining, .227 I.D. ....	5
14	006675	WASHER - .253 I.D. x .500 O.D. ....	4
15	072774	TRUCK - Ram .....	4
16	001047	RING - Retaining, .340 I.D. ....	2
17	014703	WASHER - .384 I.D. x .562 O.D. ....	1
18	072796	SLEEVE - Pivot .....	1
19	072784	TRUCK AND LEVER ASSEMBLY .....	1
20	072790	RIVET .....	1
21	072176	TRUCK .....	1
22	072775	CRANK AND LINK ASSEMBLY .....	1
23	007694	RAM - Receiving Tray .....	1
24	017677	TRAY - Receiving .....	1
25	072544	SPRING - Tension, .406 O.D. x 3.125 O.A.L. ....	1
26	010364	BAIL - Tray .....	1
27	111091	SCREW - 5/16-24 x 3/4 .....	2
28	196470	STUD - Tray Support.....	2

# Safety Guard - Blanket Cylinder

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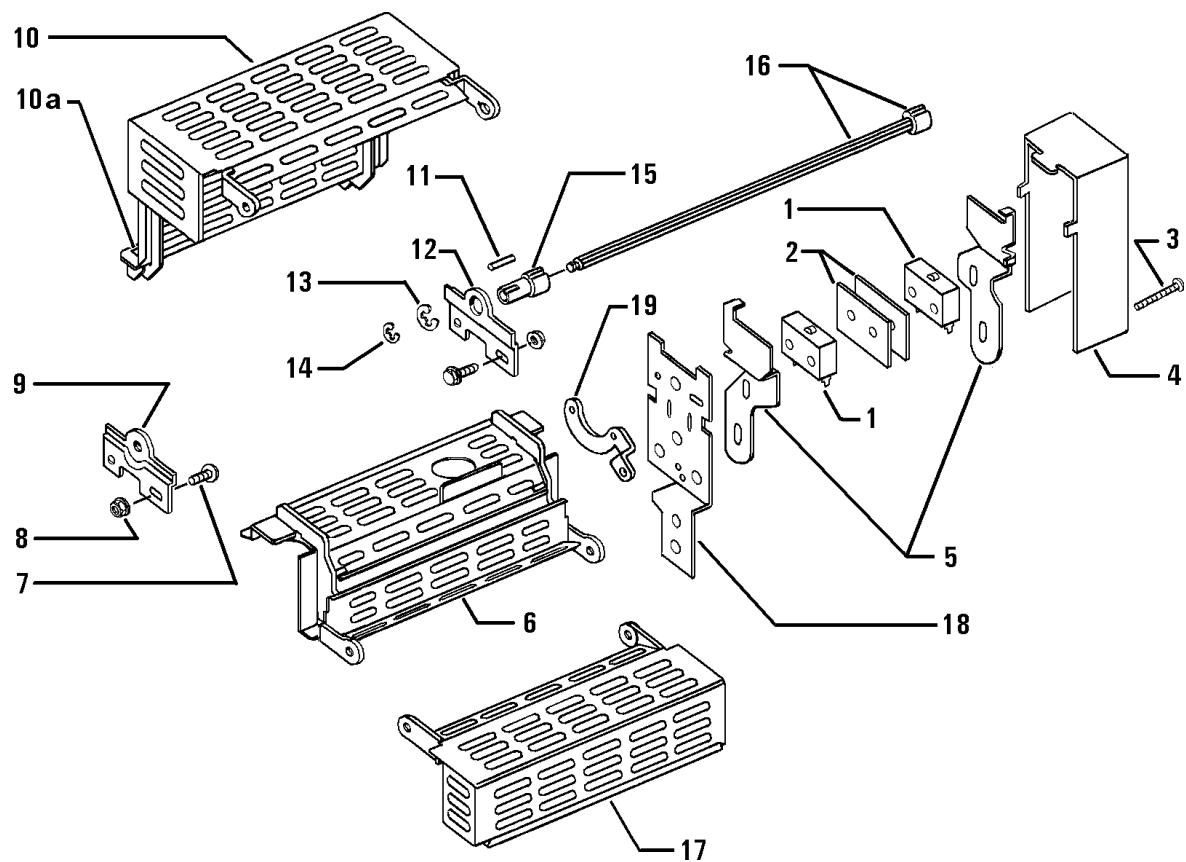
# Safety Guards - Blanket Cylinder

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Index No.	Part No.	Description	Units Per Assy.
1	402786	NUT - 10-32 .....	2
2	074717	STUD - Stop .....	2
3	402786	GUARD ASSEMBLY - Master/Blanket .....	1
4	150085	LOCKNUT .....	1
5	150083	NUT - 10-32 .....	1
6	025386	BRACKET - Switch .....	1
7	001555	SCREW - 10-32 x 1/2 .....	1
8	001594	SCREW - 1/4-28 x1/2 .....	1
9	190731	NUTPLATE .....	1
10	254475	INSULATION - Switch .....	1
11	253822	SWITCH .....	1
12	100961	SCREW .....	2
13	402754	FILLER PLATE - Guard Shaft Retainer .....	1
14	150085	NUT - 1/4-28 .....	1
15	001594	SCREW - 1/4-28 x 1/2 .....	1
16	402755	BUMPER - Rubber .....	2

# Safety Guards - Auquematic, Dampener and Ink

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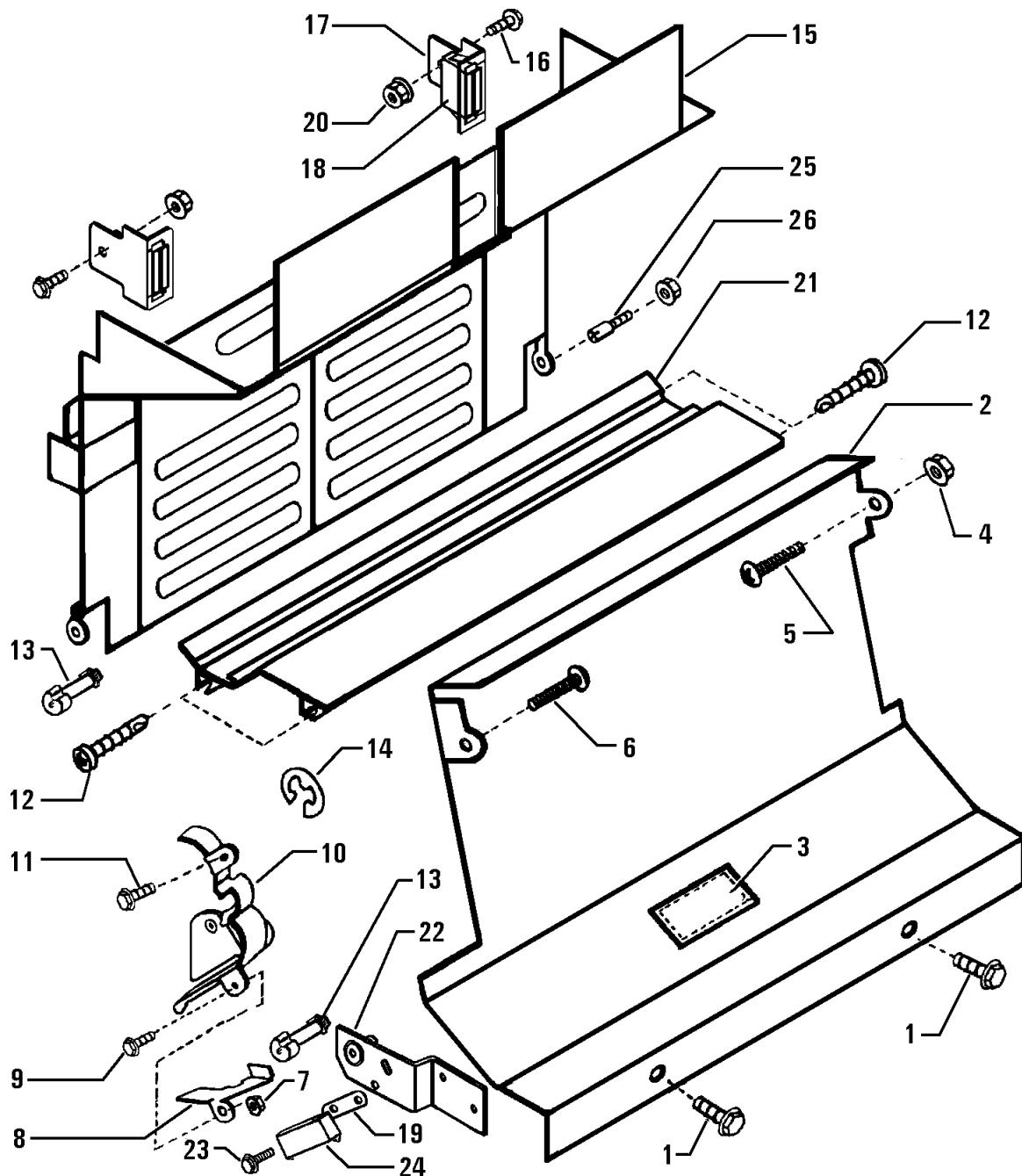
# Safety Guards - Auquamatic, Dampener and Ink

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Index No.	Part No.	Description	Units Per Assy.
1	253211	SWITCH - Safety Guards .....	2
2	254475	INSULATION - Switch .....	2
3	101983	SCREW - 6-32 x1-5/8 .....	3
4	010388	COVER - Switch .....	1
5	402016	BRACKET ASSEMBLY - Switches .....	2
6	402784	GUARD - Aquamatic-9905/9910/9910XCS/9910DTC/9905XTC/9905TC .....	1
7	111070	SCREW - 1/4-28 x 7/16 .....	4
8	150085	NUT - 1/4-28 .....	4
9	010378	BRACKET - O.S. ....	1
10	402785	GUARD - Ink-9905/9910/9910D/9910XCD/9910XCS/9910DTC/9905XTC/9905TC .....	1
10a	076897	LABEL - Caution .....	1
11	014921	PIN - Roll, .131 x .812 .....	1
12	010379	BRACKET - N.O.S. ....	1
13	001073	RING - Retaining, .577 I.D. ....	1
14	001060	RING - Retaining, .208 I.D. ....	1
15	025667	CAM ASSEMBLY - Guard .....	1
16	018314	SHAFT - Guard .....	1
17	402958	GUARD - Dampener - 9910D/9910XCD/9910DTC only .....	1
18	402023	BRACKET ASSEMBLY .....	1
19	402020	BRACKET .....	1

# Safety Guards - Impression - 9905/9905TC

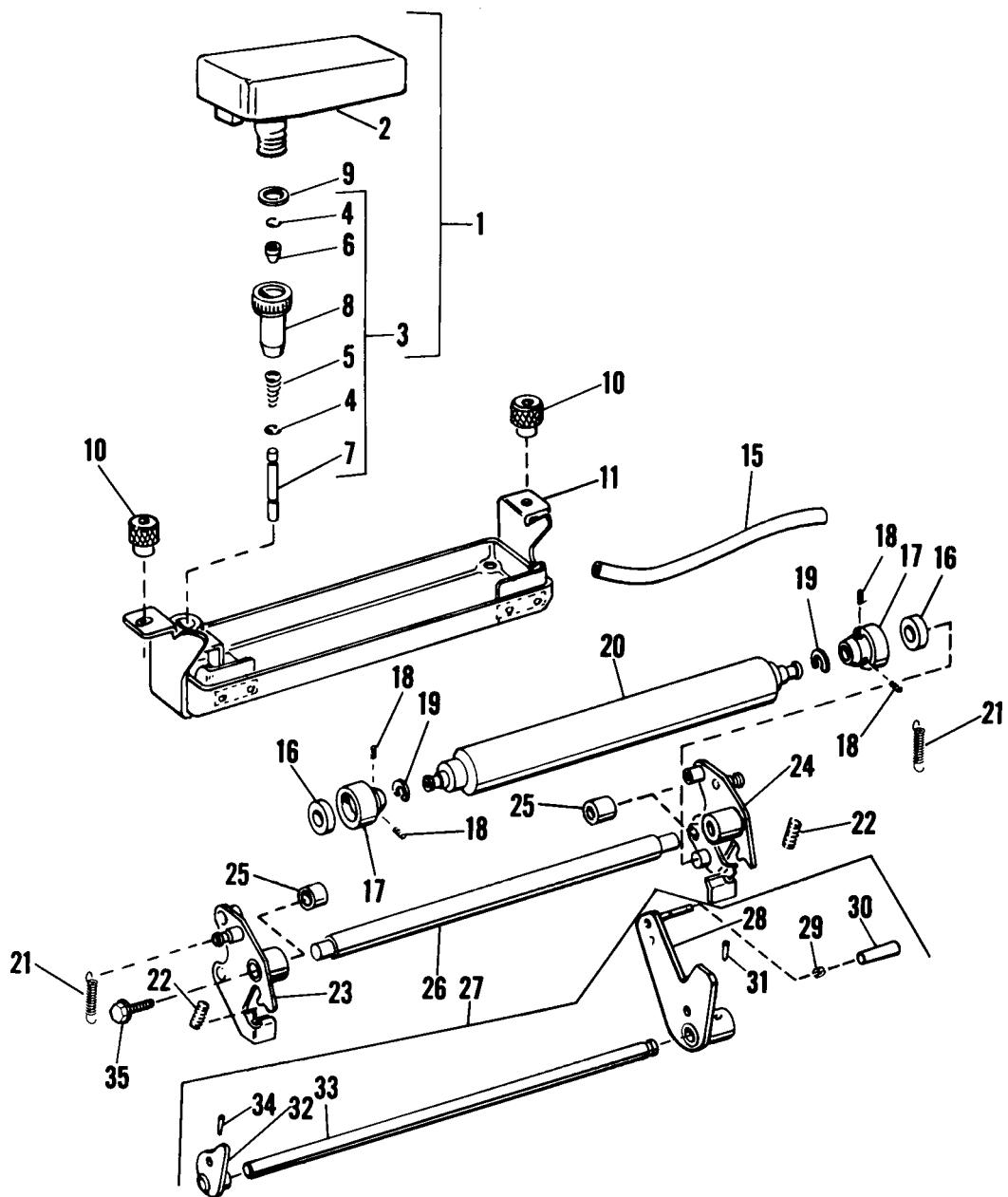
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# Safety Guards - Impression - 9905/9905TC

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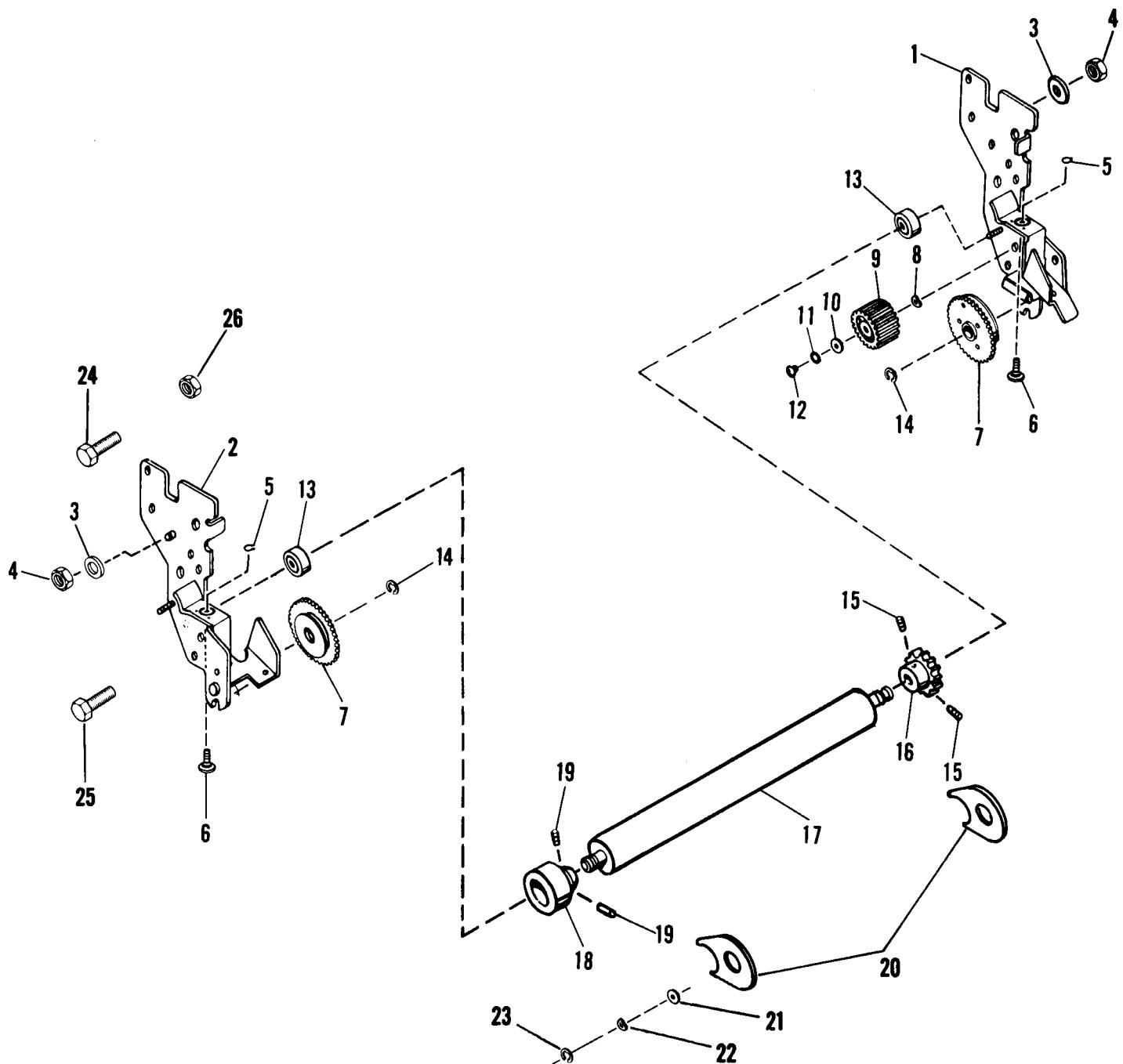
Index No.	Part No.	Description	Units Per Assy.
1	101494	SCREW - 1/4-20 x 5/8 .....	2
2	016318	GUARD - Tray Delivery, 9905 Only .....	1
3	076898	DECAL .....	1
4	150085	NUT - 1/4-28 .....	2
5	100657	SCREW - 10-32 x 5/8 .....	1
6	001575	SCREW - 10-32 x 5/16 .....	1
7	014248	NUT - 10-32 .....	2
8	072051	SHIELD .....	1
9	111058	SCREW - 10-32 x 7/8 .....	1
10	076869	GUARD - Rear .....	1
11	111054	SCREW - 10-32 x 1/2 .....	1
12	101976	SCREW - 1/4-20 x 3/4 .....	2
13	010402	SHAFT ASSEMBLY .....	2
14	001080	RING - Retaining, .302 I.D. ....	1
15	403275	GUARD - Impression - 9905/9905TC Only .....	1
16	111054	SCREW - Hex, Washer Head .....	2
17	197318	BRACKET - Magnetic Catch .....	2
18	102607	CATCH - Magnetic .....	2
19	190731	NUT-PLATE .....	1
20	150085	LOCKNUT .....	2
21	010420	GUARD - Delivery Roller .....	1
22	010399	BRACKET ASSEMBLY - Imp. SW. ....	1
23	100961	SCREW - 6-32 x 7/8 .....	1
24	253211	SWITCH - Guard, Imp. ....	1
25	074717	PIN .....	1
26	014808	NUT .....	1



Index	Part No.	Description	Units Per Assy.
1	***017674	BOTTLE ASSEMBLY - Repellent .....	1
2	012141	BOTTLE - Repellent .....	1
3	017747	VALVE ASSEMBLY .....	1
4	014507	RING - Retaining - .095 I.D. ....	2
5	073308	SPRING - Valve Pin .....	1
6	040868	SEAL - Bottle Cap .....	1
7	080536	VALVE PIN .....	1
8	017820	CAP - Bottle .....	1
9	400543	WASHER - Bottle Cap .....	1
10	080581	KNOB - Trough Mounting .....	2
11	007653	TROUGH ASSEMBLY .....	1
15	191586	HOSE - Trough Drain .....	1
16	080505	BEARING - Ductor Roller .....	2
17	080504	HOUSING - Ductor Roller Bearing, 9910 .....	2
17	080591	HOUSING - Bearing, 9910XCS .....	2
18	014372	SCREW - Set, 10-32 x 1/4 .....	4
19	014518	RING - Retaining, .395 I.D. ....	2
20	007668	ROLLER - Ductor, Rubber, 9910 .....	1
20	007859	ROLLER - Ductor, Stainless Steel, 9910XCS .....	1
21	073542	SPRING - Tension, 3/8 O.D. x 1-5/16 O.A.L. ....	2
22	073540	SPRING - Compression, 13/32 O.D. x 1-1/2 O.A.L. ....	2
23	080541	CARRIER ASSEMBLY - L.H., Ductor Roller, N.O.S. ....	1
24	080539	CARRIER ASSEMBLY - R.H., Ductor Roller, O.S. ....	1
25	001416	BUSHING - .502 I.D. x .625 O.D. x .750 O.A.L. ....	2
26	007684	TIE BAR - Carrier Assembly .....	1
27	017707	SHAFT ASSEMBLY - Aquamatic Control .....	1
28	017708	LEVER ASSEMBLY - Aquamatic Control .....	1
29	072052	SPRING - Lock .....	1
30	011371	KNOB - Control Lever .....	1
31	001978	ROLL PIN - .135 O.D. x .765 O.A.L. ....	1
32	*007958	CAM ASSEMBLY - Aquamatic Control .....	2
33	*007656	SHAFT - Aquamatic Control .....	1
34	195396	PIN - Taper, .110 O.D. x .625 O.A.L. ....	2
35	111089	SCREW .....	2

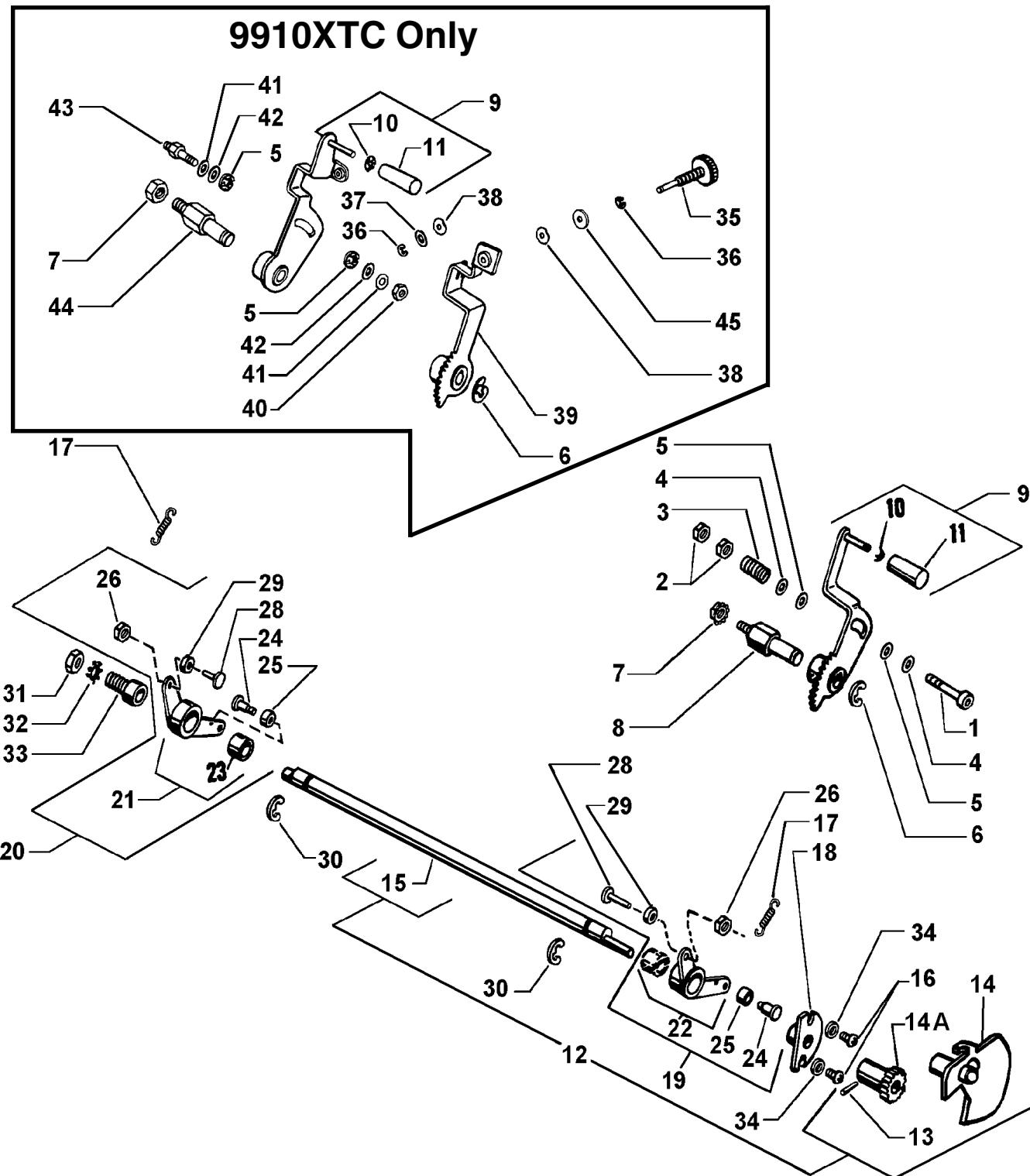
\*Not Procurable Separately

\*\*\*Not Available As An Assembly



Index	Part No.	Description	Units Per Assy.
1	007966	FRAME - N.O.S.....	1
2	007964	FRAME - O.S.....	1
3	016572	WASHER. - .255 I.D. ....	2
4	003578	NUT - 1/4-20 .....	2
5	001099	RING - Retaining, .283 I.D. ....	2
6	080524	SCREW - Shoulder.....	2
7	012422	DUCTOR GEAR ASSEMBLY .....	2
8	001772	WASHER - Spring, .382 I.D. ....	1
9	082050	GEAR .....	1
10	001750	WASHER - .328 I.D. ....	1
11	004074	WASHER - 9/16 I.D. ....	1
12	064189	SCREW - LOCK .....	1
13	080505	BEARING .....	2
14	001080	RING - Retaining, .302 I.D. ....	2
15	014390	SCREW - Set, 1/4-28 x 1/4 .....	2
16	080599	GEAR .....	1
17	007657	ROLLER - Copper (9910) .....	1
17	007856	ROLLER - Rubber (9910XCS) .....	1
18	080591	HOUSING - Bearing .....	1
19	014372	SCREW - Set, 10-32 x 1/4 .....	2
20	080979	SHIELD - Aquamatic, (9910XCS) .....	2
21	195086	WASHER - Stainless Steel, .513 I.D. x 1.000 O.D. (9910XCS) .....	2
22	195087	WASHER - Stainless Steel Spring, .520 I.D. (9910XCS) .....	2
23	101870	RING - Retaining, Stainless Steel .456 I.D. (9910XCS) .....	2
24	111073	SCREW - 1/4-28 x 5/8 .....	2
25	111074	SCREW - 1/4-28 x 3/4 .....	2
26	150085	NUT - 1/4-28 .....	2

# Aquematic Control Lever Assembly



# Aquematic Control Lever Assembly

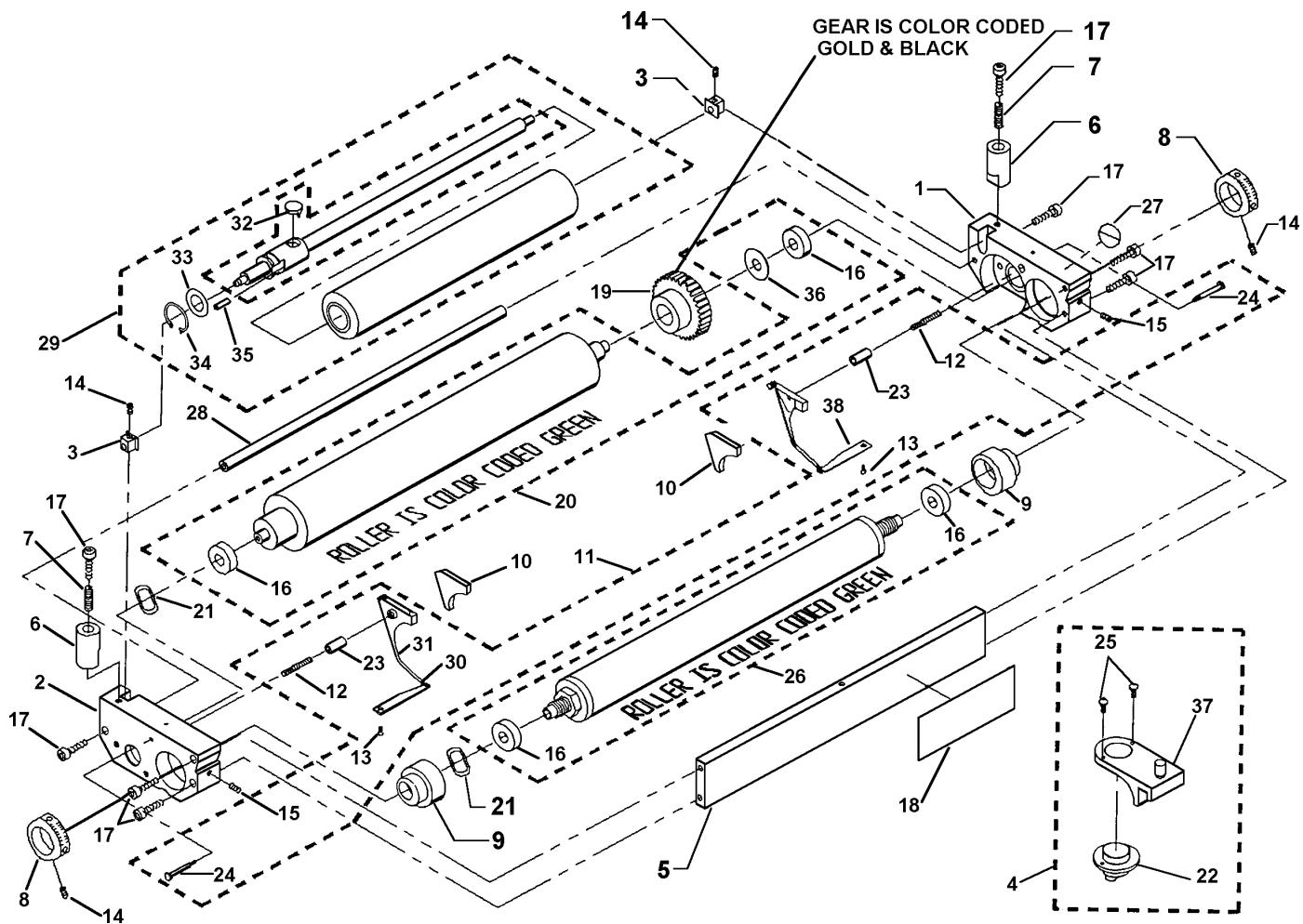
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Index	Part No.	Description	Units Per Assy.
1	014304	SCREW - 1/4-28 x 1-1/2 .....	1
2	001832	NUT-1/4-28 .....	2
3	072953	SPRING - Compression, 5/16 I.D x 5/8 O.A.L. ....	1
4	021150	WASHER - .256 I.D. ....	2
5	014793	WASHER - Friction, 17/64 I.D. ....	2
6	001080	RING - Retaining. .302 I.D. ....	1
7	150085	NUT - 1/4-28 .....	1
8	080537	STUD - Aquematic Control Lever .....	1
9	016275	LEVER ASSEMBLY-Micro Adjust .....	1
9	017548	LEVER ASSEMBLY .....	1
9	018592	LEVER ASSEMBLY-Micro Adjust .....	1
9	018543	LEVER ASSEMBLY .....	1
10	072052	LOCK-Spring .....	1
11	017593	HANDLE .....	1
12	007662	ECCENTRIC SHAFT AND STOP ASSEMBLY (9905, 9910, 9910XCS, 9905XTC, 9905TC Only) ...	1
12	402886	ECCENTRIC SHAFT AND STOP ASSEMBLY (9910D Only) .....	1
13	000006	PIN - Taper. .582 O.A.L. ....	1
14	402887	STOP (9910D Only) .....	1
14A	*073246	GEAR - Eccentric Shaft .....	1
15	*007663	SHAFT - Eccentric .....	1
16	111068	SCREW - 1/4-28 x 5/16 .....	2
17	040782	SPRING - Tension, .318 O.D. x 1-7/32 O.A.L. ....	2
18	073252	BUSHING - Eccentric Shaft .....	1
19	073248	LEVER ASSEMBLY - O.S. ....	1
20	073250	LEVER ASSEMBLY - N.O.S. ....	1
21	071567	LEVER - N.O.S. ....	1
22	071566	LEVER - O.S. ....	1
23	014605	BUSHING - .566 I.D. x .691 O.D. x .750 O.A.L. ....	1
24	057507	RIVET .....	1
25	070125	TRUCK .....	1
26	014248	NUT - LOCK, 10-32 .....	1
28	190118	STUD - Eccentric .....	1
29	190103	TRUCK .....	1
30	001094	RING - Retaining, .394 I.D. ....	2
31	014805	NUT - 7/16-20 .....	1
32	043097	WASHER - .440 I.D. ....	1
33	193606	STUD .....	1
34	021203	WASHER - .255 I.D. x .500 O.D. ....	2
35	196666	SCREW - Adjusting .....	1
36	014504	RING - Retaining, .146 I.D. x .027 .....	2
37	196664	WASHER - Spherical .....	1
38	001742	WASHER - Spring, 13/16 I.D. x .500 O.D. ....	2
39	016271	LEVER ASSEMBLY - Gear .....	1
40	001818	NUT - Lock, 1/4-28 .....	1
41	193549	WASHER - Spring, .266 I.D. x .557 O.D. ....	2
42	191384	WASHER - .260 I.D. x .750 O.D. ....	2
43	196662	STUD .....	1
44	196663	STUD .....	1
45	006776	WASHER - Plain, 3/16 I.D. x 3/8 O.D. x 3/64 .....	1

\*Not Procurable Separately

# Non-motorized Dampener

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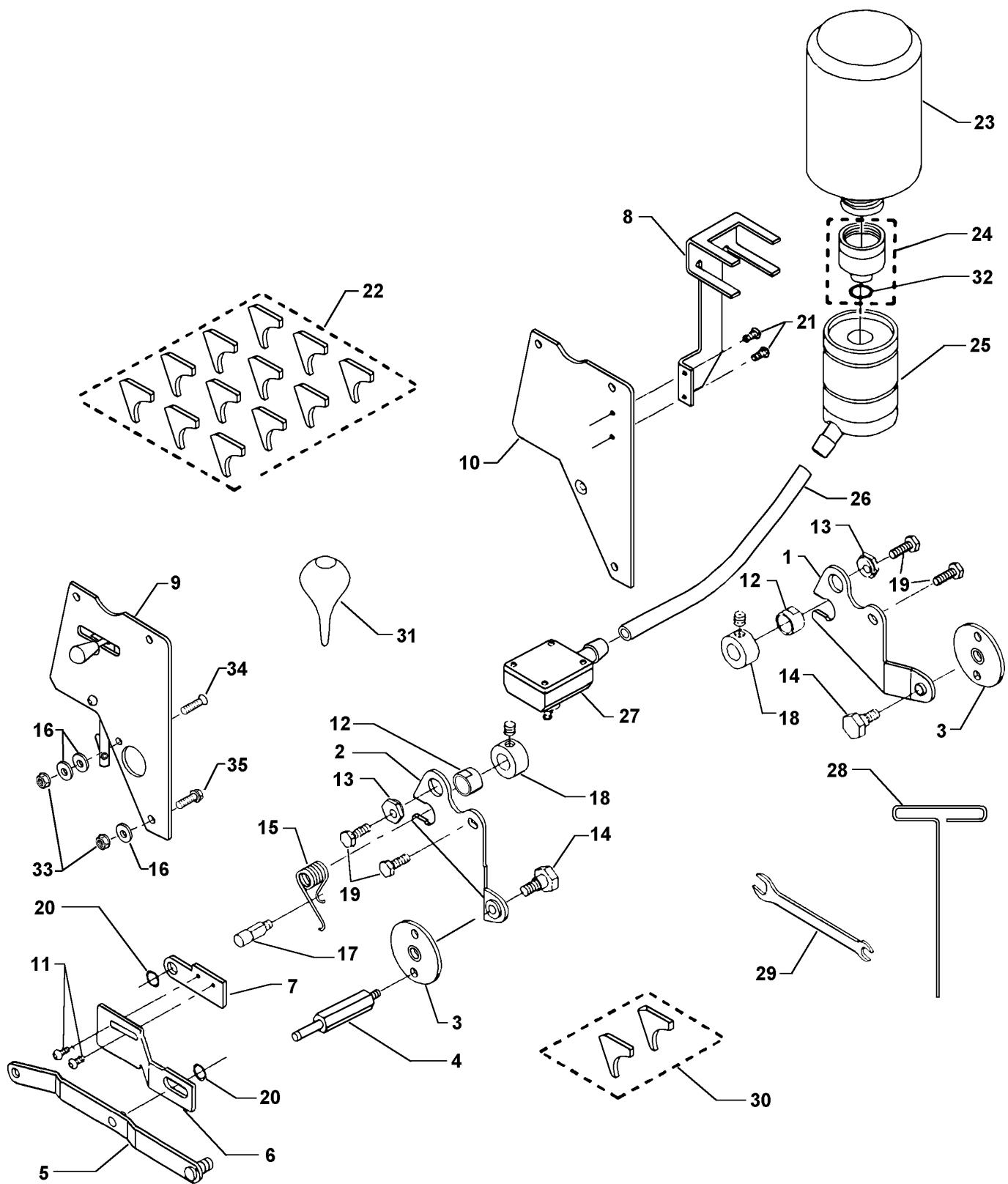


# Non-motorized Dampener

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Index	Part No.	Description	Units Per Assy.
1	VG94993	END FRAME - R.H. ....	1
2	VG94994	END FRAME - L.H. ....	1
3	VG91219	BLOCK - Alignment .....	2
4	VG98750	BRACKET NOZZLE ASSEMBLY .....	1
5	VG94995	PLATE - Tie .....	1
6	VG94991	POST - Oscillator .....	2
7	VG93466	SPRING - Compression .....	2
8	VG94992	GAUGE - Metering .....	2
9	VG92291	ECCENTRIC .....	2
10	VG92370	SEAL SET - (L & R) .....	1
11	VG92290	BACKING PLATE KIT (L & R) .....	1
12	VG92238	SPRING - Compression .....	2
13	VG91802	SCREW - Flat Head, 3-48 x 1/4 .....	2
14	VG91811	SET SCREW - 10-24 x 1/4 .....	4
15	VG91813	SET SCREW - 10-24 x 1/2 .....	2
16	VG92401	BEARING .....	4
17	VG91853	SCREW - Socket Head, 10-32 x 1.12 .....	8
18	VG94987	STICKER - I.D. ....	1
19	VG92940	GEARCLUTCH ASSEMBLY .....	1
20	VG92470	ROLLER W/B - Form, 13" .....	1
21	VG92491	WASHER - Wave .....	2
22	VG92604	NOZZLE .....	1
23	VG92304	PIN - Guide .....	2
24	VG92303	SCREW - Shoulder .....	2
25	VG91907	SCREW - Phillips Head, 6-32 x 3/8 .....	2
26	VG92460	ROLLER W/B - Metering, 13" .....	1
27	VG92601	SYMBOL - Inward Nip .....	1
28	VG95996	BAR - Tie .....	1
29	VG94998	OSCILLATOR ROLLER PARTS ASSEMBLY - 13-1/4 .....	1
30	VG92236	SPRING - Tab .....	1
31	VG92259	COVER - Spring .....	1
32	VG91111	DRIVE SHAFT FOLLOWER - Oscillator .....	1
33	VG91965	RETAINING WASHER - Oscillator .....	1
34	VG91997	CLIP - Oscillator Retaining .....	1
35	VG91949	PIN - Spring .....	1
36	VG92415	WASHER - Thrust .....	1
37	VG94997	BRACKET - Nozzle .....	1
38	VG92234	TAB .....	1

## **Non-motorized Dampener**

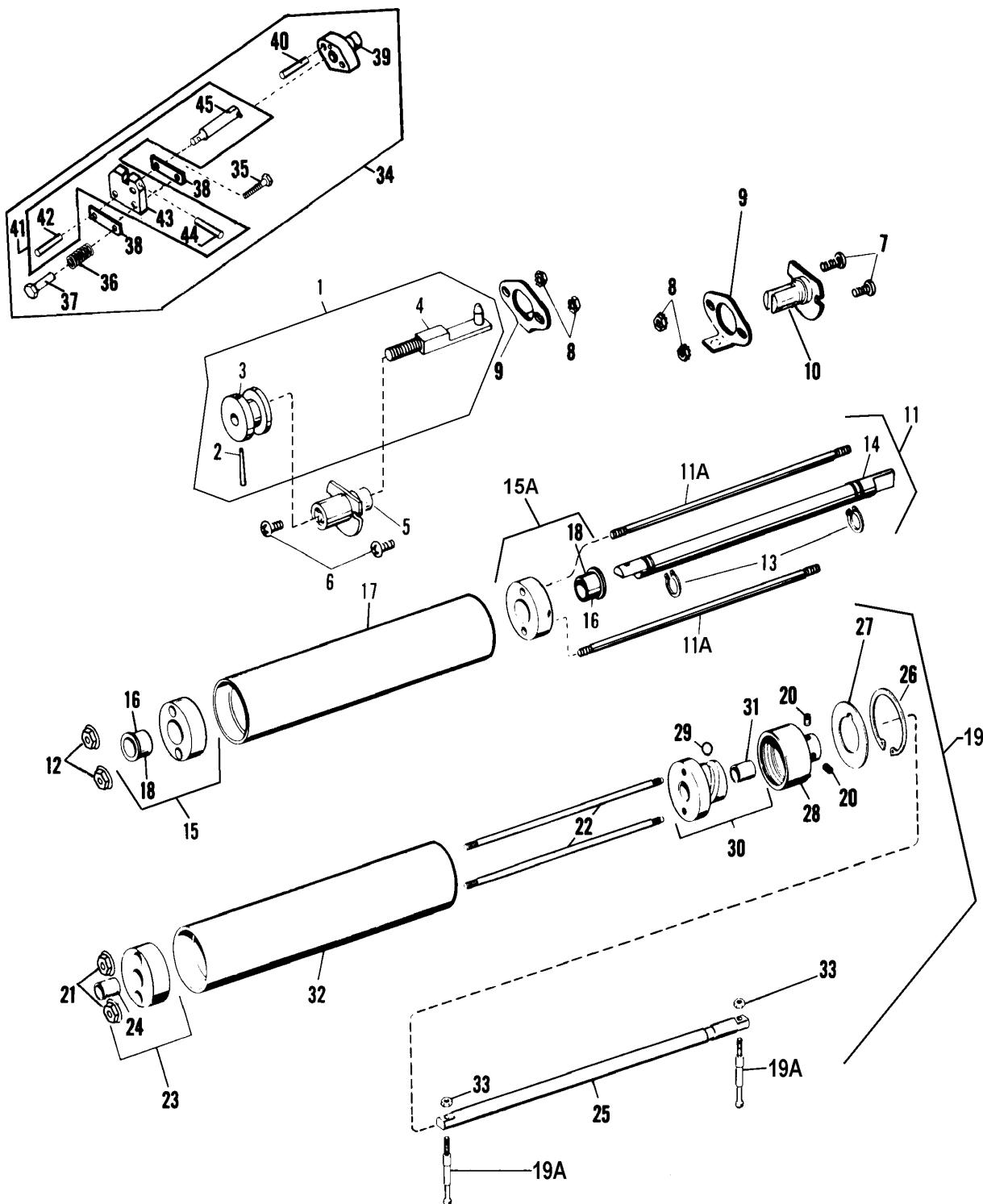


# Non-motorized Dampener

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Index	Part No.	Description	Units Per Assy.
1	VG90920	MOUNTING BRACKET ASSEMBLY - R.H. ....	1
2	VG90910	MOUNTING BRACKET ASSEMBLY - L.H. ....	1
3	VG93805	BOLT RETAINER ASSEMBLY .....	2
4	VG93613	STUD - Detent .....	1
5	VG93794	FORM LINK ASSEMBLY .....	1
6	VG93801	LINK - Long .....	1
7	VG93799	LINK - Short .....	1
8	VG94999	BRACKET - Bottle .....	1
9	VG93601	WIRE GUARD SUPPORT BRACKET - R.H. ....	1
10	VG93602	WIRE GUARD SUPPORT BRACKET - L.H. ....	1
11	VG91816	SCREW - Button Head Cap, 10-24 x 3/8 .....	2
12	VG93818	BUSHING - Eccentric Shaft .....	2
13	VG93543	BRACKET - Eccentric .....	2
14	VG93814	BOLT - Shoulder .....	2
15	VG93811	SPRING - Torsion .....	1
16	VG94136	SPACER .....	6
17	VG93809	BOLT - Stop .....	1
18	VG91910	COLLAR - 9/16 .....	2
19	VG91867	SCREW - Hex Head, 1/4-20 x 1/2 .....	4
20	VG91956	WASHER - Spacer .....	2
21	VG91817	SCREW - Button Head, 10-24 x 1/4 .....	2
22	VG93930	SEAL - Felt Cleaning (12 pack set).....	1
23	VG92773	BOTTLE - Round Calibrated .....	1
24	VG92760	DISPENSING VALVE ASSEMBLY .....	1
25	VG92740	BOTTLE VALVE ASSEMBLY .....	1
26	VG94986	TUBING - Vinyl, 1/2 I.D. .....	1
27	VG92750	ADAPTER BASE ASSEMBLY .....	1
28	VG90755	T-WRENCH - 3/32 .....	1
29	VG93555	WRENCH - Kompac .....	2
30	VG92370	SEAL SET - Kompac .....	1
31	VG92778	SYRINGE - Kompac .....	1
32	VG92765	O-RING - DISPENSING VALVE .....	1
33	150083	LOCK NUT (Order from A. B. Dick) .....	4
34	112565	SCREW - Phillips (Order from A. B. Dick) .....	2
35	111055	SCREW - Hex Washer Head (Order from A. B. Dick) .....	2

# Waver, Oscillating Roller & Guide Assemblies



# Waver, Oscillating Roller & Guide Assemblies

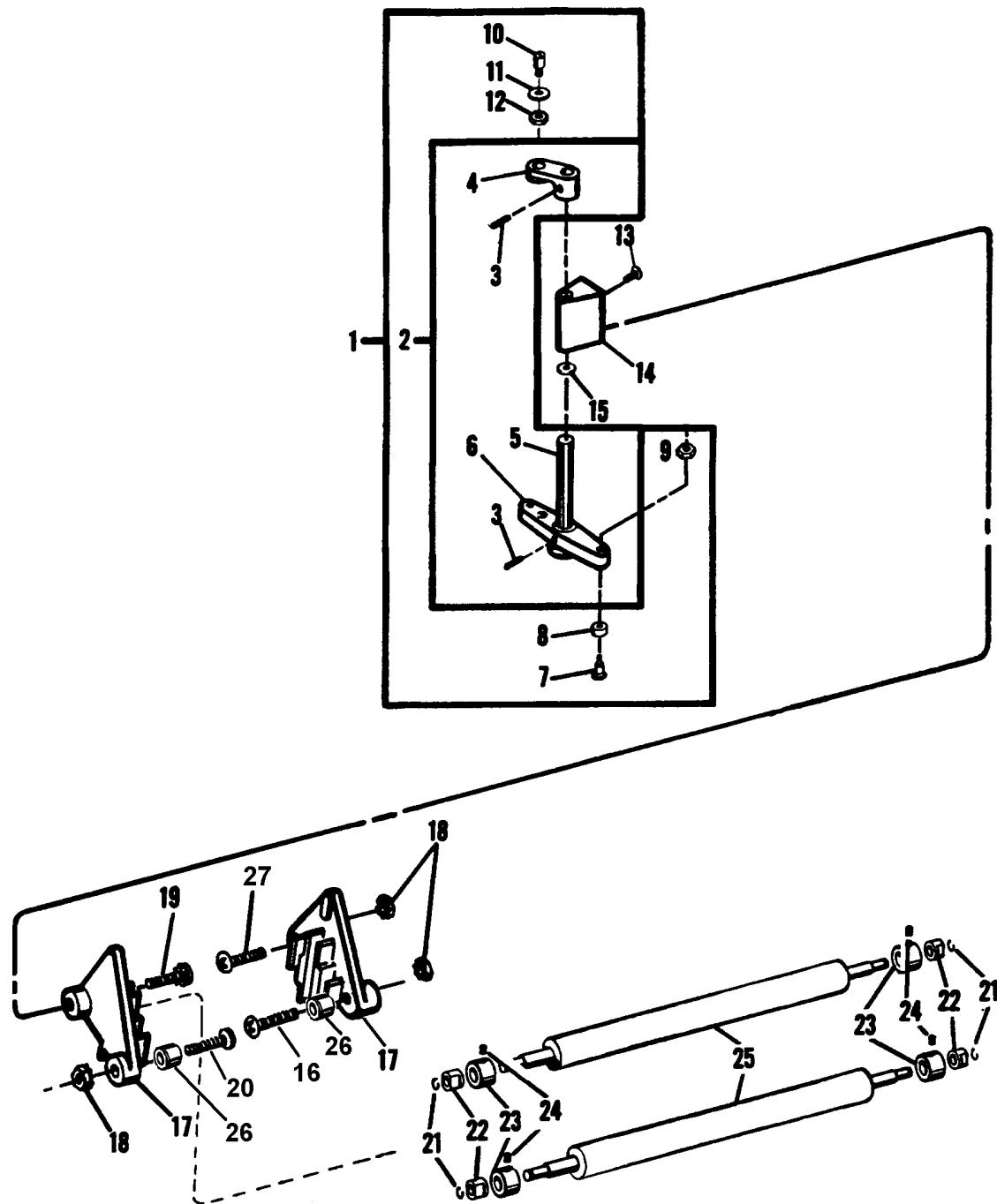
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Index	Part		Units Per Assy.
No.	No.	Description	
1	073011	COUPLE ASSEMBLY - Standard.....	1
2	000014	PIN - Taper, .147 O.D. x 1.125 O.A.L. ....	1
3	*073014	COUPLING - Standard.....	1
4	*073012	SHAFT .....	1
5	084413	GUIDE - Coupling .....	1
6	111074	SCREW - 1/4-28 x 3/4 .....	2
7	111073	SCREW - 1/4-28 x 5/8 .....	2
8	150085	NUT - 1/4-28 .....	4
9	080295	BRACKET .....	2
10	084412	GUIDE - Slotted - 9910/9910D/9910XCS .....	1
11	008007	ROLLER AND SHAFT ASSEMBLY - Ink & Water Waver (Alcohol) (Rubber) .....	1
11	007568	ROLLER AND SHAFT ASSEMBLY - Ink & Water Waver (Non Alcohol) (9900 series) .....	1
11A	197043	TIE ROD .....	2
12	196475	NUT - Special - 1/4-28 .....	2
13	001094	RING - Retaining, .463 I.D. ....	2
14	007569	SHAFT - Standard - 9910/9910D .....	1
14	007852	SHAFT - 9910XCS .....	1
15	076194	CAP ASSEMBLY - Waver Roller .....	1
15A	400646	END CAP ASSEMBLY .....	1
16	190387	BUSHING - .504 I.D. x .629 O.D. x .817 O.A.L. ....	1
17	007570	ROLLER - Waver, Nylon, Dampener - 9910/9910D .....	1
17	403105	ROLLER - Transfer, Rubber - 9910XCS .....	1
18	195401	BUSHING - .504 I.D. x .627 O.D. x .755 O.A.L. ....	2
19	007576	INKOSCILLATING ROLLER ASSEMLY .....	1
19A	073193	PIN - Special - 2-9/16" O.A.L. - 9910/9910D .....	2
19A	195684	PIN - Special - 2-5/16" O.A.L. - 9910XCS .....	2
20	014390	SCREW - Set, 1/4-28 x 1/4 .....	2
21	196475	NUT - Special, 1/4-28 .....	2
22	007580	TIE ROD .....	2
23	080694	PLUG - Oscillating Roller .....	1
24	001497	BUSHING - .504 I.D. x .629 O.D. x .625 O.A.L. ....	1
25	007581	SHAFT - Oscillating Roller .....	1
26	014523	RING - Retaining, 2.600 O.D. ....	1
27	080698	GUARD - Splash .....	1
28	080263	CAP - Oscillating Roller .....	1
29	080699	BALL - Cam Assembly .....	1
30	080695	PLUG AND CAM ASSEMBLY .....	1
31	001427	BUSHING - .503 I.D. x .628 O.D. x .880 O.A.L. ....	1
32	007577	ROLLER - Oscillating Rider, Nylon .....	1
33	001804	NUT - 10-32 .....	2
34	083549	COUPLING ASSEMBLY - Dampener .....	1
35	080617	SCREW - Shoulder .....	1
36	080619	SPRING - Compression, .504 O.D. x 1 1/4 O.A.L. x .075 .....	1
37	080616	NUT - Special .....	1
38	080614	PLATE - Clamping .....	2
39	080293	GUIDE - Coupling Assembly .....	1
40	014905	PIN - Roll, .198 x 1/2 .....	1
41	083548	COUPLING SHAFT AND BLOCK ASSEMBLY .....	1
42	001987	PIN - Roll, .167 x .890 .....	1
43	080615	BLOCK - Coupling .....	1
44	014579	PIN - Drive-Lok .....	1
45	083547	SHAFT ASSEMBLY - Coupling, Drilling Necessary .....	1

\*Not Procurable Separately

# Rider Rollers

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# Rider Rollers

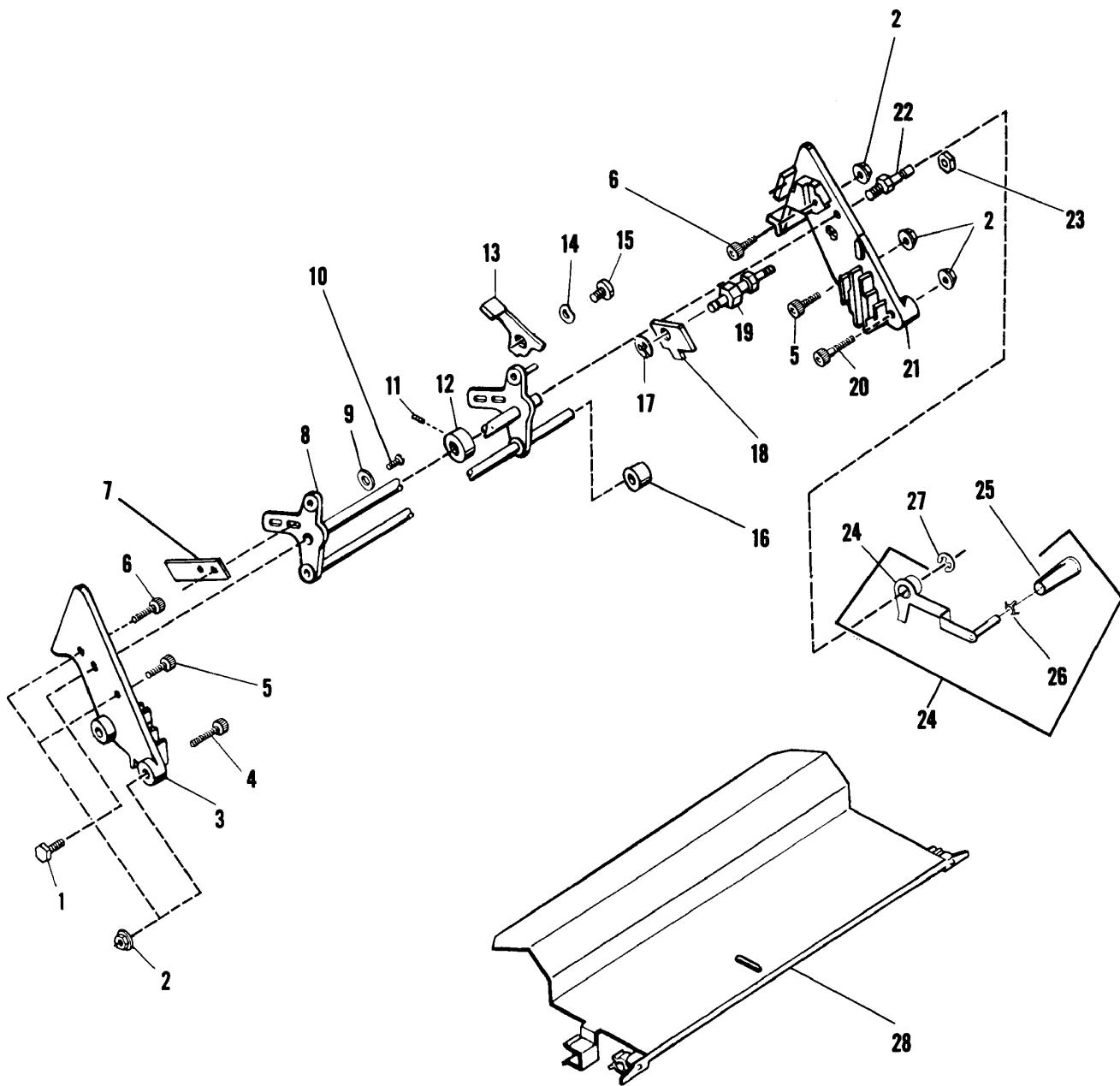
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Index	Part No.	Description	Units Per Assy.
1	087496	LEVER AND SHAFT ASSEMBLY - Standard .....	1
1	080300	LEVER AND SHAFT ASSEMBLY - Dampener .....	1
2	087497	SHAFT ASSEMBLY - Standard .....	2
2	081151	SHAFT ASSEMBLY - Dampener .....	1
3	192900	PIN - Taper, .750 O.A.L. ....	2
4	*073116	LEVER - Standard .....	1
4	*080689	LEVER - Dampener .....	1
5	*080317	SHAFT .....	1
6	*080297	LEVER .....	1
7	080298	SCREW - Shoulder, 10-32 .....	2
8	080299	TRUCK .....	2
9	101051	NUT - 10-32 .....	2
10	073339	SCREW - Eccentric, 10-32, Standard .....	1
10	080688	SCREW - Eccentric, Dampener .....	1
11	001702	WASHER - .195 I.D. x .500 O.D., Standard .....	1
11	001710	WASHER - Lock, .319 I.D. x .575 O.D., Dampener .....	1
12	001812	NUT - 10-32, Standard .....	1
12	001834	NUT - 5/16-24, Dampener .....	1
13	111073	SCREW - 1/4-28 x 5/8 .....	3
14	073108	BRACKET - Waver Operation .....	1
15	192766	WASHER - .385 I.D. x .750 O.D. ....	2
16	102431	SCREW - 1/4-28 x 2 .....	1
17	073234	BRACKET - Oscillating Rider Roller .....	2
18	150085	NUT - 1/4-28 .....	3
19	111077	SCREW - 1/4-28 x 1-1/4 .....	1
20	111079	SCREW - 1/4-28 x 1-1/2 .....	1
21	001778	RING - Retaining, .214 I.D. ....	8
22	073004	BUSHING - .253 I.D. x .500 O.D. x .140 O.A.L. ....	8
23	073152	COLLAR - Rider Roller .....	8
24	001207	SCREW - Set, 8-32 x 3/16 .....	8
25	403103	ROLLER - Rider .....	4
26	197472	SPACER .....	2
27	111076	SCREW .....	1

\*Not Procurable Separately

# Ink Bridge and Drip Tray

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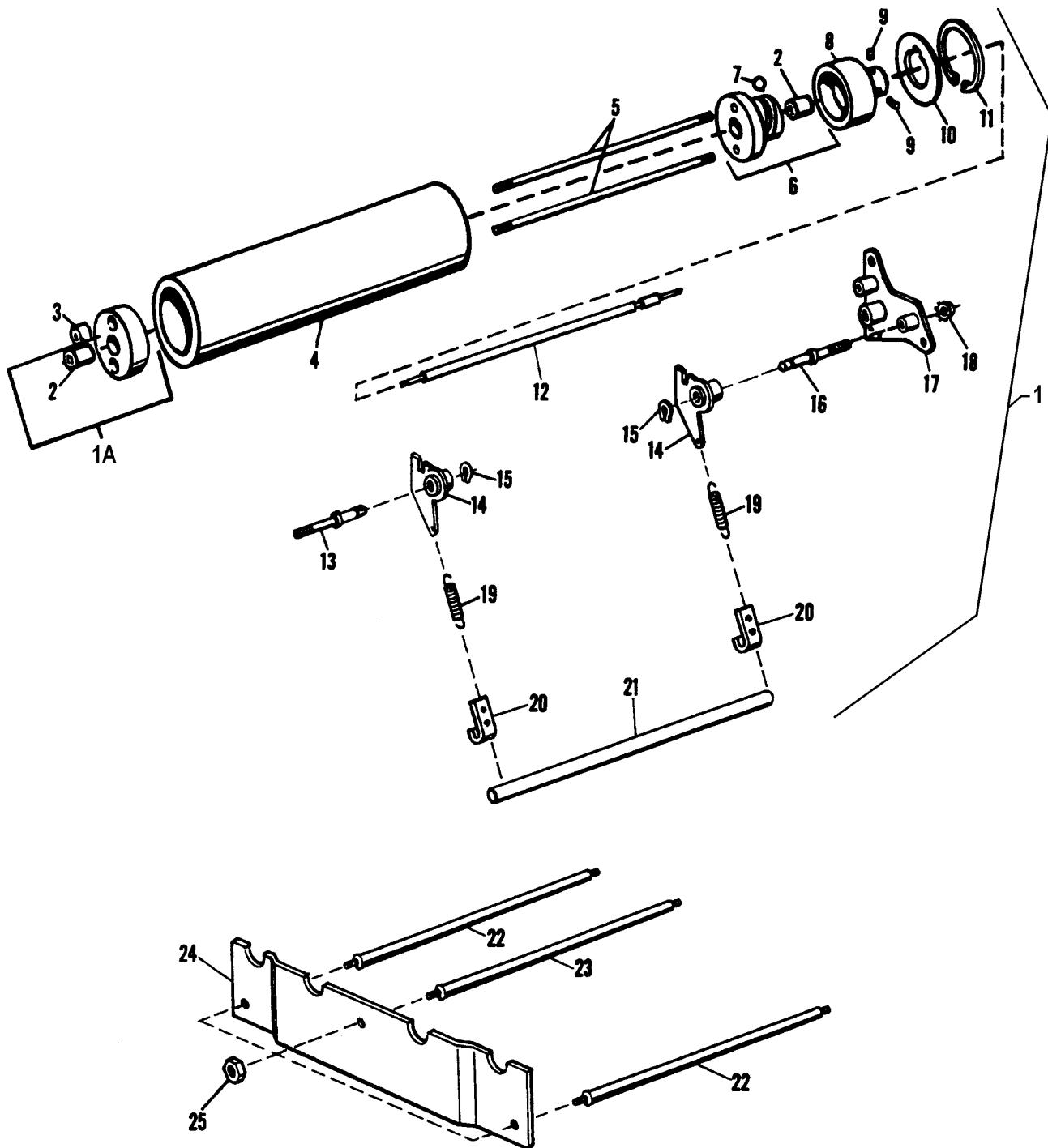
# Ink Bridge and Drip Tray

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Index	Part No.	Description	Units Per Assy.
1	193601	SCREW - Shoulder, 5/16-24.....	1
2	150085	NUT - 1/4-28.....	6
3	078628	BRIDGE - Ink, N.O.S.....	1
4	100815	SCREW - 1/4-28 x 1-1/4 .....	1
5	100653	SCREW - 1/4-28 x 3/4 .....	2
6	014234	SCREW - 1/4-28 x 1.000 .....	2
7	078638	SLIDE - Adjusting .....	2
8	***078669	LEVER ASSEMBLY .....	1
9	***021861	WASHER - .196 I.D. x .437 O.D. ....	4
10	***014350	SCREW - 10-32 x 5/16 .....	4
11	***014372	SCREW - Set, 10-32 x 1/4 .....	1
12	***063206	COLLAR .....	1
13	***082421	LEVER - Toggle .....	1
14	***014745	WASHER - Spring, .342 I.D. x .630 O.D. ....	1
15	***063087	SCREW - Shoulder, 10-32 .....	1
16	***195681	SPACER .....	1
17	***001060	RING - Retaining, .208 I.D. ....	2
18	***078646	STOP - Lever .....	2
19	***195686	STUD - 10-32 .....	2
20	100814	SCREW - 1/4-28 x 1 1/2 .....	1
21	078626	BRIDGE - Ink, O.S. ....	1
22	078660	STUD - Pivot, 5/16-24 .....	1
23	014808	NUT - 10-32 .....	2
24	***017704	LEVER ASSEMBLY .....	1
25	***011371	HANDLE .....	1
26	***072052	LOCK - Spring .....	1
27	***001095	RING - Retaining, .245 I.D. ....	1
28	017641	TRAY ASSEMBLY .....	1

\*\*\*The parts are used on all except the "D" machines.

# Lower Oscillating Roller and Related Parts



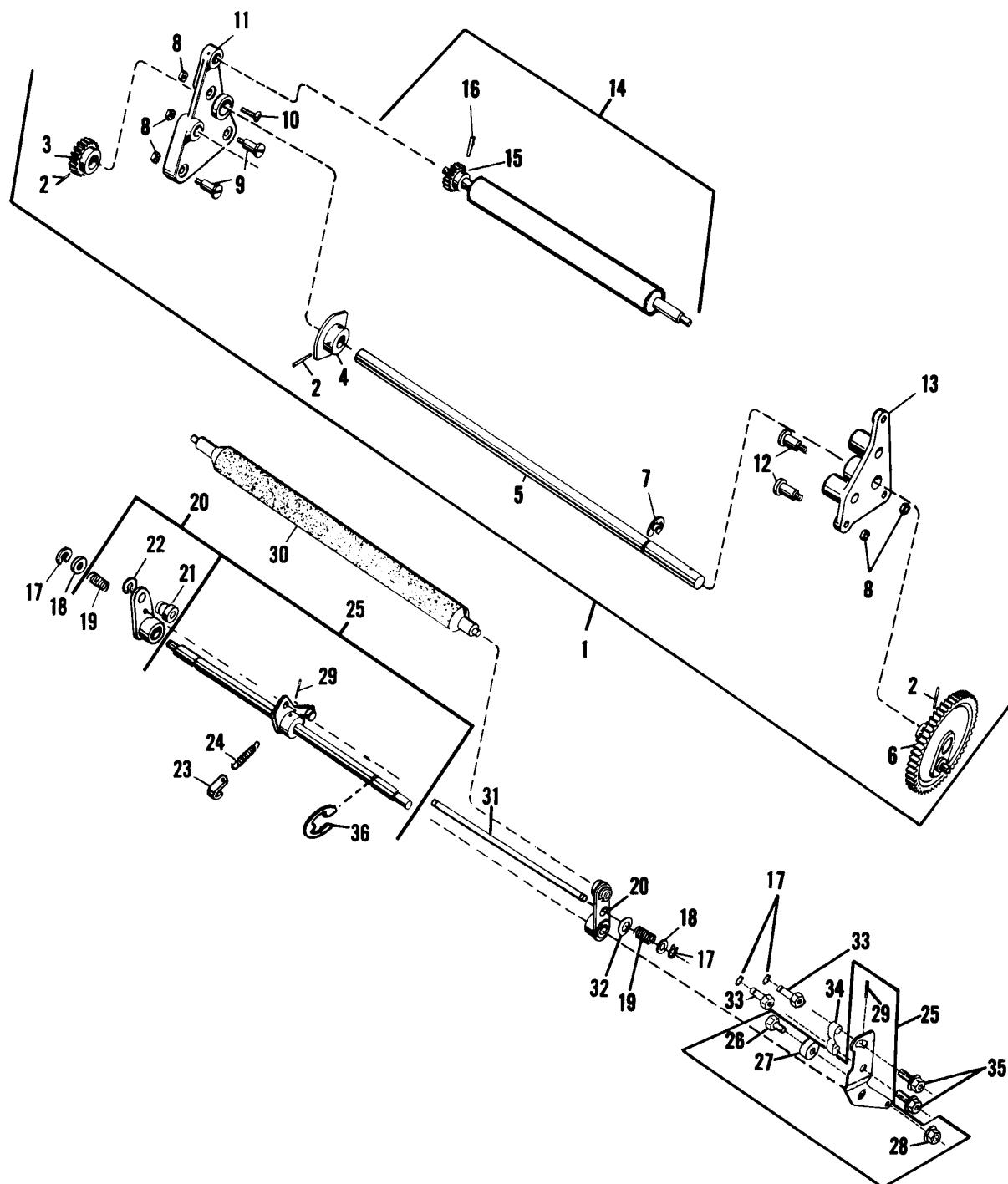
# Lower Oscillating Roller and Related Parts

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Index No.	Part No.	Description	Units Per Assy.
1	078667	LOWER OSCILLATING ROLLER ASSEMBLY .....	1
1A	080694	PLUG ASSEMBLY - Aux. Oscillating Roller .....	1
2	001497	BUSHING .....	1
3	196475	NUT - Special .....	2
4	007577	ROLLER - Nylon .....	1
5	007580	ROD - Tie .....	2
6	080695	PLUG AND CAM ASSEMBLY .....	1
7	080699	BALL .....	1
8	080263	CAP .....	1
9	014390	SCREW - Set, 1/4-28 x 1/4 .....	2
10	080698	GUARD .....	1
11	014523	RING- Retaining Internal, 2.456 I.D. x 2.600 O.D. x .081 .....	1
12	078668	SHAFT - Aux. Oscillating Roller .....	1
13	195680	STUD - Pivot, N.O.S. ....	1
14	081178	ARM ASSEMBLY - Oscillating Roller .....	2
15	001095	RING - Retaining External, .245 I.D. x .500 O.D. x .027 .....	2
16	195683	STUD - Pivot, O.S. ....	1
17	078639	BRACKET ASSEMBLY - Bearing, O.S. ....	1
18	150085	NUT - 1/4-28 .....	4
19	190330	SPRING - .374 O.D. x 2-25/32 O.A.L. x .288 .....	2
20	076070	CLIP - Spring Anchor .....	2
21	007575	TIE BAR .....	1
22	078672	TIE ROD - End, Short .....	2
23	078671	TIE ROD - Long .....	1
24	078641	RACK .....	2
25	014808	NUT - 10-32 .....	6

# Ink Distributor and Ductor Rollers

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# Ink Distributor and Ductor Rollers

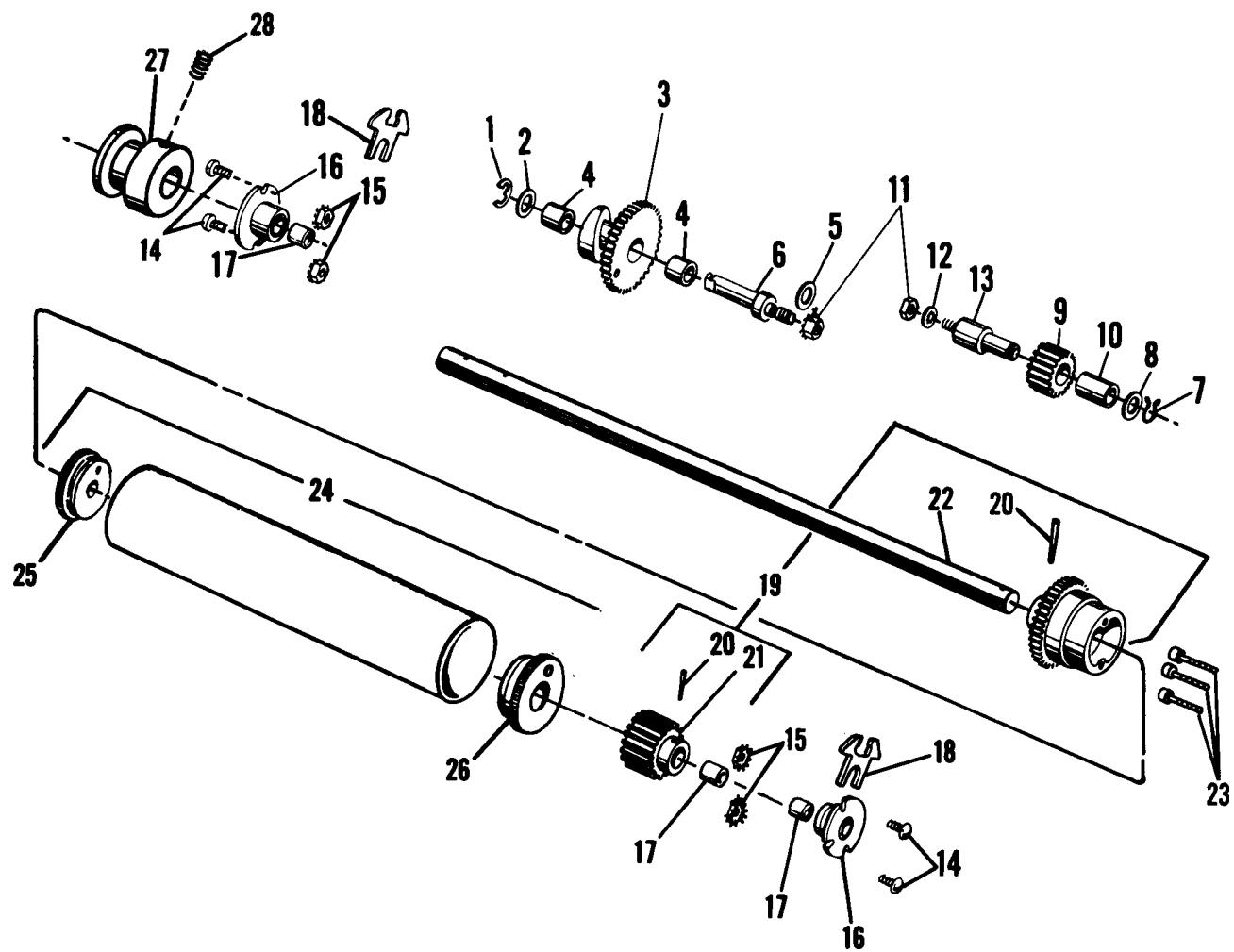
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Index	Part No.	Description	Units Per Assy.
1	017989	CAM SHAFT .....	1
2	001956	PIN - Taper, .156 O.D. x .968 O.A.L. ....	3
3	079912	GEAR CAM SHAFT .....	1
4	*017990	CAM - Cam Shaft .....	1
5	*007585	SHAFT - Cam .....	1
6	*076727	GEAR - Cam Shaft .....	1
7	001094	RING - Retaining, .399 I.D. ....	5
8	150085	NUT - 1/4-28 .....	2
9	073123	SCREW - Shoulder, 1/4-28 .....	2
10	014180	SCREW - 1/4-28 x 1.000 .....	1
11	073120	BEARING - Bracket, N.O.S. ....	1
12	073094	SCREW - Shoulder, 1/4-28 .....	2
13	073091	BEARING - Bracket, O.S. - 9910, 9910D .....	1
13	078639	BEARING - Bracket, O.S. - 9910XCS .....	1
14	007549	ROLLER AND GEAR - Distributor, Nylon .....	1
15	*073059	GEAR .....	1
16	101332	PIN - Spiral, .103 O.D. x .760 O.A.L. ....	1
17	001049	RING - Retaining, .277 I.D. ....	2
18	021203	WASHER - .255 I.D. x .500 O.D. ....	2
19	054409	SPRING - Compression, 21/64 I.D. x 1-13/16 O.A.L. ....	1
20	084422	LEVER ASSEMBLY - Ductor .....	2
21	084421	BUSHING - Special, .253 I.D. ....	1
22	001047	RING - Retaining, .340 I.D. ....	1
23	073107	ANCHOR - Spring .....	1
24	072625	SPRING - Tension, 11/32 O.D. x 1-1/8 O.A.L. ....	1
25	017633	SHAFT ASSEMBLY - Actuating .....	1
26	077459	SCREW - Eccentric, 10-32 .....	1
27	193774	TRUCK .....	1
28	150083	NUT - 10-32 .....	1
29	014902	PIN - Taper, .750 O.A.L. ....	2
30	403104	ROLLER - Ductor, Rubber .....	1
31	016937	BAR - Tension .....	1
32	014741	WASHER - Spring, .267 I.D. x .572 O.D. ....	1
33	017639	STAND-OFF .....	2
34	017640	SPRING - Lockout .....	1
35	111053	SCREW - 10-32 x 7/16 .....	2
36	001098	RING - Retaining, .3391.I.D. ....	1

\*Not Procurable Separately

# Waver Roller

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# Waver Roller

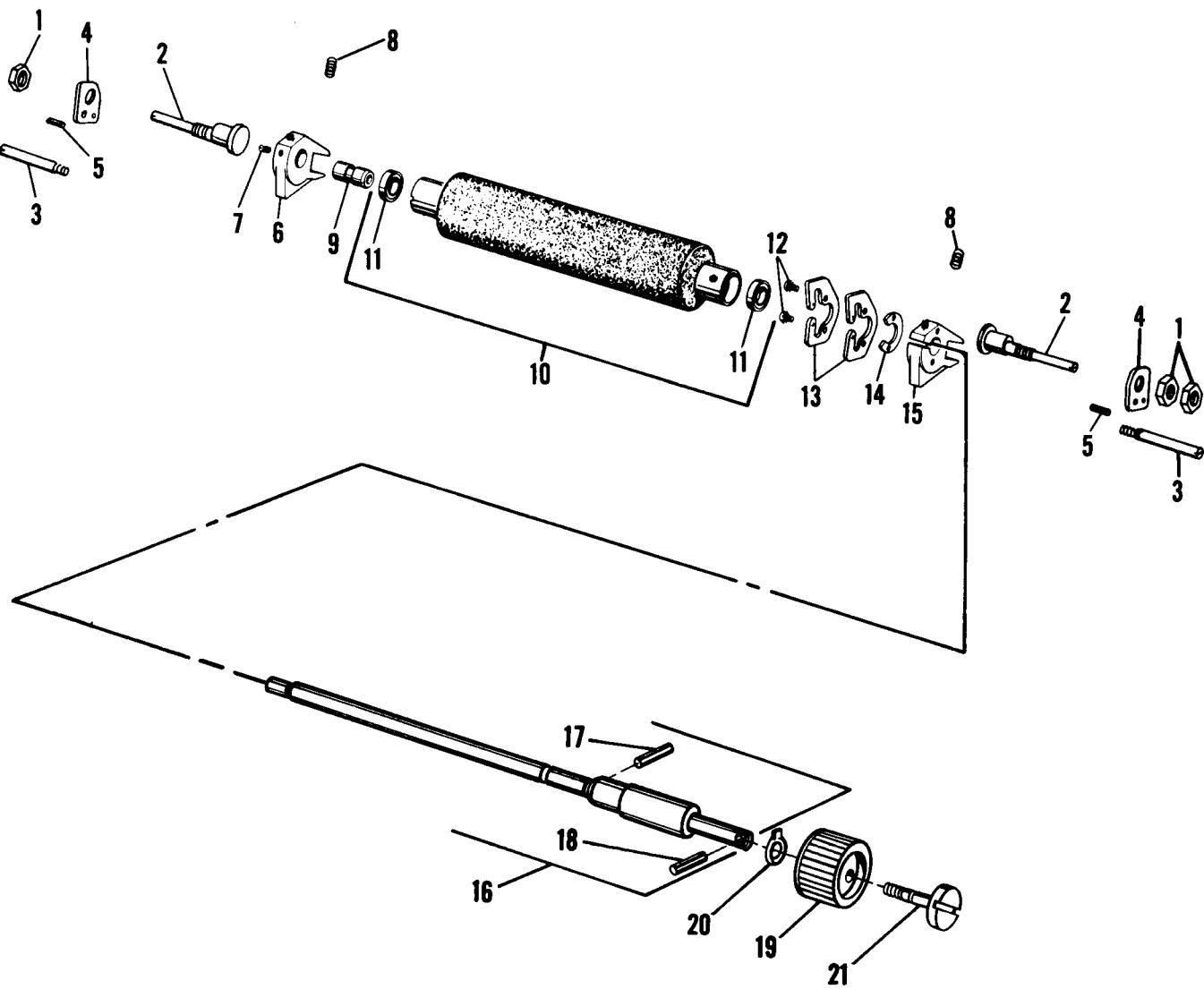
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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	100576	RING - Retaining, .469 I.D.....	1
2	191289	WASHER - .504 I.D. ....	1
3	073043	WAVER AND CAM GEAR ASSEMBLY .....	1
4	001432	BUSHING - .504 I.D. x .629 O.D. x .500 O.A.L.....	2
5	001721	WASHER - .380 I.D. ....	1
6	080349	STUD - Waver and Cam Gear .....	1
7	001048	RING - Retaining, .463 I.D. ....	1
8	001797	WASHER - Lock, .515 I.D. x .812 O.D. ....	1
9	076218	IDLER GEAR ASSEMBLY .....	1
10	001427	BUSHING - .503 I.D. x .628 O.D x .880 O.A.L.....	1
11	190254	NUT - 3/8-24 .....	2
12	014750	WASHER - Lock, .391 I.D. x .687 O.D. ....	1
13	195385	STUD - Idler Gear, 3/8-24 .....	1
14	111055	SCREW - 10-32 x 9/16 .....	4
15	014248	NUT - 10-32 .....	4
16	075931	BUSHING ASSEMBLY - Waver Roller and Shaft .....	2
17	001497	BUSHING - .504 I.D. x .629 O.D. x .625 O.A.L.....	4
18	073894	SLIDE - Form Roller .....	2
19	007557	SHAFT ASSEMBLY - Waver Roller .....	1
20	014910	PIN - Taper, .875 O.A.L. ....	2
21	079905	GEAR .....	1
22	*007558	SHAFT .....	1
23	014157	SCREW - 1/4-28 x 1-1/4 .....	3
24	007559	ROLLER ASSEMBLY - Waver, Nylon.....	1
25	080473	BEARING.....	1
26	080433	BEARING.....	1
27	073482	COUPLING .....	1
28	014207	SCREW - Set, 1/4-28 x 5/8 .....	1

\*Not Procurable Separately

# Upper Form Roller and Shaft Assembly

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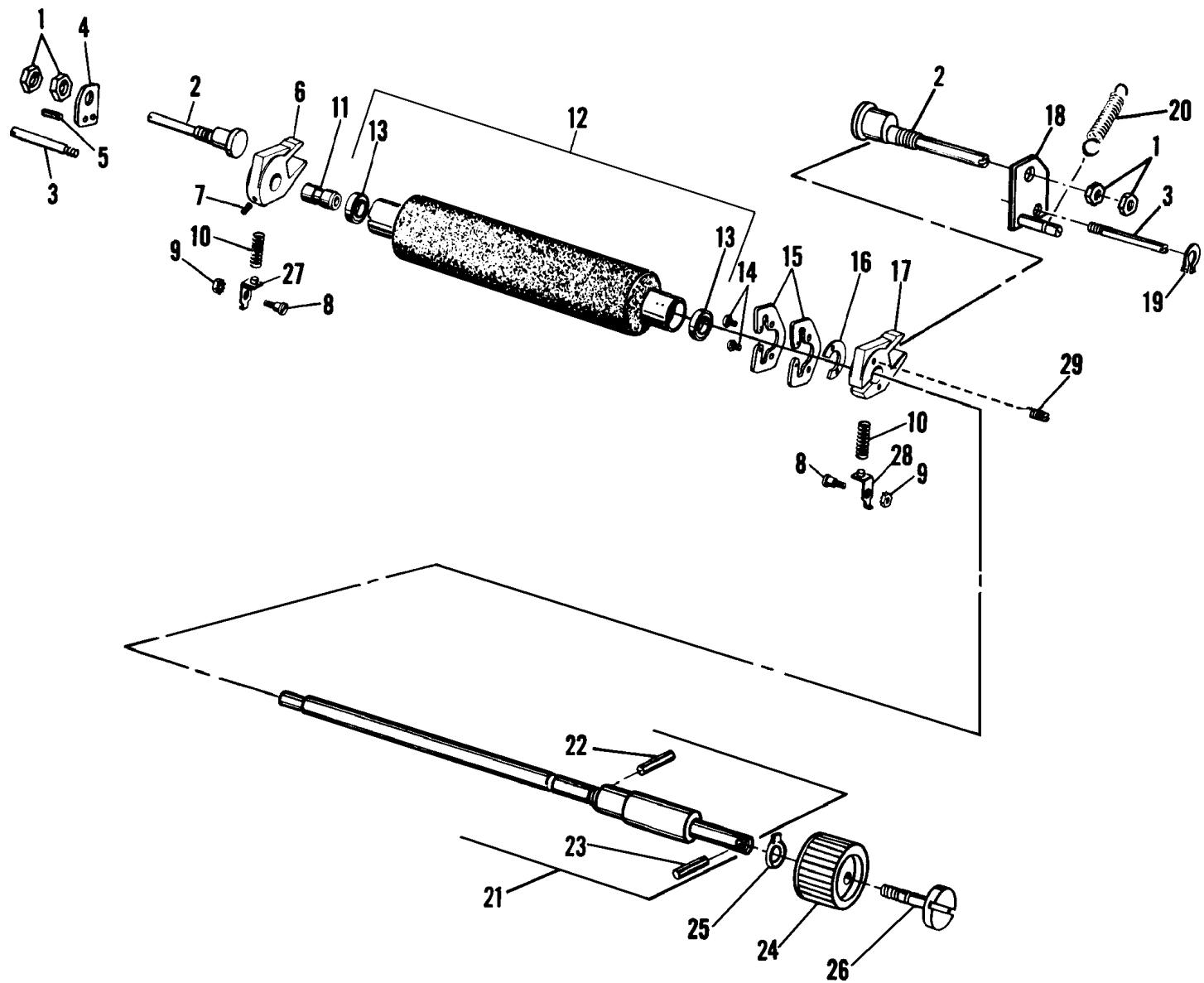


# Upper Form Roller and Shaft Assembly

Index No.	Part No.	Description	Units Per Assy.
1	014819	NUT - 5/16-24 .....	2
2	076481	SCREW - Eccentric Adjusting, 5/16-24 .....	2
3	072271	STUD - Locking, 10-32 .....	2
4	072272	LEVER - Locking Stud .....	2
5	014912	PIN - Roll. .167 O.D. x .515 O.A.L. ....	2
6	073446	FORM ROLLER LEVER - N.O.S. ....	1
7	014108	SCREW - Set, 10-32 x 3/8 .....	1
8	073338	SPRING - Compression, 9/16 O.D. x 1-17/64 O.A.L. (RED) .....	2
9	073327	SLEEVE - Form Roller .....	1
10	173627	ROLLER ASSEMBLY - Upper Form No. 1 (2.0 Diameter) Soft Durometer .....	1
10	007567	ROLLER ASSEMBLY - Upper Form, No. 1 (2.0 Diameter) Hard Durometer .....	1
11	073316	BEARING - .437 I.D. x .906 O.D. ....	2
12	001577	SCREW - 8-32 x 7/16 .....	2
13	073098	RETAINER - Stop Plate .....	2
14	073097	PLATE - Stop .....	1
15	073444	FORM ROLL LEVER - O.S. ....	1
16	007599	SHAFT ASSEMBLY - Form Roller .....	1
17	001978	PIN - Roll, .135 O.D. x .765 O.A.L. ....	1
18	001980	PIN - Roll, .135 O.D. x .640 O.A.L. ....	1
19	017735	KNOB .....	1
20	039642	RING - Vinyl, .135 I.D. ....	1
21	196246	SCREW - Dowel, 1/4-28 .....	1

# Lower Form Roller and Shaft Assembly

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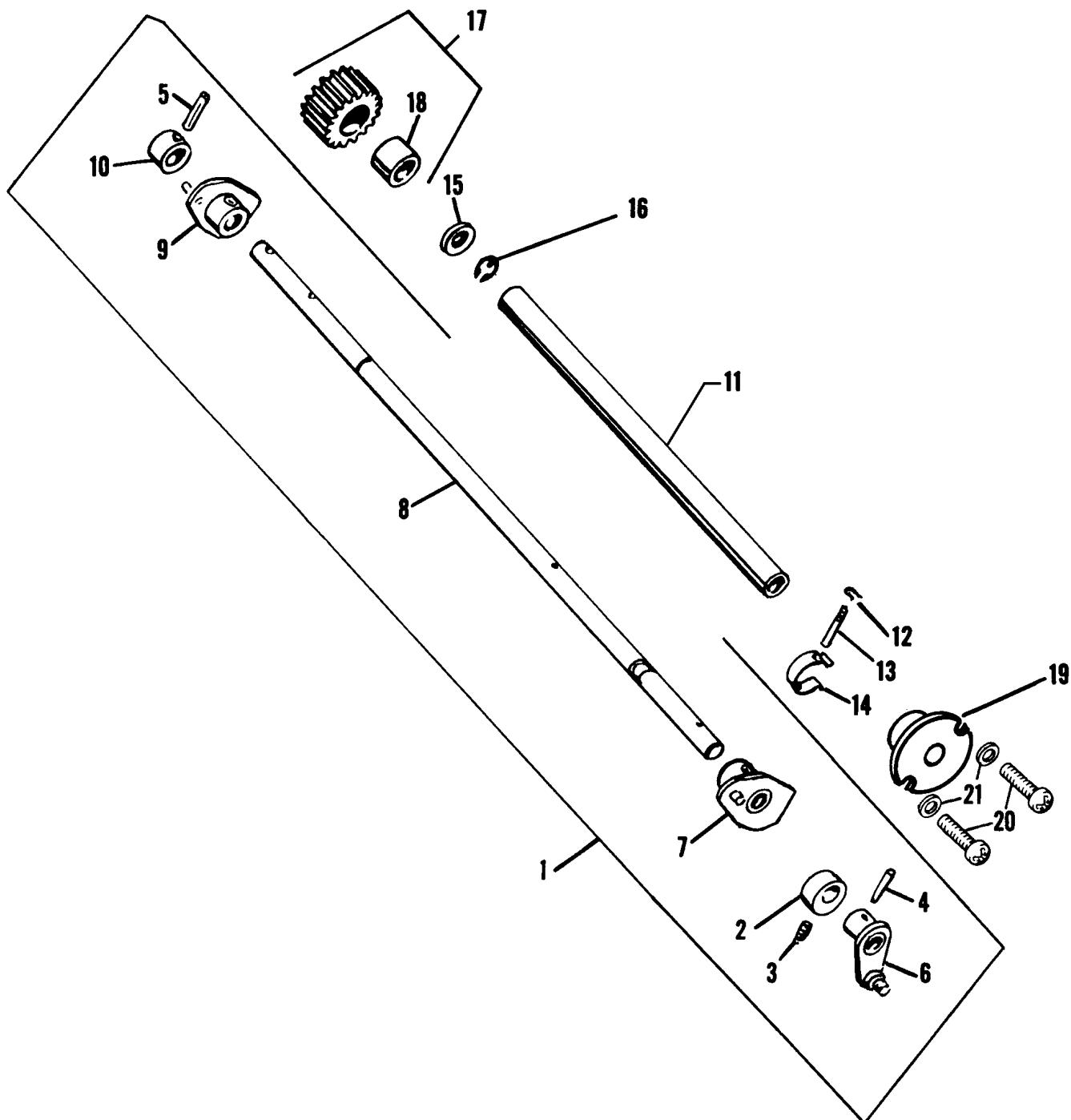
# Lower Form Roller and Shaft Assembly

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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	014819	NUT-5/16-24 .....	2
2	076481	SCREW - Eccentric Adjusting, 5/16-24 .....	2
3	072271	STUD - Locking, 10-32 .....	2
4	072272	LEVER - Locking, Stud N.O.S. ....	1
5	014912	PIN - Roll, .167 O.D. x .515 O.A.L. ....	1
6	073445	FORM ROLL LEVER - N.O.S. ....	1
7	014108	SCREW - Set, 10-32 x 3/8 .....	1
8	193917	SCREW - Dowel , 1/4-28 x 5/16 .....	2
9	150085	NUT - 1/4-28 .....	2
10	402575	SPRING- Compression, .510 I.D. x 1-1/4 O.A.L. (White) .....	2
11	073327	SLEEVE - Form Roller .....	1
12	173628	ROLLER ASSEMBLY - Lower Form No. 2 (2.4 Diameter) Soft Durometer .....	1
12	007565	ROLLER ASSEMBLY - Lower Form, No. 2 (2.4 Diameter) Hard Durometer .....	1
13	073316	BEARING - .437 I.D. x .906 O.D. ....	2
14	001577	SCREW - 8-32 x 7/16.....	2
15	073098	RETAINER - Stop Plate .....	2
16	073097	PLATE - Stop .....	1
17	073443	FORM ROLL LEVER - O.S. ....	1
18	017626	LEVER - Locking, Stud O.S. ....	1
19	100741	RING - Retaining, .146 I.D. ....	1
20	192152	SPRING - 17/64 O.D x 3-5/64 O.A.L. Attached to Lever Assembly (Ink Roller) .....	1
21	007599	SHAFT ASSEMBLY - Form Roller .....	1
22	001978	PIN - Roll, .135 O.D. x .765 O.A.L. ....	1
23	001980	PIN - Roll, .135 O.D. x .640 O.A.L. ....	1
24	017735	KNOB .....	1
25	039642	RING - Vinyl, .135 I.D. ....	1
26	196246	SCREW - Dowel, 1/4-28 .....	1
27	072278	ANCHOR - Spring, N.O.S. ....	1
28	072277	ANCHOR - Spring, O.S. ....	1
29	101033	SCREW - Set 8-32 x 1/2 .....	1

# Form Roller Separator

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# Form Roller Separator

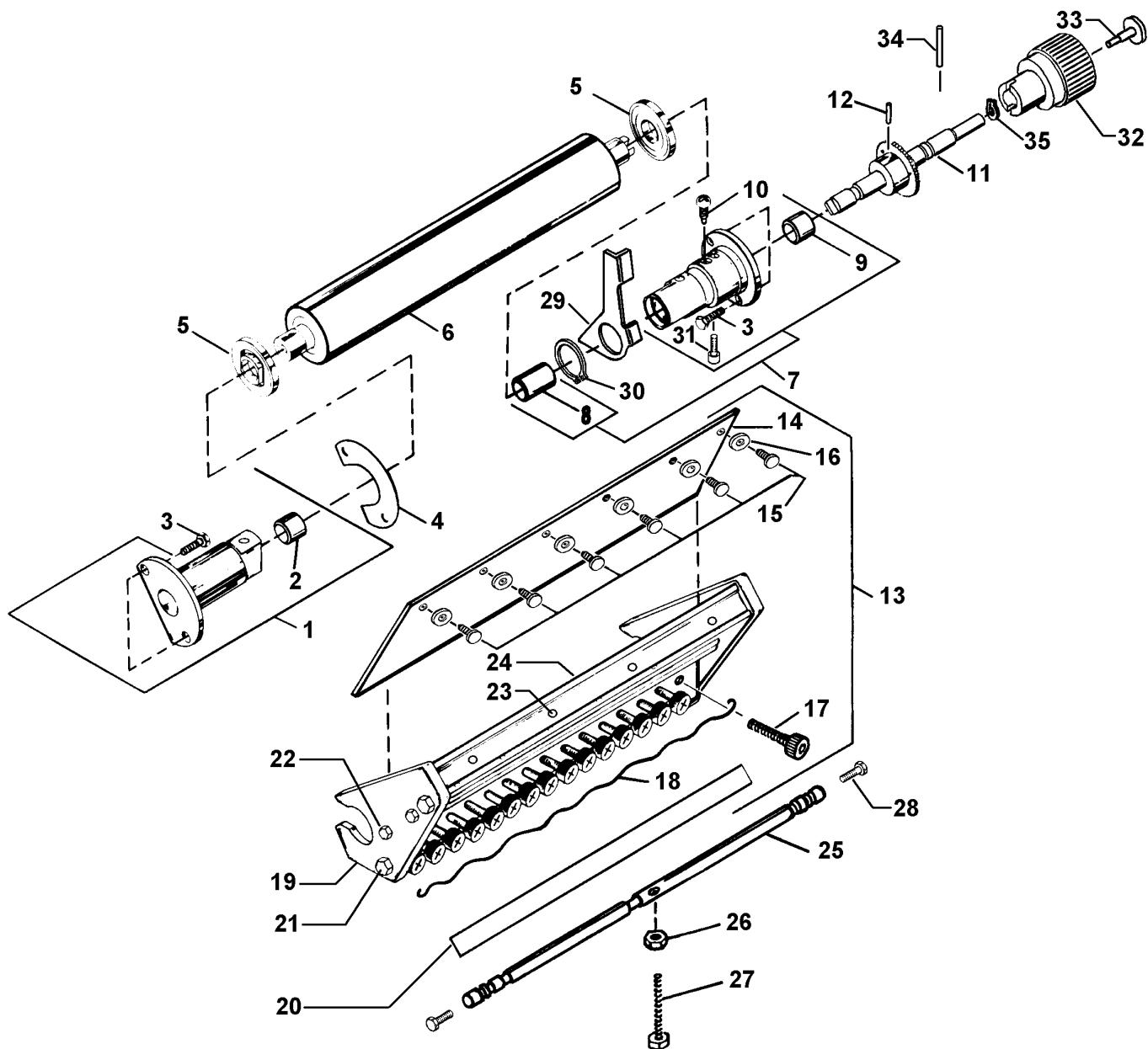
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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	017619	SHAFT ASSEMBLY - Form Roller Separator .....	1
2	071594	COLLAR - Eccentric.....	1
3	014372	SCREW - Set, 10-32 x 1/4 .....	1
4	000009	PIN - Taper, .750 O.A.L. ....	1
5	001978	PIN - Roll, .135 O.D. x .765 O.A.L. ....	1
6	*017620	LEVER - Separating .....	1
7	*071649	CAM - O.S. Form Roller Separator.....	1
8	*007554	SHAFT - Form Roller Separator .....	1
9	*071648	CAM - N.O.S. Form Roller Separator .....	1
10	*055535	COLLAR - Separator Shaft .....	1
11	192763	TUBE - .572 I.D. x .622 O.D. x 14.077 .....	1
12	014507	RING - Retaining, .097 I.D. ....	2
13	190382	PIN - Spring Clip .....	2
14	190383	CLIP - Spring .....	2
15	192798	WASHER - .507 I.D. ....	1
16	100969	RING - Retaining, .447 I.D. ....	1
17	076386	GEAR - Idler .....	1
18	001427	BUSHING - .503 I.D. x .628 O.D. x .880 O.A.L. ....	1
19	073029	BEARING HOUSING .....	2
20	111068	SCREW - 1/4-28 x 5/16 .....	4
21	021203	WASHER - .255 I.D. x .500 O.D. ....	4

\*Not Procurable Separately

# Ink Metering Assembly with Knob

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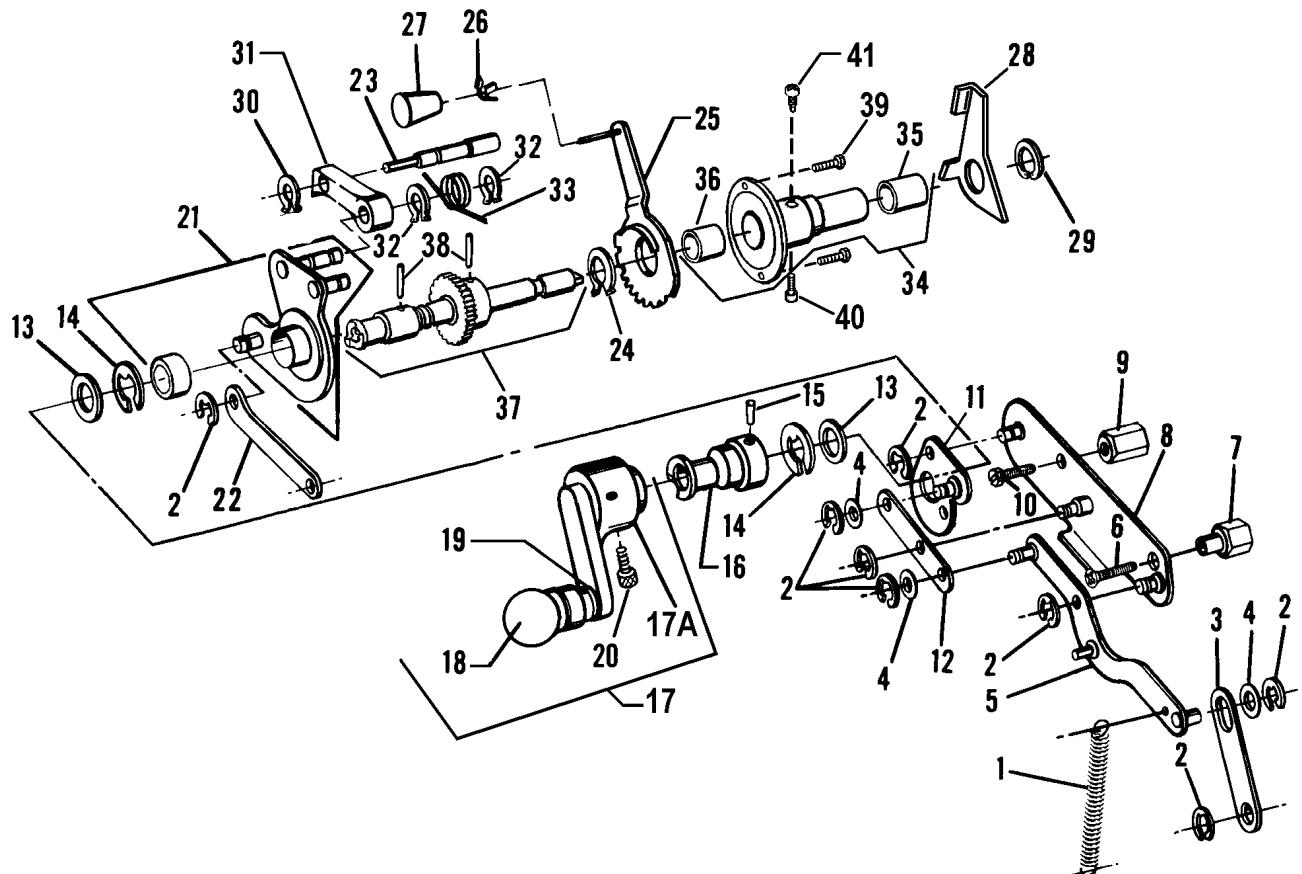
# Ink Metering Assembly with Knob

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<b>Index</b>	<b>Part No.</b>	<b>Description</b>	<b>Units Per Assy.</b>
0	018404	INK FOUNTAIN KIT .....	A/R
1	018364	BUSHING ASSEMBLY - N.O.S.....	1
2	001497	BUSHING - .630 O.A.L. ....	1
3	111051	SCREW - 10-32 x 5/16 .....	4
4	018368	SHIM - Bushing, N.O.S.....	A/R
5	018360	SEAL - Ink Roller .....	2
6	018358	ROLLER - Ink, Rubber .....	1
7	018362	BUSHING ASSEMBLY - O.S. ....	1
8	014646	BUSHING - 1.255 O.A.L. ....	1
9	001413	BUSHING - .750 O.A.L. ....	1
10	072620	SCREW - Shoulder, 10-32 .....	1
11	018366	EXTENSION ASSEMBLY - Knob .....	1
12	000011	PIN - Taper, .122 x 7/8 .....	1
13	022853	METERING BLADE ASSEMBLY.....	1
14	403175	BLADE - Ink Fountain (Pkd.) .....	1
15	102333	SCREW .....	6
16	000666	LOCK WASHER .....	6
17	073512	SCREW - Ink Adjustment.....	15
18	018357	SPRING - Screw, Tension .....	1
19	018378	END PLATE - O.S. and N.O.S. ....	2
20	022854	SCALE .....	1
21	190646	BOLT - Shoulder .....	4
22	102333	BOLT .....	4
23	014525	RIVET .....	4
24	022852	BASE - Machined Ink Fountain .....	1
25	017996	TIE BAR - Metering Assembly Adjustment .....	1
26	001812	NUT - 10-32 .....	1
27	001260	SCREW - Adjusting, 10-32 x 1-1/4 .....	1
28	196264	SCREW .....	2
29	017636	LEVER - Lockout .....	1
30	001785	RING - Retaining, .903 I.D. ....	1
31	100863	SCREW .....	1
32	017739	KNOB - 9910/9910D. ....	1
33	196248	SCREW - Dowel, 1/4-28 .....	1
34	014921	PIN - Roll, .135 O.D. x .890 O.A.L. ....	1
35	039642	RING - Vinyl, .135 I.D.....	1

# Ink Fountain Linkage with Crank

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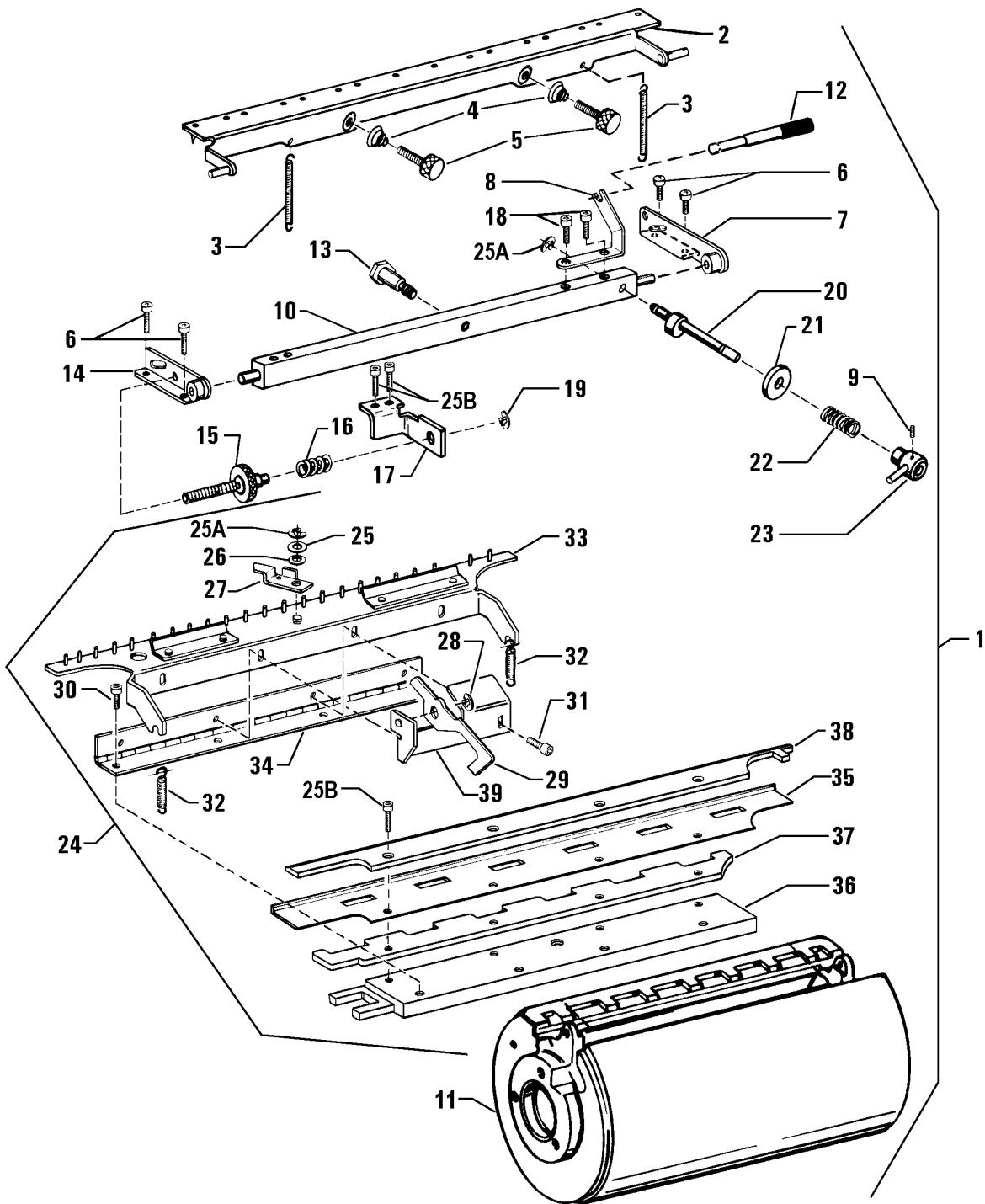
# Ink Fountain Linkage with Crank

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Index	Part No.	Description	Units Per Assy.
1	192152	SPRING - 17/64 O.D. x 3-5/64 O.A.L .....	1
2	001097	RING - Retaining, .186 I.D. ....	6
3	017618	LINK.....	1
4	015213	WASHER - .227 I.D. x 3/8 O.D. ....	3
5	017616	LEVER ASSEMBLY .....	1
6	014151	SCREW - 10-32 x 1/2 .....	1
7	017623	STAND-OFF .....	1
8	017611	BRACKET ASSEMBLY .....	1
9	017622	STAND-OFF .....	1
10	192029	SCREW - Dowel, 1/4-28 .....	1
11	017613	PLATE ASSEMBLY .....	1
12	017615	LEVER .....	1
13	014688	WASHER - .510 I.D. x 1.000 O.D. ....	2
14	001094	RING - Retaining, .394 I.D. ....	2
15	014902	PIN - Taper, .110 O.D. x .720 O.A.L. ....	1
16	018383	EXTENSION ASSEMBLY - Crank .....	1
17	017787	CRANK ASSEMBLY - 9910XCD/9910XCS .....	1
17A	017788	CRANK HANDLE .....	1
18	196219	CRANK HANDLE KNOB .....	1
19	003042	CLIP - (Not Illustrated) .....	1
20	014215	SCREW - 10-32 x 3/8 .....	1
21	017630	LEVER ASSEMBLY - Operating.....	1
22	076734	LINK - Operating Lever .....	1
23	196258	PIN - Pawl Deflector.....	1
24	001076	RING - Retaining, .815 I.D. ....	1
25	017702	CONTROL ASSEMBLY - Ink .....	1
26	072052	LOCK - Spring .....	1
27	011371	HANDLE .....	1
28	017636	LEVER - Lockout.....	1
29	001785	RING - Retaining, .903 I.D. ....	1
30	001044	RING - Retaining, .170 I.D. ....	1
31	017693	PAWL .....	1
32	001046	RING - Retaining, .283 I.D. ....	2
33	080634	SPRING - Torsion, 11/32 I.D. ....	1
34	018362	BUSHING ASSEMBLY - O.S. .....	1
35	014646	BUSHING - 1.255 O.A.L. ....	1
36	001413	BUSHING - .750 O.A.L. ....	1
37	018383	EXTENSION ASSEMBLY-Crank .....	1
38	000011	PIN - Taper, .122 x 7/8 .....	2
39	111051	SCREW - 10-32 x 5/16 .....	2
40	100863	SCREW .....	1
41	072620	SCREW - Shoulder, 10-32 .....	1

# Head and Tail Clamp

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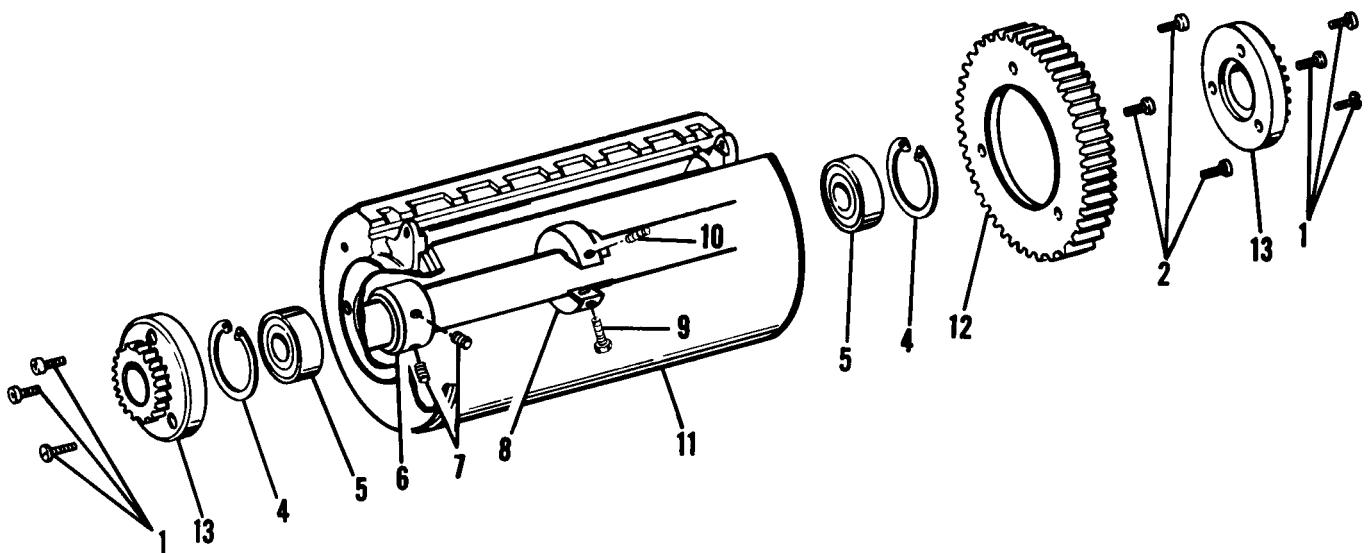
# Head and Tail Clamp

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<b>Index</b>	<b>Part</b>	<b>Description</b>	<b>Units</b>
<b>No.</b>	<b>No.</b>		<b>Per Assy.</b>
1	009770	MASTER CYLINDER ASSY. - Complete (Additional parts on next page) .....	1
1	016190	MASTER CYLINDER ASSY. - Complete, (9910D / 9910XCD only) (Additional parts on next page) .....	1
2	009774	TAIL CLAMP ASSEMBLY .....	1
3	190137	SPRING - 13/32 O.D. x 2-5/8 O.A.L. ....	2
4	192997	SPRING - Conical, .270 I.D. x .530 I.D. x 19/32 O.A.L. ....	2
5	195006	SCREW - Thumb, Tail Clamp, 1/4-28 x 7/8 .....	2
6	014215	SCREW - 10-32 x 3/8 .....	4
7	402188	BRACKET - Clamp, N.O.S. ....	1
8	402179	BRACKET - Clamp, Positioning .....	1
9	001207	SETSCREW .....	1
10	018602	BAR .....	1
11	009751	MASTER CYLINDER .....	1
12	194695	PIN - Spring Anchor .....	4
13	196425	SCREW - Pivot .....	1
14	402190	BRACKET ASSEMBLY - Clamp, R.H. ....	1
15	402177	KNOB - Lateral Adjustment .....	1
16	190329	SPRING - Compression, 11/32 I.D. x 3/8 O.A.L. ....	1
17	018596	BRACKET - Lateral Adjustment .....	1
18	014215	SCREW .....	2
19	014504	RING - Retaining, .146 I.D. ....	1
20	402176	ECCENTRIC - Swivel Adjustment .....	1
21	195837	WASHER - 17/64 I.D. x 3/4 O.D. x .125 .....	1
22	077836	SPRING - Compression, 25/64 O.D. x 23/32 O.A.L. ....	1
23	402173	KNOB ASSEMBLY - Swivel Adjustment .....	1
24	402187	HEAD CLAMP ASSEMBLY .....	1
25	003268	WASHER - .255 I.D. x .500 O.D. x .047 .....	1
25A	001060	RING - Retaining, .208 I.D. ....	2
25B	101193	SCREW - Cap .....	6
26	001725	WASHER - 17/64 I.D. x 7/16 O.D. ....	1
27	402178	LEVER - Lockout .....	1
28	001095	RING - Retaining, .245 I.D. ....	1
29	402180	LEVER .....	1
30	014215	SCREW - Cap, 10-32 x 3/8 .....	4
31	101001	SCREW - Precast .....	4
32	197425	SPRING - 17/64 I.D. x 2.000 O.A.L. ....	2
33	402165	CLAMP ASSEMBLY - Universal .....	1
34	402182	HINGE ASSEMBLY .....	1
35	402186	CLAMP - Lower Jaw .....	1
36	402185	BAR - Radial Adjustment .....	1
37	402184	BLOCK - Jaw Support .....	1
38	402183	PLATE .....	1
39	402181	BRACKET, Lever .....	1

# Master Cylinder Assembly

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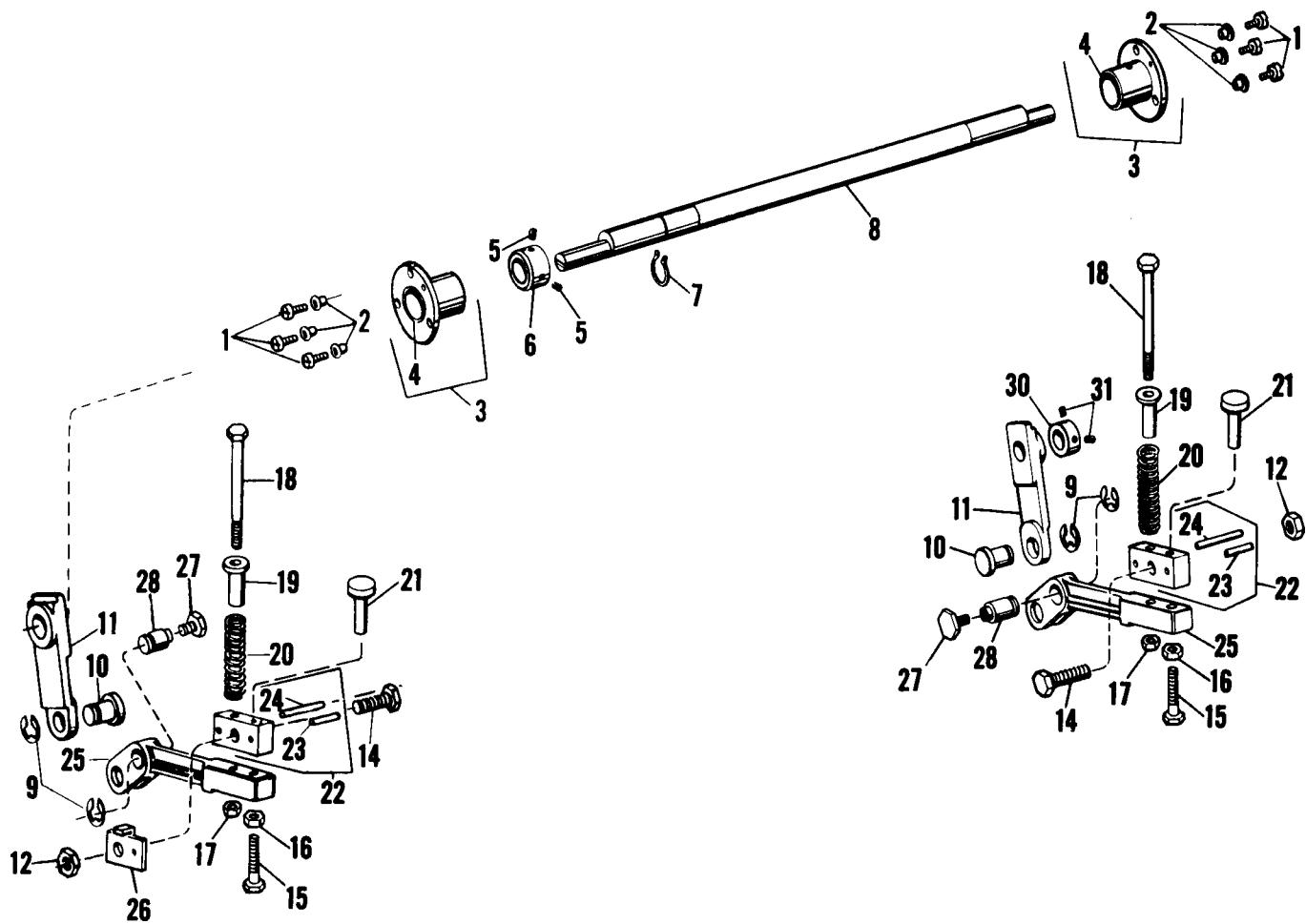
# Master Cylinder Assembly

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Index	Part	Description	Units
No.	No.		Per Assy.
1	014111	SCREW - 1/4-28 x 5/8 .....	6
2	100653	SCREW - 1/4-28 x 3/4 .....	3
4	014516	RING - Retaining, 2.742 O.D. ....	2
5	080814	BEARING .....	2
6	080820	COLLAR - Cylinder Locking .....	1
7	014206	SCREW - Set, 1/4-28 x 3/8 .....	2
8	009794	COLLAR ASSEMBLY .....	1
9	402193	SCREW - 1/4-28 x 7/8 .....	1
10	100167	SCREW - Set, 1/4-28 x 5/8 .....	1
11	009751	MASTER CYLINDER .....	1
12	009791	GEAR - Master Cylinder .....	1
13	080910	GEAR - Ducting Gear .....	2

# Master Cylinder Shaft and Support Arms

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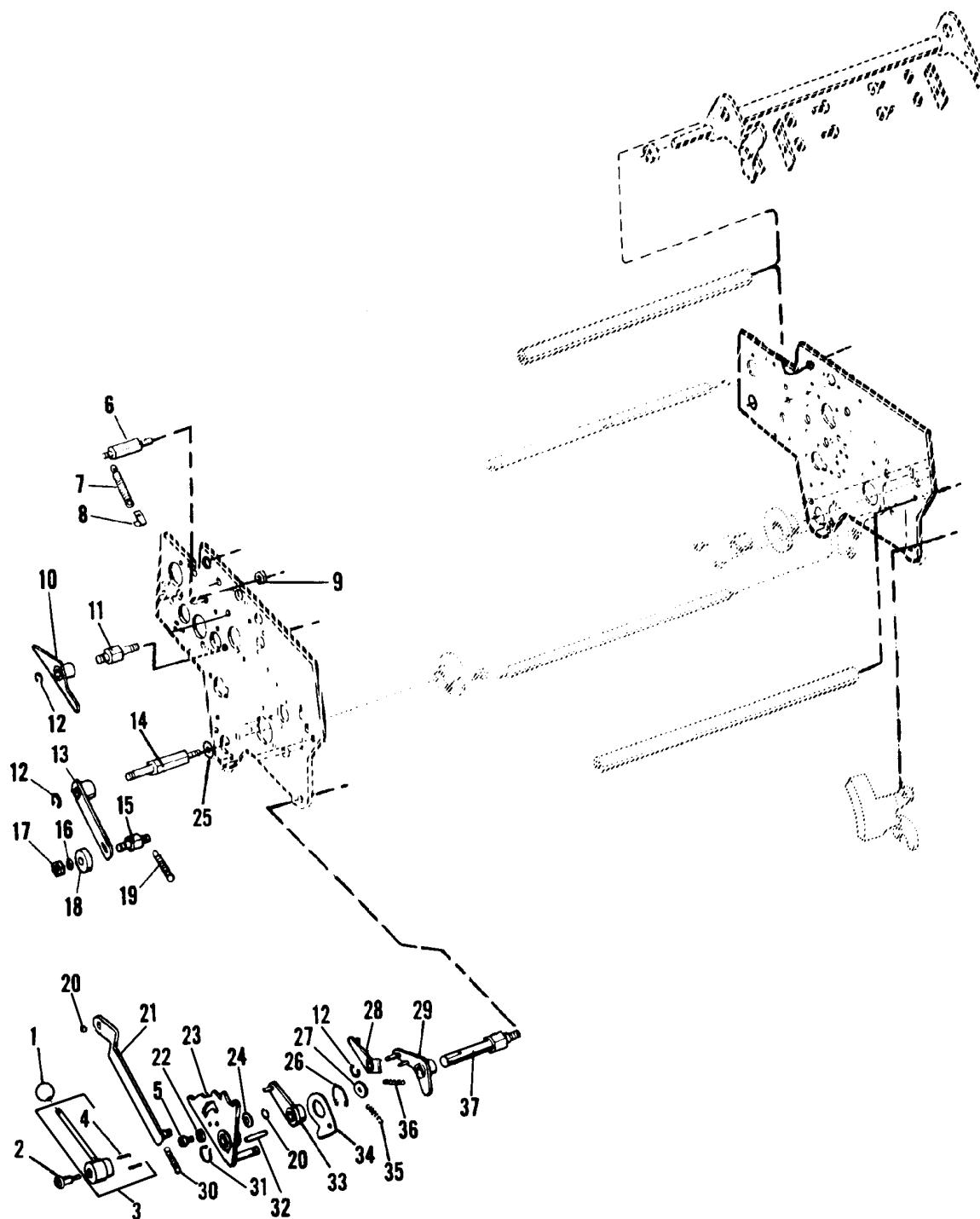
# Master Cylinder Shaft and Support Arms

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Index No.	Part No.	Description	Units Per Assy.
1	100141	SCREW - 1/4-28 x 1/2 .....	6
2	080972	SPACER - Screw .....	6
3	082057	BEARING ASSEMBLY .....	2
4	193603	BUSHING - 1.126 I.D. x 1.315 O.D. x .630 O.A.L. ....	1
5	014206	SCREW - Set, 1/4-28 x 3/8 .....	2
6	080820	COLLAR - Cylinder Locking .....	1
7	014517	RING - Retaining, 1.066 I.D. ....	1
8	007628	SHAFT - Master Cylinder .....	1
9	001094	RING - Retaining, .394 I.D. ....	4
10	072394	PIVOT - Support Link .....	2
11	080911	LINK - Support .....	2
12	150089	NUT - 3/8-24 .....	2
14	014121	SCREW - 3/8-24 x 1-1/4 .....	2
15	195721	BOLT - 5/16-18 x 1-5/8 .....	2
16	001834	NUT - 5/16-18 .....	2
17	001821	NUT - 1/4-28 .....	2
18	014172	BOLT - 1/4-28 x 3-3/4 .....	2
19	072416	GUIDE - Spring .....	2
20	194807	SPRING - Comp., 39/64 O.D. x 1-1/8 O.A.L. ....	2
20	194808	SPRING - Comp., 13/16 O.D. x 2-39/64 O.A.L. ....	2
21	080447	PIN - Separator .....	2
22	010421	BLOCK - Support Arm, Standard .....	2
22	010372	BLOCK - Support Arm, W/Gap Control .....	2
23	001981	PIN - Roll, .199 O.D. x .890 O.A.L. ....	1
24	100131	PIN - Roll, .199 O.D. x 1.230 O.A.L. ....	1
25	083313	SUPPORT ARM .....	2
26	078346	LEVER - Stop .....	1
27	080715	SCREW - Shoulder .....	2
28	017077	BEARING .....	2
30	080956	COLLAR - End Play .....	1
31	014390	SCREW - Set, 1/4-28 x 1/4 .....	2

# 9910, 9910XCS Operation Control Lever

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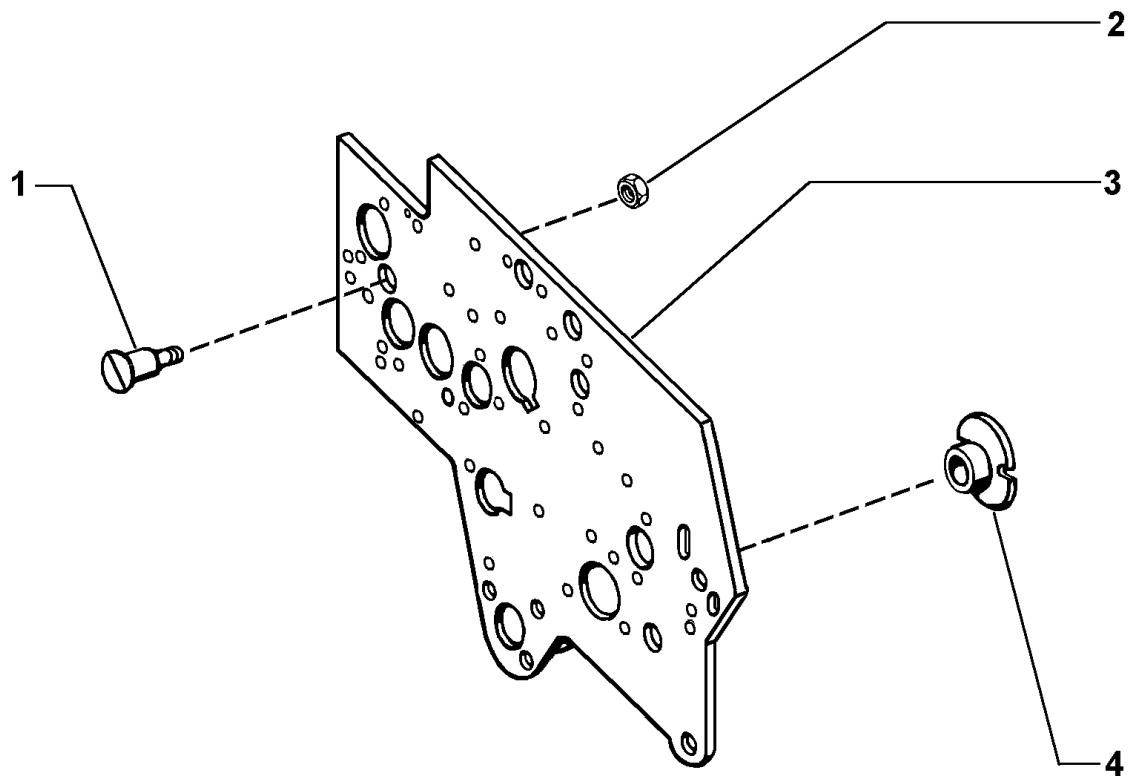
# 9910, 9910XCS Operation Control Lever

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Index	Part No.	Description	Units Per Assy.
1	017819	KNOB .....	1
2	196249	SCREW - Shoulder, 1/4 - 28 .....	1
3	017744	LEVER - Control .....	1
4	197456	PIN .....	2
5	014350	SCREW - Cap, 10-32 x 5/16 .....	1
6	075644	STUD .....	1
7	064589	SPRING - Tension, .250 O.D. x 1.187 O.A.L. ....	1
8	073107	HOOK .....	1
9	014808	NUT - 10-32 .....	1
10	071611	LEVER .....	1
11	191034	STUD .....	1
12	001060	RING - Retaining, .208 I.D. ....	2
13	071606	LEVER .....	1
14	402024	STUD - Detent Pivot .....	1
15	191934	STUD .....	1
16	000666	WASHER- Lock, .194 I.D. (Split) .....	1
17	001812	NUT - 10-32 .....	1
18	064234	TRUCK .....	1
19	065402	SPRING - Tension, .375 O.D. x 1.593 O.A.L. ....	1
20	001095	RING - Retaining, .245 I.D. ....	2
21	071596	LINK - 9910/9910XCS .....	1
21	VG93794	LINK - 9910D Only .....	
22	071610	DISC .....	1
23	071598	CAM .....	1
23	075537	CAM - Alternate Sheetfeed .....	1
24	018062	WASHER - .328 I.D. ....	1
25	006936	WASHER - Spacer, .250 I.D. x .562 O.D. x .125 .....	1
26	014520	RING - Retaining, .683 I.D. ....	1
27	014709	WASHER - .767 I.D. ....	1
28	071603	LEVER .....	1
29	071601	LEVER .....	1
30	073542	SPRING - Tension, .390 O.D. x 1.821 O.A.L. ....	1
31	001048	RING - Retaining, .463 I.D. ....	1
32	191939	STUD .....	1
33	076698	LEVER .....	1
34	076702	LEVER .....	1
35	193007	SPRING - .250 O.D. x 1.140 O.A.L. ....	1
36	022343	SPRING - Tension, .187 O.D. x .687 O.A.L. ....	1
37	084407	SHAFT .....	1

# Upper Side Frames and Associated Parts

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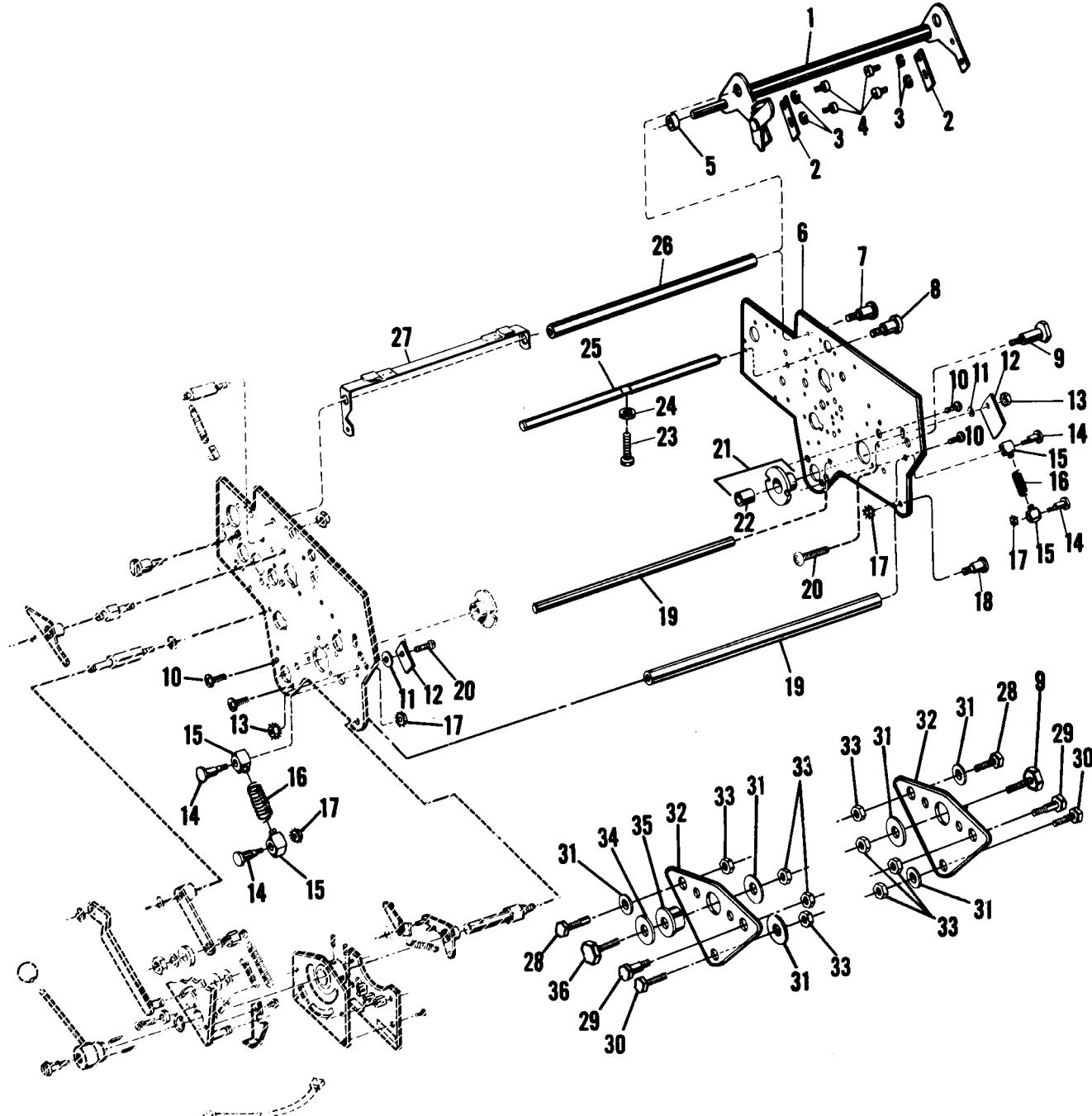
# Upper Side Frames and Associated Parts

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Index No.	Part No.	Description	Units Per Assy.
1	193601	SCREW - Shoulder, 5/16-24 .....	3
2	014808	NUT - 10-32 .....	1
3	016206	FRAME - Upper, O.S. (Square Corners) .....	1
4	074324	BUSHING ASSEMBLY - Eccentric .....	1

# Upper Side Frames and Associated Parts

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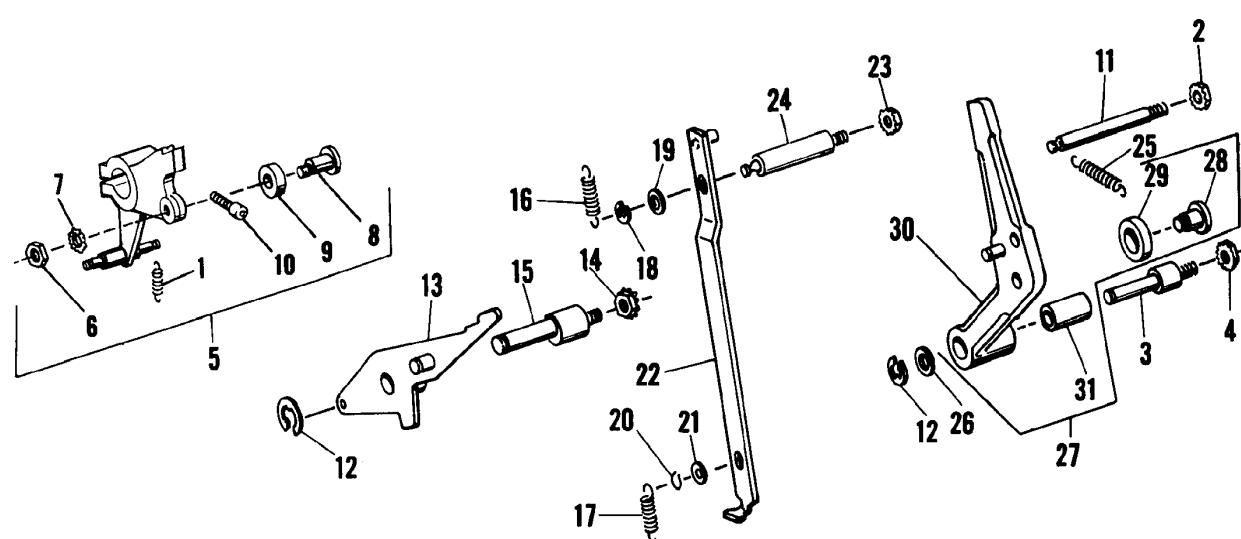
# Upper Side Frames and Associated Parts

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Index	Part No.	Description	Units Per Assy.
1	017793	LEVER AND SHAFT ASSEMBLY - 9910/9910XCS Only .....	1
2	073524	SLIDE - Adjustment - 9910/9910XCS Only .....	2
3	021861	WASHER - .196 I.D. x .437 O.D. - 9910/9910XCS Only .....	4
4	014350	SCREW - 10-32 x 5/16 - 9910/9910XCS Only .....	4
5	075643	SPACER - Aquamatic Blockout Assembly - 9910/9910XCS Only .....	1
6	016207	FRAME - Upper, N.O.S. (Square Corners) .....	1
7	078660	STUD - Pivot, 5/16-24 .....	1
8	196264	SCREW - Dowel, 1/4-28 .....	2
9	073140	SCREW - Pivot, 3/8-24 x 5/8 .....	1
10	111054	SCREW - 10-32 x 1/2 .....	4
11	021268	WASHER - .265 I.D. x .437 O.D. ....	3
12	007745	GUIDE .....	3
13	150085	NUT - 1/4-28 .....	3
14	072349	SCREW - Eccentric, 1/4-28 .....	4
15	072389	BLOCK - Eccentric, Spring .....	4
16	072424	SPRING - Compression, .537 O.D. x 1.343 O.A.L. ....	2
17	014807	NUT - 1/4-28 .....	4
18	193601	SCREW - Shoulder, 5/16-24 .....	2
19	007575	TIE BAR .....	2
20	111074	SCREW - 1/4-28 x 3/4 .....	3
21	074323	BUSHING ASSEMBLY - N.O.S. ....	1
22	014606	BUSHING - .629 I.D. x .753 O.D. x .630 O.A.L. ....	1
23	079862	SCREW - Adjusting, 10-32 x 1-1/4 .....	1
24	079863	KNOB .....	1
25	017996	TIE BAR .....	1
26	008024	TIE BAR .....	1
27	007582	REST ASSEMBLY - 9910 .....	1
28	191427	SCREW - Shoulder, 3/8-24 .....	2
29	194823	SCREW - Shoulder, 3/8-24 .....	2
30	111099	SCREW - 3/8-24 x 7/8 .....	2
31	191428	WASHER - .510 I.D. x 1.000 O.D. ....	6
32	076825	PLATE - Head Support .....	2
33	150089	NUT - 3/8-24 .....	6
34	021911	WASHER - .578 I.D. x .875 O.D. ....	1
35	084289	BUSHING - Eccentric .....	1
36	084291	SCREW - Shoulder, 3/8-24 .....	1

# Master Cylinder Lever Assemblies

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# Master Cylinder Lever Assemblies

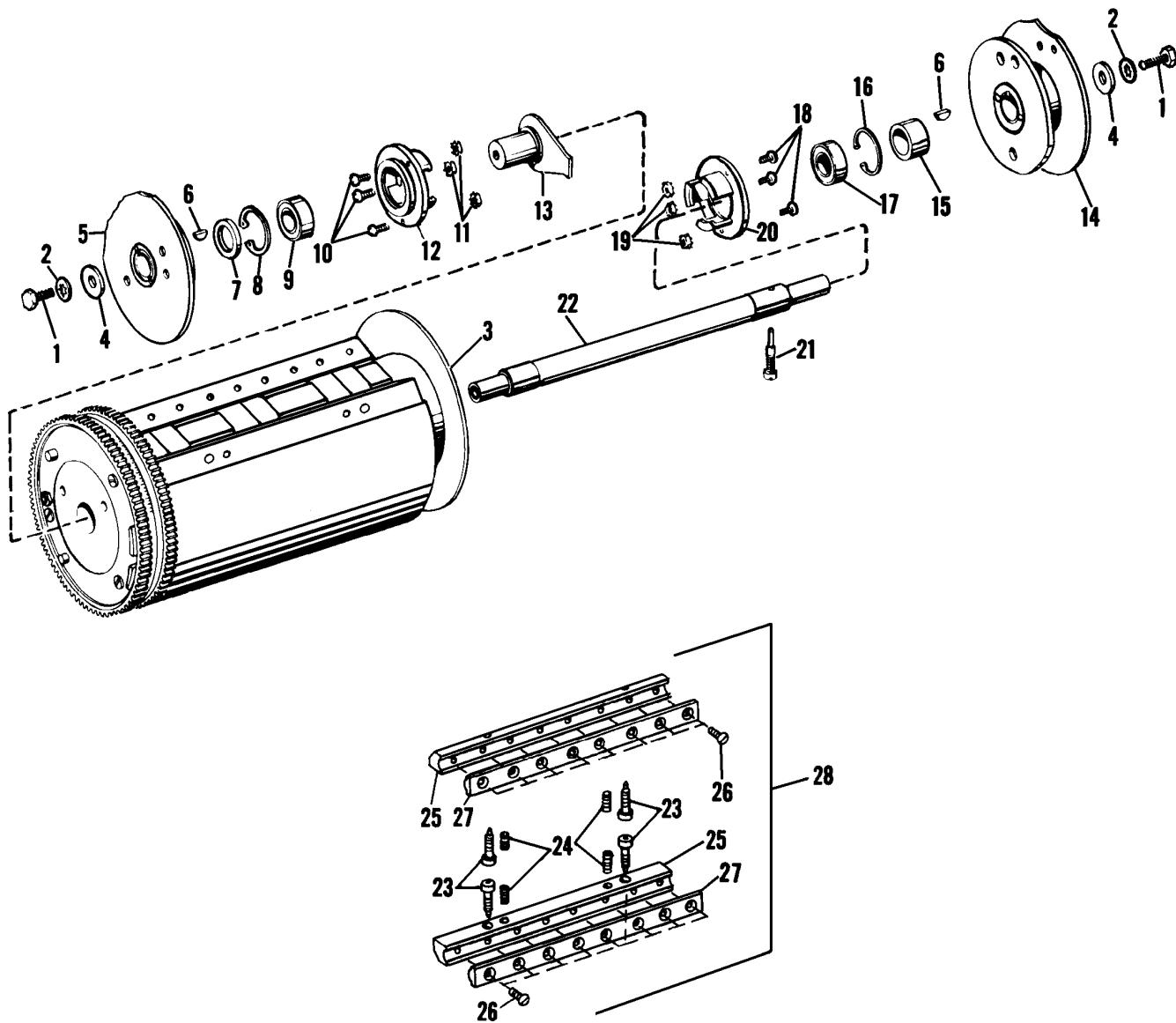
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<b>Index</b>	<b>Part No.</b>	<b>Description</b>	<b>Units Per Assy.</b>
1	190148	SPRING - Tension, .406 O.D. x 2.312 O.A.L.....	1
2	014808	NUT - 10-32 .....	1
3	072369	STUD - Power Lever .....	1
4	150085	NUT - 1/4-28 .....	1
5	017627	LEVER ASSEMBLY - Master Cylinder .....	1
6	001818	NUT - 1/4-28 .....	1
7	001740	WASHER - Lock, .262 I.D. x .500 O.D. x .025 .....	1
8	072357	SCREW - Master Cylinder Lever, Eccentric .....	1
9	072358	SPACER - Master Cylinder Lever Screw .....	1
10	100891	SCREW - 1/4-20 x 1.000 .....	1
11	072129	STUD - Power Lever Spring .....	1
12	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	2
13	072370	LATCH LEVER ASSEMBLY - Master Cylinder .....	1
14	001821	NUT - 1/4-28 .....	1
15	072373	STUD - Latch Lever .....	1
16	072511	SPRING - Tension, .250 O.D. x 1.125 O.A.L.....	1
17	041777	SPRING - Tension, .312 O.D. x 1.344 O.A.L.....	1
18	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027 .....	3
19	003268	WASHER .....	1
20	001062	RING - Retaining, .250 I.D. x .027 .....	1
21	016574	WASHER - .315 I.D. x .687 O.D. x .047 .....	1
22	072386	LATCH LINK ASSEMBLY - Master Cylinder .....	1
23	150085	NUT - 1/4-28 .....	1
24	072388	STUD - Latch Link .....	1
25	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L.....	1
26	014727	WASHER - .382 I.D. x .750 O.D. x .029 .....	1
27	400991	POWER LEVER ASSEMBLY- Master Cylinder .....	1
28	192323	SCREW .....	1
29	072367	TRUCK .....	1
30	*072038	POWER LEVER .....	1
31	001446	BUSHING - .379 I.D. x .503 O.D. x .875 O.A.L.....	1

\*Not Procurable Separately

# Blanket Cylinder Assembly

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# Blanket Cylinder Assembly

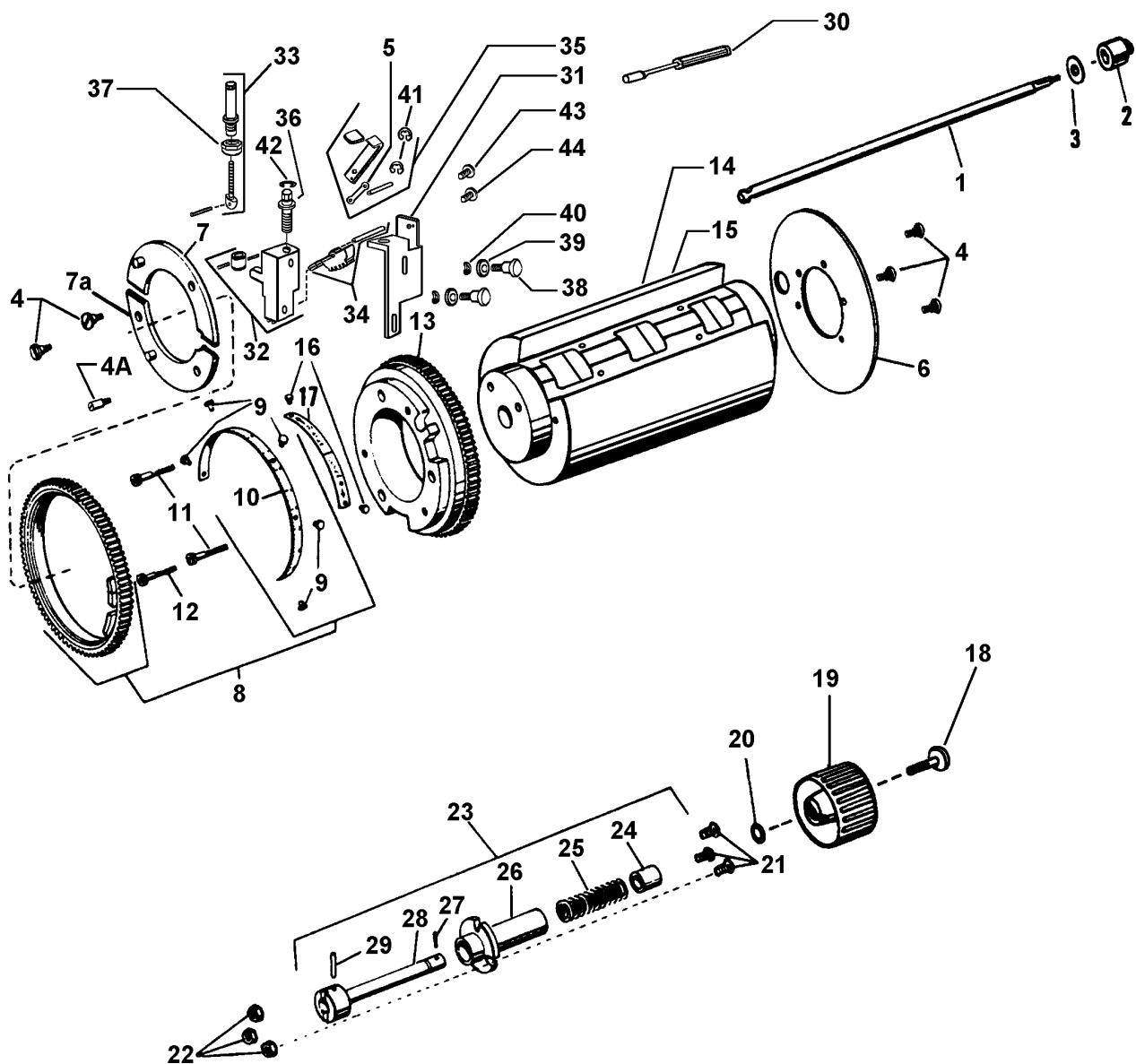
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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	014192	SCREW - 5/16-24 x 3/4 .....	2
2	014721	WASHER - Lock, .326 I.D. x .600 O.D. x .030 .....	2
3	***009550	CYLINDER ASSEMBLY - Blanket .....	1
4	014748	WASHER - .328 I.D. x 1.250 O.D. x .093 .....	2
5	078532	CAM ASSEMBLY - Blanket Cylinder N.O.S. .....	1
6	078527	KEY - Woodruff, #505 .....	2
7	078551	SPACER - 1.000 I.D. x 1.500 O.D. x .259 .....	1
8	001066	RING - Retaining, Internal, 2.320 O.D. x .081 .....	1
9	078520	BEARING - .984 I.D. x 2.047 O.D. .....	1
10	111057	SCREW - 10-32 x 3/4 .....	3
11	150083	NUT - 10-32 .....	3
12	400781	HOUSING - L.H., Bearing .....	1
13	082103	ARM ASSEMBLY - Blanket Cylinder .....	1
14	076083	CAM ASSEMBLY - Blanket Cylinder O.S. .....	1
15	078524	SPACER - 51/64 I.D. x 1.250 O.D. x .547 .....	1
16	001065	RING - Retaining, Internal, 2.089 O.D. x .065 .....	1
17	078714	BEARING - .787 I.D. x 1.850 O.D. .....	1
18	111055	SCREW - 10-32 x 9/16 .....	3
19	150083	NUT - 10-32 .....	3
20	082171	HOUSING - R.H., Bearing .....	1
21	080718	SCREW - Special, 3/8-24 x 1-7/16 .....	1
22	007633	SHAFT - Blanket Cylinder .....	1
23	190236	SCREW - 1/4-28 x 1-1/2 .....	4
23A	100392	BLANKET SCREW INSERTS - 3/8-16 x .370 (Not Illustrated) .....	4
24	014313	SCREW - Set, 1/4-28 x 1.000 .....	4
25	007767	CLAMP - Body .....	2
26	014151	SCREW - 10-32 x 1/2 .....	20
27	007766	CLAMP TOP .....	2
28	018405	BLANKET BAR KIT .....	1

\*\*\*Not Available As An Assembly

# Print Adjusting & Blanket Cylinder Assembly

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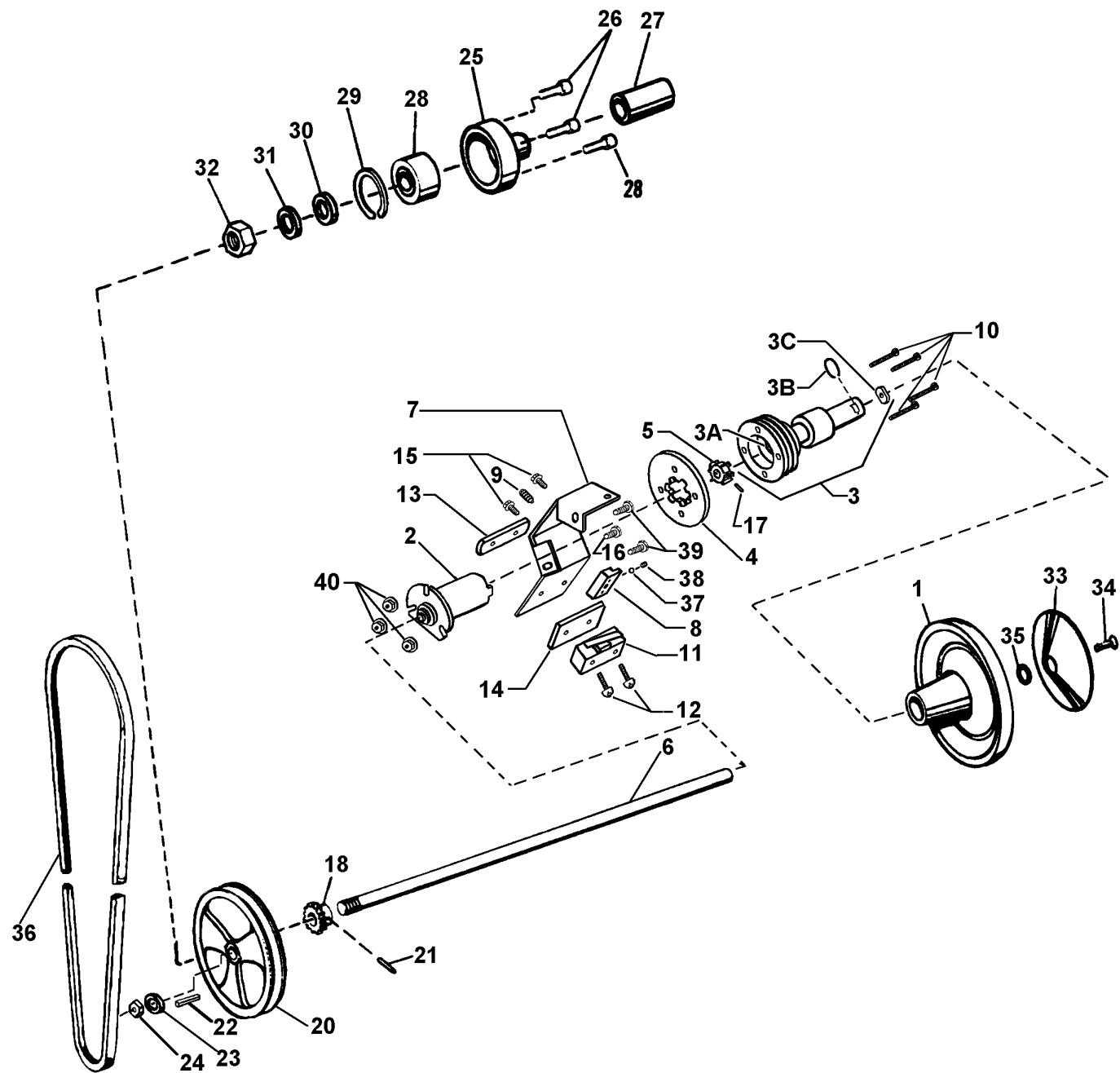
# Print Adjusting & Blanket Cylinder Assembly

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Index	Part No.	Description	Units Per Assy.
1	018580	ROD - Clamp .....	1
2	018469	NUT- 3/8-40 .....	1
3	403296	WASHER - 7/8 I.D. x 3/4 O.D. x 1/16 .....	1
4	020138	SCREW - 1/4-28 x 3/8 .....	2
4A	078556	STUD .....	1
5	403039	LINK - Stop .....	1
6	009553	SHIELD - Blanket Cylinder .....	1
7	018577	RING ASSEMBLY - Blanket Cylinder L.H. ....	1
7A	018575	RING ASSEMBLY - Blanket Cylinder R.H. ....	1
8	009548	GEAR - Vertical Print Adjustment .....	1
9	100508	PIN - Driv-Loc, .060 x .1875 .....	5
10	080719	SCALE- Inch .....	1
11	014157	SCREW - 1/4-28 x 1-1/4 .....	2
12	078556	SCREW - Dowel, 1/4-28 x 1-3/16 .....	1
13	009554	GEAR - Blanket Cylinder. ....	1
14	009551	CYLINDER - Blanket .....	1
15	100392	INSERT - 3/8-16 x .370 (Not Illustrated) .....	4
16	014570	PIN - Driv-Loc, .076 x .1875 .....	2
17	078552	INDICATOR - Vertical Print Adjusting .....	1
18	196248	SCREW - Special, 10-32 x 7/8 .....	1
19	017739	KNOB - Print Adjusting .....	1
20	039642	RING - Vinyl, .135 x .075 .....	1
21	111055	SCREW - 10-32 x 9/16 .....	3
22	150083	NUT - 10-32 .....	3
23	009558	PRINT ADJUSTING ASSEMBLY .....	1
24	078542	BUSHING - .380 I.D. x .562 O.D. x .750 O.A.L. ....	1
25	078541	SPRING - Compression, .510 O.D. x 1.156 O.A.L. ....	1
26	076856	HOUSING - Print Adjusting .....	1
27	014921	PIN - Roll, .135 O.D. x .890 O.A.L. ....	1
28	009559	ROD ASSEMBLY - Print Adjusting .....	1
29	001987	PIN - Roll, .167 O.D. x .890 O.A.L. ....	1
30	403040	DRIVER - Nut, 10 mm .....	1
31	403016	BRACKET ASSEMBLY - 9910XCS .....	1
32	403008	MICROBLOCK & TRUNION ASSEMBLY .....	1
33	403035	SHAFT - RAISE/LOWER .....	1
34	403003	GEAR & SHAFT ASSEMBLY .....	1
35	403015	STOP ASSEMBLY .....	1
36	403034	SHAFT - Drive .....	1
37	001847	LOCK NUT .....	1
38	197512	SCREW - Shoulder .....	2
39	021150	WASHER .....	2
40	193549	WASHER .....	2
41	014504	E-RING .....	2
42	001080	E-RING .....	1
43	111069	SCREW - Washer Head - Metric .....	2
44	111069	SCREW - Hex Head .....	1

# Hand Wheel and Drive Shaft Assemblies

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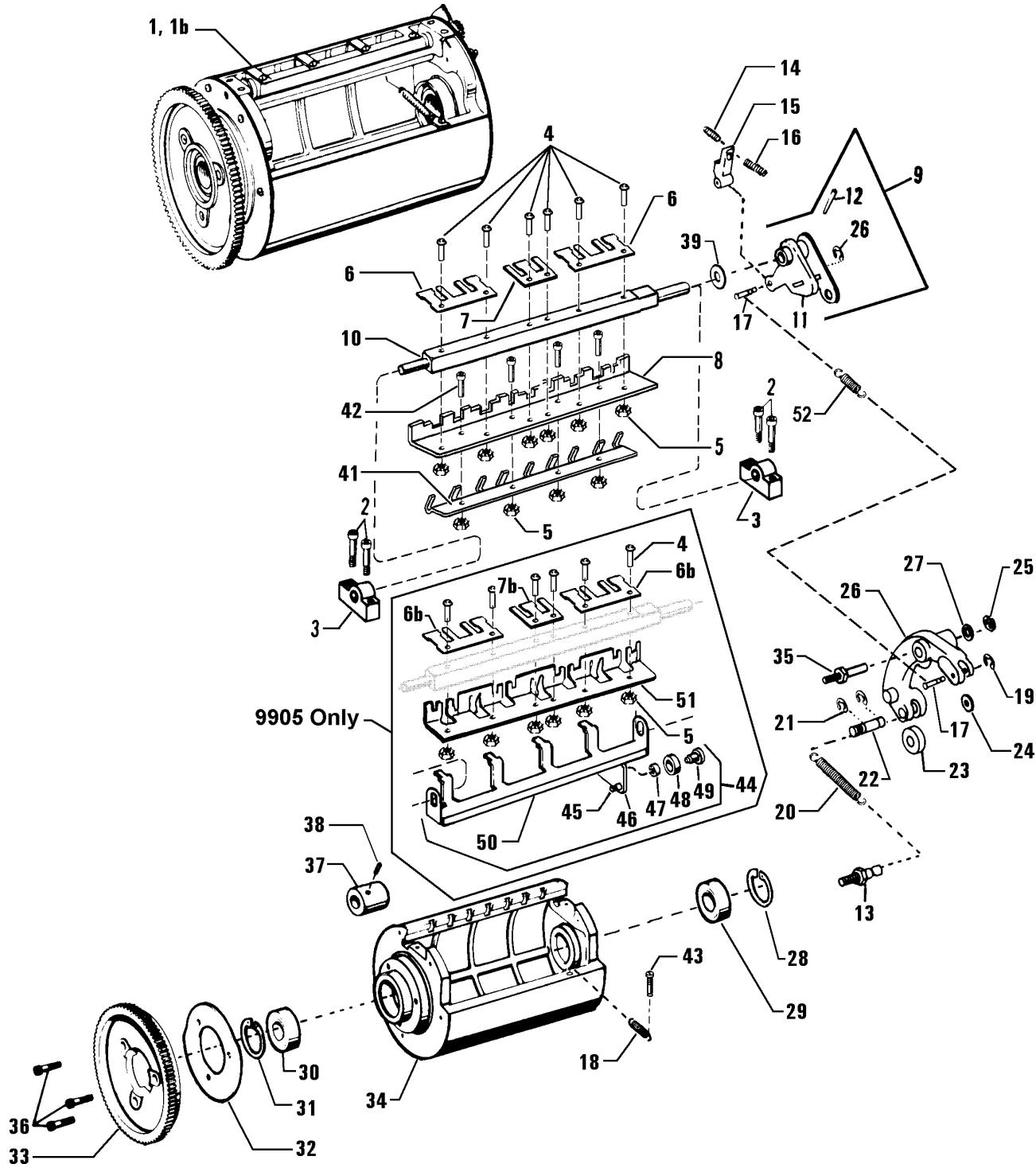


# Hand Wheel and Drive Shaft Assemblies

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Index No.	Part No.	Description	Units Per Assy.
1	401997	HANDWHEEL .....	1
2	400975	BEARING HOUSING ASSEMBLY .....	1
3	400979	SHAFT EXTENSION ASSEMBLY .....	1
3A	001427	BUSHING .....	2
3B	197393	SPRING RETAINER .....	1
3C	197417	NUT PLATE .....	1
4	400977	SPLINE - Disc .....	1
5	400978	SPLINE - Shaft .....	1
6	400989	SHAFT - Drive .....	1
7	400984	BRACKET - Switch Assembly .....	1
8	403292	BLOCK - Ball Pulnger .....	1
9	403293	BALL - Plunger .....	1
10	102029	SCREW - Allen Head .....	4
11	254315	SWITCH .....	1
12	100961	SCREW - Switch Mounting .....	2
13	190731	NUT PLATE - Switch .....	1
14	254475	INSULATOR .....	1
15	111053	SCREW - Mounting Block .....	2
16	111055	SCREW - SCREW - #15 .....	1
17	101331	PIN .....	1
18	080191	GEAR - Pinion .....	1
19	400989	DRIVE SHAFT .....	1
20	083316	PULLEY .....	1
21	014972	ROLL PIN .....	1
22	191963	KEY - Pulley, 3/16 Square x 1-3/8 .....	1
23	100648	WASHER .....	1
24	001847	NUT1 .....	1
25	080522	HOUSING ASSEMBLY .....	1
26	100185	SCREW .....	1
27	191481	SLEEVE .....	1
28	190179	BEARING .....	1
29	100646	RING - Retaining .....	1
30	079866	SPACER .....	1
31	014799	WASHER .....	1
32	196221	NUT1 .....	1
33	071398	HANDWHEEL DISC .....	1
34	195088	SCREW - Handwheel .....	1
35	001781	SNAP RING .....	1
36	196633	BELT .....	1
37	403294	LEAD BALL .....	1
38	102379	SETSCREW .....	1
39	111056	SCREW .....	2
40	150083	LOCKNUT #8 .....	3

# Impression Cylinder Assembly



# Impression Cylinder Assembly

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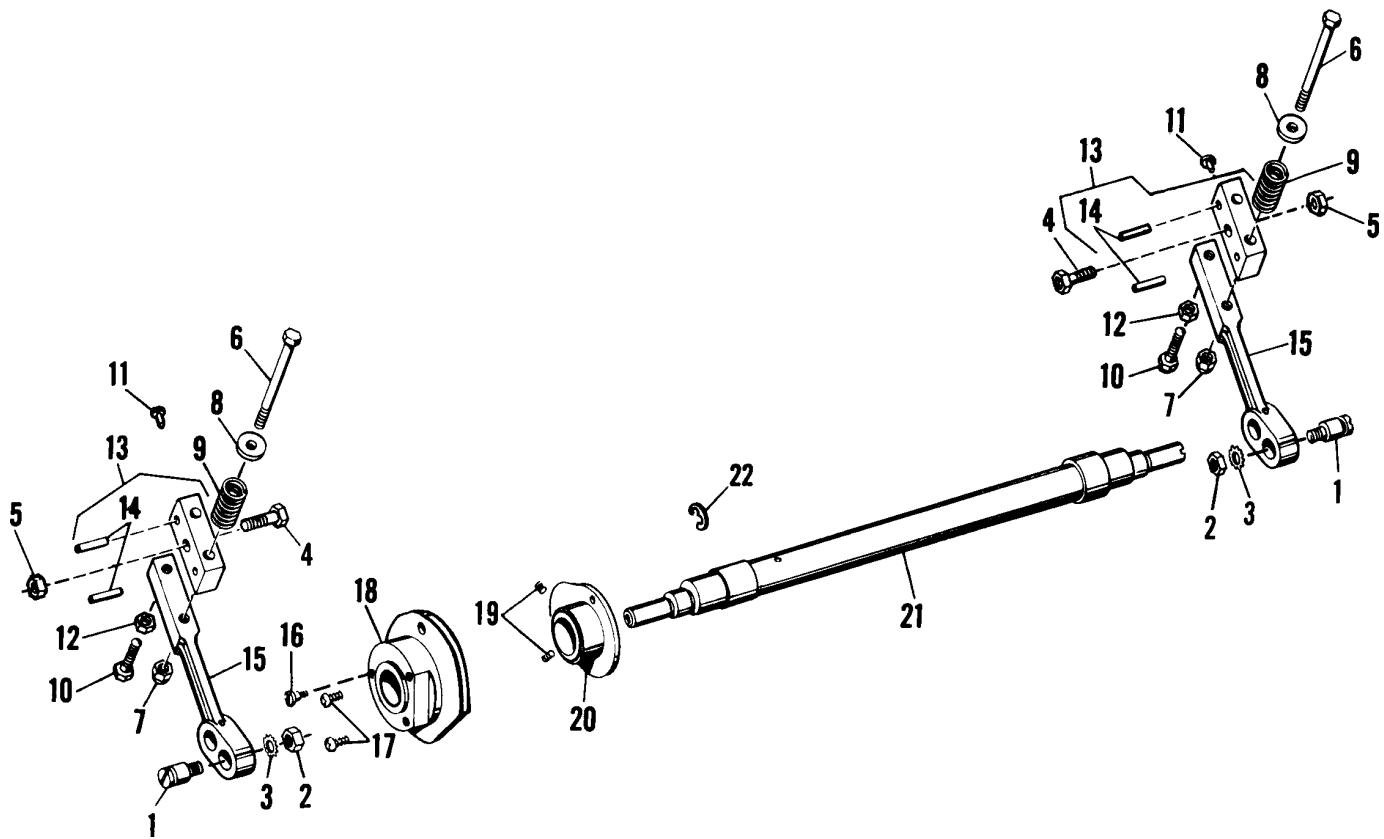
Index	Part No.	Description	Units Per Assy.
1	***401322	CYLINDER ASSEMBLY - Impression, CD .....	1
1b	***009670	CYLINDER ASSEMBLY - Impression, 9905 Only .....	1
2	014165	SCREW - 1/4-28 x 1.000 .....	4
3	007764	BEARING BLOCK - Gripper .....	2
4	014205	SCREW - 10-32 x 13/16 (for Origional Style) .....	6
5	014808	NUT - 10-32 (for Origional Style) .....	10
6	401707	FINGER - Gripper, Impression Cylinder .....	2
6b	007731	FINGER - Gripper, Impression Cylinder (for Origional Style) .....	2
7	401708	FINGER - Gripper, Impression Cylinder .....	1
7b	007986	FINGER - Gripper, Impression Cylinder (for Origional Style) .....	1
8	401728	PAPER STOP - Gripper, Impression Cylinder .....	1
9	007613	GRIPPER SHAFT ASSEMBLY .....	1
10	*007614	GRIPPER SHAFT - Origional Style .....	1
11	*007664	LEVER ASSEMBLY .....	1
12	190111	PIN - Taper .....	1
13	191360	STUD - Spring .....	1
14	100130	SCREW - Set, 10-32 x 1.000 .....	1
15	081104	ARM - Overload .....	1
16	190135	SPRING - Compression, .350 O.D. x 1.000 O.A.L. x .045 .....	1
17	194804	PIN - Special .....	2
18	078744	SPRING - Tension, .406 O.D. x 1.937 O.A.L. x .049 .....	1
19	014504	RING - Retaining, .146 I.D. x .338 O.D. x .027 .....	2
20	191401	SPRING - Tension, 13/32 O.D. x 1-5/16 O.A.L. x .036 .....	1
21	001095	RING - Retaining, .250 I.D. x 1/2 O.D. x .027 .....	1
22	082131	PIN - Special .....	1
23	081106	TRUCK - Special .....	1
24	190107	TRUCK - .190 I.D. x 1/2 O.D. x .240 .....	1
25	001075	RING - Retaining, .397 I.D. x .037 .....	1
26	082135	ARM - Operating .....	1
27	190149	WASHER - .440 I.D. x 11/16 O.D. x .029 .....	1
28	014516	RING - Retaining, 2-7/16 O.D. x .081 .....	1
29	080814	BEARING - Ball, 1.1811 I.D. x 2.440 O.D. x .6299 .....	1
30	078520	BEARING - Ball, .9843 I.D. x 2.0472 O.D. x .5906 .....	1
31	001066	RING - Retaining, 2.250 O.D. x .081 .....	1
32	078712	CAM .....	1
33	009652	GEAR - Impression Cylinder .....	1
34	009651	CYLINDER - Impression, CD .....	1
35	191361	STUD - Chain Delivery .....	1
36	014157	SCREW - 1/4-28 x 1-1/4 .....	3
37	082128	COLLAR - 1-11/16 O.D. x 1.183 I.D. x 2-5/32 O.A.L. .....	1
38	014206	SCREW - Set, 1/4-28 x 3/8 .....	2
39	193383	SHIM - .443 I.D. x .625 O.D. x .005 .....	A/R
40	196318	SHIM - .443 I.D. x .625 O.D. x .003 .....	A/R
41	401727	GRIP BAR - Paper .....	1
42	014215	SCREW .....	4
43	076100	ANCHOR - Spring .....	1
44	007762	STRIPPER FINGER ASSEMBLY - 9905 Only .....	1
45	*070226	STUD - Spring .....	1
46	*078729	ARM - Truck .....	1
47	072366	BUSHING .....	1
48	072367	TRUCK .....	1
49	072441	RIVET. .....	1
50	*007763	FINGER - Stripper .....	1
51	007984	PAPER STOP - Gripper, Impression Cylinder - 9905 Only .....	1
52	193982	SPRING - #4 .....	1

\* Not Procurable Separately

\*\*\* Not Available As An Assembly

# Impression Cylinder Shaft & Support Arms

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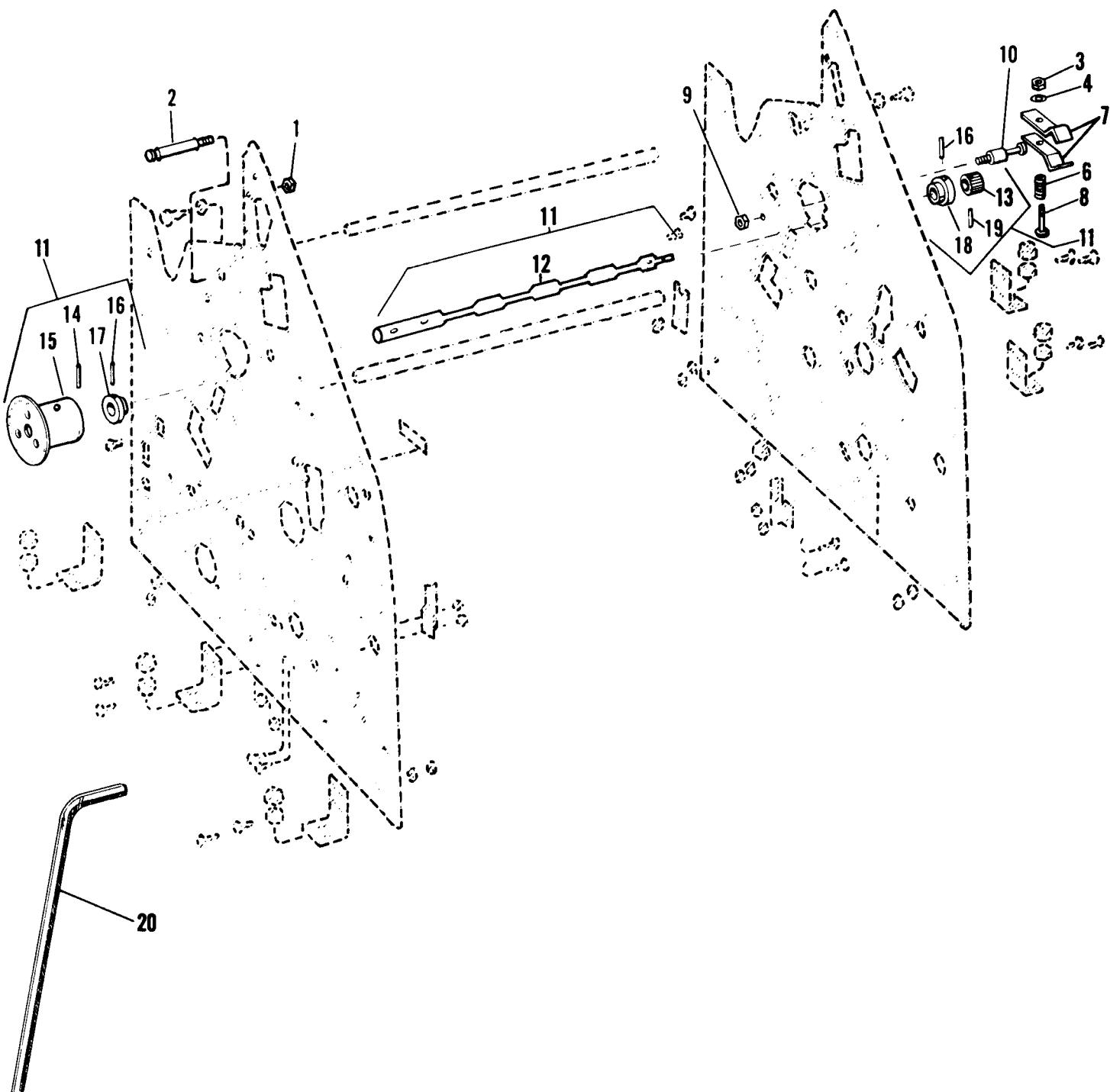


# Impression Cylinder Shaft & Support Arms

Index No.	Part No.	Description	Units Per Assy.
1	080496	STUD - Support Arm .....	2
2	001845	NUT - 3/8-24.....	2
3	080495	WASHER - Lock, 25/64 I.D. x 1-1/4 O.D. x .119 .....	2
4	014121	SCREW - 3/8-24 x 1.000 .....	2
5	150089	NUT - 3/8-24.....	2
6	014172	SCREW - 1/4-28 x 3/4 .....	2
7	001821	NUT - 1/4-28 .....	2
8	080621	GUIDE - Support Arm Spring .....	2
9	078728	SPRING - Compression .....	2
10	014173	SCREW - 5/16-18 x 1-1/4 .....	2
11	080447	PIN - Separator .....	2
12	001840	NUT - 5/16-18 .....	2
13	080486	BLOCK ASSEMBLY - Support Arm, Impression Cylinder .....	2
14	001981	PIN - Roll, .199 O.D. x .827 O.A.L. ....	2
15	080498	SUPPORT ARM - Impression Cylinder .....	2
16	016158	SCREW - Shoulder, 10-32 x .273 .....	1
17	001649	SCREW - 10-32 x .500 .....	2
18	007729	CAM ASSEMBLY - Gripper - 9905 Only .....	1
18	082129	CAM ASSEMBLY - Gripper - 9910/9910D/9910XCS .....	1
19	100296	SCREW - Set, 1/4-28 x .500 Sq. Hd. .....	2
20	081037	CAM ASSEMBLY - Stripper - 9905 Only .....	1
21	007609	SHAFT - Impression Cylinder .....	1
22	014517	RING - Retaining, 1.039 I.D. x .052 .....	1

# Gap Control - Impression Cylinder

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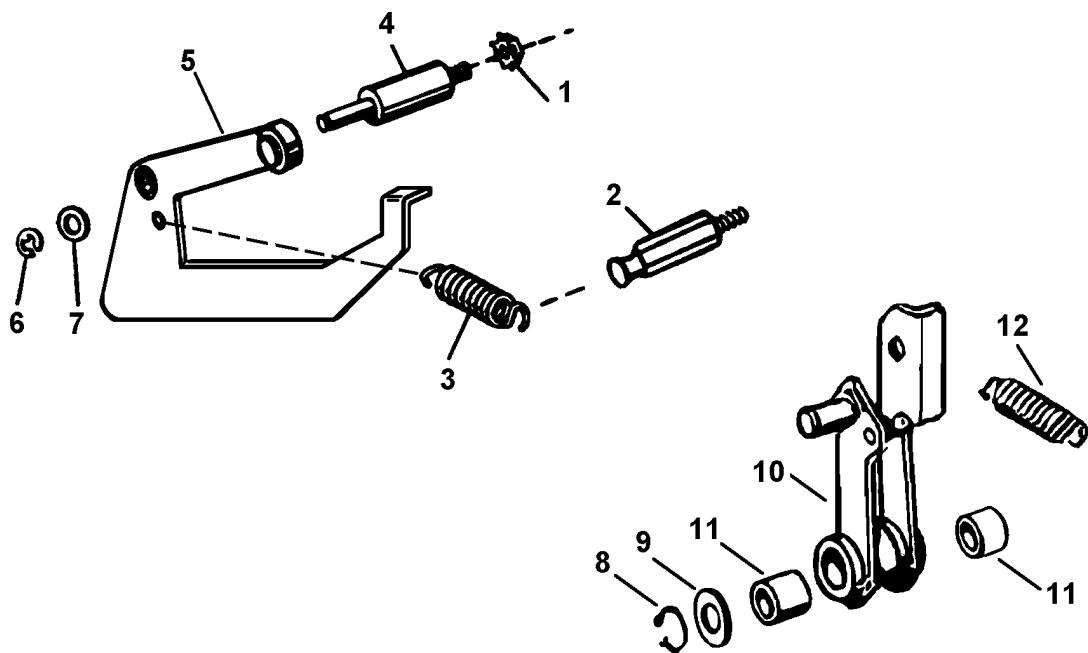
# Gap Control - Impression Cylinder

Index No.	Part No.	Description	Units Per Assy.
1	014808	NUT - 10-32 .....	1
2	190768	STUD - 10-32 .....	1
3	101051	NUT - 10-32 .....	1
4	001702	WASHER - .195 I.D. x .500 O.D. x .029 .....	1
6	077836	SPRING - Compression, .400 O.D. x .718 O.A.L. ....	1
7	080452	CLAMP - W/Teeth .....	2
8	077301	SCREW - Shoulder, 10-32 .....	1
9	150085	NUT - 1/4-28 .....	1
10	193323	STUD - 1/4-28 .....	1
11	017815	SHAFT ASSEMBLY - Gap Control .....	1
12	*017816	SHAFT - Gap Control .....	1
13	073551	DRAG - Gap Clamp .....	1
14	141573	PIN - Roll, .199 O.D. x .890 O.A.L. ....	1
15	*072169	DIAL .....	1
16	001992	PIN - Roll, .135 O.D. x 1.015 O.A.L. ....	2
17	080448	CAM - R.H. ....	1
18	080449	CAM - L.H. ....	1
19	001980	PIN - Roll, .135 O.D. x .640 O.A.L. ....	1
20	196334	Allen Key For Adjusting Gap Control .....	1

\*Not Procurable Separately

# Counter and Double Levers

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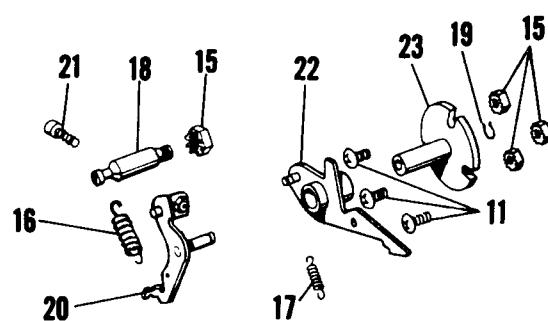
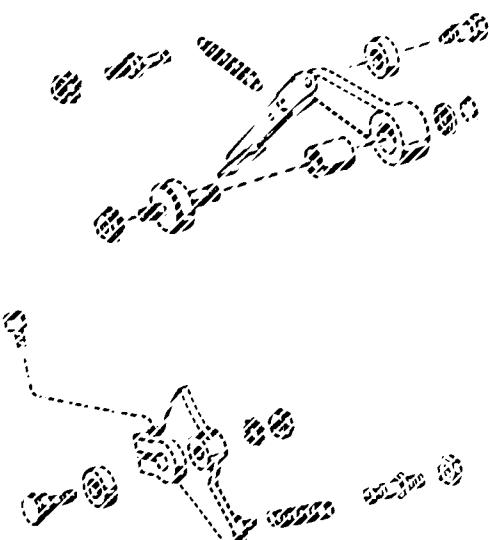
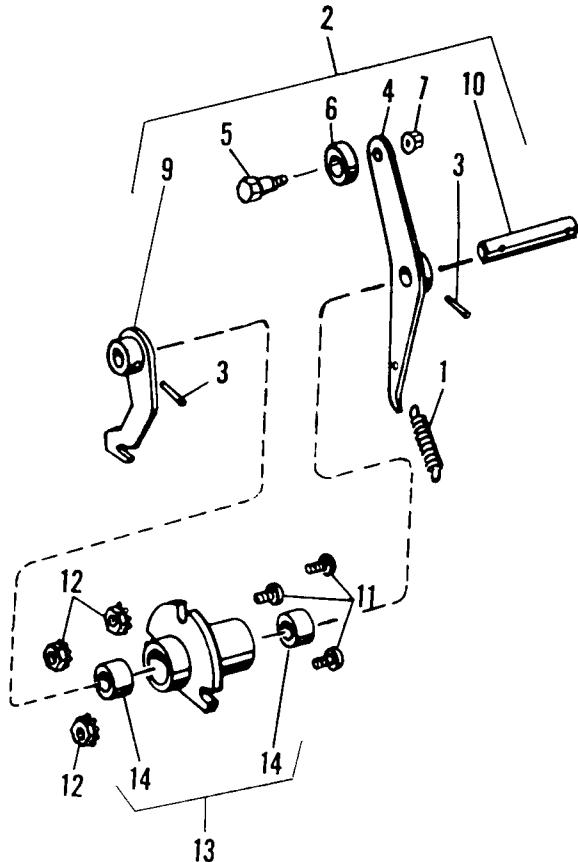
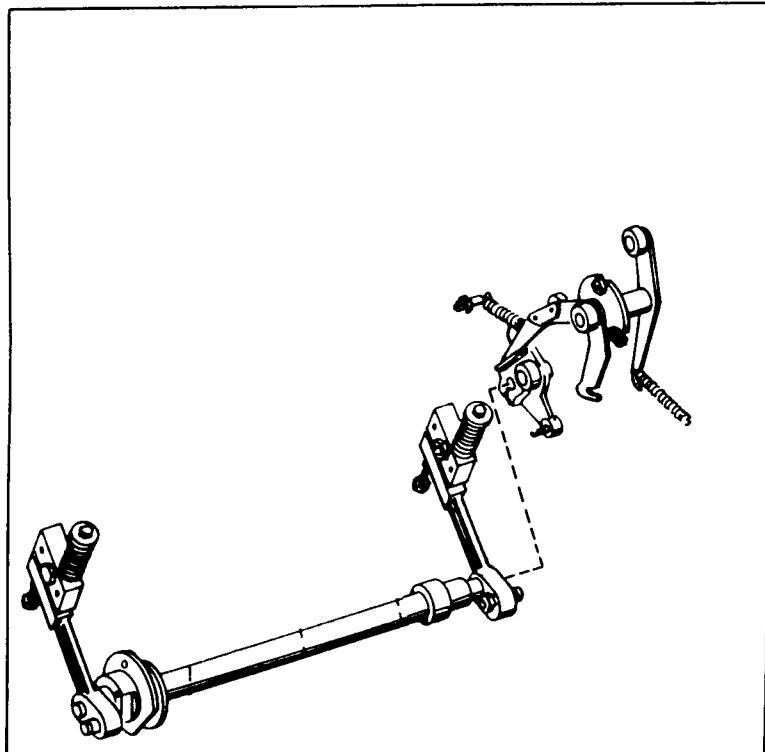


# Counter and Double Levers

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Index No.	Part No.	Description	Units Per Assy.
1	150085	NUT - 1/4-28 .....	1
2	196461	STUD - Spring, Anchor .....	1
3	196430	SPRING - Tension, .359 O.D. x 3.000 O.A.L. x .049 .....	1
4	072440	STUD .....	1
5	402011	LEVER ASSEMBLY - Cam .....	1
6	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027 .....	1
7	001766	WASHER - .325 I.D. x .500 O.D. .....	1
8	001075	RING - Retaining .....	1
9	190149	WASHER .....	1
10	072239	DOUBLE LEVER ASSEMBLY .....	1
11	001412	BUSHING .....	2
12	072422	SPRING .....	1

# Control Lever and Impression Cylinder Latch



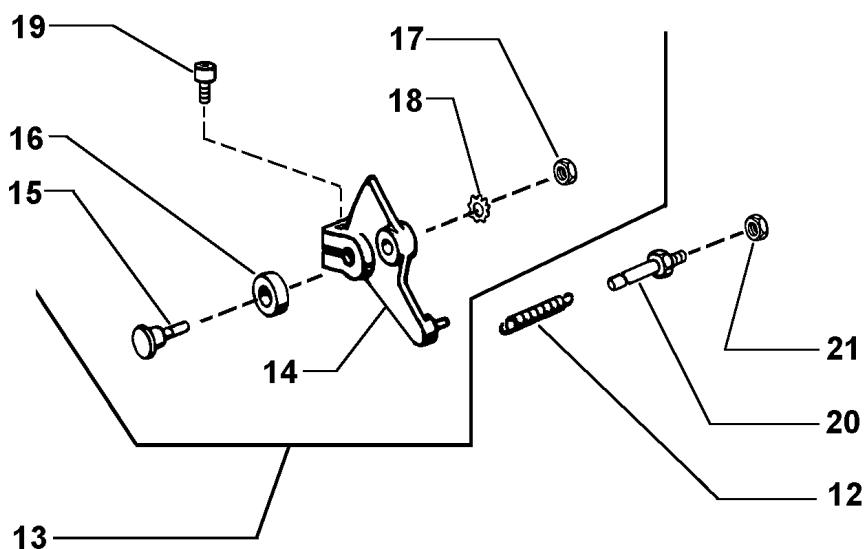
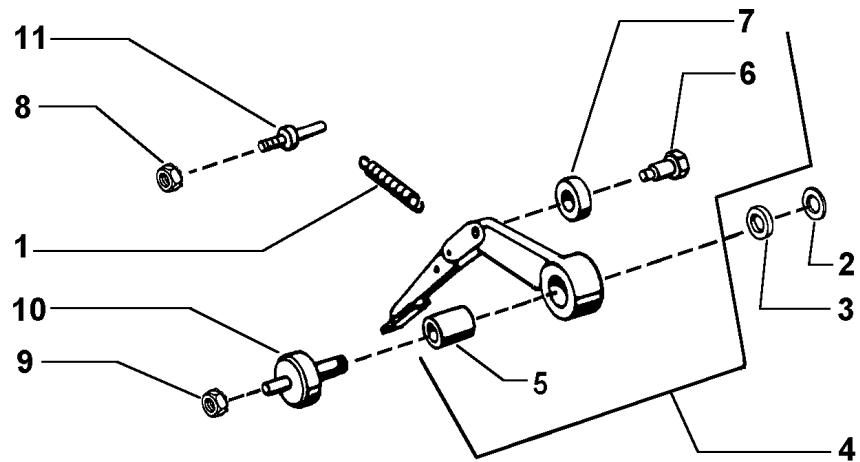
# Control Lever and Impression Cylinder Latch

Index No.	Part No.	Description	Units Per Assy.
1	020444	SPRING - .468 O.D. x 1.937 O.A.L .....	1
2	072146	CONTROL LEVER ASSEMBLY .....	1
3	100554	PIN - Spiral, .136 O.D. x .760 O.A.L .....	2
4	*072147	LEVER .....	1
5	192895	SCREW - Shoulder, 1/4-28 x .327 .....	1
6	192896	TRUCK .....	1
7	150085	NUT - 1/4-28 .....	1
9	*072149	LEVER .....	1
10	*072151	SHAFT .....	1
11	111054	SCREW - 10-32 x 1/2 .....	6
12	001812	NUT - 10-32 .....	3
13	072152	HOUSING AND BUSHING ASSEMBLY .....	1
14	001422	BUSHING - .379 I.D. x .504 O.D. x .312 O.A.L .....	2
15	014808	NUT - 10-32 .....	4
16	073325	SPRING - .375 O.D. x 1.375 O.A.L. x .037 .....	1
17	073326	SPRING - .312 O.D. x .781 O.A.L. x .031 .....	1
18	072129	ANCHOR - Spring .....	1
19	001046	RING - Retaining, .283 I.D. x .027 .....	1
20	072379	LEVER ASSEMBLY .....	1
21	014174	SCREW - 10-32 x 5/8 .....	1
22	072375	LEVER ASSEMBLY .....	1
23	072378	BEARING .....	1

\*Not Procurable Separately

# Impression Solenoid and Power Lever

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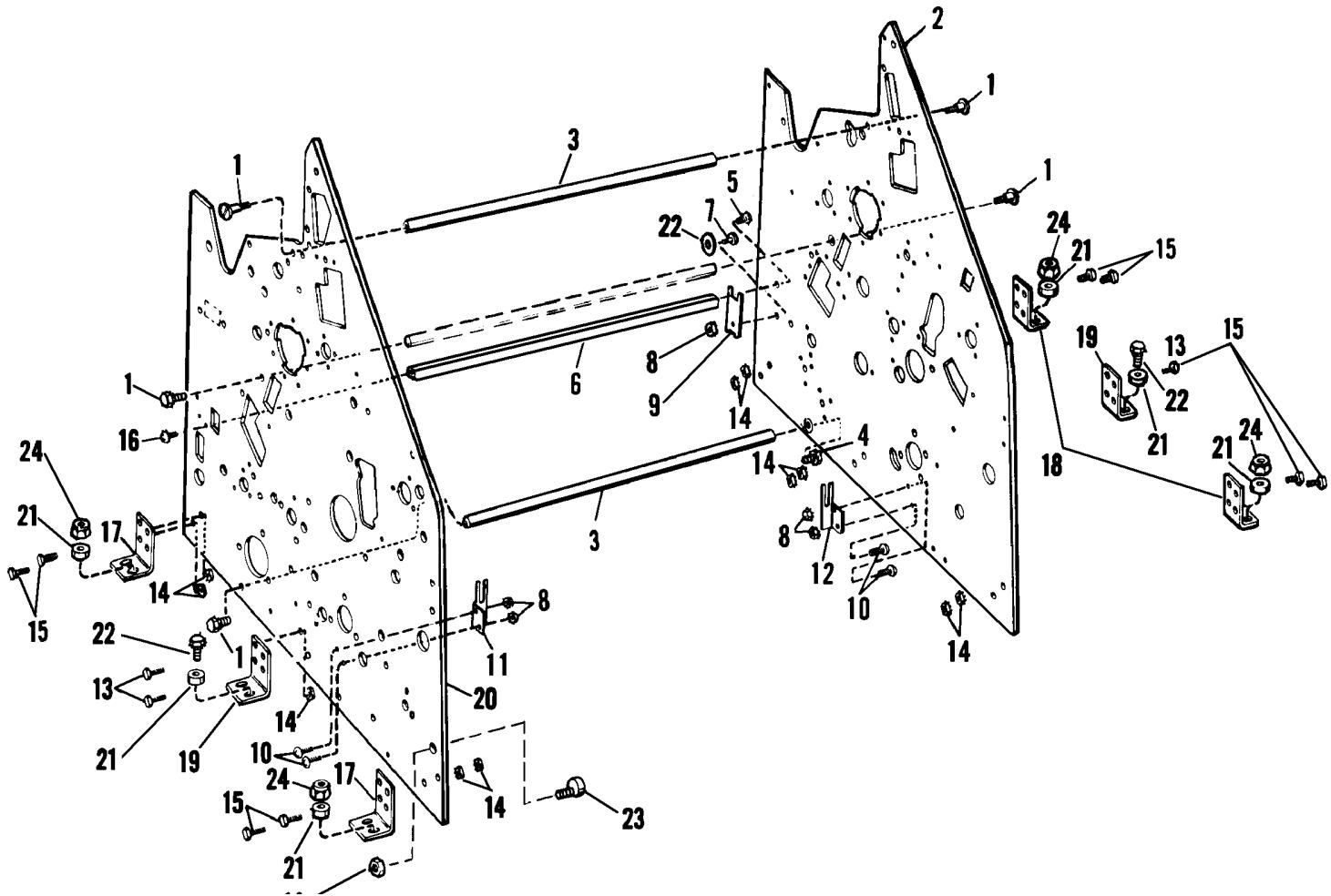
# Impression Solenoid and Power Lever

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Index No.	Part No.	Description	Units Per Assy.
1	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L.....	1
2	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	1
3	014727	WASHER - .385 I.D. x .760 O.D. x .032 .....	1
4	072362	POWER LEVER ASSEMBLY - Impression Cylinder .....	1
5	001446	BUSHING - .503 O.D. x .379 I.D. x .875 O.A.L. ....	1
6	192323	SCREW - 1/4-28 x 1/4 .....	1
7	072367	TRUCK .....	1
8	014808	NUT - #10 .....	2
9	150085	NUT - #4 .....	1
10	072368	STUD - Power Lower .....	1
11	072413	SPRING ANCHOR - Power Lever .....	1
12	072442	SPRING Tension, .343 O.D. x 2.000 O.A.L. ....	1
13	072354	LEVER ASSEMBLY - Impression Cyl. Separator .....	1
14	071561	LEVER - Impression Cyl. Separator .....	1
15	072357	PIN - Eccentric .....	1
16	072358	TRUCK - Impression Cyl. Separator Lever .....	1
17	001818	NUT - 1/4-28 .....	1
18	001740	WASHER - Lock, .267 I.D. x .506 O.D. x .030 .....	1
19	100891	SCREW - 1/4-20 x 1.000 .....	1
20	072412	STUD - Spring, 13/32 O.A.L. ....	1
21	014808	NUT - 10-32 .....	5

# Side Frames and Tie Bars

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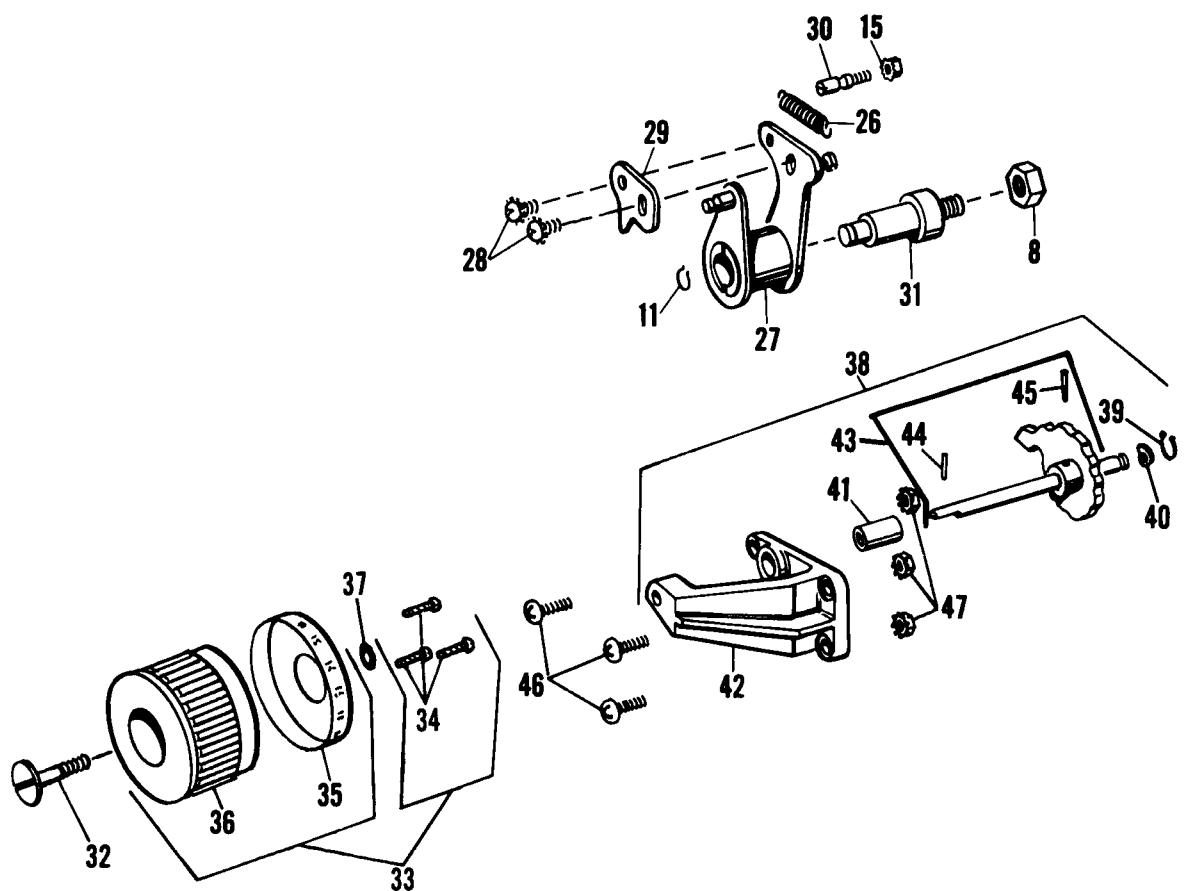
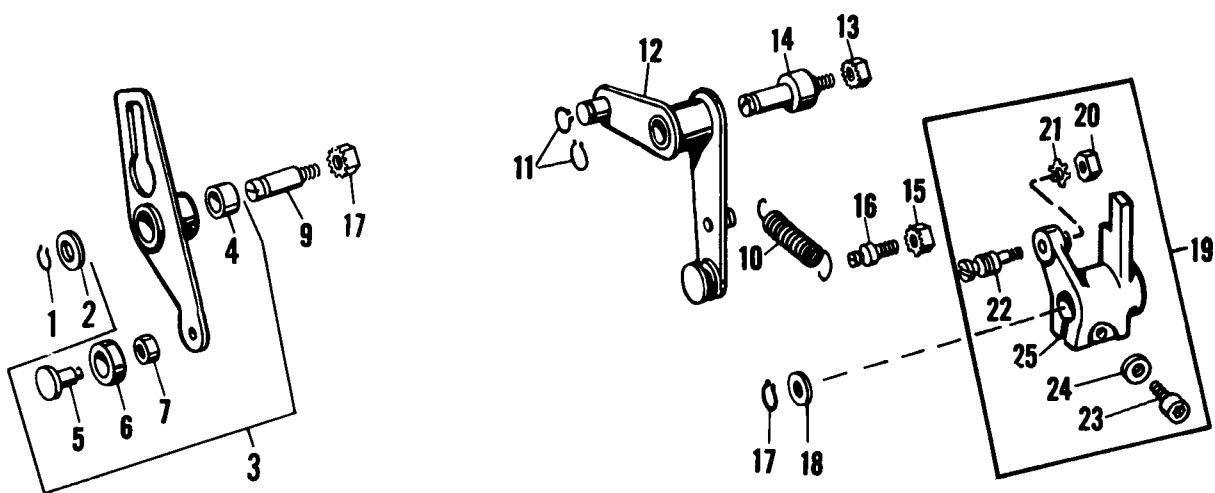
# Side Frames and Tie Bars

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Index	Part No.	Description	Units Per Assy.
1	193601	SCREW - Shoulder, 5/16-24 .....	4
2	016205	FRAME - Machine, N.O.S. (Square Corners) .....	1
3	007575	TIE BAR .....	2
4	076842	TIE BAR .....	1
5	111071	SCREW - 1/4-28 x 1/2 .....	1
6	007750	TIE BAR - 9905 .....	1
7	193778	SPACER .....	2
7	054147	SCREW - Shoulder, 8-32 - 9905 .....	1
8	150081	NUT - 8-32 .....	4
9	015260	LOCATING PLATE - 9905 .....	1
10	111036	SCREW - 8-32 x 1/2 .....	4
11	072055	GUARD - R.H. .....	1
12	072056	GUARD - L.H. .....	1
14	150085	NUT - 1/4-28 .....	13
15	195296	SCREW - 1/4-28 x 3/4 .....	8
16	111075	SCREW - 1/4-28 x 7/8 .....	1
17	011055	BRACKET - Foot, O.S. .....	2
18	011056	BRACKET - Foot, N.O.S. .....	2
19	011229	BRACKET - Foot, Center .....	2
20	402764	FRAME - Machine, O.S. .....	1
21	193808	SPACER - .318 I.D. x 9/16 x .152 .....	6
22	111089	SCREW - 5/16-24 x 5/8 .....	2
23	190116	STOP - Height Regulator .....	1
24	001824	NUT - Lock, 5/16-18 .....	4
25	196393	SCREW - Dowel, 1/4-28 x 5/8 .....	4

# Buckle Adjusting and Lever Assemblies

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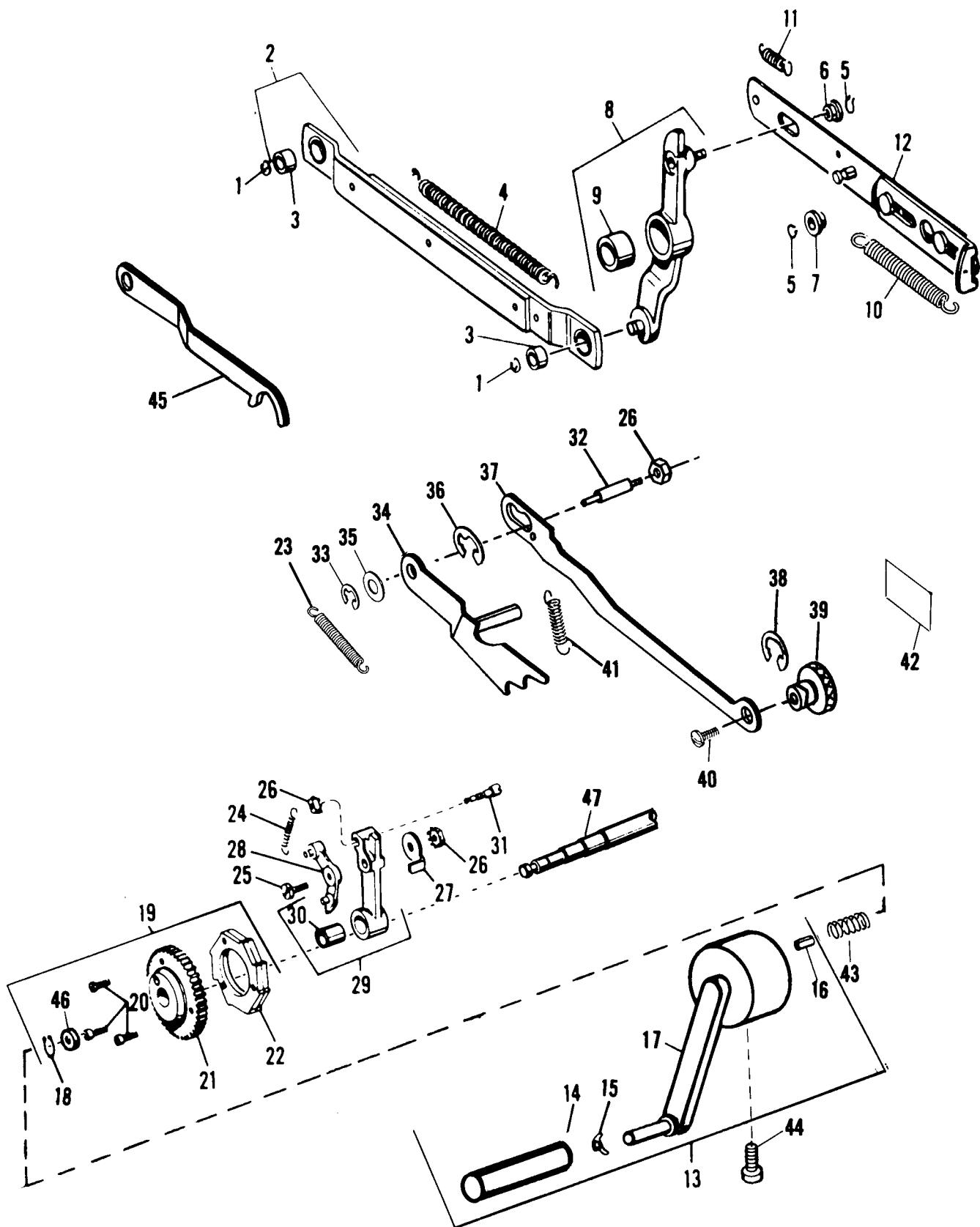


# Buckle Adjusting and Lever Assemblies

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Index	Part No.	Description	Units Per Assy.
1	001075	RING - Retaining, .397 I.D. x .027 .....	1
2	190149	WASHER - .441 I.D. x .687 O.D. x .029 .....	1
3	007743	LEVER ASSEMBLY - Forwarding .....	1
4	001493	BUSHING .....	1
5	072790	RIVET .....	1
6	072176	TRUCK .....	1
7	072175	BUSHING .....	1
8	150089	NUT - 3/8-24 .....	2
9	190110	STUD - Forwarding Lever Assembly .....	1
10	078744	SPRING - Tension, .406 O.D. x 1.937 O.A.L .....	1
11	001047	RING - Retaining, .340 I.D. x .027 .....	3
12	072199	HUB ASSEMBLY - Buckle Adjustment .....	1
13	150085	NUT - 1/4-28 .....	1
14	072201	STUD - Buckle Adjustment Hub .....	1
15	014808	NUT - 10-32 .....	2
16	072186	SPRING ANCHOR - Buckle Adjustment Hub Spring .....	1
17	001062	RING - Retaining, .258 I.D. x .027 .....	1
18	016574	WASHER - .315 I.D. x .687 O.D. x .047 .....	1
19	072382	LEVER ASSEMBLY - Counter Operating .....	1
20	014844	NUT - 8-32 .....	1
21	001722	WASHER - Lock, .172 I.D. x .375 O.D. x .020 .....	1
22	072427	PIN - Eccentric .....	1
23	014219	SCREW - 1/4-20 x 3/4 .....	1
24	005071	WASHER - .253 I.D. x .500 O.D. x .059 .....	1
25	072383	LEVER - Counter Operating .....	1
26	073333	SPRING - Tension, .296 O.D. x 1.187 O.A.L .....	1
27	072488	LEVER ASSEMBLY - Double .....	1
28	001691	SCREW - 10-32 x 1/4 .....	2
29	072491	PLATE - Contacting Regulator .....	1
30	072482	SPRING ANCHOR - Double Lever Spring .....	1
31	080153	STUD - Double Lever .....	1
32	196247	SCREW - Special, 10-32 x 1-1/8 .....	1
33	017806	KNOB ASSEMBLY - Buckle Adjusting .....	1
34	014529	RIVET - Drive, #2 x 1/4 .....	3
35	017750	DIAL - Buckle Adjusting Knob .....	1
36	017738	KNOB - Buckle Adjusting .....	1
37	039642	RING - Vinyl, .155 I.D. x .075 .....	1
38	076605	CAM SHAFT AND HOUSING ASSEMBLY .....	1
39	001046	RING - Retaining, .283 I.D. x .027 .....	1
40	195645	WASHER - Spring, .324 I.D. x .510 O.D. x .085 .....	1
41	001498	BUSHING - .316 I.D. x 504 .....	1
42	072207	HOUSING ASSEMBLY - Cam .....	1
43	072205	SHAFT ASSEMBLY - Cam .....	1
44	001990	PIN - Roll, .135 O.D. x .515 O.A.L .....	1
45	014902	PIN - Taper, .110 O.D. x .720 O.A.L .....	1
46	014149	SCREW - 10-32 x 11/16 .....	3
47	150083	NUT - 10-32 .....	3

# Power Link and Related Feed Mechanism



# Power Link and Related Feed Mechanism

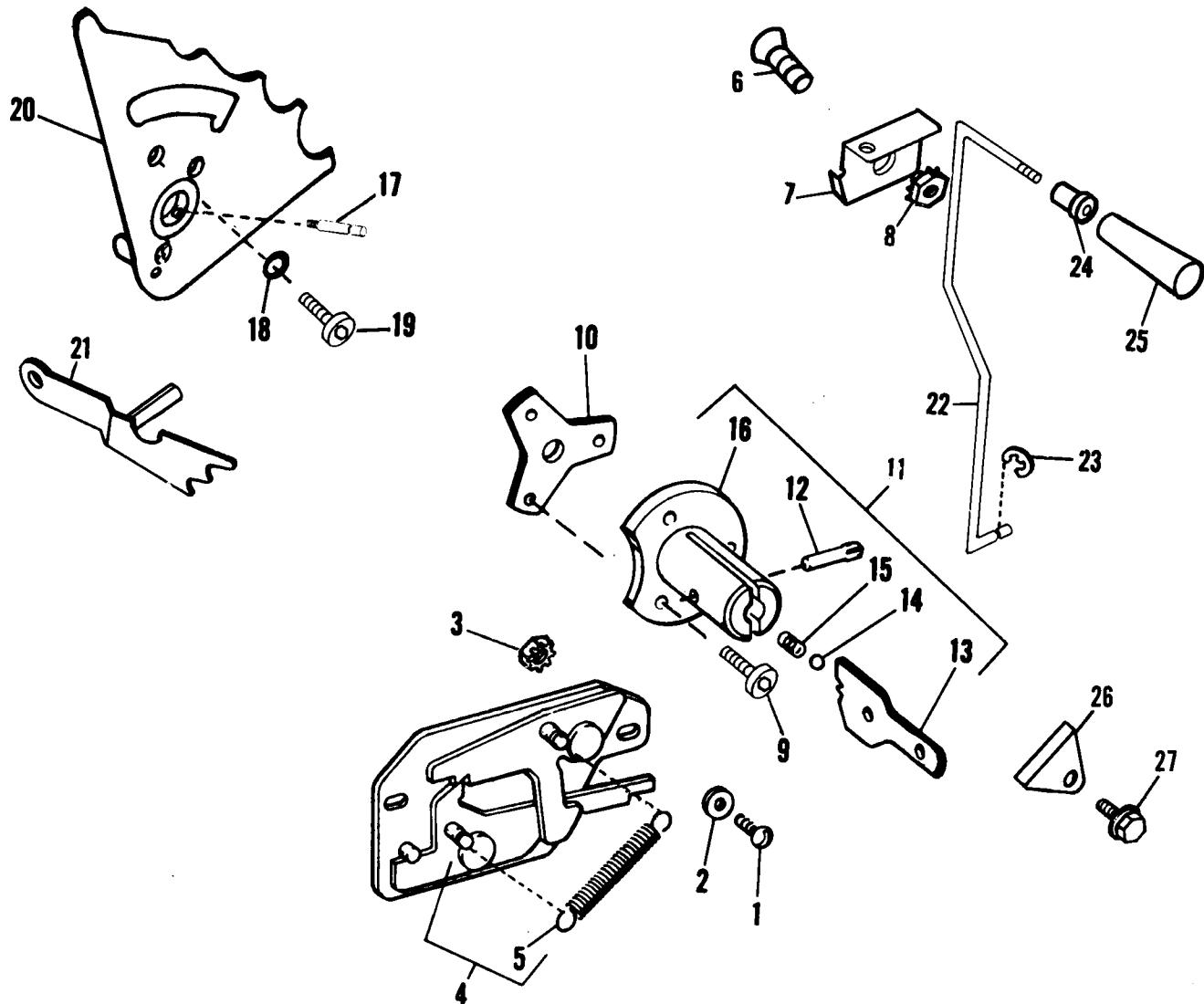
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Index No.	Part No.	Description	Units Per Assy.
1	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027 .....	2
2	073373	LINK ASSEMBLY .....	1
3	001472	BUSHING .....	2
4	073381	SPRING - .500 O.D. x 4.687 O.A.L. ....	1
5	001049	RING - Retaining, .227 I.D. x .027 .....	2
6	072471	BUSHING .....	1
7	072472	BUSHING .....	1
8	072589	LEVER ASSEMBLY .....	1
9	001469	BUSHING .....	1
10	072512	SPRING - .343 O.D. x 3.031 O.A.L. ....	1
11	041777	SPRING - .312 O.D. x 1.344 O.A.L. ....	1
12	072504	LINK ASSEMBLY .....	1
13	017803	HAND CRANK ASSEMBLY .....	1
14	017715	HANDLE .....	1
15	003042	SPRING LOCK .....	1
16	014966	PIN - Roll, .264 O.D. x 1.355 O.A.L. ....	1
17	*	HAND CRANK WITH STUD .....	1
18	001048	RING - Retaining, .463 I.D. x .037 .....	1
19	017644	RATCHET AND GEAR ASSEMBLY - 32 Tooth .....	1
20	014158	SCREW - 10-32 x 1/2 .....	3
21	080144	GEAR .....	1
22	017645	RATCHET - 32 Tooth .....	1
23	072544	SPRING - .406 O.D. x 3.125 O.A.L. ....	1
24	064590	SPRING - .218 O.D. x .937 O.A.L. ....	1
25	072586	SCREW - Shoulder, 1/4-28 .....	1
26	150085	NUT - 1/4-28 .....	1
27	072580	ANCHOR - Spring .....	1
28	017647	PAWL ASSEMBLY .....	1
29	072576	LEVER ASSEMBLY .....	1
30	001470	BUSHING .....	1
31	072579	STUD - Spring .....	1
32	072621	STUD .....	1
33	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	1
34	075836	PAWL .....	1
35	192202	WASHER - .385 I.D. x .625 O.D. x .010 .....	1
36	001094	RING - Retaining, .388 I.D. x .800 O.D. x .040 .....	1
37	010142	LINK .....	1
38	001785	RING - Crescent, .880 I.D. x 1.130 O.D. x .044 .....	1
39	017125	KNOB .....	1
40	054147	SCREW - Shoulder, 8-32 .....	1
41	006987	SPRING - .296 O.D. x 1.468 O.A.L. ....	1
42	017783	METAL CAL .....	1
43	190329	SPRING - Compression, .359 O.D. x 1.000 O.A.L. ....	1
44	072620	SCREW - Shoulder, 10-32 .....	1
45	072631	PAWL .....	1
46	194868	SPACER - .520 I.D. x .687 O.D. x .125 .....	1
47	017151	SHAFT ASSEMBLY - Table Raise .....	1

\*Not Procurable Separately

# 9910XCS Alternate Sheet Feed

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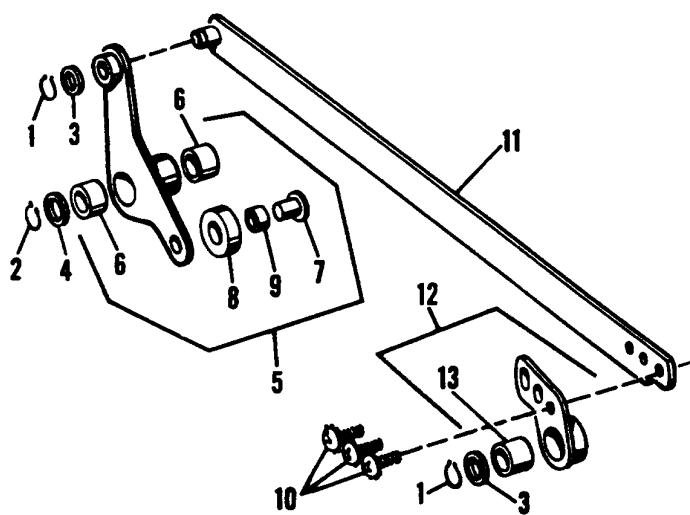
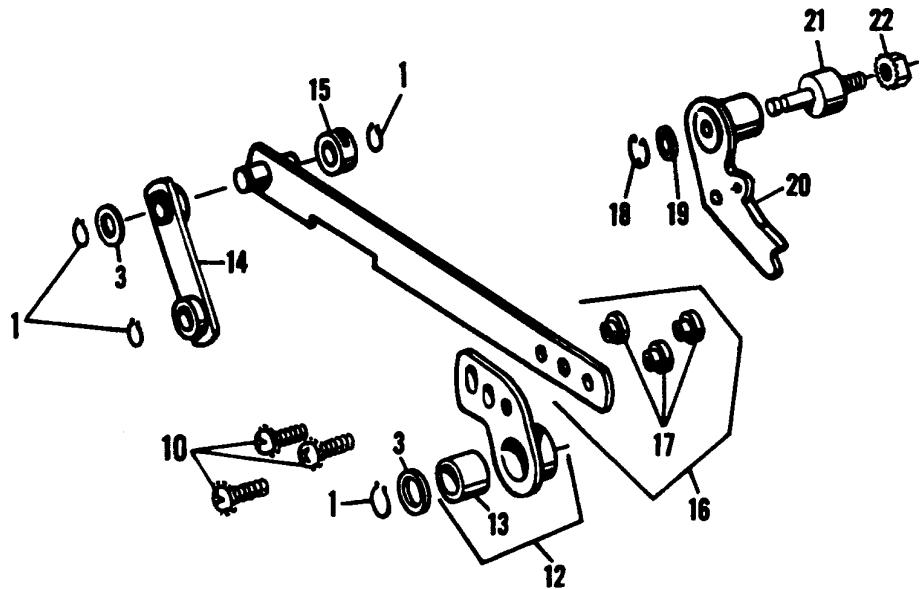


# 9910XCS Alternate Sheet Feed

Index No.	Part No.	Description	Units Per Assy.
1	001185	SCREW - 10-32 x 7/16 .....	2
2	021563	WASHER - .194 I.D. ....	2
3	014808	NUT - 10-32 .....	2
4	075555	PLATE AND LEVER ASSEMBLY .....	1
5	073325	SPRING - Tension, .375 O.D x 1.375 O.A.L. ....	1
6	100585	SCREW - 1/4-28 x 3/4 .....	1
7	018213	BRACKET .....	1
8	014807	NUT - Lock, 1/4-28 .....	1
9	100345	SCREW - Cap, 10-32 x 5/8.....	3
10	074915	PLATE-Adapter .....	1
11	075833	FEED CONTROL ASSEMBLY - Alternate Sheet .....	1
12	075567	PIN - Control Lever Pivot .....	1
13	018209	LEVER - Feed Control .....	1
14	075566	BEARING - Feed Control Assembly .....	1
15	190266	SPRING - Compression, .178 O.D. x 12/32 O.A.L. ....	1
16	075834	STUD - Feed Control Lever .....	1
18	071610	ECCENTRIC - Cam .....	1
19	014350	SCREW - Cap, 10-32 x 5/16 .....	1
20	075537	CAM - Sequence - 9910D/9910XCS .....	1
21	075836	PAWL .....	1
22	018214	ROD .....	1
23	014504	RING - Retaining, .144 I.D. x .025 .....	1
24	101692	BUSHING - Nylon .....	1
25	037060	KNOB .....	1
26	075839	RETAINER - Feed Control .....	1
27	111051	SCREW - 10-32 x 5/16 .....	1

# Feed Link Assemblies

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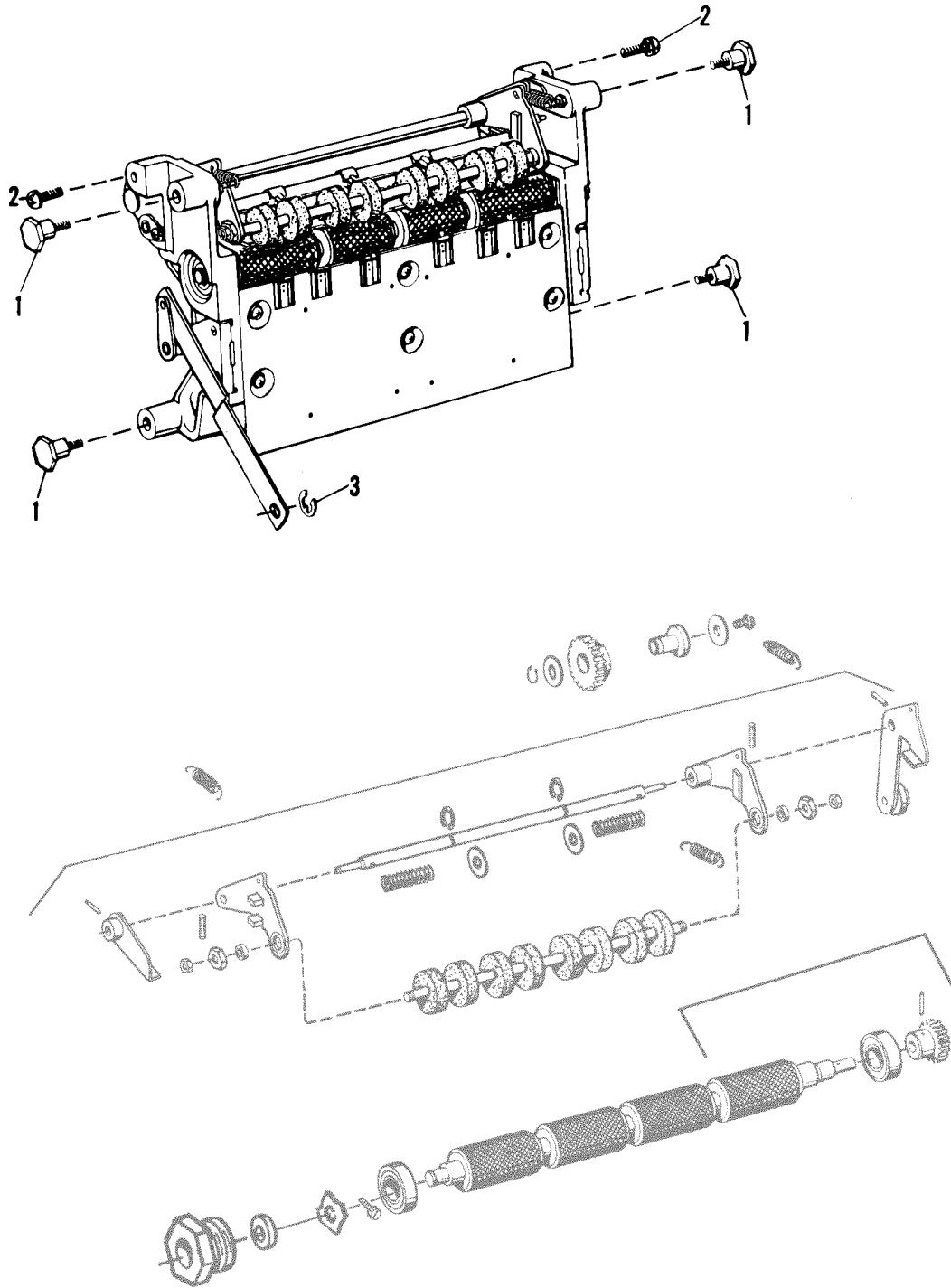
# Feed Link Assemblies

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Index	Part No.	Description	Units Per Assy.
1	001047	RING - Retaining, .340 I.D. x .027 .....	6
2	001075	RING - Retaining, .397 I.D. x .027 .....	1
3	014703	WASHER - .384 I.D. x .562 O.D. x .029 .....	4
4	190149	WASHER - .441 I.D. x .687 O.D. x .029 .....	1
5	072177	LEVER ASSEMBLY - Follower, Feed .....	1
6	001412	BUSHING - .441 I.D. x .565 O.D. x .375 O.A.L. ....	2
7	072790	RIVET .....	1
8	072176	ROLLER .....	1
9	072175	BUSHING - .220 I.D. x .313 O.D. x .324 O.A.L. ....	1
10	111035	SCREW - 8-32 x 7/16 .....	6
11	072243	LINK ASSEMBLY - Feed, Long .....	1
12	072233	ADJUSTING PLATE ASSEMBLY .....	2
13	001404	BUSHING - .379 I.D. x .504 O.D. x .500 .....	2
14	072189	LINK ASSEMBLY - Buckle Adjusting .....	1
15	072210	BEARING - .380 I.D. x .750 O.D. ....	1
16	072230	LINK ASSEMBLY - Forwarding, Short .....	1
17	014835	FASTENERS - 8-32 .....	3
18	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027 .....	1
19	001766	WASHER - .323 I.D. x .500 O.D. x .029 .....	1
20	084092	LATCH ASSEMBLY .....	1
21	072534	STUD - Eccentric .....	1
22	150085	NUT - 1/4-28 .....	2

# Main Tie Bar Assembly Part I

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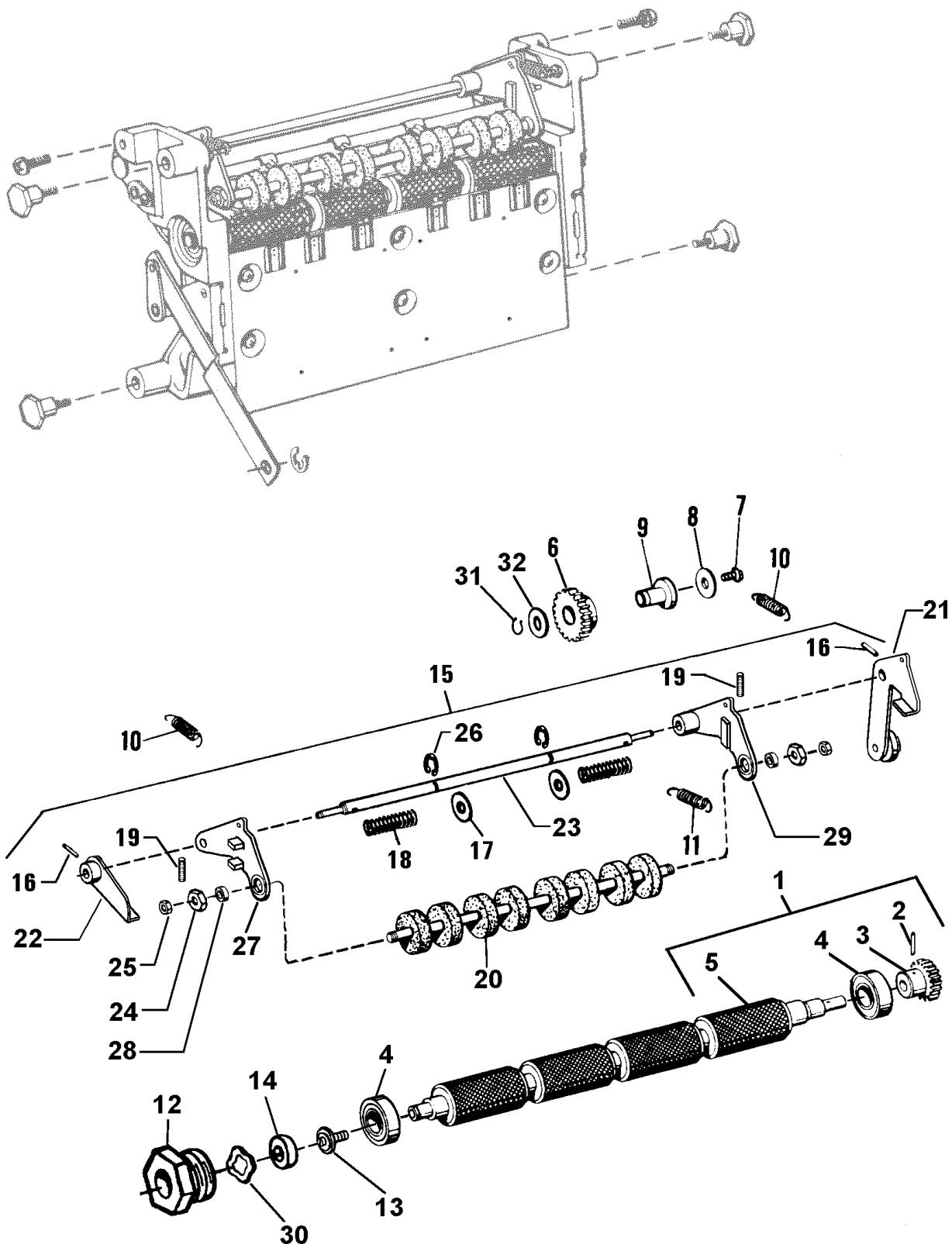
# Main Tie Bar Assembly Part I

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Index	Part No.	Description	Units Per Assy.
1	072154	SCREW - Shoulder .....	4
2	111073	SCREW - 1/4-28 X 5/8 .....	2
3	001080	RING- Retaining .....	2

# Main Tie Bar Assembly Part II

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# Main Tie Bar Assembly Part II

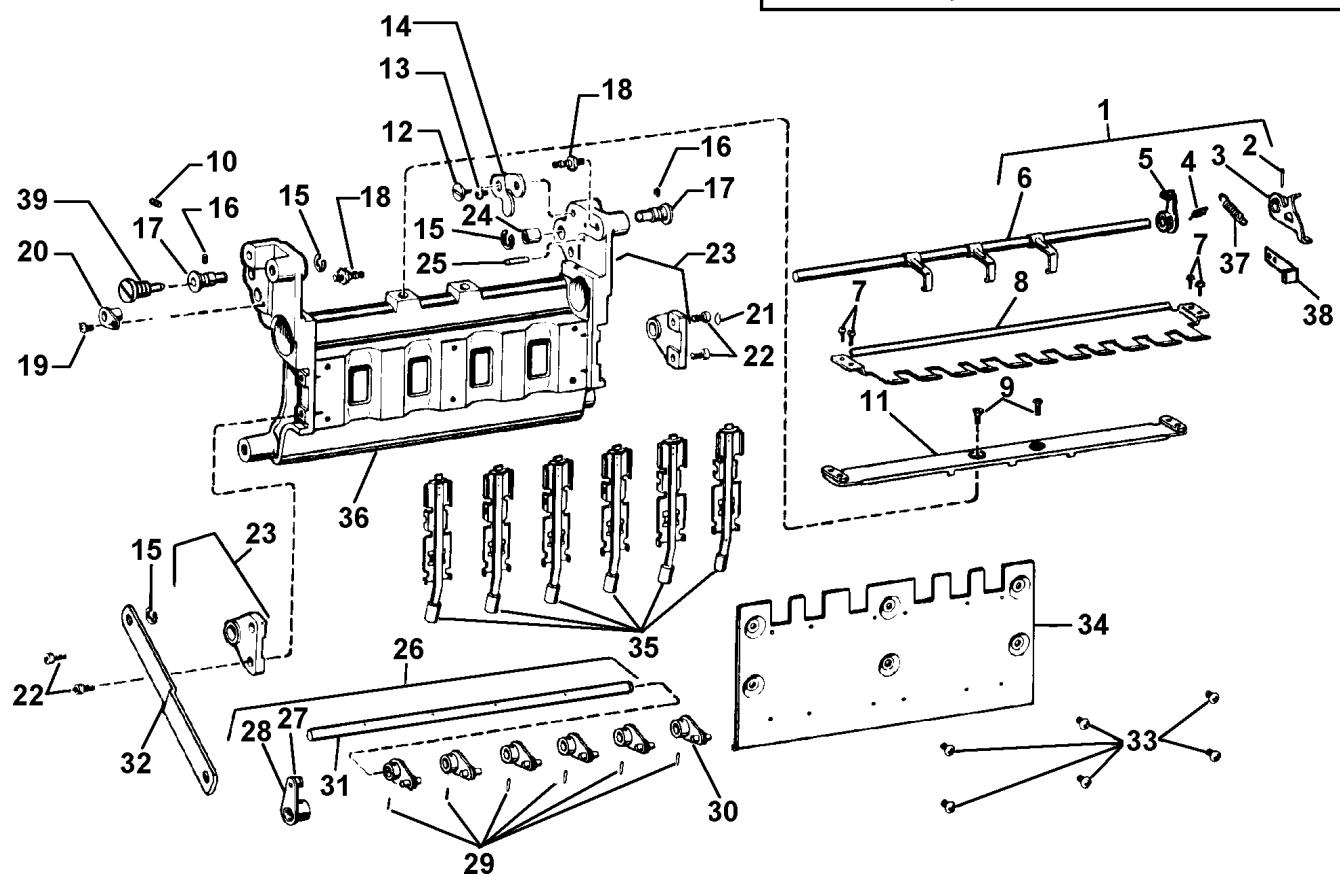
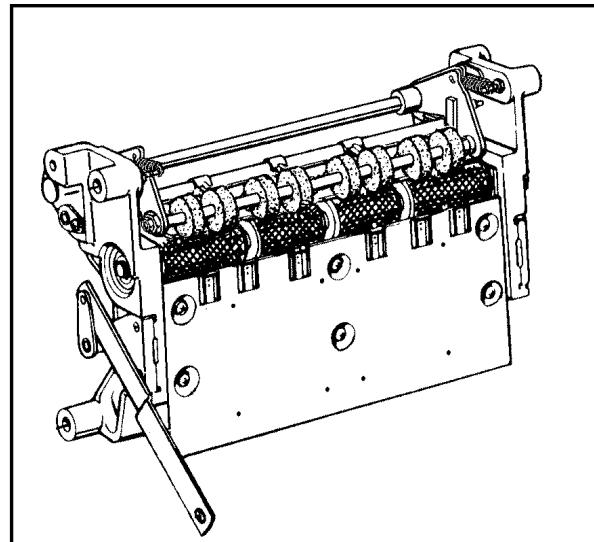
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Index No.	Part No.	Description	Units Per Assy.
1	022759	ROLLER ASSEMBLY .....	1
2	100554	PIN .....	1
3	*072125	GEAR .....	1
4	072124	BEARING - Lower Forwarding Roller .....	2
5	*007648	ROLLER - Lower Forwarding .....	1
6	072126	GEAR ASSEMBLY - Idler .....	1
7	111074	SCREW - 1/4-28 x 3/4 .....	1
8	016572	WASHER - .255 I.D. x .875 O.D. x .059 .....	1
9	072220	STUD .....	1
10	041776	SPRING - Tension, .343 O.D. x 1.375 O.A.L. ....	2
11	050435	SPRING - Tension, .250 O.D. x 1.375 O.A.L. ....	1
12	022758	CAP - Bearing .....	1
13	022842	SCREW .....	1
14	196790	BEARING - Thrust, 5/16 I.D. x 11/16 O.D. x 7/32 .....	1
15	022778	SHAFT ASSEMBLY - Operating Lever .....	1
16	100554	PIN - Roll, .136 O.D. x .760 O.A.L. ....	2
17	001755	WASHER - .385 I.D. x .625 O.D. x .047 .....	2
18	196444	SPRING - Compression, .382 I.D. x 1-5/32 O.A.L. ....	2
19	196784	SCREW - Set, 10-32 x 1" .....	2
20	022779	SEGMENT ROLLER ASSEMBLY .....	1
21	*022763	OPERATING LEVER ASSEMBLY - L.H. ....	1
22	*022762	LEVER ASSEMBLY - R.H .....	1
23	*022775	SHAFT .....	1
24	022772	RETAINER - Nut, 13/16-32....	2
25	022773	NUT - Special, 1/4-28 .....	2
26	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	4
27	022766	LEVER ASSEMBLY - Segment Roll, O.S. ....	1
28	196783	BEARING - Ball, 1/4 I.D. x .5/8 O.D. O.A.L. ....	2
29	022767	LEVER ASSEMBLY - Segment Roll, N.O.S. ....	1
30	196780	SPRING - Wave .....	1
31	001047	RING - Snap, .340 I.D. x .027 .....	1
32	014727	WASHER - .380 I.D. x .750 O.D. x .029 .....	1

\* Not Procurable Separately

# Main Tie Bar Assembly Part III

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# Main Tie Bar Assembly Part III

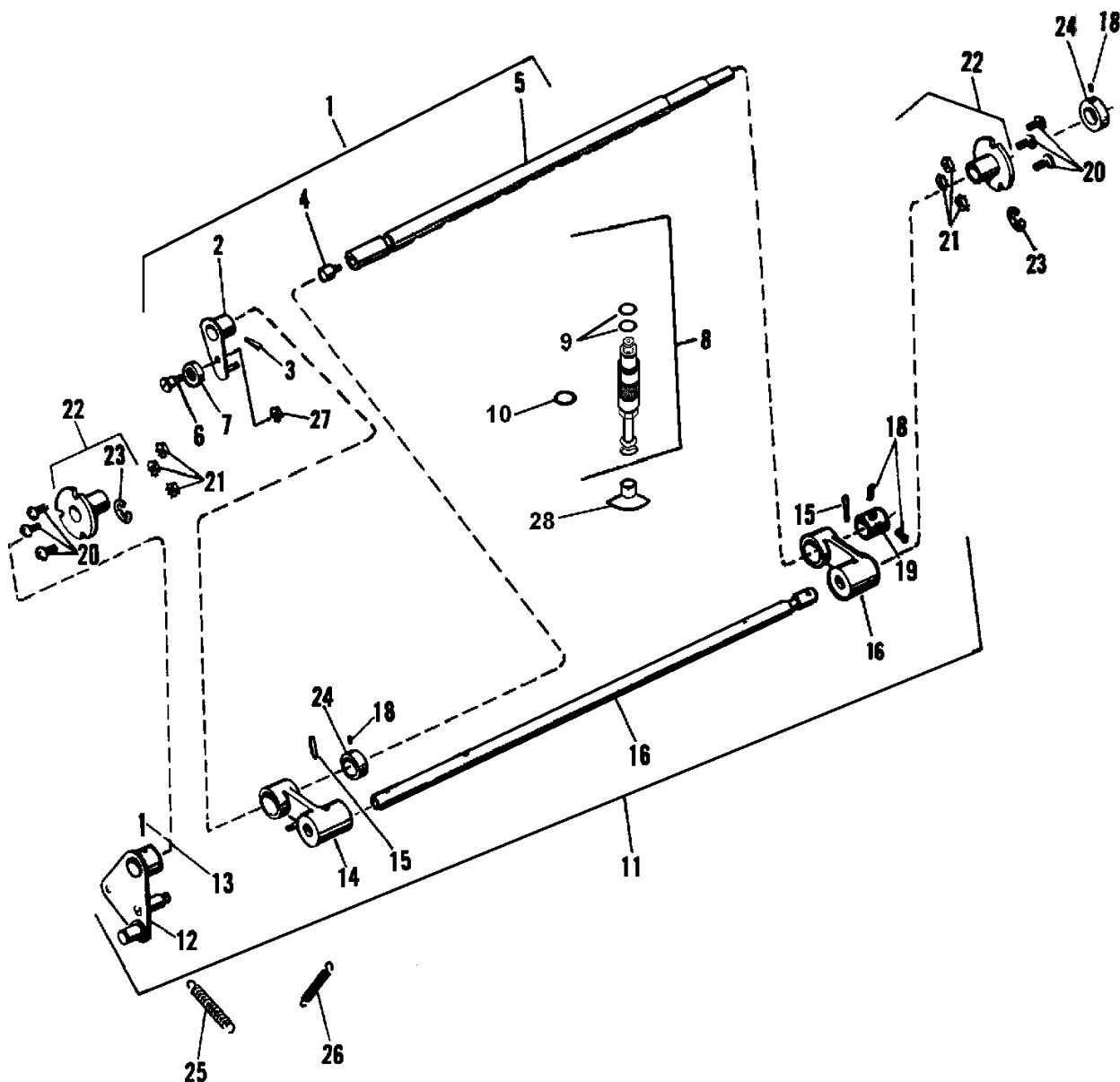
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Index No.	Part No.	Description	Units Per Assy.
1	007645	SHAFT ASSEMBLY .....	1
2	001980	PIN - Roll, .135 O.D. x .640 O.A.L. ....	1
3	*072110	LEVER - Paper Feeler Shaft .....	1
4	001650	SCREW - Set, 10-32 x 3/16 .....	1
5	071504	LEVER - Paper Feeler Shaft .....	1
6	*007646	SHAFT - PAPER FEELER .....	1
7	001687	SCREW - 8-32 x 1/2 .....	4
8	007643	PAPER CHUTE - Upper .....	1
9	001542	SCREW - 10-32 x 7/16 .....	2
10	014372	SCREW - Set, 10-32 x 1/4 .....	2
11	016325	PAPER CHUTE - Lower .....	1
12	072160	SCREW - 1/4-28 .....	1
13	001688	SCREW - 10-32 x 3/8 .....	1
14	072159	LEVER - Paper Feeler Stop .....	1
15	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	3
16	130033	SCREW - Set, 8-32 x 1/4 .....	2
17	022788	INSERT - Segment Roller Shaft .....	2
18	072106	SPRING ANCHOR .....	2
19	001688	SCREW - 10-32 x 3/8 .....	1
20	071505	BEARING BRACKET ASSEMBLY - Feeler Shaft .....	1
21	001046	RING - Snap, .283 I.D. x .027 .....	1
22	014158	SCREW - 10-32 x 1/2 .....	4
23	073712	BEARING BRACKET ASSEMBLY - Finger Operating .....	2
24	001462	BUSHING - Main Tie Bar .....	1
25	014562	SPRING ANCHOR .....	1
26	017133	SHAFT ASSEMBLY - Finger Operating .....	1
27	000020	PIN - Taper, .112 O.D. x .625 O.A.L. ....	1
28	*072134	LEVER - Finger Operating .....	1
29	001984	PIN - Roll, .103 O.D. x .640 O.A.L. ....	6
30	*072136	LEVER - Finger Operating .....	6
31	*007650	SHAFT - Finger Operating .....	1
32	080411	SHORT LINK - Finger Operating .....	1
33	001106	SCREW - 10-32 x 5/16 .....	6
34	017134	APRON ASSEMBLY .....	1
35	072143	FINGER AND TUBE ASSEMBLY .....	6
36	009537	CASTING - Main Tie Bar - 9910/9910D (below S/N 063511) .....	1
36	022761	CASTING - Main Tie Bar - 9910/9910D (above S/N 063511) .....	1
37	074508	SPRING - Tension, .250 O.D. x .781 O.A.L. (Light Weight) .....	1
38	074507	SPRING HOOK - (Light Weight) .....	1
39	022770	SCREW - Pivot .....	2

\*Not Procurable Separately

# Sucker Foot Assembly

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# Sucker Foot Assembly

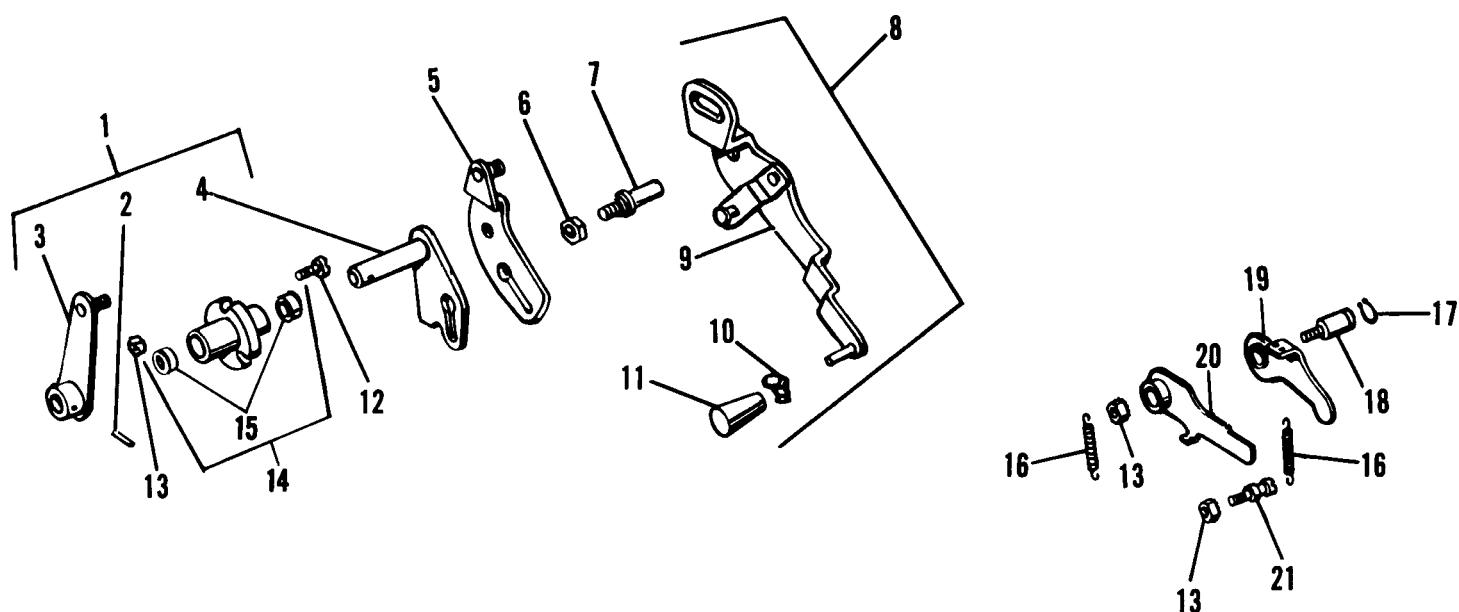
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Index	Part No.	Description	Units Per Assy.
1	007601	TUBE ASSEMBLY - Header .....	1
2	*072710	LEVER .....	1
3	001956	PIN - Taper, .155 O.D. x .968 O.A.L. ....	1
4	073478	PLUG - Header Tube .....	1
5	*007602	TUBE - Header .....	1
6	191367	STUD - Shoulder .....	1
7	072712	TRUCK .....	1
8	403214	SUCKER TUBE .....	11
9	102031	"O" RING .....	22
10	102171	"O" RING .....	11
11	007563	SHAFT ASSEMBLY - Feed Raise .....	1
12	*072245	LEVER .....	1
13	001987	PIN - Roll, .167 O.D. x .890 O.A.L. ....	2
14	*072717	LEVER ASSEMBLY - O.S. ....	1
15	000014	PIN - Taper, .146 O.D. x 1.094 O.A.L. ....	2
16	*007564	SHAFT .....	1
17	*072720	LEVER ASSEMBLY - N.O.S. ....	1
18	014372	SCREW - Set, 10-32 x 1/4 .....	4
19	072422	COLLAR - Feed Raise Shaft.....	1
20	111055	SCREW - 10-32 x 9/16 .....	6
21	150083	NUT - 10-32 .....	6
22	076894	HOUSING ASSEMBLY - Feed Raise Shaft Bearing .....	2
23	101611	RING - Retaining, .756 I.D. x .044 .....	2
24	072748	COLLAR - Header Tube and Lever.....	1
25	073486	SPRING - Tension, .581 O.D. x 2.437 O.A.L. x .080 .....	1
26	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L. x .040 .....	1
27	150085	NUT - 1/4-28 .....	1
28	084248	FOOT - Rubber .....	11

\*Not Procurable Separately

# Paper Height Adjustment

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# Paper Height Adjustment

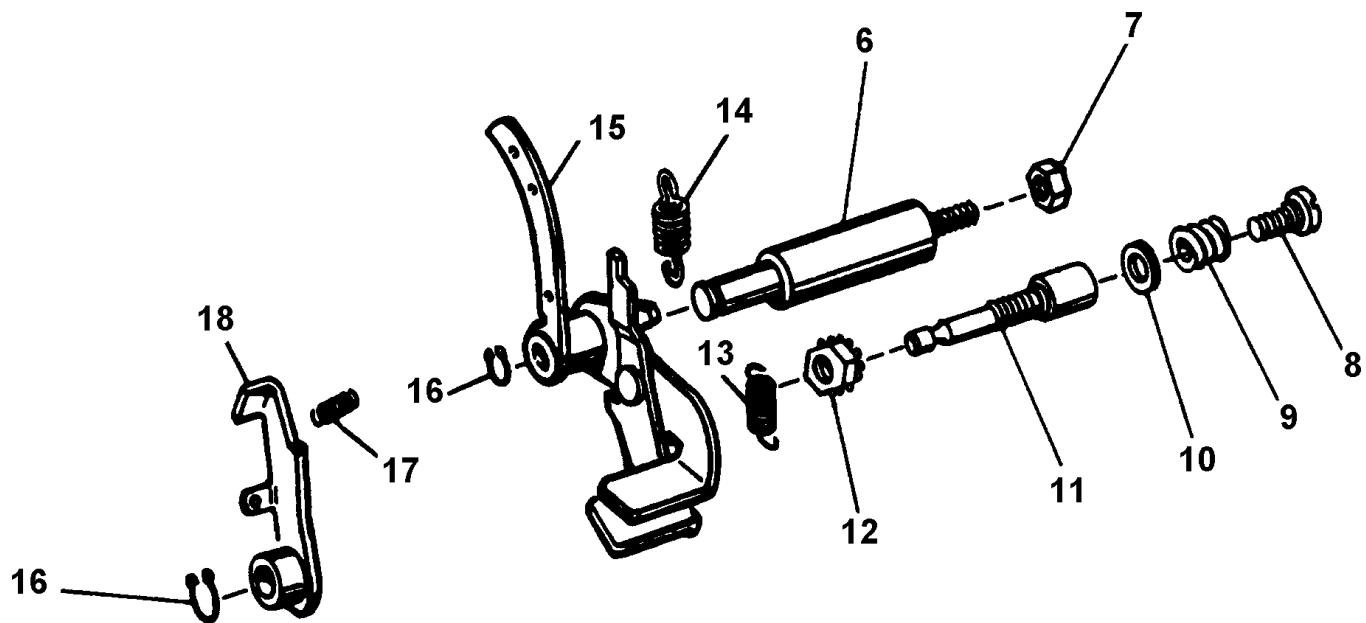
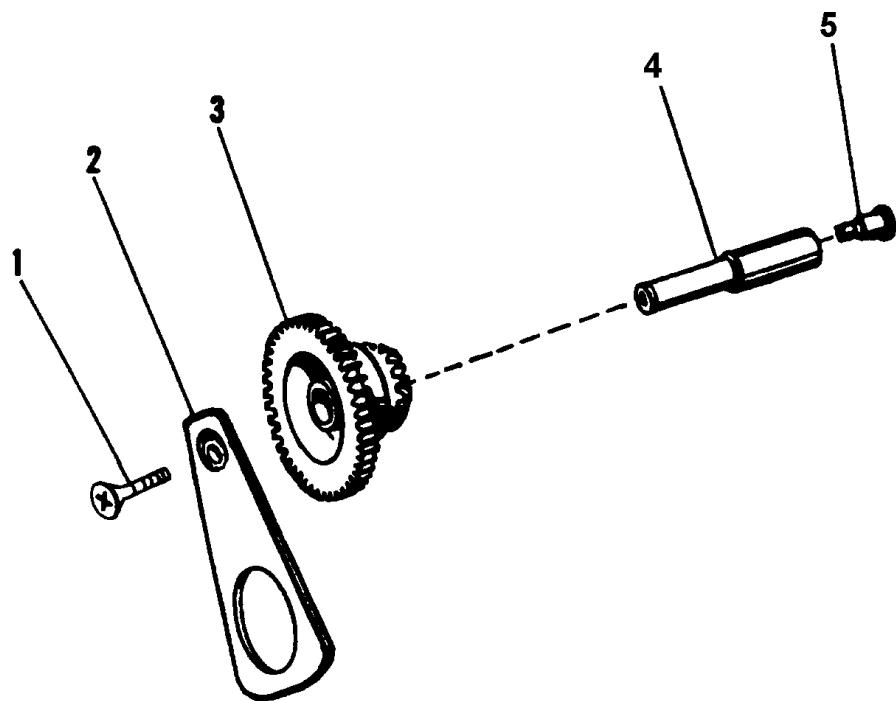
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Index No.	Part No.	Description	Units Per Assy.
1	080396	LEVER ASSEMBLY - Table Raising .....	1
2	001987	PIN - Roll, .167 O.D. x .890 O.A.L. ....	1
3	*080400	LEVER .....	1
4	*080397	LEVER .....	1
5	080404	LEVER - Adjusting .....	1
6	150085	NUT - 1/4-28 .....	1
7	080409	PIVOT PIN .....	1
8	011405	LEVER ASSEMBLY - Dwell Control .....	1
9	081152	LEVER .....	1
10	072052	SPRING LOCK .....	1
11	011371	HANDLE .....	1
12	005034	SCREW - 10-32 x 1/2 .....	3
13	150083	NUT - 10-32 .....	5
14	080402	BEARING ASSEMBLY - Table Raising Lever .....	1
15	001412	BUSHING - .441 I.D. x .565 O.D. x .375 O.A.L. ....	2
16	072511	SPRING - Tension, .250 O.D. x 1.125 O.A.L. ....	2
17	001047	RING - Retaining, .340 I.D. x .033 .....	1
18	072481	STUD - 10-32 .....	1
19	072478	LEVER ASSEMBLY - Contact .....	1
20	080032	LEVER ASSEMBLY - Lower Latch .....	1
21	072482	SPRING ANCHOR - Contact Lever Spring .....	1

\*Not Procurable Separately

# Feed Table Release Lever

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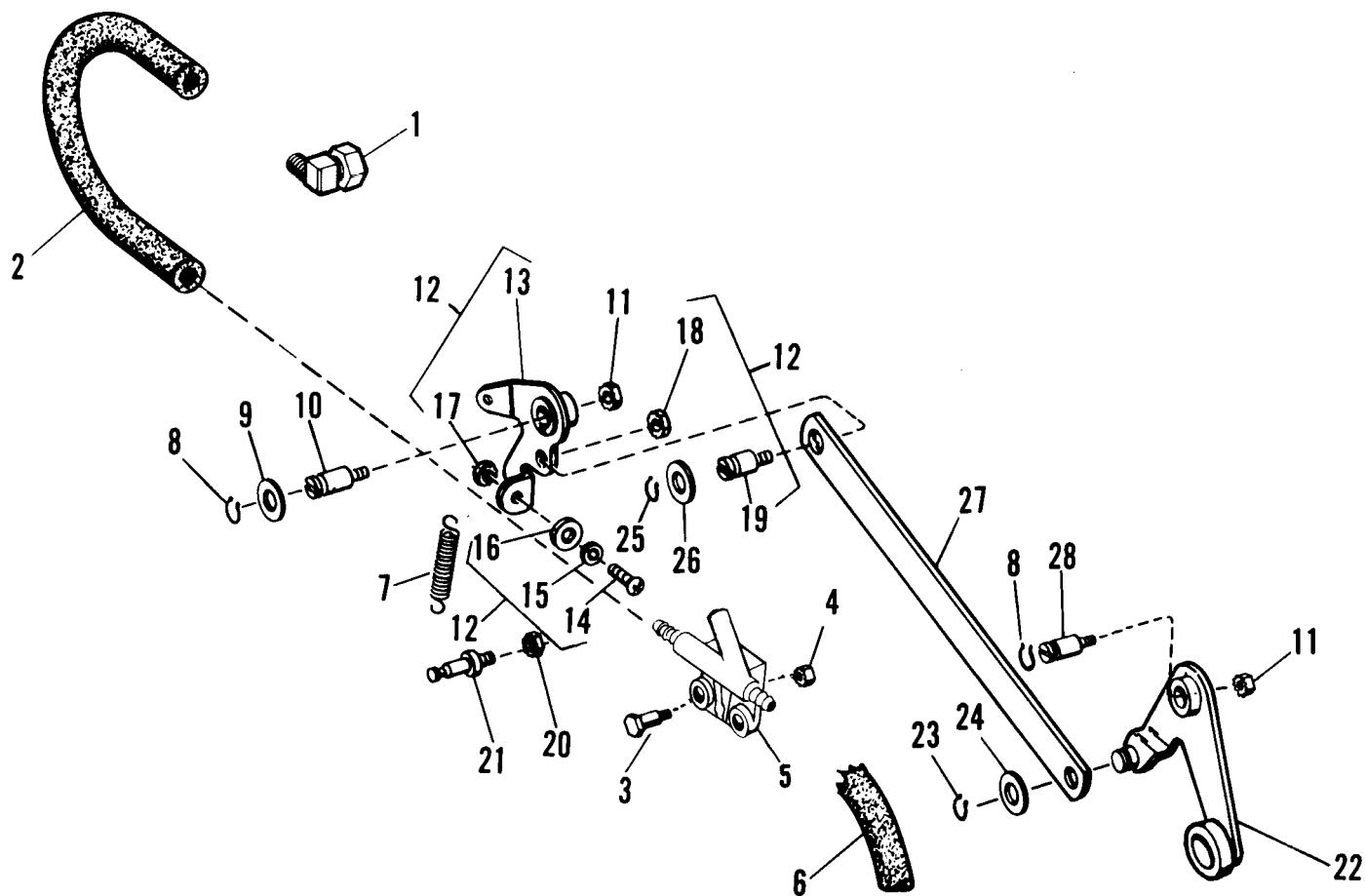
# Feed Table Release Lever

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Index No.	Part No.	Description	Units Per Assy.
1	001542	SCREW - 10-32 x 7/16 .....	1
2	080184	PLATE .....	1
3	072561	MITER AND SPUR GEAR .....	1
4	007937	STUD - Miter and Spur Gear .....	1
5	194805	SCREW - Shoulder, 3/8-24 .....	1
6	072610	STUD - Table Release Lever, 3/8-24 .....	1
7	150089	NUT - 3/8-24 .....	1
8	080408	SCREW - 5/16-24 .....	1
9	080420	SPRING - Compression, .728 O.D. x 1.062 O.A.L. ....	1
10	001797	WASHER - .515 I.D. x .812 O.D. x .059 .....	1
11	080407	STUD - Table Release Lever Spring .....	1
12	014810	NUT - 3/8-24 .....	1
13	072626	SPRING - Tension, .300 O.D. x .937 O.A.L. ....	1
14	041291	SPRING - Tension, .343 O.D. x .968 O.A.L. ....	1
15	013827	TABLE RELEASE LEVER ASSEMBLY .....	1
16	001047	RING - Retaining, .340 I.D. x .027 .....	2
17	041777	SPRING - Compression, .312 O.D. x 1.344 O.A.L. ....	1
18	072484	UPPER LATCH LEVER .....	1

# Vacuum Make and Break Control

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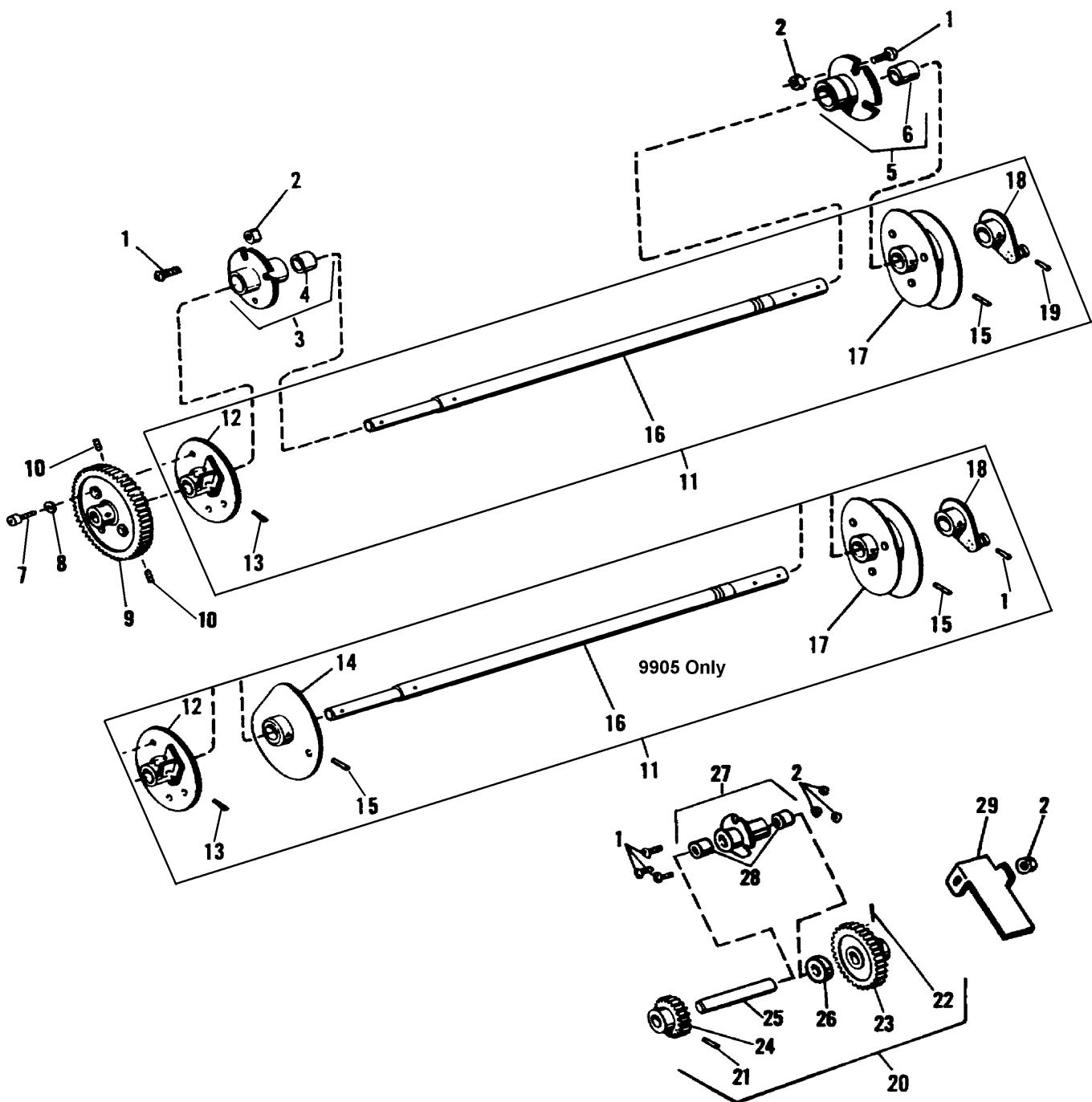
# Vacuum Make and Break Control

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Index	Part No.	Description	Units Per Assy.
1	191844	ELBOW - Vacuum Hose .....	1
2	072254	HOSE - Vacuum .....	1
3	193894	SCREW - Vacuum Valve .....	2
4	150085	NUT - 1/4-28 .....	2
5	076142	VALVE - Vacuum .....	1
6	072256	TUBE - Sucker .....	1
7	072442	SPRING - Tension, .343 I.D. x 2.000 O.A.L. ....	1
8	001047	RING - Retaining, .340 I.D. x .027 .....	2
9	001755	WASHER - .385 I.D. x .625 O.D. x .047 .....	1
10	073497	STUD - Vacuum Break Lever .....	1
11	150083	NUT - 10-32 .....	2
12	073496	LEVER ASSEMBLY - Vacuum Break .....	1
13	071570	LEVER - Vacuum Break .....	1
14	014369	SCREW - 8-32 x 3/8 .....	1
15	003850	WASHER - .172 I.D. x .375 O.D. x .059 .....	1
16	072704	WASHER - Leather, .172 I.D. x .322 O.D. x .063 .....	1
17	014811	NUT - 8-32 .....	1
18	014808	NUT - 10-32 .....	1
19	073498	PIN - Vacuum Break Lever .....	1
20	014808	NUT - 10-32 .....	1
21	072412	STUD - Vacuum Break Lever Spring .....	1
22	073493	LEVER - Cam Roller .....	1
23	001049	RING - Retaining, .227 I.D. x .027 .....	1
24	021203	WASHER - .254 I.D. x .500 O.D. x .029 .....	1
25	001046	RING - Retaining, .283 I.D. x .027 .....	1
26	001750	WASHER - .328 I.D. x .562 O.D. x .047 .....	1
27	073494	LINK - Vacuum .....	1
28	072734	STUD - Cam Roller Lever .....	1

# Cam Shaft Assembly

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# Cam Shaft Assembly

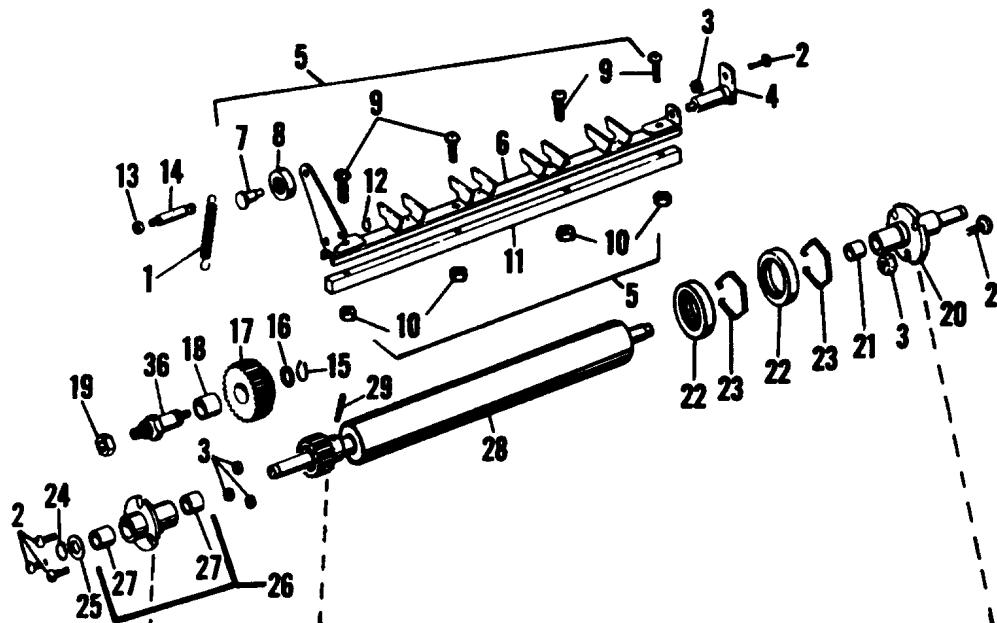
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Index	Part No.	Description	Units Per Assy.
1	111055	SCREW - 10-32 x 9/16 .....	9
2	150083	NUT - 10-32 .....	9
3	080376	HOUSING ASSEMBLY - 1/2" Diameter Shaft .....	1
4	001416	BUSHING - .504 I.D. x .627 O.D. x 1.000 O.A.L. ....	3
5	072181	HOUSING ASSEMBLY .....	1
6	001420	BUSHING .....	1
7	014212	SCREW - 1/4-28 x 3/4 .....	3
8	005620	WASHER - .254 I.D. x 5/8 O.D. x .059 .....	3
9	080378	GEAR .....	1
10	014342	SCREW - 10-32 x 5/8 .....	2
11	017485	SHAFT ASSEMBLY - Cam, - 1/2" DIA .....	1
11	017487	SHAFT ASSEMBLY - Cam, - 1/2" DIA (9905 Only) .....	1
12	*080414	CAM .....	1
13	000022	PIN - Taper, .163 O.D. x .790 O.A.L. ....	1
14	*072168	CAM - Feed Forward .....	1
15	000023	PIN - Taper, .158 O.D. x .978 O.A.L. ....	2
16	*017780	SHAFT .....	1
17	*072167	CAM - Feed .....	1
18	*072605	CAM - .....	1
19	000024	PIN - Taper, .154 O.D. x 1.094 O.A.L. ....	1
20	016380	GEAR SHAFT ASSEMBLY .....	1
21	014902	PIN - Taper, .110 O.D. x .720 O.A.L. ....	2
22	000012	PIN - Taper, .123 O.D. x .998 O.A.L. ....	1
23	*078445	GEAR .....	1
24	*072338	GEAR .....	1
25	*072337	SHAFT .....	1
26	192273	SPACER .....	1
27	072333	HOUSING ASSEMBLY .....	1
28	001404	BUSHING .....	2
29	072051	SHIELD- (9905 Only) .....	1

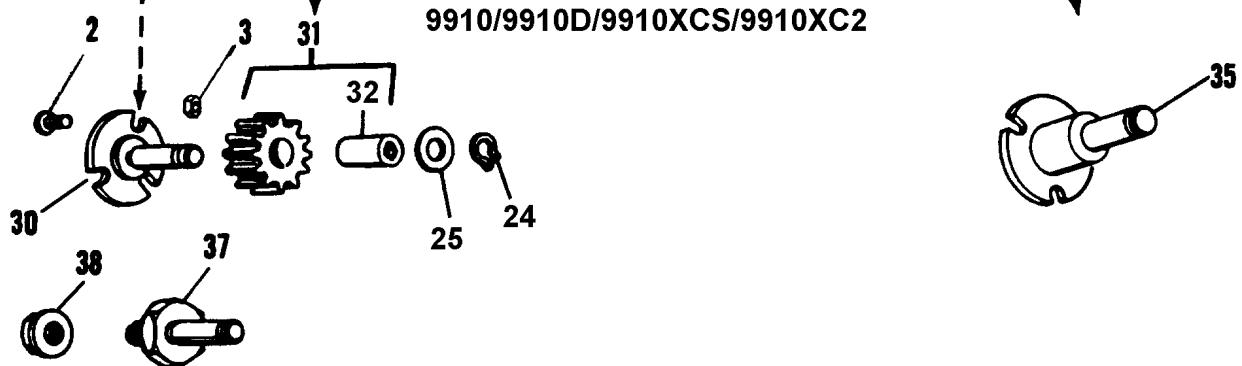
\*Not procurable separately.

# Stripper Assembly and Delivery Roller

9905



9910/9910D/9910XCS/9910XC2



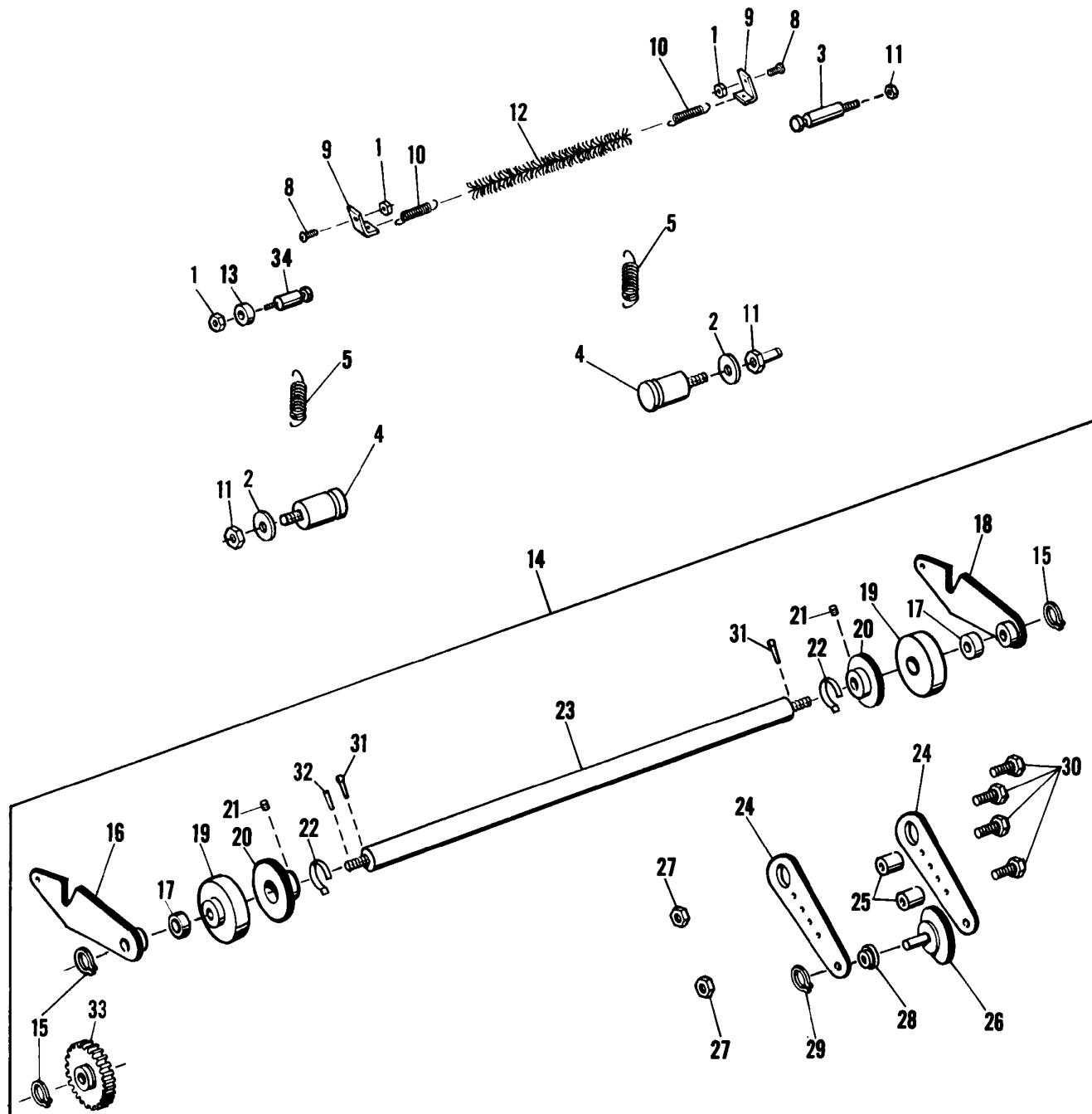
# Stripper Assembly and Delivery Roller

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<b>Index</b>	<b>Part No.</b>	<b>Description</b>	<b>Units Per Assy.</b>
1	058552	SPRING - Tension, .343 O.D. x 1.750 O.A.L.	1
2	111055	SCREW - 10-32 x 9/16	7
3	150083	NUT - 10-32	7
4	072314	PIVOT - Stripper Assembly	1
5	***007696	CHANNEL ASSEMBLY - Stripper	1
6	007697	STRIPPER CHANNEL	1
7	064112	RIVET	1
8	064234	BEARING	1
9	001267	SCREW - 10-32 x 3/4	4
10	014808	NUT - 10-32	4
11	007699	BAR - Stripper Channel Support	1
12	001044	RING - Retaining, .170 I.D. x .017	1
13	014807	NUT - 1/4-28	1
14	072328	SPRING ANCHOR - Stripper Channel Spring	1
15	001048	RING - Retaining, .463 I.D. x .037	1
16	014712	WASHER - .515 I.D. x .750 O.D. x .029	1
17	072325	IDLER GEAR ASSEMBLY	1
18	001413	BUSHING - .503 I.D. x .625 O.D. x .750 O.A.L.	1
19	150088	NUT - 3/8-16	1
20	072184	STUD ASSEMBLY - Raise	1
21	001404	BUSHING - .379 I.D. x .504 O.D. x .500 O.A.L.	1
22	072628	COLLAR - Adjustable	2
23	072629	SPRING - Friction	2
24	001047	RING - Retaining, .340 I.D. x .027	1
25	014727	WASHER - .382 I.D. x .750 O.D. x .029	1
26	072333	HOUSING ASSEMBLY - Delivery Roller	2
27	001404	BUSHING - .379 I.D. x .504 O.D. x .500 O.A.L.	2
28	007751	ROLLER AND GEAR DELIVERY	1
29	001978	PIN - Roll, .135 O.D. x .640 O.A.L.	1
30	072334	HOUSING - Bearing	2
31	016378	GEAR ASSEMBLY	1
32	001401	BUSHING - .379 I.D. x .504 O.D. x .750 O.A.L.	1
33	014727	WASHER - .382 I.D. x .750 O.D. x .029	1
34	001047	RING - Retaining, .340 I.D. x .027	1
35	080192	STUD - Follower Lever Pivot	1
36	072327	STUD - Idler Gear	1
37	150089	NUT - 3/8-24	1
38	196388	STUD	1

\*\*\*Not Available as An Assembly

# 9905 Adjustable Roller Assembly



# 9905 Adjustable Roller Assembly

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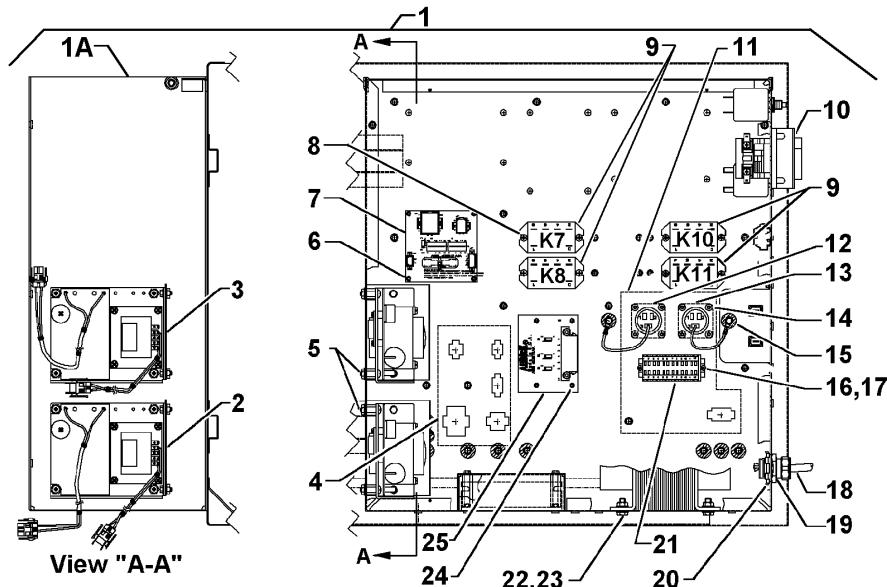
Index	Part No.	Description	Units Per Assy.
1	014807	NUT - 1/4-28 .....	3
2	061452	SPACER .....	2
3	078368	ANCHOR - Spring .....	1
4	078363	PIVOT - Cradle Arm .....	2
5	073459	SPRING - Tension, .359 O.D. x 2.062 O.A.L. ....	2
8	014110	SCREW - 1/4-28 x 1/2 .....	2
9	072347	BRACKET - Tinsel .....	2
10	050621	SPRING - Tension, .218 O.D. x 1.218 O.A.L. ....	2
11	150085	NUT - 1/4-28 .....	4
12	****	TINSEL .....	A/R
13	193778	SPACER .....	1
14	***008290	ROLLER ASSEMBLY .....	1
15	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027 .....	3
16	078367	ARM ASSEMBLY - N.O.S. ....	1
17	001409	BUSHING - .254 I.D. x .379 O.D. x .312 O.A.L. ....	2
18	078364	ARM ASSEMBLY - O. S. ....	1
19	077866	ROLLER - Hold Down .....	2
20	013287	ROLLER - Adjustable .....	2
21	077236	PLUG - Friction .....	2
22	077117	CLIP - Adjustable Roller.....	2
23	008289	SHAFT - Adjustable Roller .....	1
24	013913	BRACKET .....	4
25	195322	SPACER .....	4
26	007236	ROLLER - Adjustable, Lower .....	2
27	014248	NUT - Lock, 10-32 .....	4
28	012913	HUB ASSEMBLY .....	4
29	101005	RING - Retaining, .397 I.D. x .027 .....	4
30	111059	SCREW - Hex, 10-32 x 1.000 O.A.L. ....	4
31	100388	PIN - Cotter, .060 O.D. x 1.000 O.A.L. ....	2
32	100398	PIN - Roll, .103 O.D. x .577 O.A.L. ....	1
33	076684	GEAR - 24T .....	1
34	078368	ANCHOR - Spring .....	1

\*\*\*Not Available As An Assembly

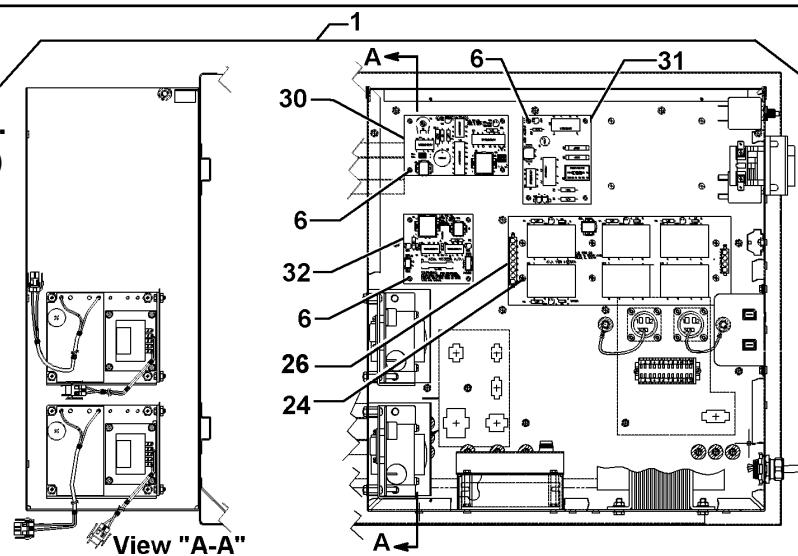
\*\*\*\*Order as supply #670 (2 rolls = 12 yds. or 10.9 M. each )

# Control and Switch Box Assemblies

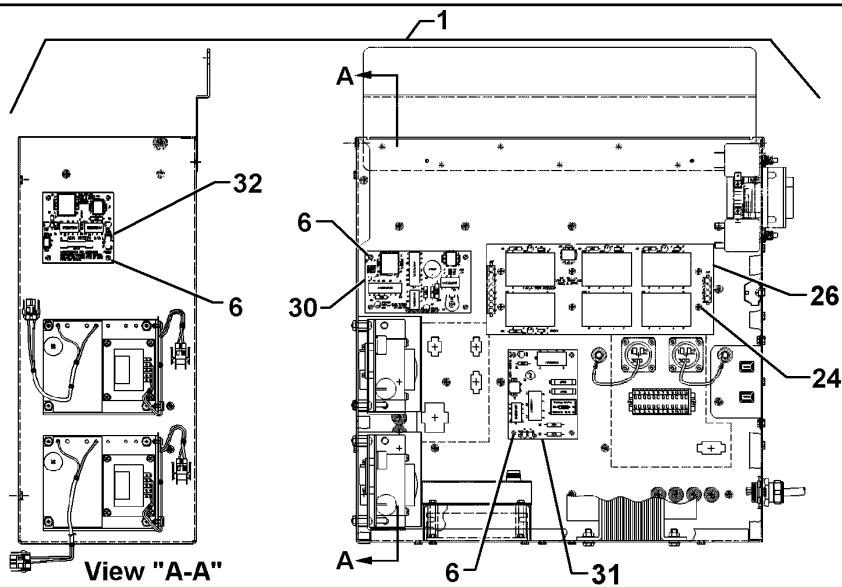
9905,  
9910,  
9910D,  
9910XCD,  
9910XCS



9910DTC  
(TAYLOR CORP.  
MODELS ONLY)



9905TC,  
9905XTC  
(TAYLOR CORP.  
MODELS ONLY)



# Control and Switch Box Assemblies

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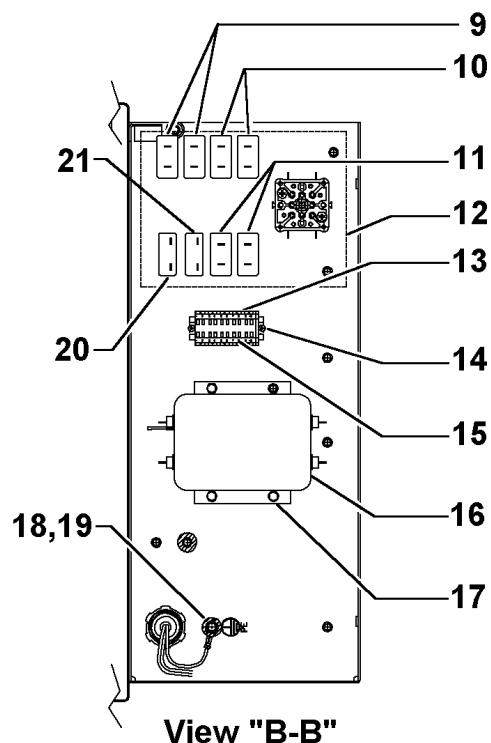
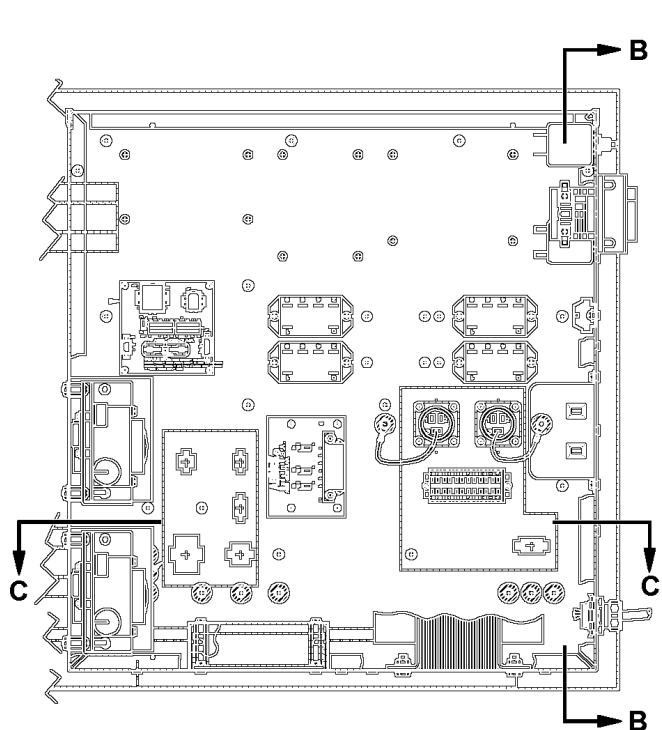
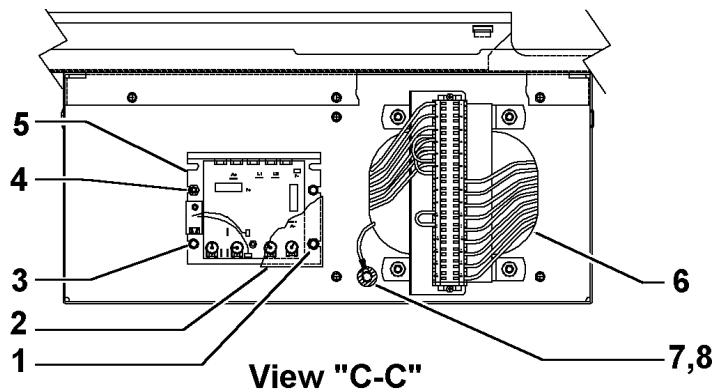
Index	Part No.	Description	Units Per Assy.
1	402820	CONTROL BOX ASSEMBLY (9905 / 9910 / 9910D / 9910XCD / 9910XCS) .....	1
1	403230	CONTROL BOX ASSEMBLY (9910DTC) .....	1
1	403220	CONTROL BOX ASSEMBLY (9905TC / 9905XTC) .....	1
1	*402913	COVER - Control Box (Raw) .....	1
2	402828	POWER SUPPLY - 12 VDC .....	1
3	402825	POWER SUPPLY - 24 VDC .....	1
4	402810	DECAL .....	1
5	014811	NUT - Keps .....	8
6	254211	STANDOFF .....	8
7	402843	CONTROL PCB .....	1
8	001548	SCREW .....	8
9	253857	RELAY-24V DC Coil, (Relays: K7=Drive Motor A.C., K8=Pump, K10 & K11=Drive Motor D.C.) .....	4
10	253952	SWITCH - Main Power .....	1
11	402816	DECAL .....	1
12	402865	RECEPTACLE ASSEMBLY - Pump .....	1
13	402864	RECEPTACLE ASSEMBLY - Drive .....	1
14	101151	SCREW .....	8
15	111033	SCREW - Ground .....	2
16	001722	LOCKWASHER .....	1
17	100529	SCREW .....	1
18	402866	POWER CORD ASSEMBLY .....	1
19	254503	FITTING .....	1
20	254507	LOCKNUT .....	1
21	254728	TERMINAL STRIP .....	1
22	111071	SCREW .....	4
23	014807	NUT - Keps .....	4
24	100744	SCREW .....	6
25	402873	SNUBBER PCB .....	1
26	403224	RELAY PCB .....	1
27	025285	COVER - Dust, Control Box (Not Illustrated) .....	1
28	402813	DECAL - Component Layout (Not Illustrated) .....	1
29	402812	DECAL - Wiring Diagram, Transfer Tapping (Not Illustrated) .....	1
30	402839	PCB - Inchng .....	1
31	402841	VOLTAGE MON. PCB .....	1
32	403226	CONTROL PCB .....	1

NOTE: For models 9910DTC, 9905TC and 9905XTC only unique parts are called out.

\*Not Procurable Separately

# Control and Switch Box Assemblies

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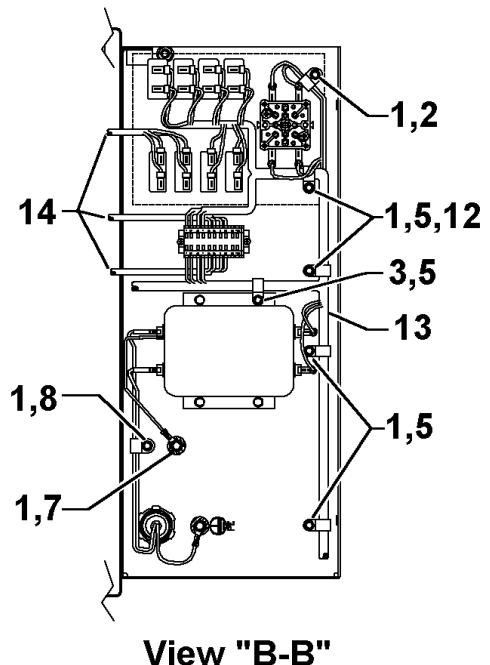
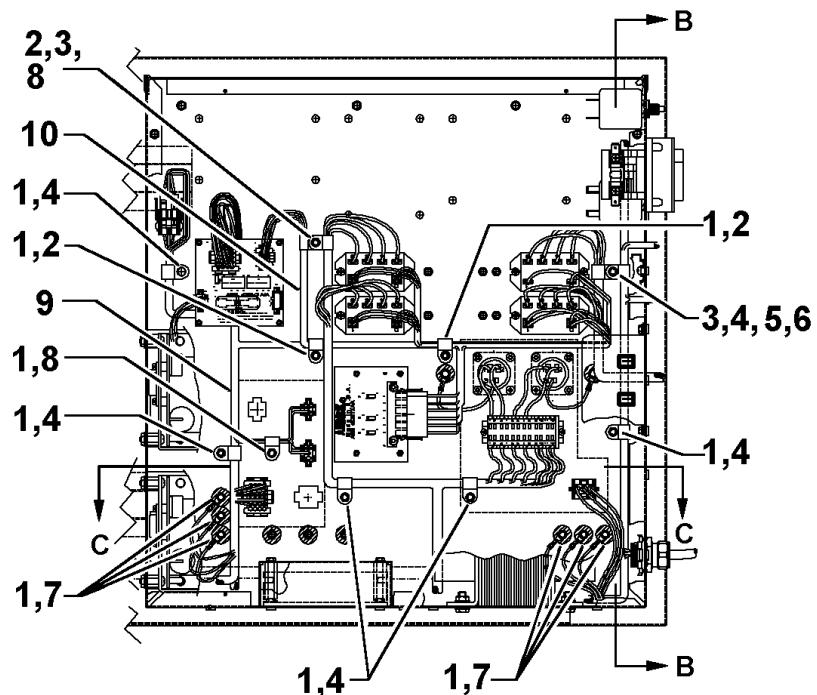
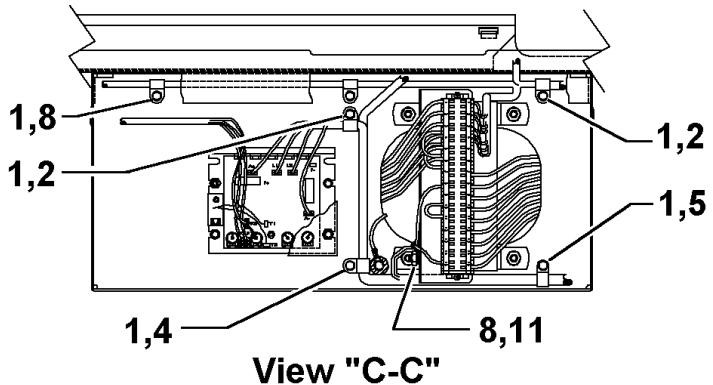
# Control and Switch Box Assemblies

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Index No.	Part No.	Description	Units Per Assy.
1	111033	SCREW .....	2
2	402529	COVER .....	1
3	111035	SCREW .....	2
4	402531	STANDOFF .....	2
5	254732	SPEED CONTROL - Drive Motor, 230V, 1.0 H.P. ....	1
6	401678	TRANSFORMER ASSEMBLY .....	1
7	111033	SCREW .....	1
8	001722	LOCKWASHER .....	1
9	252537	CIRCUIT BREAKER - Pump Motor, 8 Amp .....	2
10	250051	CIRCUIT BREAKER - Drive Motor, 10 Amp .....	2
11	253543	CIRCUIT BREAKER - Transformer Input Circuit, 4 Amp .....	2
12	402815	DECAL .....	1
13	254500	TERMINAL STRIP .....	1
14	100529	SCREW .....	2
15	402134	LABEL .....	1
16	253619	FILTER .....	1
17	111033	SCREW .....	3
18	111050	SCREW .....	1
19	100997	LOCKWASHER .....	1
20	254726	CIRCUIT BREAKER - Work Lamp Circuit, 1 Amp .....	1
21	253542	CIRCUIT BREAKER - Power Supply Input, 2.5 Amp .....	1

# Control and Switch Box Assemblies

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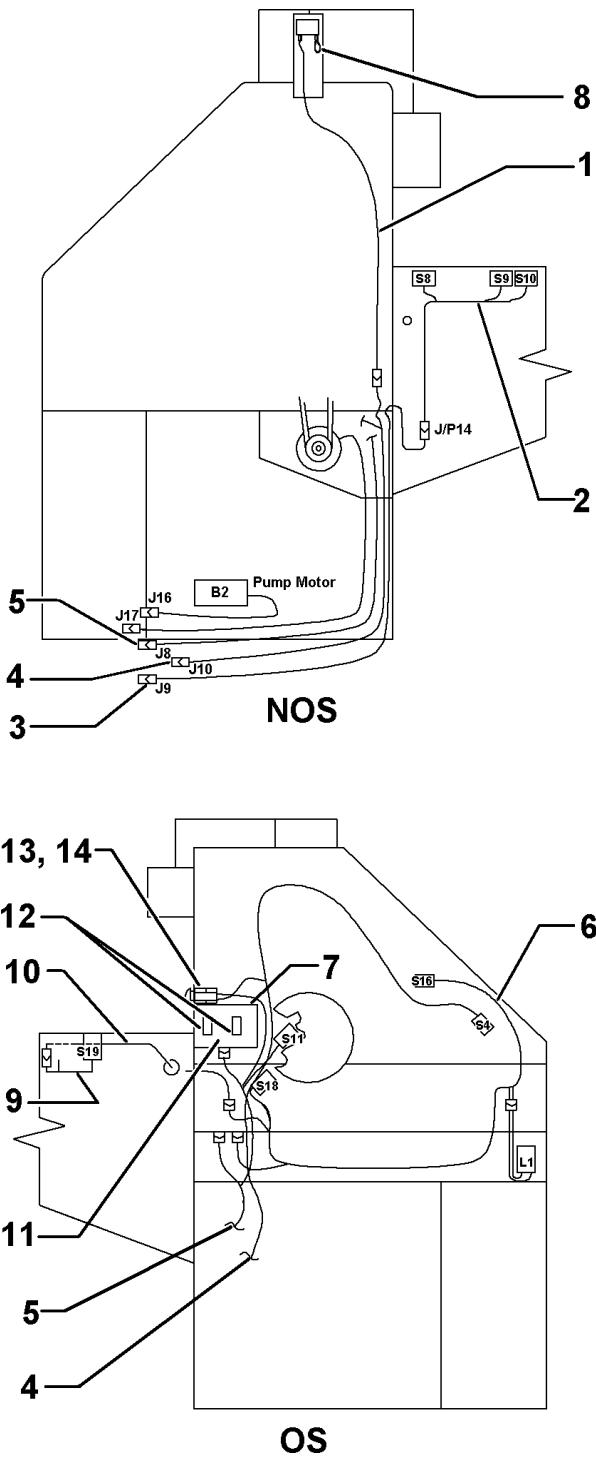
# Control and Switch Box Assemblies

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Index	Part No.	Description	Units Per Assy.
1	111033	SCREW .....	27
2	250203	CLAMP .....	7
3	111034	SCREW .....	3
4	250204	CLAMP .....	6
5	250098	CLAMP .....	5
6	402862	SNUBBER HARNESS .....	1
7	001722	LOCKWASHER .....	6
8	250356	CLAMP .....	6
9	402860	LOW VOLTAGE D.C. HARNESS (9905 / 9910 / 9910D / 9910XCD / 9910XCS) .....	1
9	403221	LOW VOLTAGE D.C. HARNESS (9910DTC only, not illustrated) .....	1
9	403272	LOW VOLTAGE D.C. HARNESS (9910TC / 9905XTC only, not illustrated) .....	1
10	402861	HARNESS - K11 To P1 .....	1
11	001486	NUT .....	1
12	250273	CLAMP .....	2
13	402859	HARNESS - 230 VAC (9905 / 9910 / 9910D / 9910XCD / 9910XCS) .....	1
13	403222	HARNESS - 230 VAC (9910DTC only, not illustrated) .....	1
13	403274	HARNESS - 230 VAC (9910TC / 9905XTC only, not illustrated) .....	1
14	402858	HARNESS - 115 VAC (9905 / 9910 / 9910D / 9910XCD / 9910XCS) .....	1
14	402859	HARNESS - 115 VAC (9910DTC only, not illustrated) .....	1
14	403273	HARNESS - 115 VAC (9910TC / 9905XTC only, not illustrated) .....	1

# Wire Harness Map

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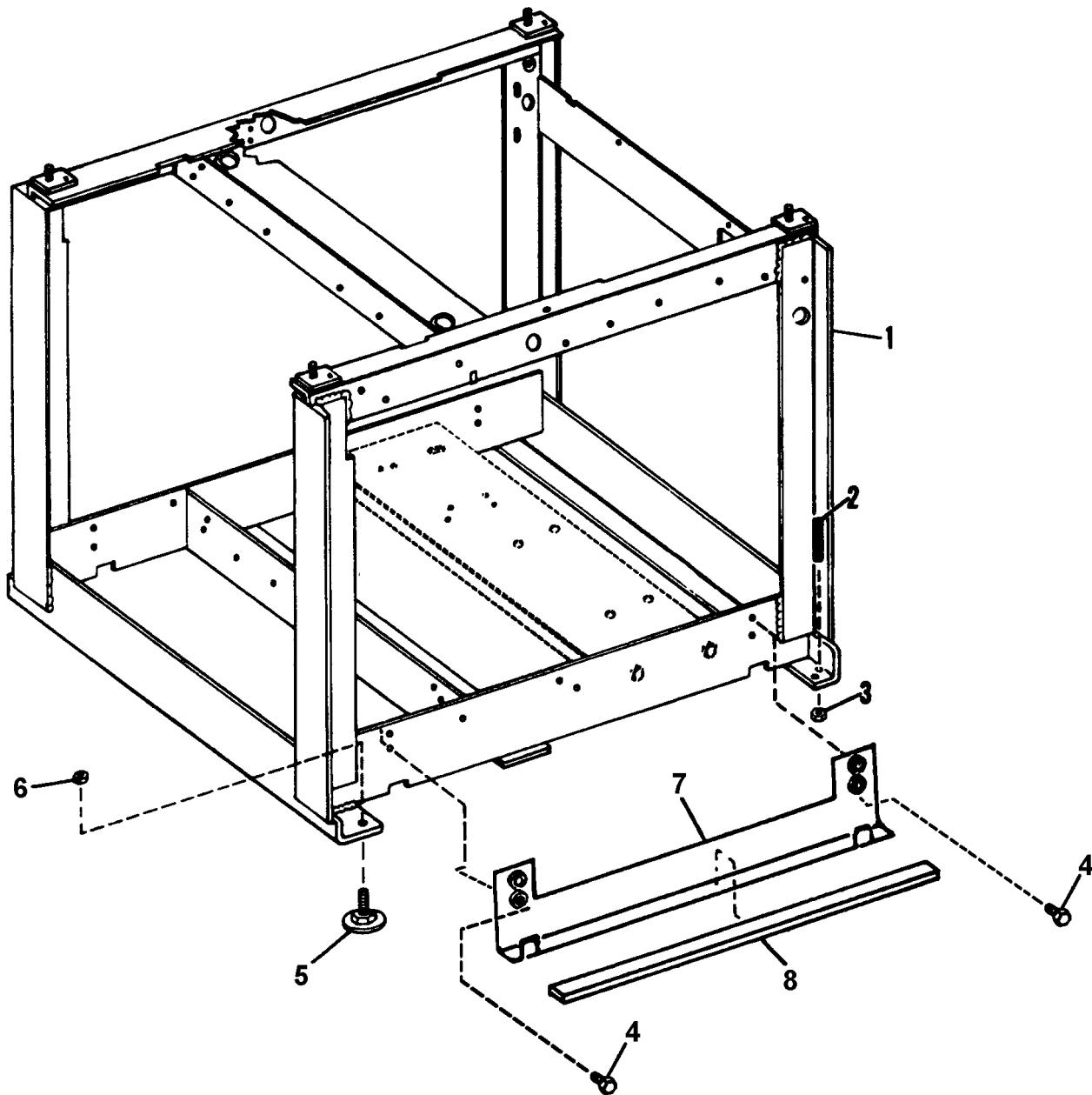
# Wire Harness Map

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Index	Part No.	Description	Units Per Assy.
1	402857	HARNESS - Ink/Aqua Guard .....	1
2	402830	HARNESS - Chain Delivery .....	1
3	402856	HARNESS - Control Box/CD .....	1
4	402870	HARNESS - Guard .....	1
5	402846	HARNESS - J8 to P21 and P22 .....	1
6	402847	HARNESS - P20 to Side Frame .....	1
7	402822	SWITCHBOXASSEMBLY .....	1
8	196635	WIRE ASSEMBLY .....	1
9	400887	HARNESS - Feed Switch .....	1
10	025658	HARNESS - CD Guard .....	1
11	402822	SWITCHBOXASSEMBLY .....	1
12	253953	SWITCH - Drive & Pump, Illuminated Rocker .....	1
13	253475	SWITCH - Stop .....	1
14	253474	SWITCH - Stop, Activator .....	1

## Base Frames and Hardware

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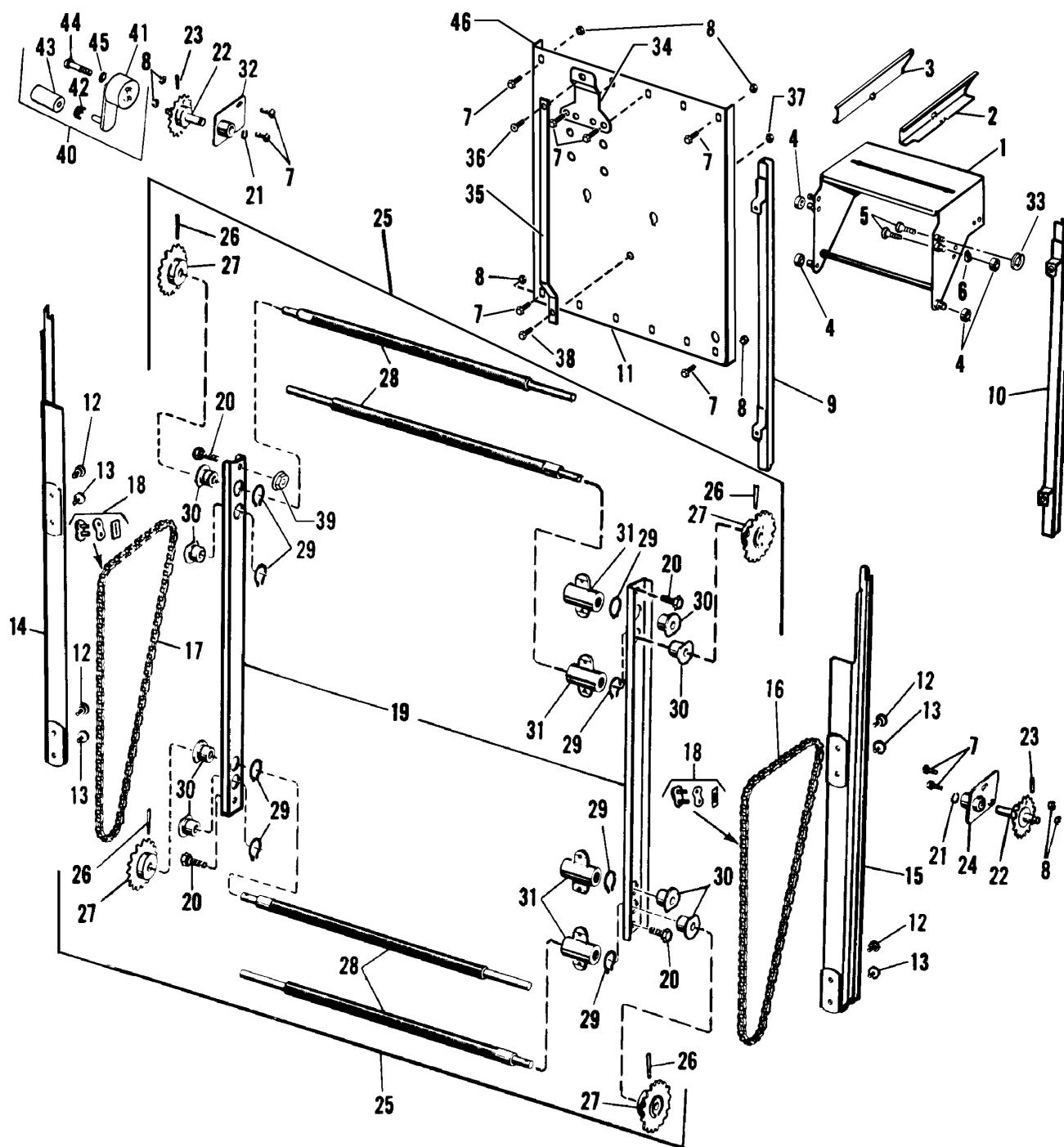


# Base Frames and Hardware

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Index	Part No.	Description	Units Per Assy.
1	017545	BASE ASSEMBLY - Welded .....	1
2	101913	SCREW - Set, 1/2-20 x 2.000 .....	2
3	021095	NUT - 1/2-20 .....	2
4	111070	SCREW - 1/4-28 x 7/16.....	4
5	017542	GLIDER .....	3
6	001845	NUT - 3/8-24 .....	3
7	400613	BRACKET ASSEMBLY - Support, Cover .....	2
8	400641	GASKET .....	2

# Feed Table and Feed Adjusting Mechanism



# Feed Table and Feed Adjusting Mechanism

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Index	Part No.	Description	Units Per Assy.
1	017682	FEED TABLE ASSEMBLY .....	1
2	011431	SUPPORT GUIDE - O.S. ....	1
3	011432	SUPPORT GUIDE - N.O.S. ....	1
4	072029	TRUCK - Feed Table .....	4
5	001690	SCREW - 10-32 x 5/16 .....	2
6	073473	BRACKET - Trip .....	2
7	111073	SCREW - 1/4-28 x 5/8 .....	12
8	150085	NUT - 1/4-28 .....	12
9	011052	CHANNEL ASSEMBLY - N.O.S. ....	1
10	011051	CHANNEL ASSEMBLY - O.S. ....	1
11	025147	PANEL - Cover & Motor Mount .....	1
12	016327	SCREW - Shoulder, 10-32 .....	4
13	016060	SCREW - 10-32 x 3/8 .....	4
14	087266	GUIDE ASSEMBLY - N.O.S. (with Micro Lateral) .....	1
15	072069	GUIDE ASSEMBLY - O.S. ....	1
16	072024	CHAIN - Table Adjusting, O.S. ....	1
17	072037	CHAIN - Table Adjusting, N.O.S. ....	1
18	071576	LINK - Master .....	1
19	072063	BRACKET - Guide Screw Bearing .....	2
20	111089	SCREW - 5/16-24 x 5/8 .....	4
21	001048	RING - Retaining, .463 I.D. ....	2
22	013947	SPROCKET ASSEMBLY - Table Adjusting .....	2
23	001980	PIN - Roll, .135 O.D. x .640 O.A.L. ....	2
24	011077	BRACKET ASSEMBLY - N.O.S. ....	1
25	007533	SCREW ASSEMBLY - Feed Table Guide .....	4
26	000024	PIN - Taper, .176 O.D. x 1.141 O.A.L. ....	4
27	*072044	SPROCKET - 15 Tooth .....	4
28	*007534	SCREW .....	4
29	100119	RING - Retaining, .815 I.D. ....	8
30	072064	BEARING - Guide Screw .....	4
31	084473	BEARING - Guide Screw .....	4
32	011076	BRACKET ASSEMBLY - O.S. ....	1
33	001095	RING - Retaining, .245 I.D. ....	2
34	400546	MOUNTING BRACKET ASSEMBLY .....	1
35	400584	BAR .....	1
36	001542	SCREW - Phillips. ....	1
37	150083	NUT .....	1
38	111053	SCREW .....	1
39	150087	NUT - 5/16-24 .....	4
40	017595	CRANK ASSEMBLY .....	2
41	017594	CRANK ARM .....	2
42	072052	LOCK - Spring .....	2
43	011371	HANDLE .....	2
44	196244	SCREW - Special, 10-32 x 1.000 O.A.L. ....	2
45	039642	RING - Vinyl, .155 I.D. x .295 O.D. x .075 .....	2

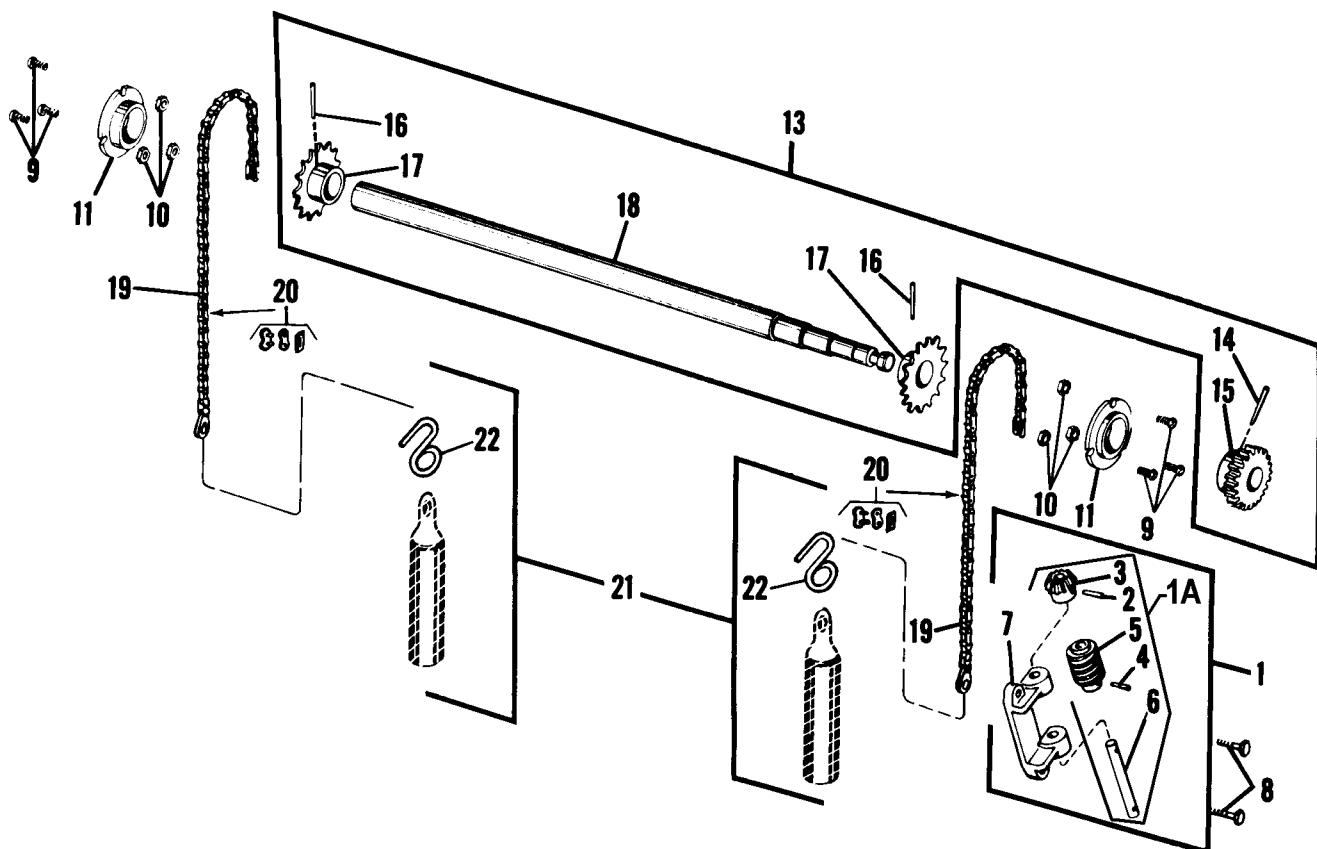
\*Not Procurable Separately

Supply Items

9122 - 11"x17" Paper Support Boards, 12 per carton  
9123 - 8-1/2"x11", 14" Paper Support Boards 12 per carton

# Table Raising Mechanism

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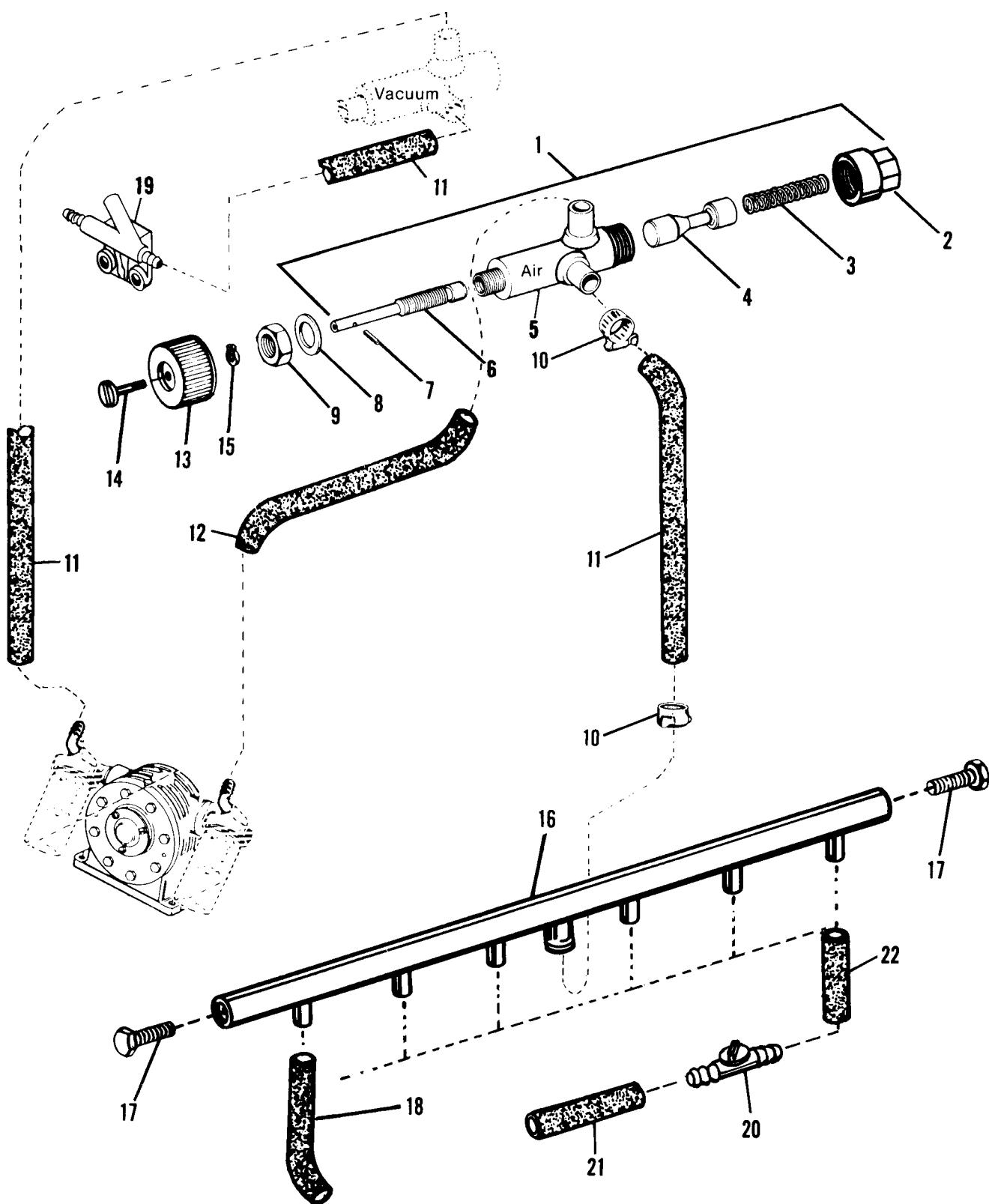
# Table Raising Mechanism

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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	080334	MITER AND WORM GEAR ASSEMBLY (For S/N 70653 and below) .....	1
1	076607	MITER AND WORM GEAR ASSY. (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
1A	*080335	WORM GEAR ASSEMBLY (For S/N 70653 and below) .....	1
1A	*072569	WORM GEAR ASSEMBLY (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
2	100966	PIN - Spiral, .182 O.D. x .822 O.A.L (For S/N 70653 and below). .....	1
2	001976	PIN - Spiral, .182 O.D. x .822 O.A.L (For S/N 70654 and above and all 9910XTC and 9905TC). .....	1
3	*081607	GEAR .....	1
4	000022	PIN - Taper, # 5 (For S/N 70653 and below) .....	1
4	001920	PIN - Taper, .149 O.D. x .786 O.A.L (For S/N 70654 and above and all 9910XTC and 9905TC). .....	1
5	*072636	GEAR - Worm (For S/N 70653 and below) .....	1
5	*072572	GEAR - Worm (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
6	*072574	SHAFT .....	1
7	080337	BRACKET - Miter and Worm (For S/N 70653 and below) .....	1
7	072570	BRACKET - Miter and Worm (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
8	072575	SCREW - 1/4-28 .....	2
9	001555	SCREW - 10-32 x 1/2 .....	6
10	024248	NUT - 10-32 .....	6
11	072599	BEARING ASSEMBLY .....	2
13	017151	SHAFT ASSEMBLY - Table Raising (For S/N 70653 and below, formerly 007634) .....	1
13	402466	SHAFT ASSEMBLY - Table Raising (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
14	149385	PIN - Spiral, .152 O.D. x 1.250 O.A.L .....	1
15	*080336	GEAR - Worm (For S/N 70653 and below) .....	1
15	*072595	GEAR - Worm (For S/N 70654 and above and all 9910XTC and 9905TC) .....	1
16	001936	PIN - Taper, 1.250 O.A.L .....	2
17	*072041	SPROCKET .....	2
18	*017150	SHAFT .....	1
19	072035	CHAIN ASSEMBLY - Table Raising .....	2
20	071576	LINK - Master .....	1
21	072077	WEIGHT ASSEMBLY .....	2
22	194835	HOOK .....	1

\*Not Procurable Separately

# Air and Vacuum Valve Assembly

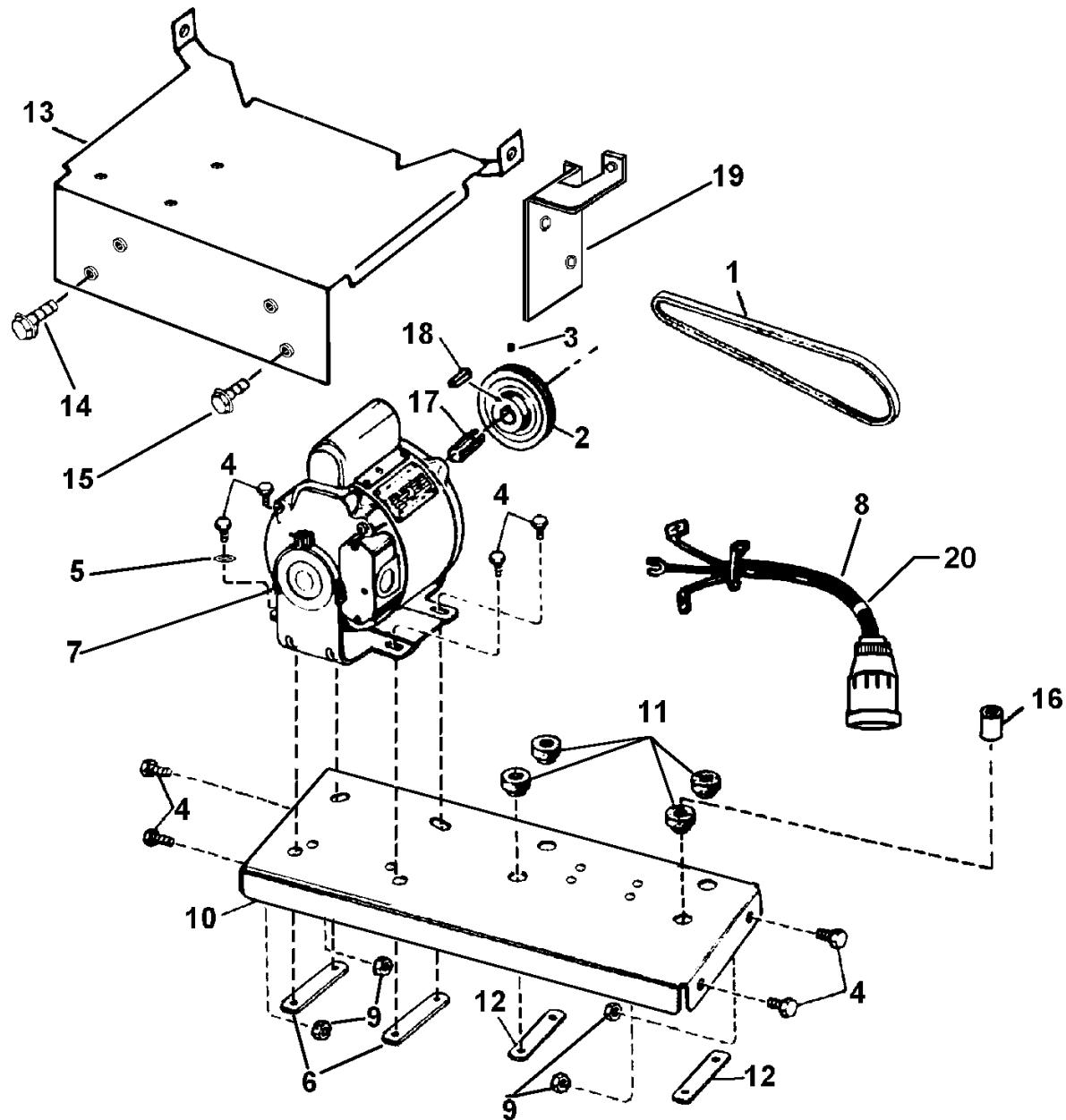


# Air and Vacuum Valve Assembly

Index No.	Part No.	Description	Units Per Assy.
1	016897	AIR AND VACUUM VALVE ASSEMBLY .....	2
2	013010	PLUG - Air and Vacuum .....	1
3	080481	SPRING - Compression, .400 O.D. x 2.437 O.A.L. ....	1
4	013007	VALVE SPOOL- Valve Body.....	1
5	013434	VALVE BODY - Air and Vacuum .....	1
6	016898	SHAFT - Air and Vacuum .....	1
7	001990	PIN - Roll, .131 O.D. x .485 O.A.L. ....	1
8	021911	WASHER - .578 I.D. x .875 O.D. ....	2
9	191473	NUT - Nylon.....	2
10	072741	CLAMP - Hose .....	6
11	072257	HOSE - 18.000 O.A.L. ....	3
12	072256	HOSE - 35.000 O.A.L. ....	3
13	017735	KNOB - Air and Vacuum .....	2
14	196246	SCREW - Dowel, 1/4-28 .....	2
15	039642	RING - Vinyl, .135 I.D. ....	1
16	007672	HEADER ASSEMBLY .....	1
17	111073	SCREW - 1/4-28 x 5/8 .....	2
18	195197	TUBING - 5/16 I.D. x .469 O.D. x 6-3/8 O.A.L. ....	6
19	076142	VALVE - Vacuum .....	1
20	196857	VALVE - Shut Off .....	2
21	196855	TUBING - 5/16 I.D. x .469 O.D. x 1/2" O.A.L. ....	2
22	196856	TUBING - 5/16 I.D. x .469 O.D. x 4" O.A.L .....	2

# Compressor Assembly

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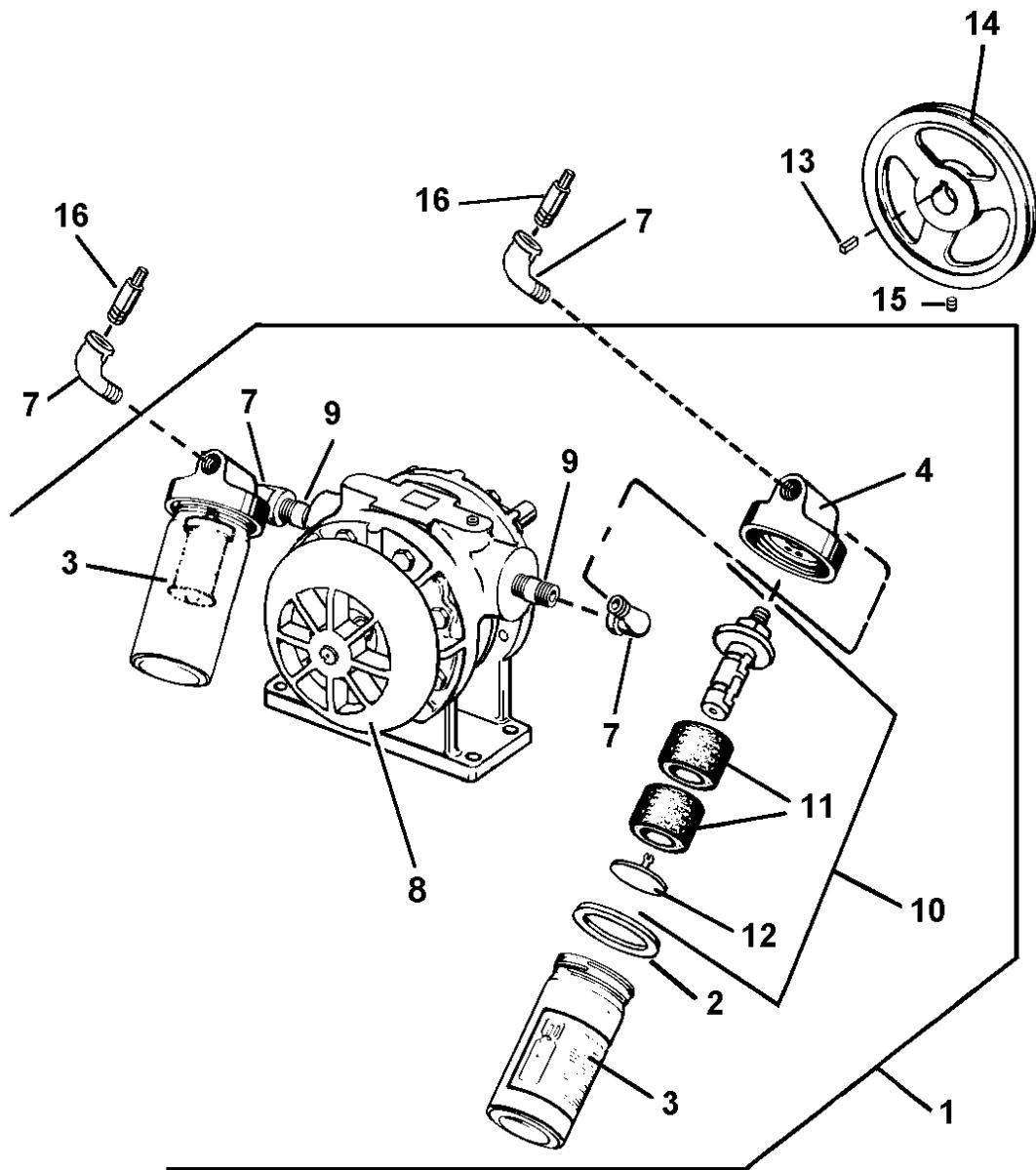
# Compressor Assembly

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Index No.	Part No.	Description	Units Per Assy.
1	054479	BELT - Compressor, 34" 50/60Hz .....	1
2	403092	PULLEY ASSEMBLY - Motor, 4" 50/60Hz .....	1
3	001523	SCREW - Set Cup Point, 5/16-18 x 3/8 (W/Key) .....	1
4	014183	BOLT - Motor Mounting, 5/16-18 x 5/8 .....	8
5	014784	WASHER - .328 I.D. Rubber .....	4
6	025496	NUTPLATE .....	2
7	402145	MOTOR ASSEMBLY - Pump .....	1
8	402158	CORD - Motor .....	1
9	150085	NUT - 1/4-28 .....	4
10	008029	BASE - Pump .....	1
11	072840	GROMMET .....	4
12	072838	NUTPLATE .....	2
13	402639	COVER - Shield .....	1
14	111073	SCREW - 1/4-28 x 5/8 .....	1
15	111069	SCREW - 1/4-28 x 3/8 .....	1
16	193810	SLEEVE - Grommet .....	4
17	073661	SLEEVE .....	1
18	196827	KEY - 3/16" x 3/16" x 1-1/4" .....	1
19	402293	SHIELD ASSEMBLY .....	1
20	400092	LABEL - Pump .....	1

# **Oil-Less Pump Assembly**

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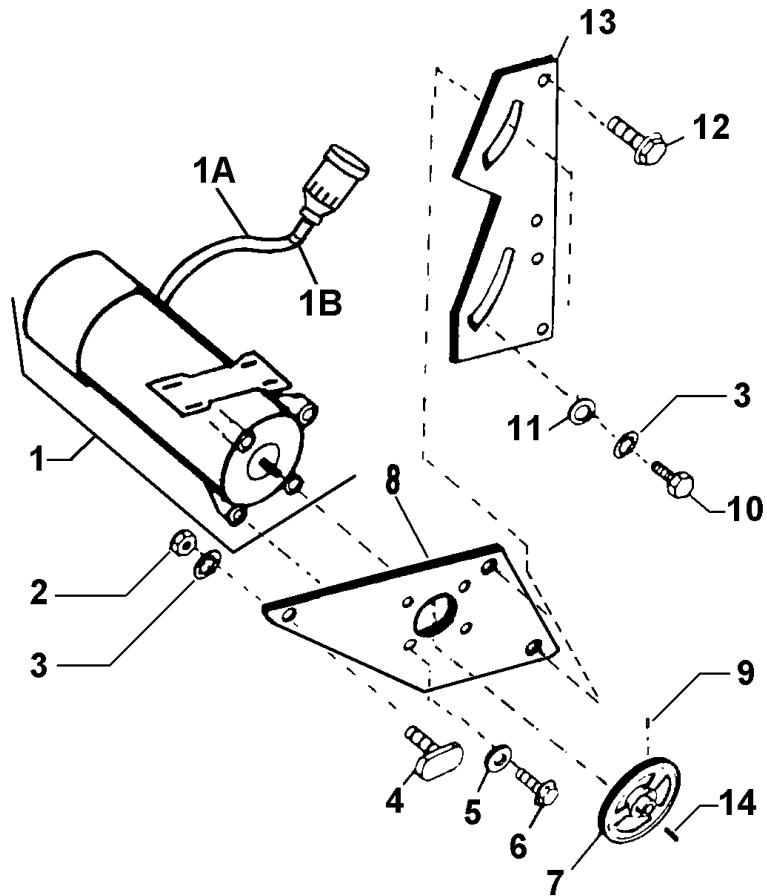
# **Oil-Less Pump Assembly**

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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	402301	OIL-LESS PUMP ASSEMBLY (New Design) .....	1
2	072261	GASKET .....	2
3	072852	BOTTLE .....	2
4	072161	COVER .....	1
--	402300	VANE (Not Illustrated) .....	4
--	072920	SHIM (Not Illustrated) .....	1
7	072826	ELBOW .....	2
8	402400	FAN .....	1
9	102282	NIPPLE .....	2
10	072265	FILTER ASSEMBLY .....	2
11	072855	FILTER .....	2
12	016569	CAP - Plastic .....	1
13	190398	KEY - 3/16" x 3/16" x 1-3/8" .....	1
14	403091	PULLEY - Pump .....	1
15	001523	SCREW - Set, 5/16-18 x 3/8" .....	1
16	073417	ADAPTER - Tube .....	2

# Drive Motor

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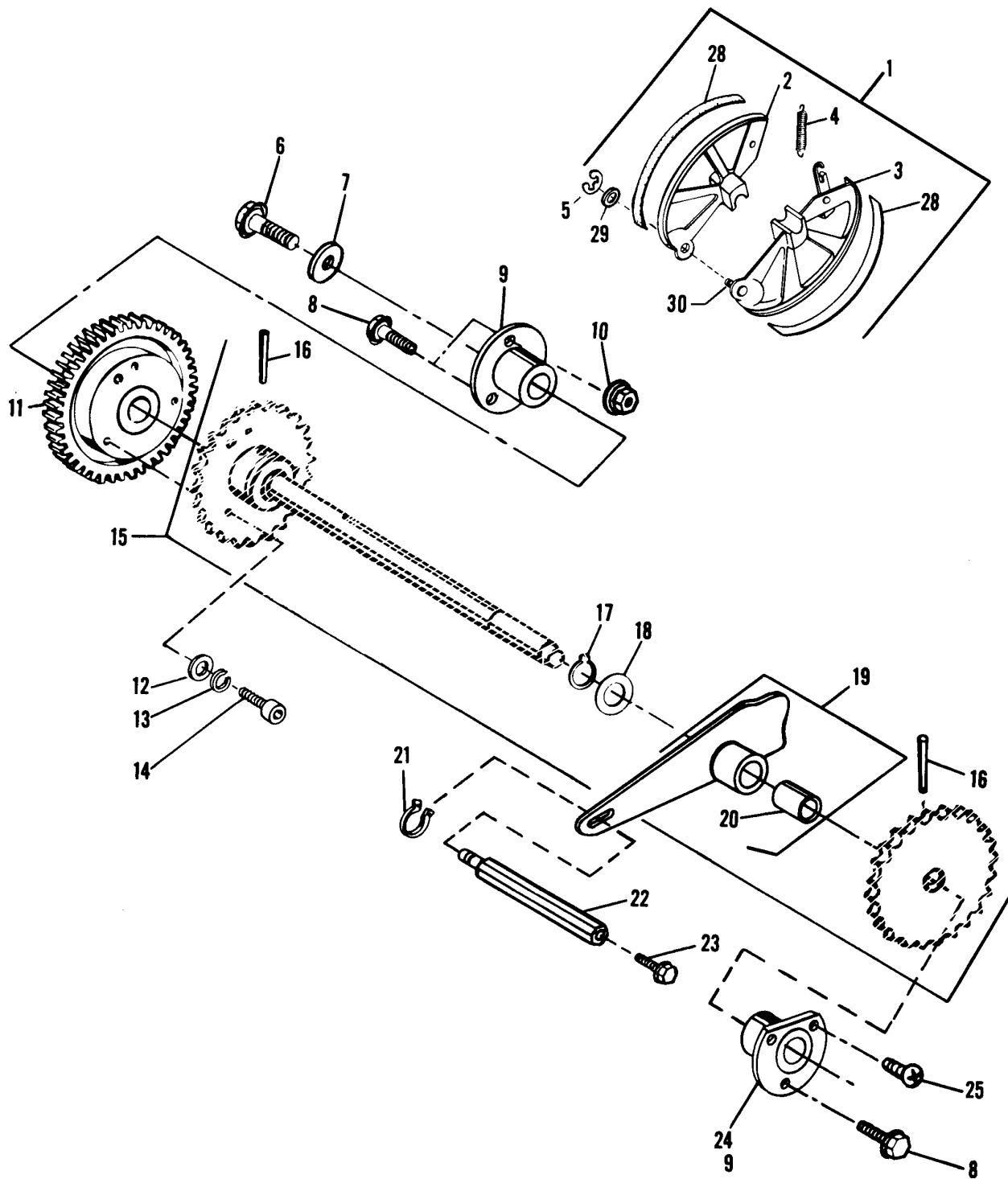
# Drive Motor

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Index	Part		Units
No.	No.	Description	Per Assy.
1	083389	MOTOR - Drive, 180 V DC, 1 H.P. (Without Cord) .....	1
1	402844	MOTOR - Drive, 180 V DC, 1 H.P (With Cord). ....	1
1A	402845	CORD - Drive Motor .....	1
1B	400093	LABEL - Drive .....	1
2	101170	NUT .....	3
3	014751	WASHER .....	3
4	083394	PIVOTPIN .....	1
5	001763	WASHER .....	4
6	101869	SCREW .....	4
7	025123	PULLEY .....	1
8	083393	PLATE - Motor Mounting .....	1
9	001523	SETSCREW .....	1
10	101203	SCREW .....	2
11	193647	WASHER .....	2
12	111074	SCREW .....	4
13	083392	PLATE - Spacer .....	1
14	191963	KEY - 3/16 x 1-1/8 .....	1

# Sprocket Shaft and Paper Guide Assemblies

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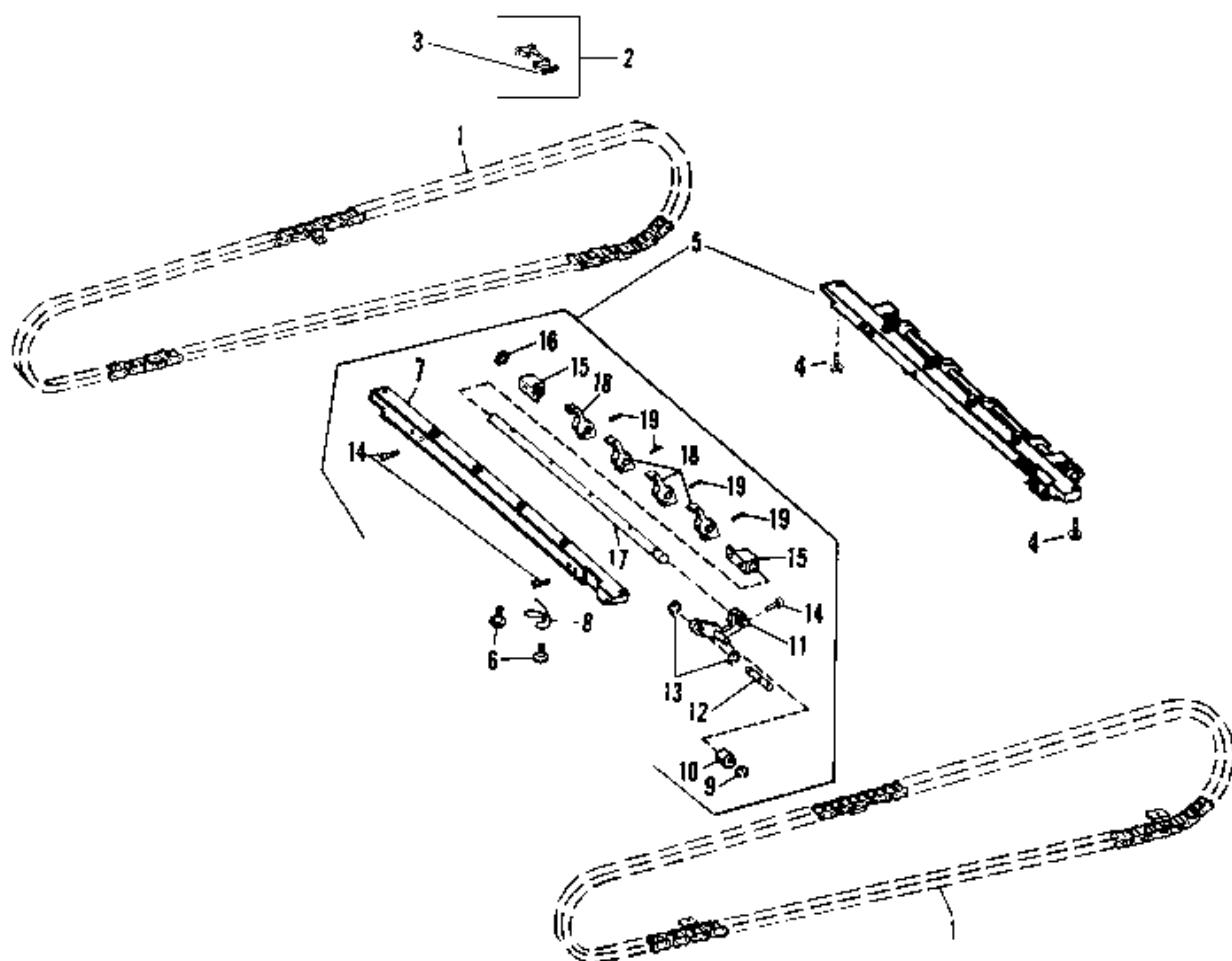
# Sprocket Shaft and Paper Guide Assemblies

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Index No.	Part No.	Description	Units Per Assy.
1	016290	GUIDE ASSEMBLY - Paper .....	2
2	016291	GUIDE ASSEMBLY - Upper .....	1
3	016293	GUIDE ASSEMBLY - Lower .....	1
4	041776	SPRING - Tension, .343 O.D. x 1.375 O.A.L. x .047 .....	1
5	001060	RING - Retaining .....	1
6	111087	SCREW - 5/16-24 x 1/2 .....	1
7	014784	WASHER - Plain, .328 I.D. x .812 O.D. x .092 .....	1
8	111055	SCREW - 10-32 x 9/16 .....	6
9	016376	BEARING .....	2
10	150083	NUT - 10-32 .....	6
11	016374	GEAR - Sprocket Drive .....	1
12	005620	WASHER - .254 I.D. x .625 O.D. x .059 .....	3
13	001731	WASHER - Lock, .256 I.D. x .453 O.D. x .046 .....	3
14	014219	SCREW - Cap, 1/4-20 x 3/4 .....	3
15	016367	SPROCKET AND SHAFT ASSEMBLY - Drive .....	1
16	102611	PIN - Taper, #4 x 1.25 .....	2
17	001784	RING - Retaining, .584 I.D. x .037 .....	2
18	014761	WASHER - Plain, .628 I.D. x 1.000 O.D. x .029 .....	2
19	016368	CAM ASSEMBLY - Gripper .....	1
20	014608	BUSHING - .629 I.D. x .754 O.D. x .875 O.A.L. .....	1
21	001046	RING - Retaining, .283 I.D. x .027 .....	1
22	196386	STUD - Cam Support .....	1
23	111054	SCREW - 10-32 x 1/2 .....	1
24	016542	BEARING - O.S. (Machines w/Doubles Detector Switch) .....	1
25	014327	SCREW - Flat Head, 10-32 x 1/2 (Mach. w/Doubles Det. Switch) .....	1
28	016429	TAPE - Non Tracking .....	2
29	014741	WASHER - Special, Spring .....	1
30	081664	PIN - Guide Pivot .....	1

# Gripper Bar and Chain Assemblies

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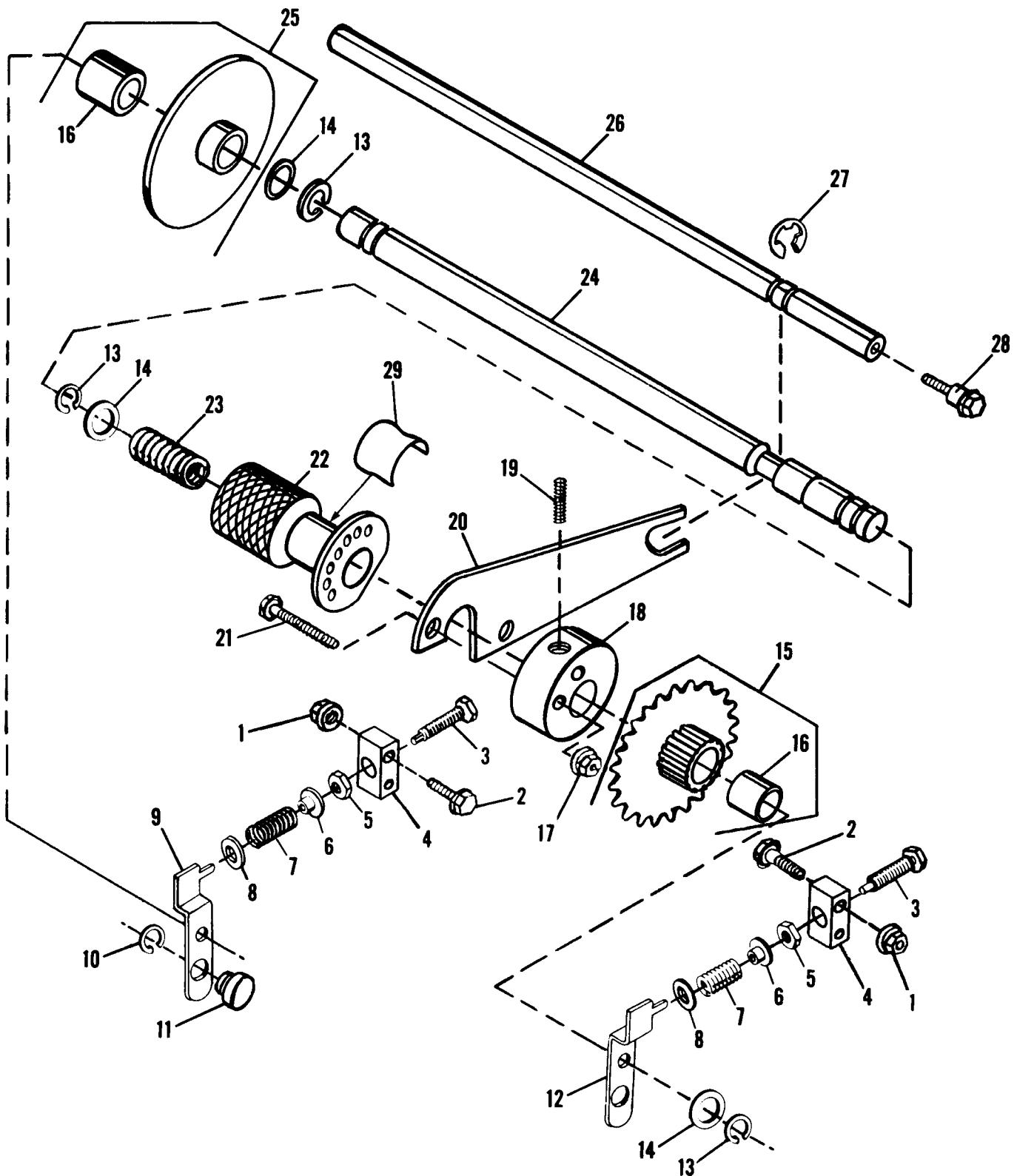


# Gripper Bar and Chain Assemblies

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Index	Part No.	Description	Units Per Assy.
1	016381	CHAIN ASSEMBLY - Gripper Bar #41 .....	2
2	196473	LINK ASSEMBLY - Chain Coupler #41 .....	1
4	100976	SCREW - Hex Head, NYLOK 10-32 x 5/16 .....	6
5	016690	GRIPPERBARASSEMBLY .....	3
6	041750	SCREW - Shoulder, 8-32 .....	2
7	016691	BAR - Gripper .....	1
8	007982	SPRING - Gripper Tension .....	2
9	001049	RING - Retaining, .227 I.D. x .027 .....	1
10	196412	TRUCK - Cam Follower .....	1
11	016501	CAM FOLLOWER - Gripper .....	1
12	080564	STUD - Cam Follower .....	1
13	014504	RING - Retaining, .146 I.D. x .027 .....	2
14	014164	SCREW - 8-32 x 7/16 .....	5
15	081764	BEARING - Gripper Shaft .....	2
16	001046	RING - Retaining, .283 I.D. x .027 .....	1
17	007727	SHAFT ASSEMBLY - Gripper .....	1
18	081762	GRIPPER - Paper .....	4
19	014576	PIN - Driv-Lok, .093 O.D. x 9/16 .....	4

# **Idler Shaft Assembly**



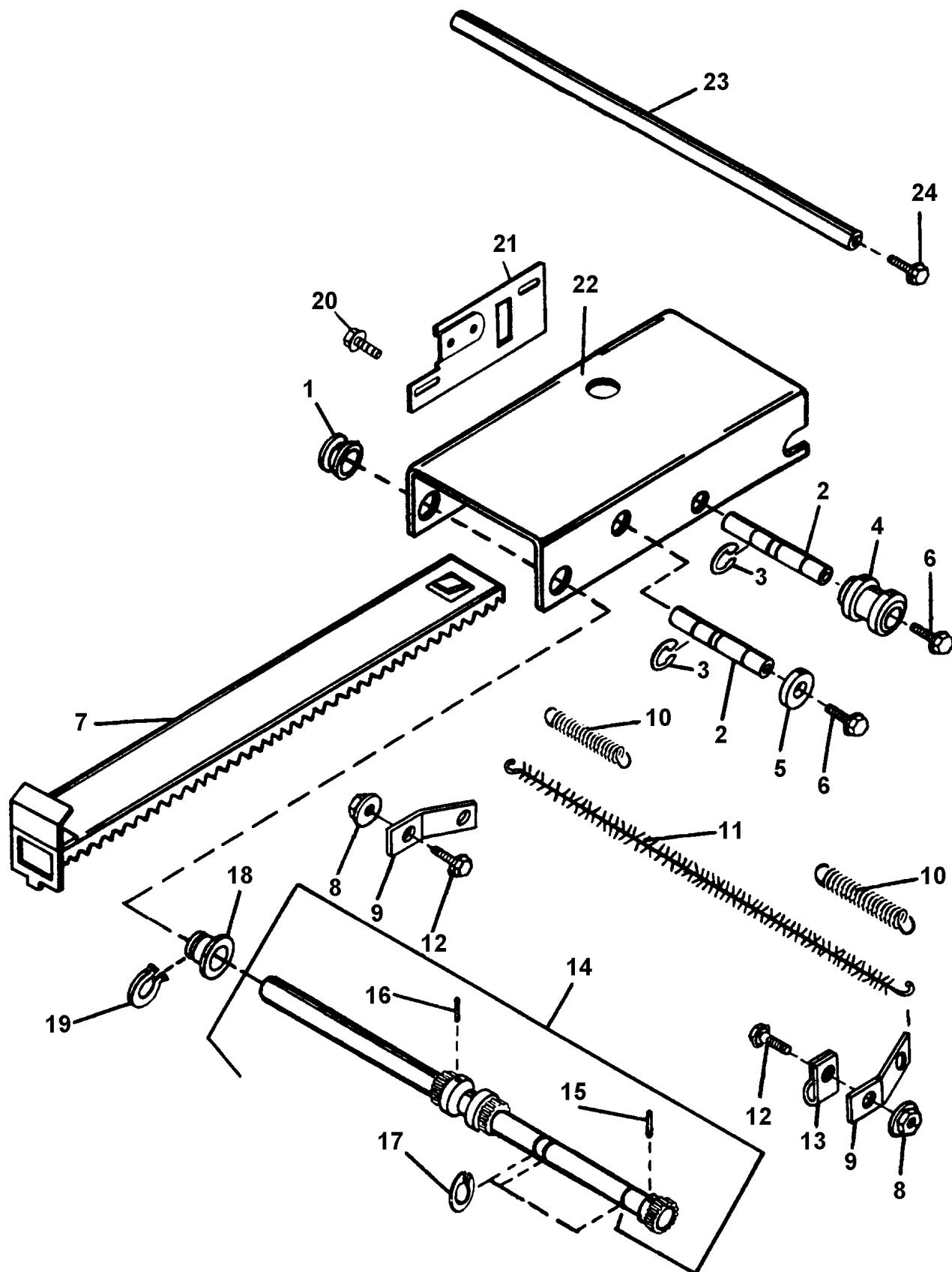
# Idler Shaft Assembly

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Index	Part No.	Description	Units Per Assy.
1	150083	NUT - 10-32 .....	4
2	001260	SCREW .....	4
3	081528	SCREW - Tension Adjusting, 5/16-18 .....	2
4	081527	BLOCK - Idler Tension .....	2
5	001840	NUT - 5/16-18 .....	2
6	081623	RETAINER - Spring .....	2
7	081836	SPRING - Compression, .750 O.D. x 1.500 O.A.L. x .156 .....	2
8	190157	SPACER - Idler Tension .....	2
9	016397	LEVER - Tension, N.O.S. .....	1
10	001076	RING - Retaining, .815 I.D. x .044 .....	2
11	196410	PIVOT - Stud .....	2
12	016398	LEVER - Tension, O.S. .....	1
13	001784	RING - Retaining, .559 I.D. x .037 .....	7
14	014761	WASHER - Plain, .628 I.D. x 1.000 O.D. x .029 .....	7
15	016393	SPROCKET ASSEMBLY .....	1
16	001420	BUSHING - .629 I.D. x .754 O.D. x 1.000 O.A.L. ....	1
17	150080	NUT - 6-32 .....	2
18	016507	HUB ASSEMBLY - W/Pin .....	1
19	014247	SCREW - Set, 10-32 x 1/4 .....	1
20	016502	ARM - Roller Guide .....	1
21	101947	SCREW - Flat Head, 6-32 x 1-1/8 .....	2
22	016504	CAM ASSEMBLY - Release .....	1
23	190220	SPRING - Compression .....	1
24	016396	SHAFT - Idler .....	1
25	016391	ROLLER ASSEMBLY .....	1
26	016524	TIE BAR .....	1
27	001094	RING - Retaining, .394 I.D. x .044 .....	2
28	081553	SCREW - Dowel, 1/4-28 .....	2
29	016363	DECAL .....	1

# Back Jogger Mechanism

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# Back Jogger Mechanism

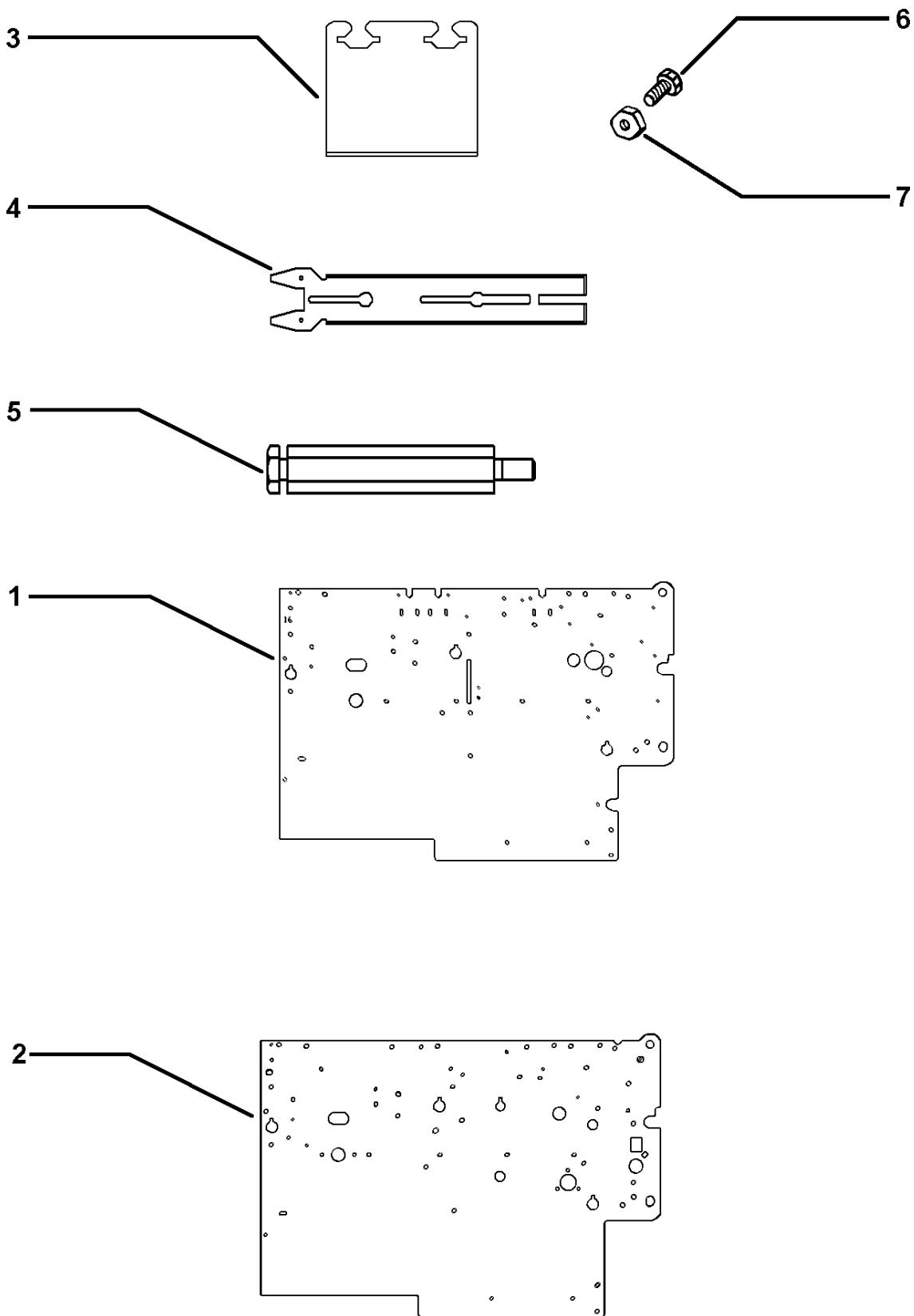
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<b>Index</b>	<b>Part</b>		<b>Units</b>
<b>No.</b>	<b>No.</b>	<b>Description</b>	<b>Per Assy.</b>
1	100731	BUSHING - Flanged Nylon, .501 I.D. x .562 O.D. x .078.....	2
2	016431	SHAFT .....	2
3	001776	RING - Retaining, .273 I.D. x .027 .....	4
4	016430	ROLLER - Rear .....	1
5	196399	ROLLER - Rack, Upper .....	1
6	111052	SCREW - 10-32 x 3/8 .....	4
7	016421	RACK ASSEMBLY - Jogger.....	1
8	014808	NUT - 10-32 .....	2
9	081107	CLIP - Spring .....	2
10	050621	SPRING - Tension, .218 O.D. x 1.218 O.A.L.....	2
11	***	TINSEL .....	A/R
12	111054	SCREW - 10-32 x 1/2 .....	2
13	100960	CLAMP - 1/4.....	1
14	016424	SHAFT ASSEMBLY - Jogger .....	1
15	000009	PIN - Taper, .110 O.D. x .750 O.A.L.....	1
16	100521	PIN - Taper, .156 O.D. x 1.375 O.A.L.....	1
17	100969	RING - Retaining, .447 I.D. x .037 .....	3
18	196397	BUSHING - Special Flange .....	2
19	101938	RING - Retaining, Bowed.....	2
20	001541	SCREW - 6-32 x 1/4 .....	2
21	016298	BRACKET - Sensor .....	1
22	061299	HOUSING ASSEMBLY .....	1
23	007575	BAR - Tie .....	1
24	193601	SCREW .....	1

\*\*\* Order As Supply Item #670 (2 rolls = 12 yds. or 10.9M each)

# Chain Delivery Frame Assemblies

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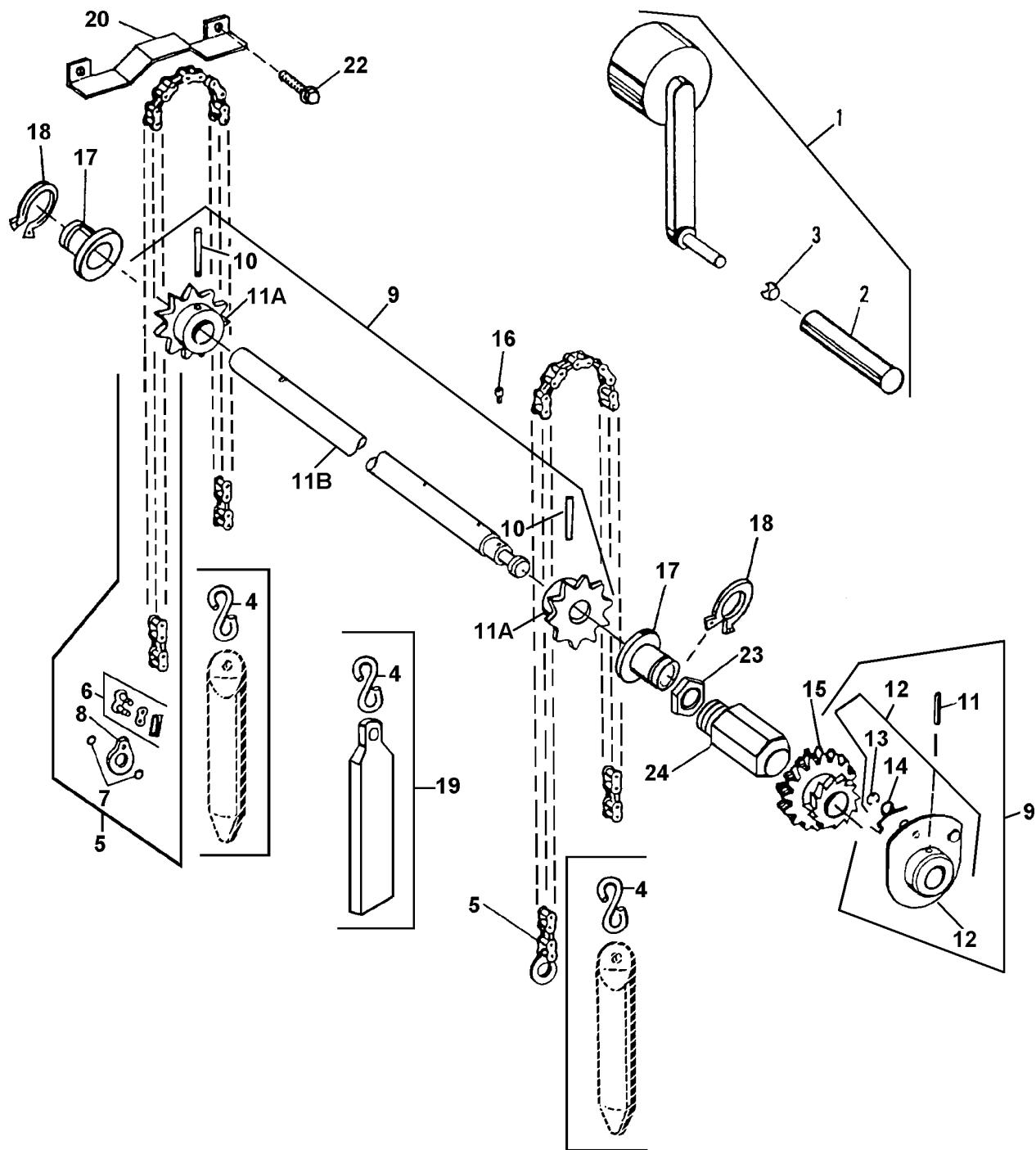
# Chain Delivery Frame Assemblies

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Index	Part No.	Description	Units Per Assy.
1	402916	FRAME - C.D., N.O.S .....	1
2	402915	FRAME - C.D., O.S. ....	1
3	402917	BRACKET - Latch .....	2
4	402918	PLATE - LATCH .....	2
5	402919	STUD .....	4
6	111071	SCREW - 1/4-28 x 1/2 .....	4
7	150085	NUT .....	8

# Dolly Table Crank Assembly

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# Dolly Table Crank Assembly

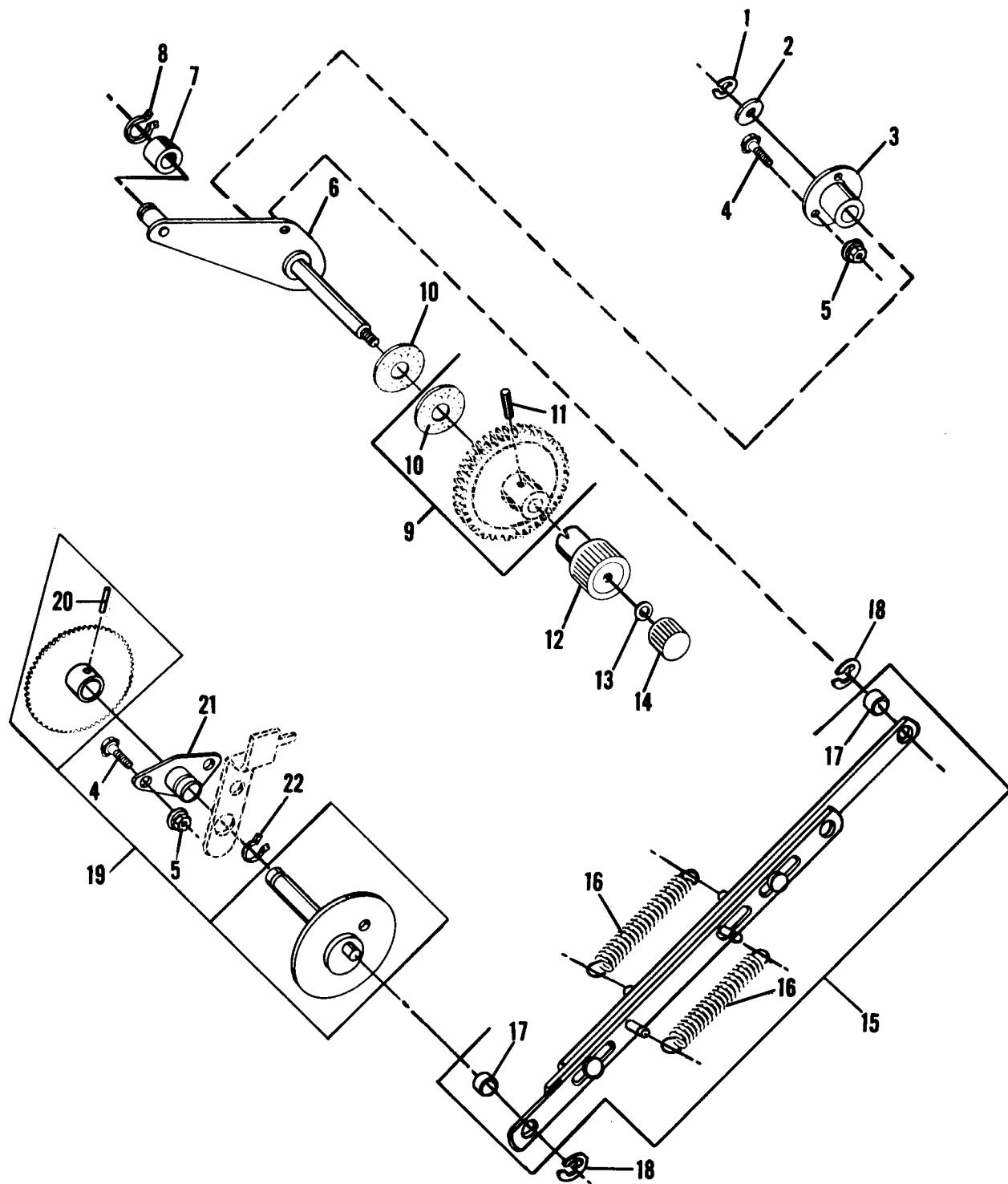
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Index	Part No.	Description	Units Per Assy.
1	017714	CRANK ASSEMBLY - Table Raise .....	1
2	017715	HANDLE - Crank Assembly .....	1
3	003042	SPRING LOCK - Crank Handle .....	1
4	194835	HOOK - Chain Weight .....	2
5	072035	CHAIN ASSEMBLY .....	2
6	071576	LINK - Chain Coupler .....	1
7	001054	WASHER .....	2
8	072036	TABLE CONNECTOR .....	1
9	402995	SHAFT ASSEMBLY - Table Raise Crank .....	1
10	000014	PIN - Taper, .146 O.D. x 1.127 O.A.L. ....	2
11	001983	PIN - Roll, .167 O.D. x 1.015 O.A.L. ....	1
11A	016411	SPROCKET .....	2
11B	402996	SHAFT - Table Chain .....	1
12	016410	PAWL MOUNT ASSEMBLY .....	1
13	014504	RING - Retaining, .095 x I.D. x .019 .....	1
14	018720	SPRING - Pawl Pressure .....	1
15	016412	GEAR ASSEMBLY - Crank Shaft .....	1
16	101281	PIN - Drive Lock, .250 O.D. x 750 O.A.L. ....	1
17	196397	BUSHING - Special Flange .....	2
18	101938	RING - Retaining, Bowed .....	2
19	016399	WEIGHT ASSEMBLY .....	2
20	400579	GUARD - Chain, N.O.S. ....	1
21	400578	GUARD - Chain, O.S. (Not illustrated) .....	1
22	101165	SCREW - 10 x 5/8 .....	4
23	**197038	NUT - 11/16-24 .....	1
24	**400644	HUB ASSEMBLY .....	1

\*\*If (old design) spacer 196396 is present, both 197038 and 400644 are used as replacements for spacer.

# Back Jogger Mechanism

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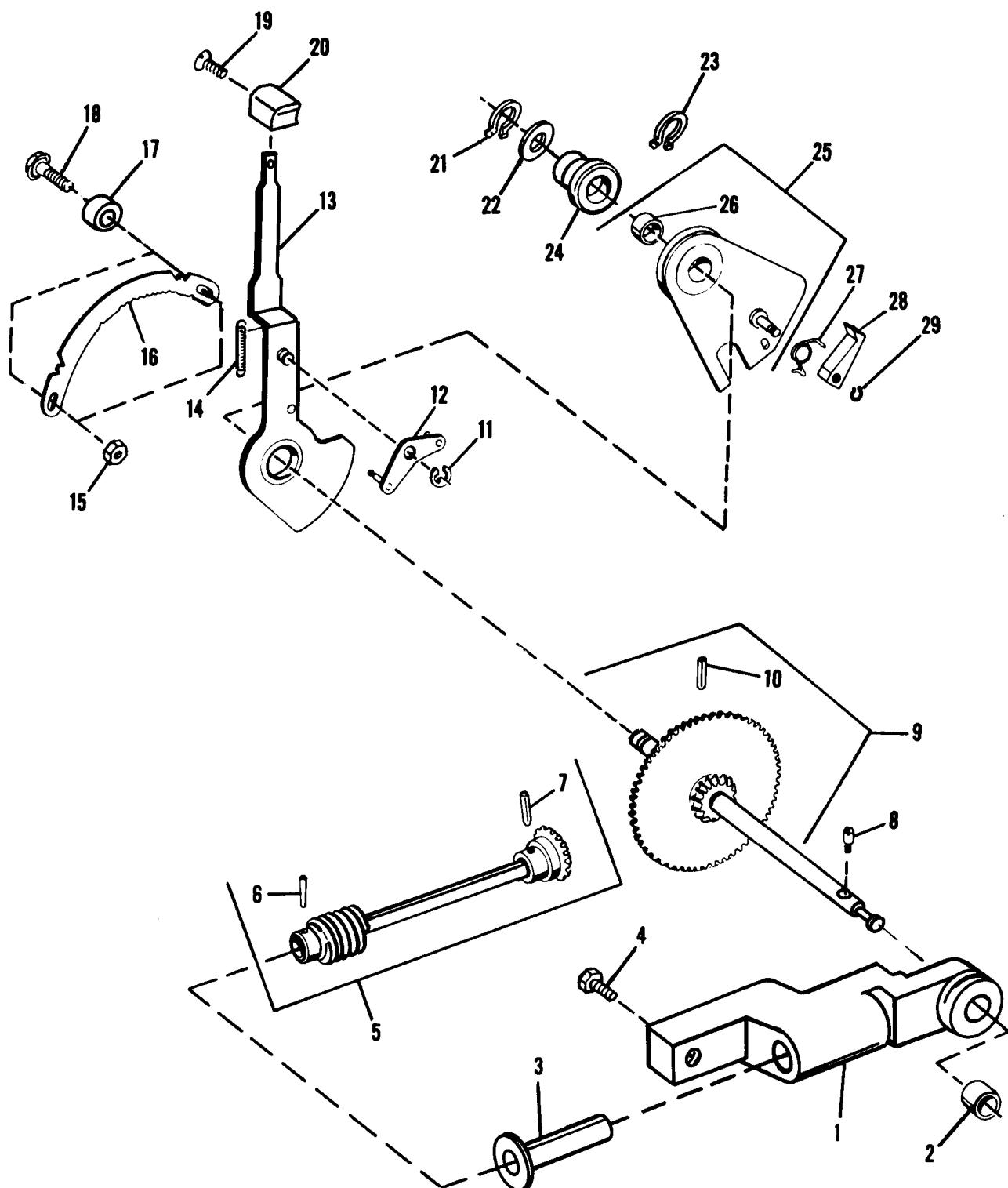
# Back Jogger Mechanism

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Index	Part		Units
No.	No.	Description	Per Assy.
1	014510	RING - Retaining, .483 I.D. x .044 .....	1
2	081789	WASHER - Plain, .630 I.D. x 1.000 O.D. x .064 .....	1
3	016376	BEARING - Sprocket Shaft .....	1
4	111054	SCREW - 10-32 x 1/2 .....	5
5	150083	NUT - 10-32.....	5
6	402900	LEVER ASSEMBLY .....	1
7	054350	ROLLER .....	1
8	001049	RING - Retaining, .277 I.D. x .027 .....	1
9	402955	GEAR ASSEMBLY .....	1
10	081597	PAD - Friction .....	1
11	149319	PIN - Spiral, 3/16 O.D. x 1/2 O.A.L. ....	1
12	017582	KNOB ASSEMBLY - Back Jogger Adjusting .....	1
13	016574	WASHER - .315 I.D. x .687 O.D. x .047 .....	1
14	016933	KNOB - Back jogger .....	1
15	016494	LINK ASSEMBLY - Drive .....	1
16	196405	SPRING - Tension, 15/32 O.D. x 2-7/8 O.A.L. ....	2
17	001472	BUSHING - .315 I.D. x .439 O.D. x .250 .....	2
18	001095	RING - Retaining, .245 I.D. x .027 .....	2
19	016472	CAM CRANK ASSEMBLY .....	1
20	001956	PIN - Taper, .157 O.D. x 1.000 O.A.L. ....	1
21	016441	BEARING ASSEMBLY .....	1
22	001076	RING - Retaining, .815 I.D. x .044 .....	1

# Table Control

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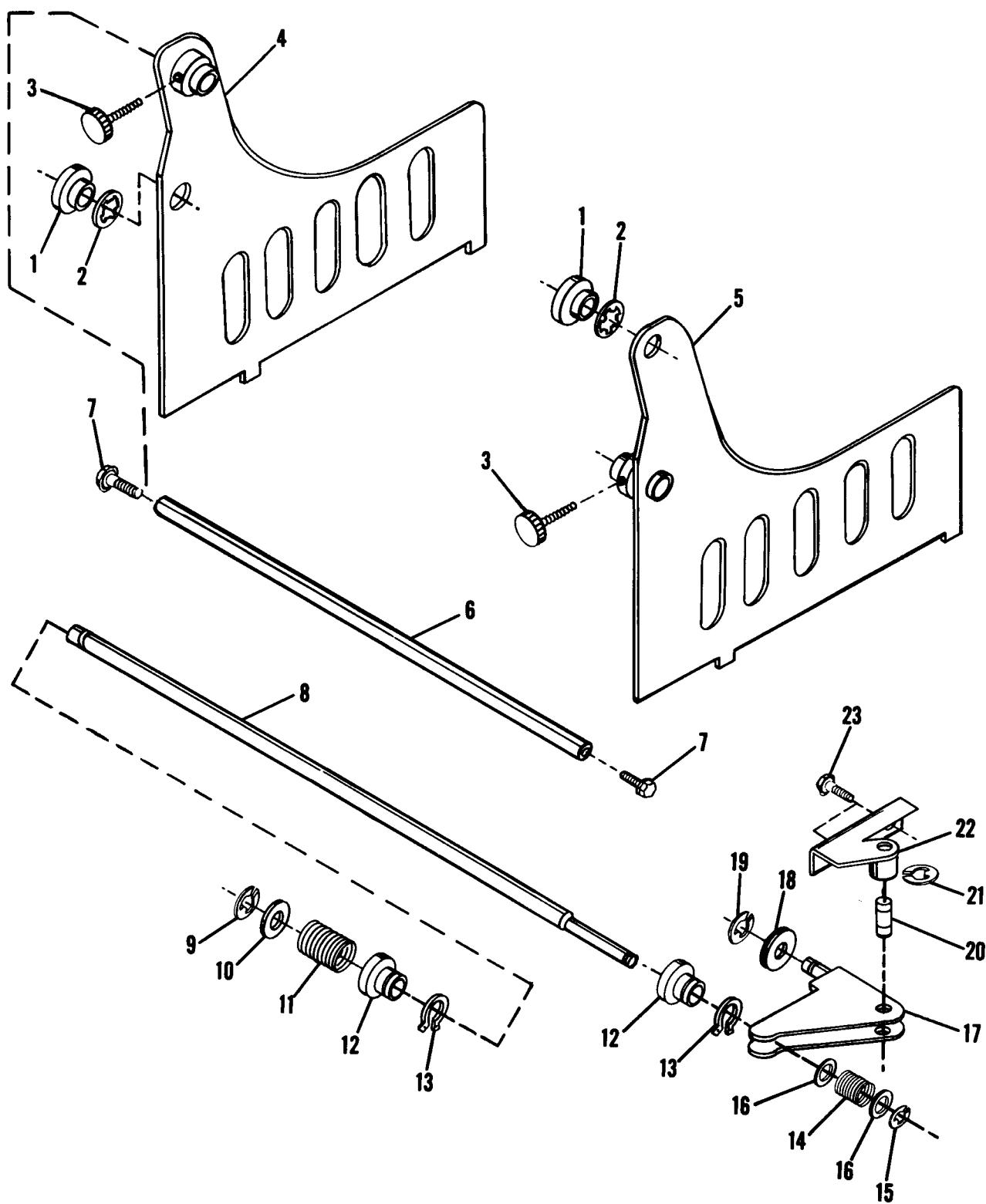
# Table Control

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Index	Part No.	Description	Units Per Assy.
1	016416	SUPPORT - Worm Gear .....	1
2	001432	BEARING - .504 I.D. x .629 O.D. x .500 .....	1
3	196398	BEARING - Flanged .....	1
4	081553	SCREW - Dowel, 1/4-28 .....	2
5	016418	SHAFT ASSEMBLY - Worm Gear .....	1
6	001920	PIN - Taper, .149 O.D. x .750 .....	1
7	001981	PIN - Roll, .199 O.D. x .827 .....	1
8	081609	PIN - Handle Lock .....	1
9	402910	SHAFT ASSEMBLY - Table Control Ratchet..	1
10	001978	PIN - Roll, .135 O.D. x .765 .....	1
11	001095	RING - Retaining, .245 I.D. x .027 .....	1
12	081575	LEVER - Locking .....	1
13	016521	LEVER - Table Control .....	1
14	021369	SPRING - Tension, .250 O.D. x 1.062 O.A.L. x .033 .....	1
15	014248	NUT - Lock , 10-32 .....	2
16	081604	RATCHET - Control Lever Holding .....	1
17	196403	SPACER .....	2
18	111058	SCREW - 10-32 x 7/8 .....	2
19	001552	SCREW - 8-32 x 3/8.....	1
20	016921	KNOB - Brown .....	1
21	001047	RING - Retaining, .340 I.D. x .027 .....	1
22	001755	WASHER - .385 I.D. x .625 O.D. x .047 .....	1
23	014461	RING - Retaining Bowed, .526 I.D. x .037 .....	1
24	196402	BUSHING - Flanged .....	1
25	016477	MOUNT - Ratchet Pawl .....	1
26	014639	BEARING - .504 I.D. x .629 O.D. x .307 .....	1
27	081833	SPRING - Pawl Tension.....	1
28	081567	PAWL - Ratchet Holding .....	1
29	001049	RING - Retaining, .227 I.D. x .027 .....	1

# Paper Guide Assemblies

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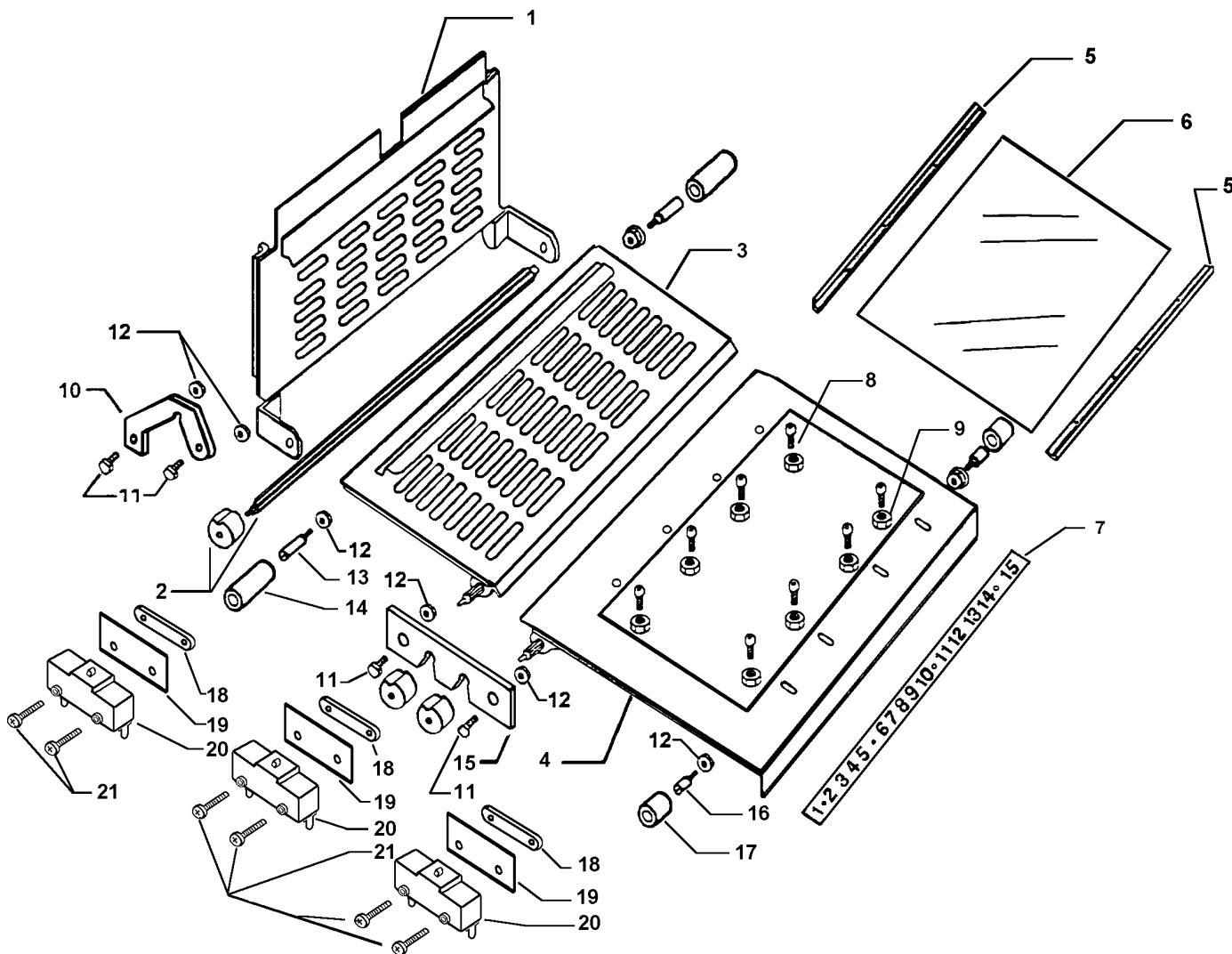
# Paper Guide Assemblies

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Index	Part No.	Description	Units Per Assy.
1	195401	BUSHING - Flanged .....	2
2	101023	RING - Self Locking, Push-On .627 I.D. ....	2
3	016450	KNOB - 1/4-28 .....	2
4	016462	JOGGER ASSEMBLY - N.O.S. ....	1
5	016461	JOGGER ASSEMBLY - O.S. ....	1
6	016466	TIE BAR .....	1
7	081553	SCREW - Dowel, 1/4-28 .....	1
8	016452	SHAFT .....	1
9	001094	RING - Retaining, .394 I.D. x .044 .....	1
10	014712	WASHER - Plain, .515 I.D. x .750 O.D. x .029 .....	1
11	196443	SPRING - Compression, 33/64 I.D. x 2.000 O.A.L. ....	1
12	196397	BUSHING - Flanged .....	2
13	101938	RING - Retaining, Bowed .....	2
14	196444	SPRING - Compression, .382 I.D. x 1-5/32 O.A.L. ....	1
15	001080	RING - Retaining, .302 I.D. x .037 .....	1
16	001771	WASHER - Plain, .385 I.D. x .875 O.D. x .059 .....	2
17	016471	LEVER ASSEMBLY .....	1
18	016470	ROLLER ASSEMBLY .....	1
19	001095	RING - Retaining, .245 I.D. x .027 .....	1
20	196453	SHAFT .....	1
21	001060	RING - Retaining, .208 I.D. x .027 .....	2
22	016458	SUPPORT ASSEMBLY - Pivot .....	1
23	111052	SCREW - 10-32 x 3/8 .....	2

# Safety Screens and Back Stop

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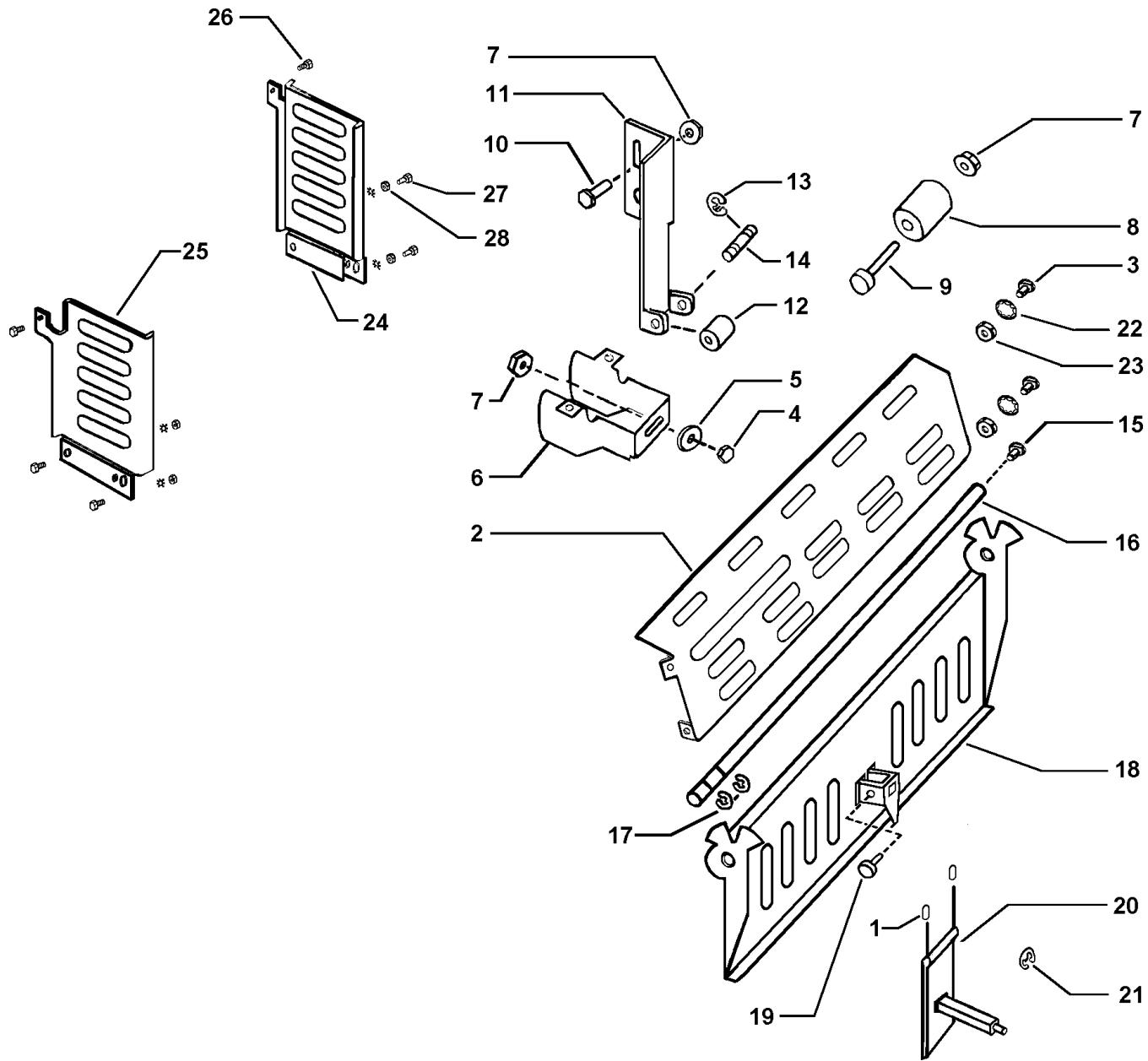
# Safety Screens and Back Stop

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Index No.	Part No.	Description	Units Per Assy.
1	402771	GUARD - CD Vertical .....	1
2	402768	SHAFT - CD CAM - GUARD .....	1
3	402772	GUARD - CD Front .....	1
4	402774	GUARD - CD Rear .....	1
5	402776	CLAMP - Window .....	2
6	402777	WINDOW .....	1
7	022854	SCALE .....	1
8	101689	SCREW - Window Clamp .....	8
9	100716	NUT - Window Clamp .....	8
10	402779	RETAINER - Guard Vertical .....	1
11	111054	SCREW - Retainer .....	4
12	150083	NUT .....	8
13	197458	STUD .....	2
14	402761	BUMPER .....	2
15	402780	RETAINER - CD, Dual .....	1
16	074717	STUD .....	2
17	402755	BUMPER .....	2
18	190731	BRACKET .....	3
19	254475	INSULATOR .....	3
20	253211	SWITCH - Safety Guard .....	3
21	100961	SCREW - 6-32 x 7/8" .....	6

# Safety Screens and Back Stop

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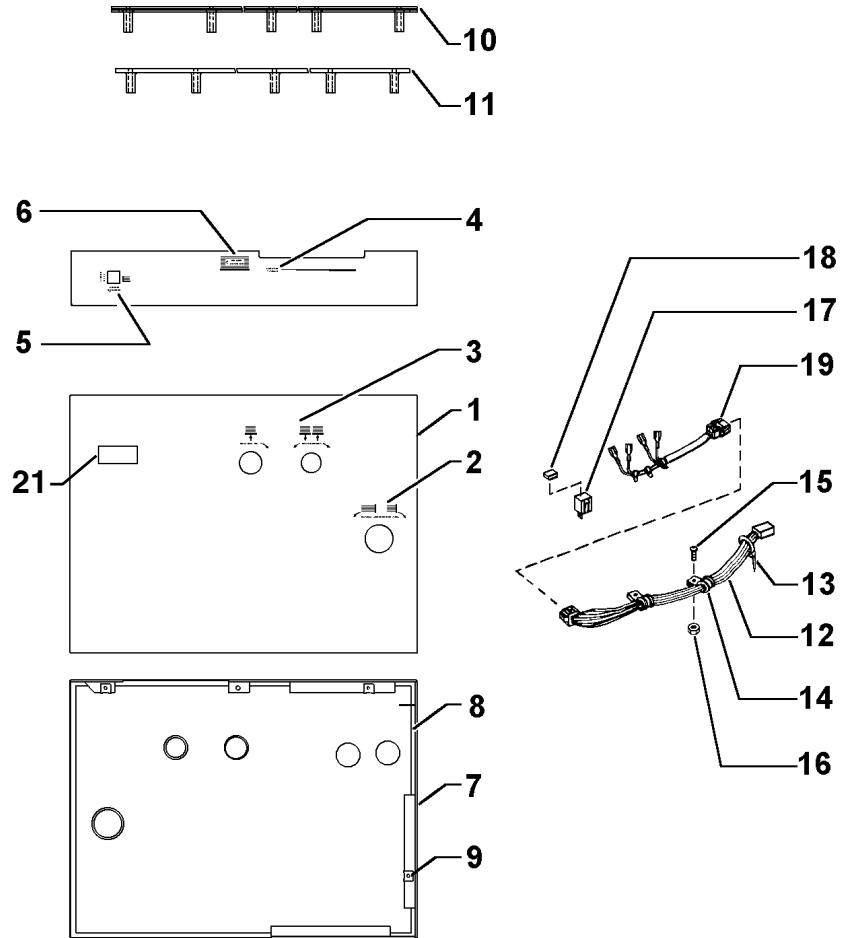


# Safety Screens and Back Stop

Index	Part No.	Description	Units Per Assy.
1	101944	BUMPER - Vinyl .....	4
2	016528	GUARD - Rear .....	1
3	111071	SCREW - Threaded, 10-32 .....	4
4	111055	SCREW - 10-32 x 9/16 .....	1
5	016572	WASHER - Flat, 1/4 I.D. x 7/8 O.D. x .059 .....	1
6	016469	DEFLECTOR .....	1
7	150083	NUT - 10-32 .....	11
8	196454	SPACER - Guard Stop .....	6
9	111060	SCREW - 10-32 x 1-1/8 .....	5
10	111052	SCREW - 10-32 x 3/8 .....	4
11	016480	ARM - Spring, O.S. ....	1
11	016545	ARM - Spring, N.O.S. (Not Illustrated) .....	1
12	196449	SPACER .....	2
13	014514	RING - Retaining, .094 I.D. x .270 O.D. x .017 .....	4
14	196450	SHAFT .....	2
15	081553	SCREW - Dowel, 1/4-28 .....	2
16	016466	ROD - Tie .....	1
17	100969	RING - Retaining, .447 I.D. x .581 O.D. x .037 .....	2
18	016365	DOOR ASSEMBLY .....	1
19	016450	KNOB - 1/4-28 .....	1
20	016584	STOP ASSEMBLY - Paper .....	1
21	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037 .....	1
22	001715	WASHER - Lock 10 .....	4
23	150085	NUT .....	4
24	402766	NOTCH GUARD - O.S. ....	1
25	402767	NOTCH GUARD - N.O.S. ....	1
26	111036	SCREW .....	2
27	111054	SCREW .....	4
28	150083	NUT .....	4

# Covers (C.D.) and Chain Support

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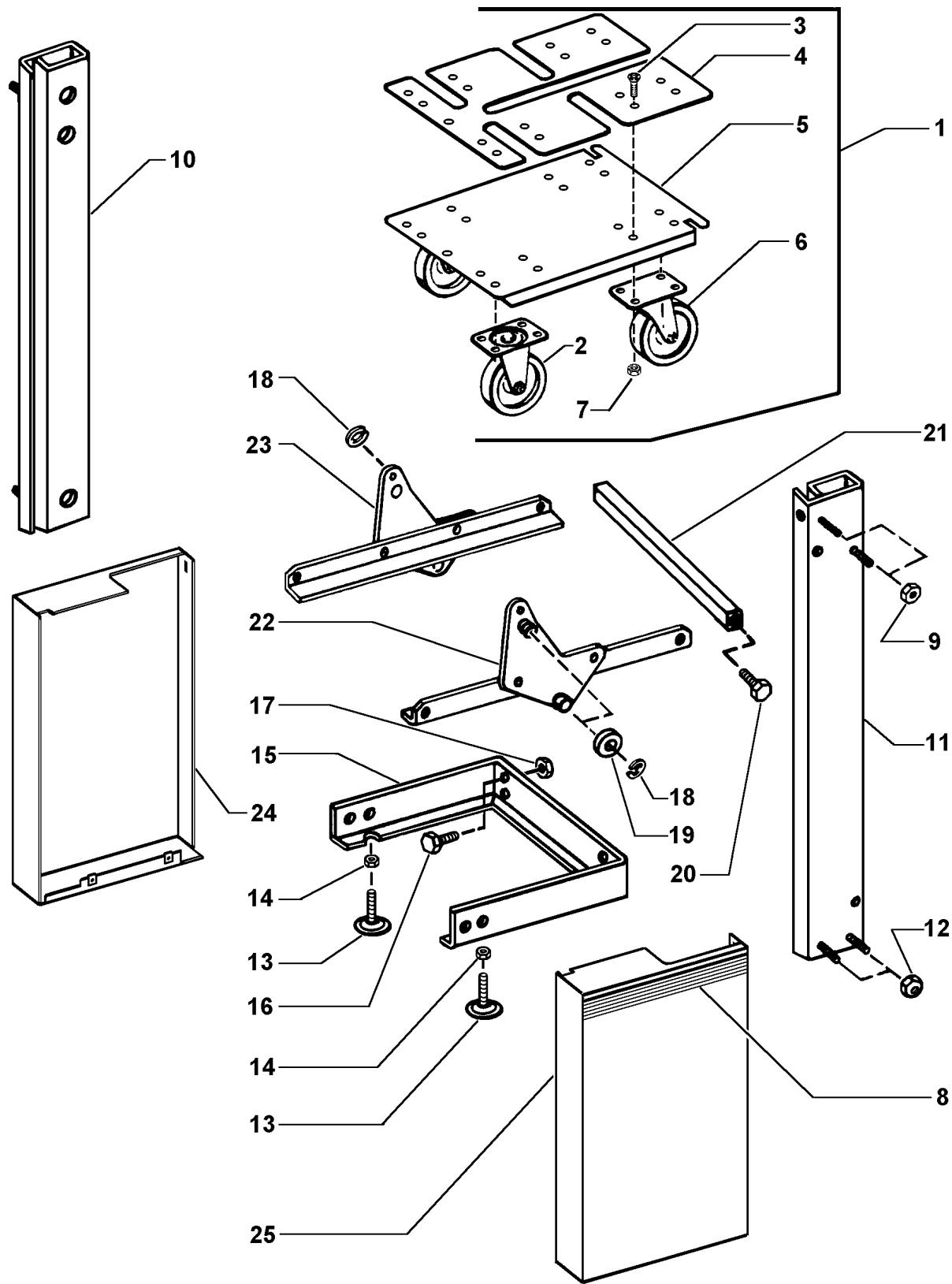
# Covers (C.D.) and Chain Support

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Index	Part No.	Description	Units Per Assy.
1	402980	COVER - Chain Delivery, Operator Side .....	1
1	402980B	COVER - Chain Delivery, Operator Side (Black) .....	1
2	172850	DECAL - Back Jog .....	1
3	172852	DECAL - Table Raise/Lower .....	1
4	016546	DECAL - Table Decent .....	1
5	017018	DECAL - Feed Auxiliary .....	1
6	402966	DECAL - Maximum Load .....	1
7	402981	COVER - Chain Delivery, N.O.S. .....	1
7	402981B	COVER - Chain Delivery, N.O.S. (Black) .....	1
8	402962	SOUND MATERIAL - O.S. and N.O.S. .....	2
9	101144	CLIP - Speed Nut .....	6
10	016446	TRACK - Chain (Lower) .....	2
11	016445	TRACK - Chain (Upper) .....	2
12	025658	HARNESS ASSEMBLY .....	1
13	250077	STRAP - Cable Tie .....	7
14	250205	CLAMP .....	4
15	111035	SCREW .....	4
16	150081	NUT .....	4
17	253002	SWITCH .....	1
18	253031	LENS .....	1
19	400887	HARNESS - Feed .....	1
20	101941	SCREW .....	16
21	831018	NAMEPLATE(A. B.Dick) .....	1

# Dolly, Table and Frame Assemblies

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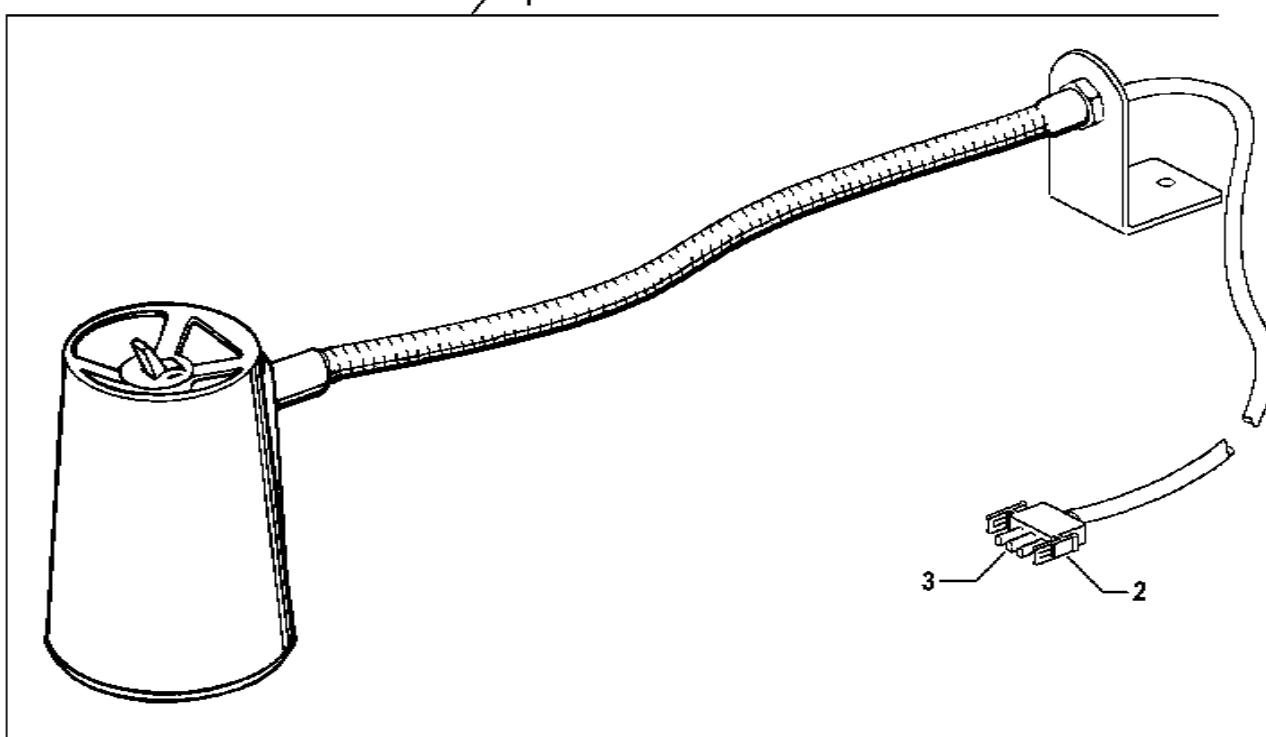
# Dolly, Table and Frame Assemblies

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Index	Part No.	Description	Units Per Assy.
1	016389	DOLLY ASSEMBLY .....	1
2	081516	CASTER - Dolly, Swivel .....	2
3	197185	SCREW - Phillips, Flat Head .....	16
4	400900	BASE - Dolly, Top .....	1
5	400901	BASE - Dolly, Base .....	1
6	081515	CASTER - Dolly, Fixed .....	2
7	014809	NUT .....	16
8	403475	PANEL - Blank .....	1
8	403055	PANEL - Blank (For Black Machine) .....	1
9	100871	NUT - 1/4-20 .....	4
10	016438	CARRIER ASSEMBLY - N.O.S. ....	1
11	016437	CARRIER ASSEMBLY - O.S. ....	1
12	101943	NUT - Acorn, 1/4-20 .....	4
13	017542	GLIDER - Yoke .....	2
14	001845	NUT - 3/8-24 .....	2
15	016547	YOKE - C. D. ....	1
16	111091	SCREW - 5/16-24 x 3/4 .....	4
17	150087	NUT - 5/16-24 .....	4
18	001060	RING - Retaining, .208 I.D. x .027 .....	6
19	196390	ROLLER - Nylon .....	4
20	111073	SCREW - 1/4-28 x 5/8.....	2
21	016405	ROD - Carrier .....	1
22	016401	FRAME ASSEMBLY - Carrier, O.S. ....	1
23	016402	FRAME ASSEMBLY - Carrier, N.O.S. ....	1
24	402891	COVER - C.D. Lower, N.O.S. ....	1
24	402891B	COVER - C.D. Lower, N.O.S (Black). ....	1
25	402890	COVER - C.D. Lower, O.S. ....	1
25	402890B	COVER - C.D. Lower, O.S. (Black) .....	1

# Worklight Assembly

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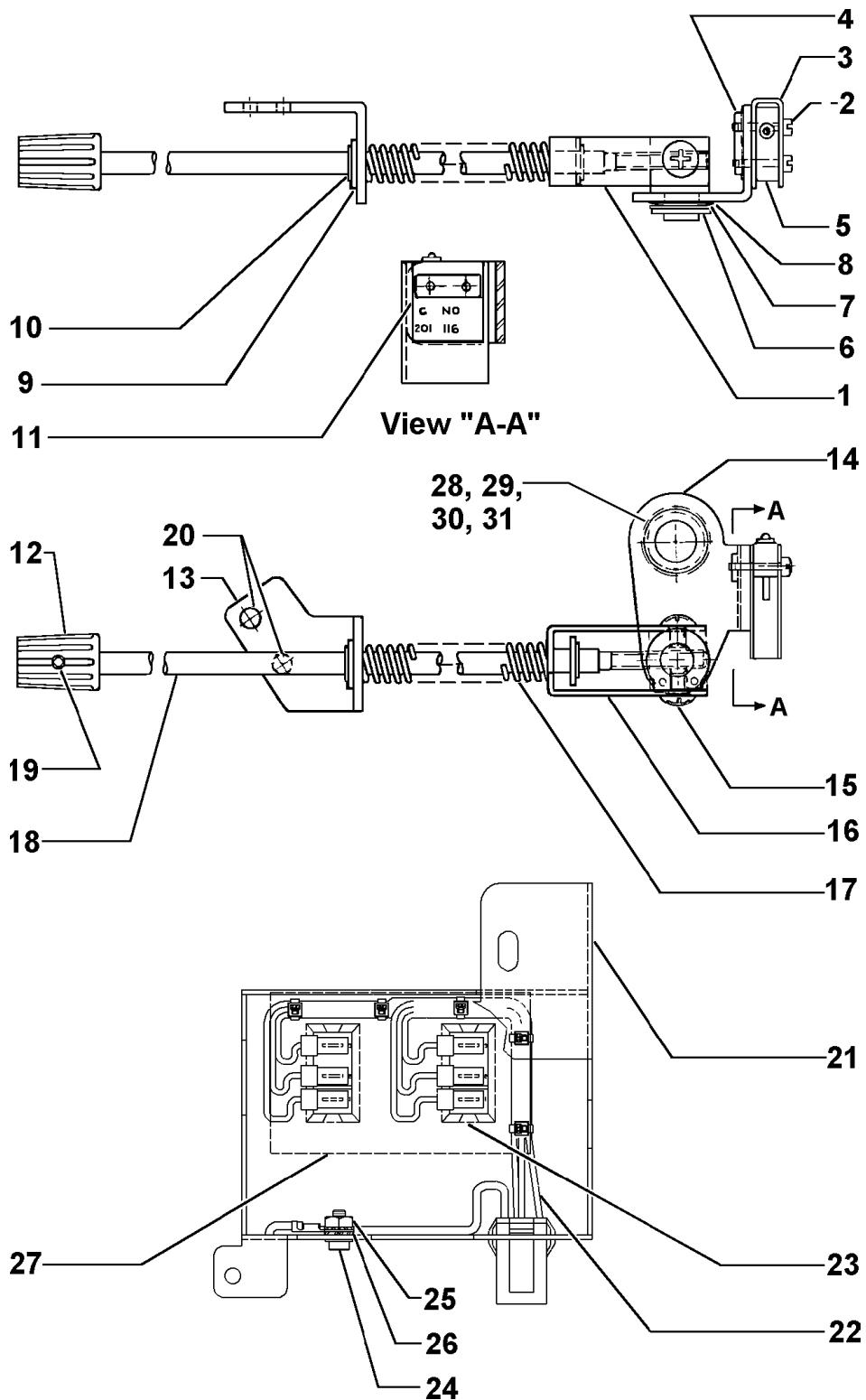
# Worklight Assembly

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Index No.	Part No.	Description	Units Per Assy.
1	402877	WORKLIGHT ASSEMBLY - Flexible, 115 V.	1
2	253277	PLUG .....	1
3	203602	PIN .....	3

# Doubles Detector and Switch Box

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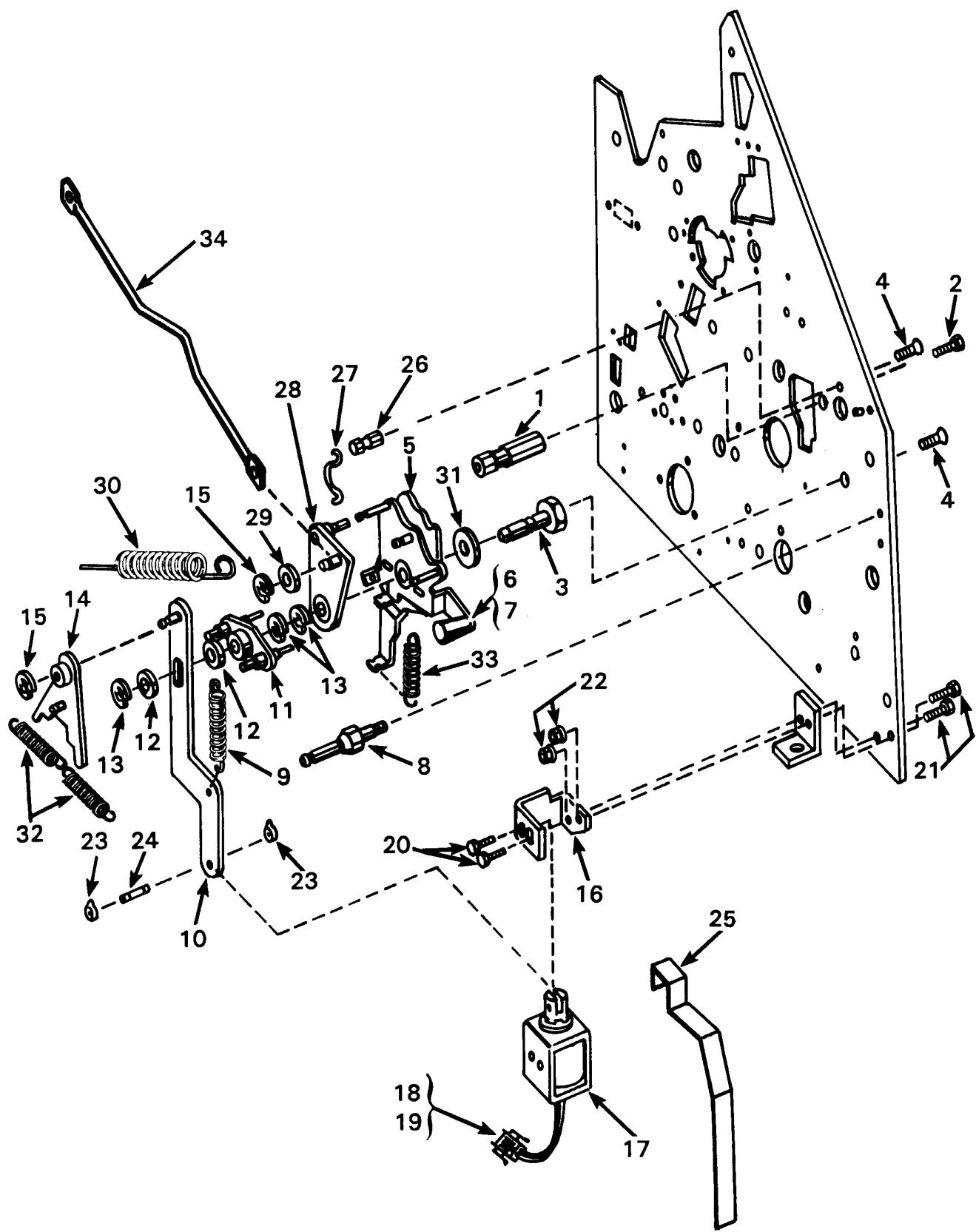
# Doubles Detector and Switch Box

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Index	Part		Units
No.	No.	Description	Per Assy.
1	011948	BLOCK .....	1
2	100490	SCREW .....	2
3	192855	COVER - Switch .....	1
4	190483	PLATE - Nut .....	1
5	253025	SWITCH .....	1
6	100740	CLIP .....	1
7	014727	WASHER - Spring .....	1
8	001772	WASHER .....	1
9	005071	WASHER .....	1
10	001049	RING - Retaining .....	1
11	017159	SPACER .....	1
12	016916	KNOB .....	1
13	401917	BRACKET .....	1
14	016739	BRACKET - Switch .....	1
15	001588	SCREW .....	2
16	016741	BRACKET .....	1
17	196423	SPRING .....	1
18	016541	SHAFT .....	1
19	001207	SET SCREW .....	1
20	001588	SCREW .....	2
21	402822	BOX ASSEMBLY - Switch .....	1
21a	402823	BOX - Switch .....	1
22	402824	HARNESS - Switch Box .....	1
23	253953	SWITCH - Drive or Pump .....	2
24	111033	SCREW .....	1
25	014811	NUT .....	1
26	001722	LOCKWASHER .....	1
27	402869	DECAL - On/Off .....	1
28	196421	STUD .....	1
29	061452	SPACER .....	1
30	154078	NUT - Hex .....	1
31	014511	ERING .....	1

# Feed Lever and Feed On/Off Solenoid

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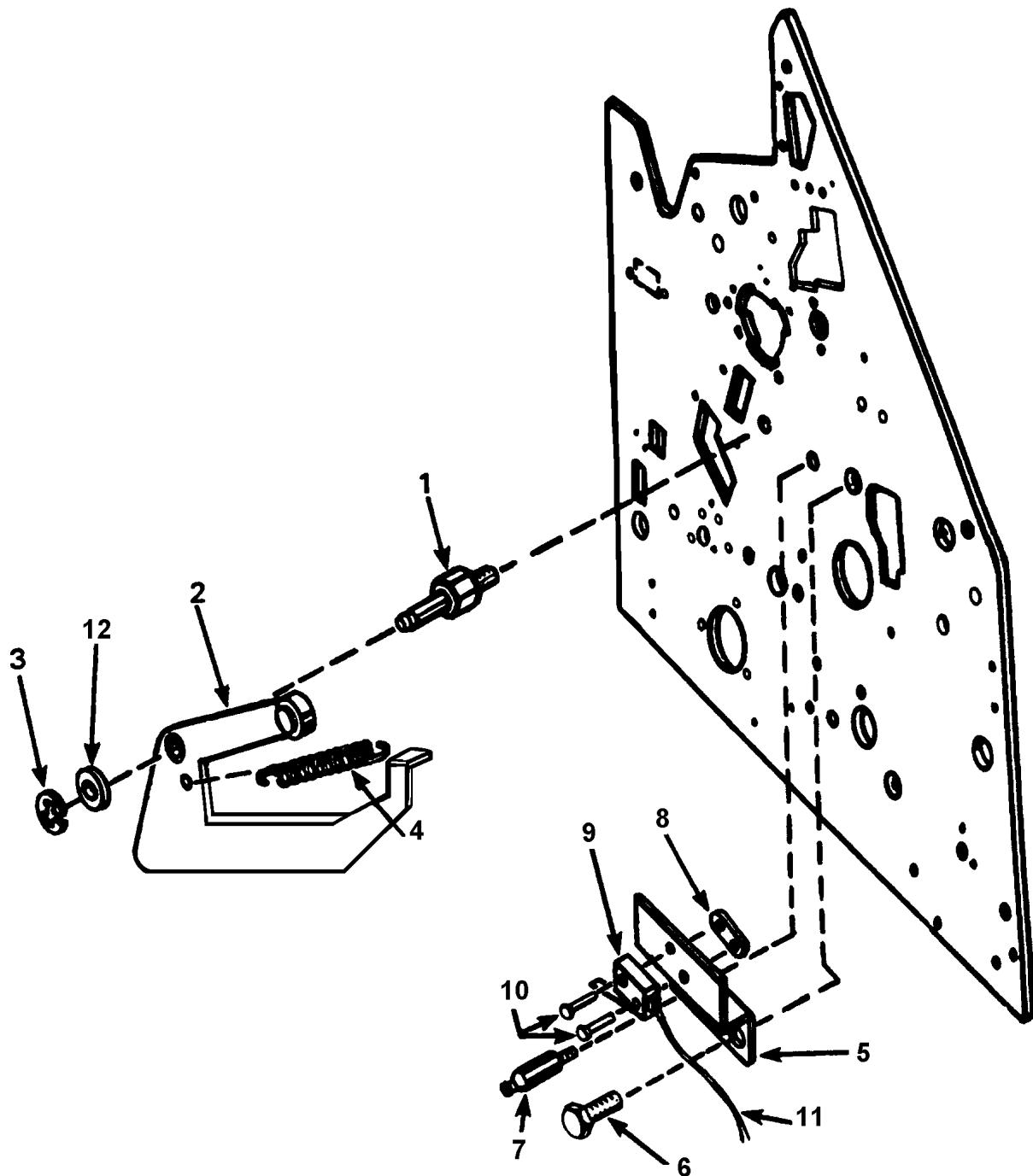
# Feed Lever and Feed On/Off Solenoid

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Index	Part No.	Description	Units Per Assy.
1	401933	STAND-OFF HEX .....	1
2	111054	SCREW .....	1
3	197383	STUD - Feed Lever Pivot .....	2
4	101612	SCREW .....	1
5	401902	FEED LEVER ASSEMBLY .....	1
6	072052	SPRING CLIP - Knob .....	1
8	197382	SPRING ANCHOR .....	1
9	078975	SPRING .....	1
10	401905	LINK - Assembly Feed On/Off Solenoid .....	1
11	401925	LEVER ASSEMBLY - Transfer .....	1
12	001755	WASHER .....	2
13	001080	E - RING .....	3
14	401907	LEVER ASSEMBLY - Actuating .....	1
15	001060	E - RING .....	2
16	401909	BRACKET - Solenoid .....	1
17	401969	SOLENOID ASSEMBLY .....	1
18	253383	PLUG - 2 Pin .....	1
19	253524	PIN - Male .....	2
20	111033	SCREW .....	2
21	195296	SCREW .....	2
22	150085	NUT .....	2
23	014515	C - RING .....	2
24	191463	PIN .....	1
25	401932	CABLE - Guide .....	1
26	076711	STUD .....	1
27	190395	SPRING .....	1
28	076709	BRACKET .....	1
29	021203	WASHER .....	1
30	072531	SPRING .....	1
31	001771	WASHER .....	1
32	190712	SPRING .....	2
33	041774	SPRING .....	1
34	076704	LEVER .....	1

# Counter Lever

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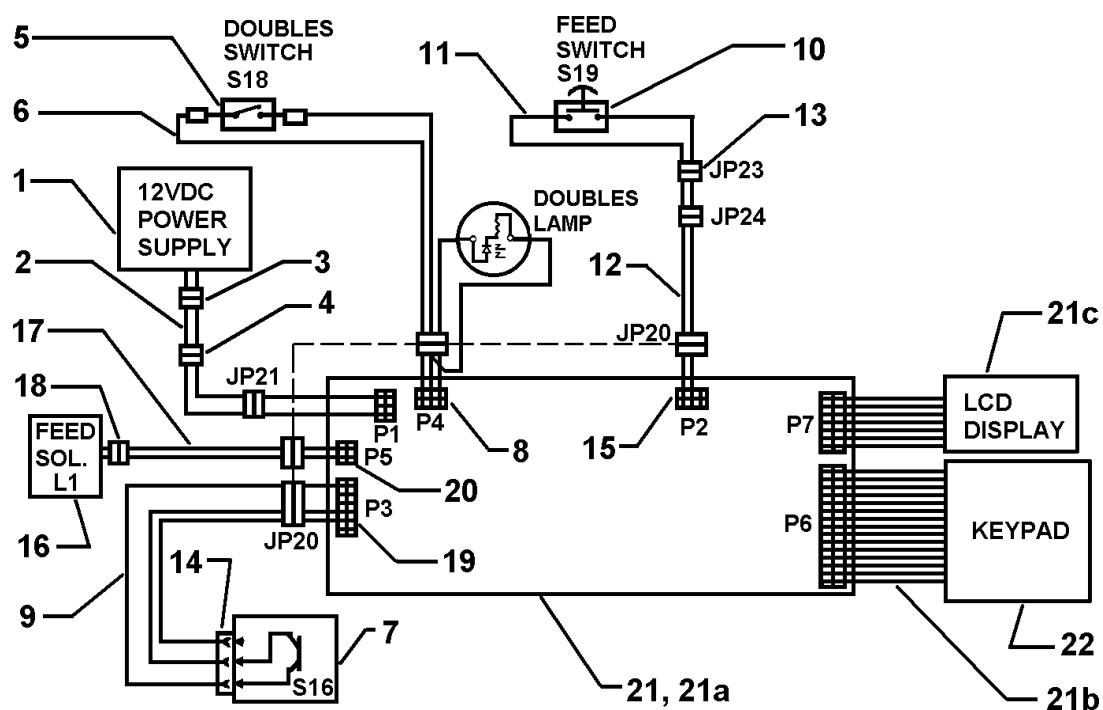
# Counter Lever

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Index No.	Part No.	Description	Units Per Assy.
1	072440	STUD .....	1
2	402011	LEVER - Counter .....	1
3	001095	E - RING .....	1
4	196430	SPRING .....	1
5	401921	BRACKET - Switch Mounting (9910 Only) .....	1
6	072154	SCREW - Shoulder .....	1
7	196461	STUD - Spring .....	1
8	190555	NUTPLATE .....	1
9	253218	SWITCH .....	1
10	100678	SCREW .....	2
11	401967	CABLE - Count Input .....	1
12	001766	WASHER .....	1

# Electrical Parts for Double Counter

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# Electrical Parts for Double Counter

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Index No.	Part No.	Description	Units Per Assy.
1	402828	12VDC POWER SUPPLY (220VAC) .....	1
2	401963	HARNESS - P.S. DC To Counter Board .....	1
3	253383	CONNECTOR - 2 Pin .....	1
4	254352	CONNECTOR - 2 Pin .....	1
5	253025	SWITCH - Doubles Detector .....	1
6	401964	CABLE - Doubles Detector .....	1
7	253218	SWITCH - Count (Hall Effect) .....	1
8	254352	CONNECTOR.....	1
9	401967	CABLE - Count Input .....	1
10	253002	SWITCH - Feed On/Feed Off .....	1
11	025658	CABLE ASSEMBLY C.D. ....	1
12	401965	CABLE - Remote Feed .....	1
13	253388	CONNECTOR.....	1
14	253219	PLUG - Hall Effect Switch .....	1
15	254352	CONNECTOR.....	1
16	401969	FEED SOLENOID .....	1
17	401966	CABLE - Feed Solenoid .....	1
18	253384	CONNECTOR.....	1
19	254353	CONNECTOR.....	1
20	254357	CONNECTOR.....	1
21	401959	COUNTER ASSEMBLY KIT - LCD/Board/Cable .....	1
21a	401955	COUNTER ASSEMBLY - Board .....	1
21b	401957	COUNTER ASSEMBLY - Cable .....	1
21c	401953	COUNTER ASSEMBLY - LCD/Display .....	1
22	401951	KEYPAD .....	1

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